



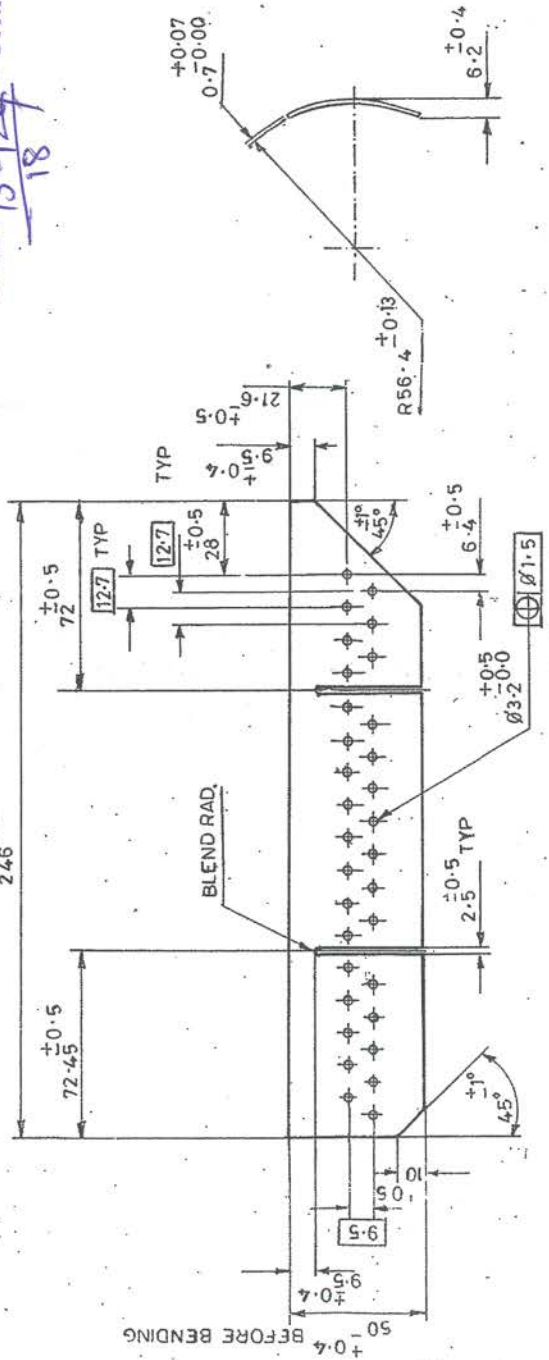
1  
COPY ISSUED BY CDD/OFAJ

यह प्रति सी डी/डी ओ, एफ.ए. जे.  
द्वारा दी गई है।  
दिनांक: 15-12-2018  
अ.का.प्र./सी.डी.डी  
18

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS  
DIMS ARE IN MM. UNLESS OTHERWISE STATED.

D C 36552-A

$\pm 0.0$   
 $-1.5$   
246



NOTE:-

- 1) DIMENSIONS AS APPLIED TO HOLE POSITIONS, ARE BEFORE BENDING.
- 2) REMOVE ALL BURRS.

DRN:- V.S. RAO C.D/MAN	TRD:- 1/2	CHD:- TRN CHD:- SCALE:- NOT TO SCALE	ASSY DRG. 2440A.13003
APPD	FOR CDD	EST. MASS:- GAUGE SCHD:- DATE:- 5 / 2 / 99	DESIGNER'S REF 2440A13005
M/S. J. S. RAO	M/S. J. S. RAO	MATL:- STEEL STRIP, COLD ROLLED TEMPER T4, TO SPEC ASTM A 109-77	PART No.
REVISION	ZONE	PROTECTIVE FINISH:- SEE DETAIL DRAWINGS	D.S.CAT NO
<b>FIN</b>			AHSP:- CQA(A) KIRKEE

15118 DRG. AVAILABLE ON CD.

15118

FN 3-5-99

COPY ISSUED BY CDD/OFAJ

शर प्रसि सी डी डी ए/सी डी डी

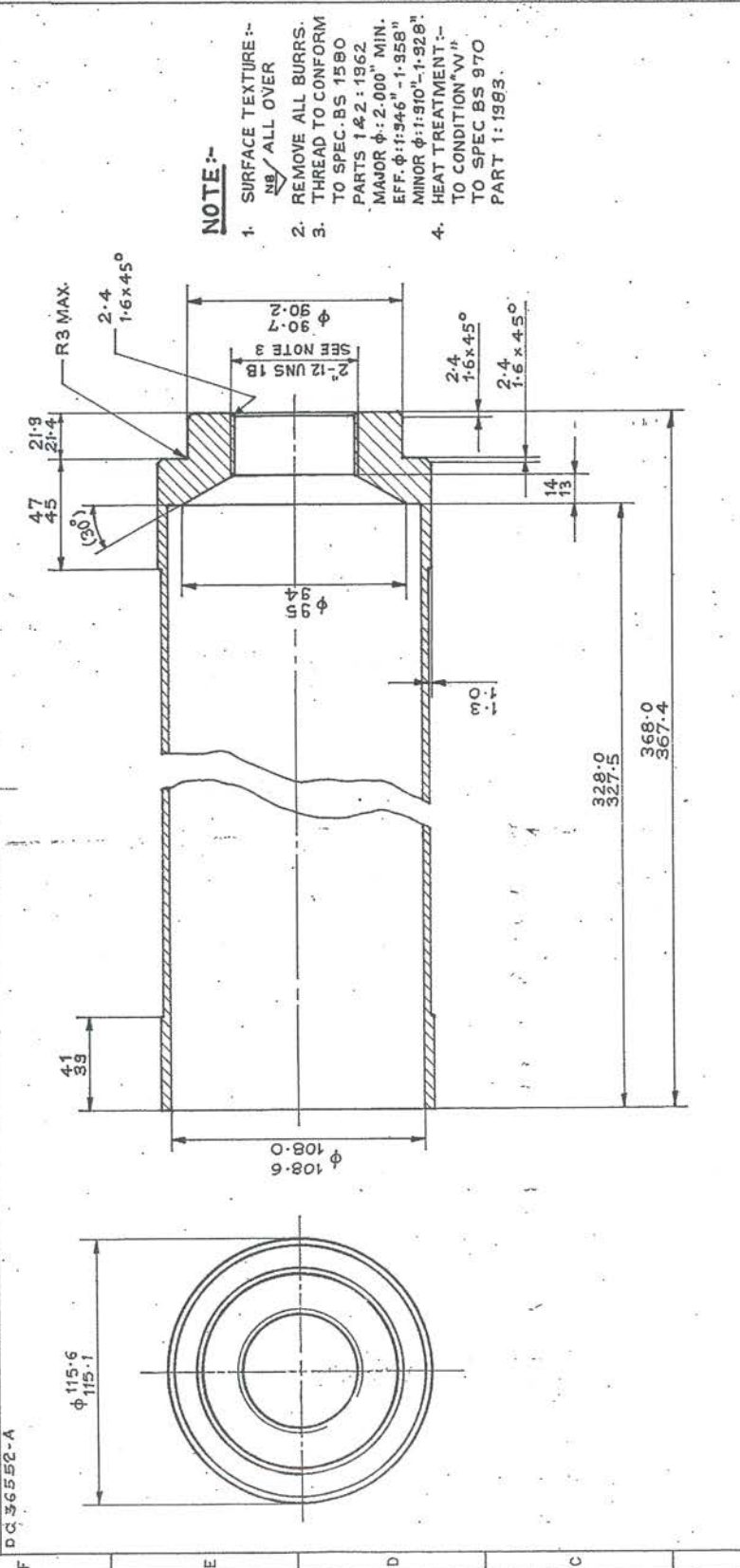
द्वार दी गई है।

क.क.न.स./सी.डी.डी

दिनांक: 15/03/2018

1 2 3 4 5 6 7 8

DRG. CONVENTIONS CONFORM TO IS. SPECIFICATIONS  
DIMS ARE IN mm. UNLESS OTHERWISE STATED.



- NOTE:-**
1. SURFACE TEXTURE:- NB/ ALL OVER
  2. REMOVE ALL BURRS.
  3. THREAD TO CONFORM TO SPEC. BS 1580 PARTS 1 & 2 : 1962 MAJOR  $\phi$ : 2.00" MIN. EFF.  $\phi$ : 1.946" - 1.958" MINOR  $\phi$ : 1.910" - 1.928"
  4. HEAT TREATMENT:- TO CONDITION "W" TO SPEC BS 970 PART 1: 1983.

DRG. NO.	24-4-99	DATE	24-4-99	DRG. SEALED (PROV.)	DRG. SEALED:- 24-4-99 (PROV.)
R. NO.		AUTHORITY			
REVISION		ZONE			
SIG.					
APPROV.					
CHKD.					
TRD.					
DRN.					
APPD.					
C.D./MAN					
SCALE	NOT TO SCALE				
EST. MASS.	0 / C D D				
GAUGE SCHD.	FOR CQA(A) DATE:-				
MATL.	STEEL 017 M 40 TO SPEC BS 970				
PART 1:	1983 OR APPROVED SUBSTITUTE.				
PROTECTIVE FINISH:-	SEE ASSY. DRG.				
ASSY DRG.	2440A13003				
DESIGNER'S REF	2440A13004				
PART NO.					
D.S.CAT NO					
AHSP:-	CQA(A) KIRKEE				

**CANISTER**