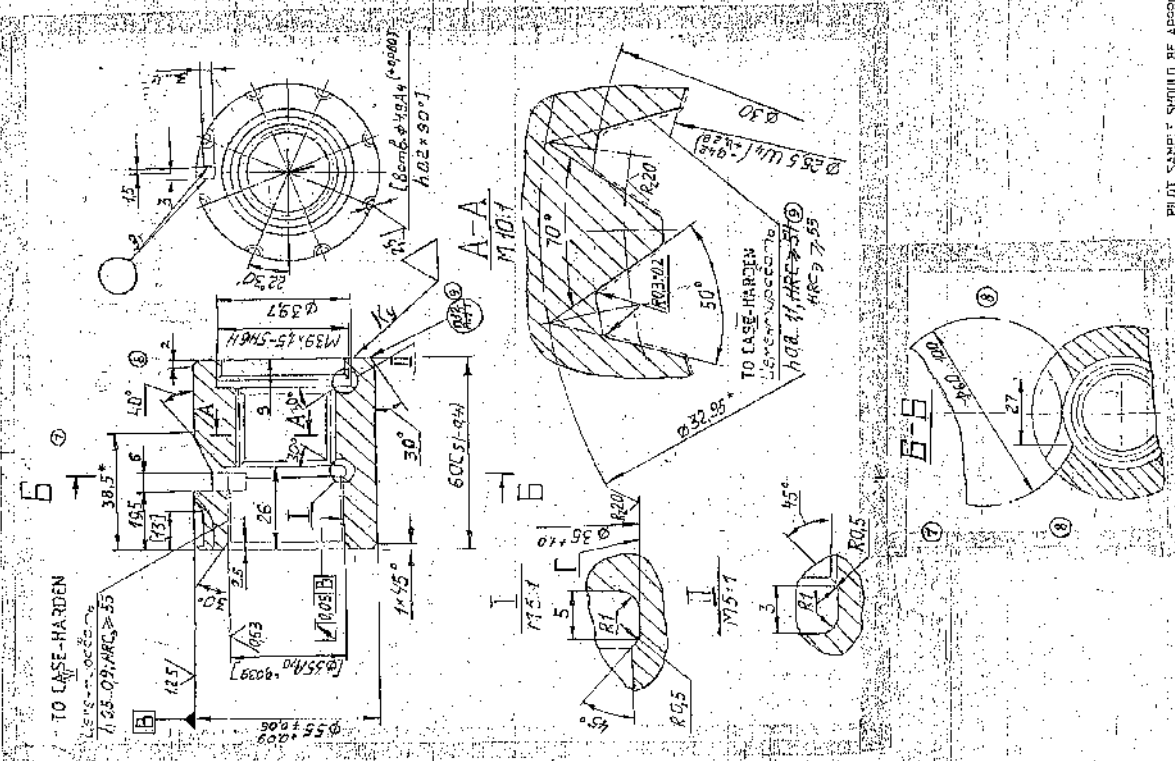


DRAWING NUMBER  
20-05-07-5



1. Control group is as per 20-05-07-5, 20-05-07-6, 20-05-07-7, 20-05-07-8, 20-05-07-9, 20-05-07-10, 20-05-07-11, 20-05-07-12, 20-05-07-13, 20-05-07-14, 20-05-07-15, 20-05-07-16, 20-05-07-17, 20-05-07-18, 20-05-07-19, 20-05-07-20, 20-05-07-21, 20-05-07-22, 20-05-07-23, 20-05-07-24, 20-05-07-25, 20-05-07-26, 20-05-07-27, 20-05-07-28, 20-05-07-29, 20-05-07-30, 20-05-07-31, 20-05-07-32, 20-05-07-33, 20-05-07-34, 20-05-07-35, 20-05-07-36, 20-05-07-37, 20-05-07-38, 20-05-07-39, 20-05-07-40, 20-05-07-41, 20-05-07-42, 20-05-07-43, 20-05-07-44, 20-05-07-45, 20-05-07-46, 20-05-07-47, 20-05-07-48, 20-05-07-49, 20-05-07-50, 20-05-07-51, 20-05-07-52, 20-05-07-53, 20-05-07-54, 20-05-07-55, 20-05-07-56, 20-05-07-57, 20-05-07-58, 20-05-07-59, 20-05-07-60, 20-05-07-61, 20-05-07-62, 20-05-07-63, 20-05-07-64, 20-05-07-65, 20-05-07-66, 20-05-07-67, 20-05-07-68, 20-05-07-69, 20-05-07-70, 20-05-07-71, 20-05-07-72, 20-05-07-73, 20-05-07-74, 20-05-07-75, 20-05-07-76, 20-05-07-77, 20-05-07-78, 20-05-07-79, 20-05-07-80, 20-05-07-81, 20-05-07-82, 20-05-07-83, 20-05-07-84, 20-05-07-85, 20-05-07-86, 20-05-07-87, 20-05-07-88, 20-05-07-89, 20-05-07-90, 20-05-07-91, 20-05-07-92, 20-05-07-93, 20-05-07-94, 20-05-07-95, 20-05-07-96, 20-05-07-97, 20-05-07-98, 20-05-07-99, 20-05-07-100.
2. Case-hardening of I groove, further case-hardening of B surface are allowed.
3. Non-indicated limit deviations of dimensions are of holes by  $H7$ , shafts by  $k7$ , the rest by  $CM$ .
4. Run-out of splines by pitch circle relative to B surface is allowed no more than 0.05 mm.
5. Quality and taper on tooth length of B surface is not more than 0.01 mm.
6. Allowances on pitch circle diameter include allowance itself on pitch circle diameter, pitch deviation and deviation of profile angle.
7. Provide dimensions in square brackets in 66.50-05-02-4 unit.
8. Parameter for information.
9. Central splines with taper calibrate-plug.
10. Hair cracks, cracks, burrs, nicks, and traces of rough machining should not be on full piece surface.
11. Check part with magnetic flux detector acc. to UDS-17 instruction.
12. Mark group number acc. to B dimension by type NO-3.

GOVT 2030-82

DIAMETER B	GROUP NUMBER
FROM 55.06 TO 55.07	1
FROM 55.07 TO 55.08	2
FROM 55.08 TO 55.09	3

NUMBER OF TEETH	Z
DEPRESSION WIDTH BY PITCH CIRCLE	50
PITCH CIRCLE DIAMETER	60

DRN	12413A	USED ON	CG 20-05-05
FRD	12413A	CONTROLLED BY	1-201-72
TCD	12413A	CONTROLLED BY	1-201-72
APD	12413A	CONTROLLED BY	1-201-72
DATE	12413A	CONTROLLED BY	1-201-72
SCALE	1:1	TITLE	TAIL PIECE
COMMISSION IN	1:1	DRAWING NUMBER	20-05-07-5
TO-DRAWN ON	EMPHIS	DRAWING NUMBER	20-05-07-5
UNLESS OTHERWISE	STATED IS 2002 B3	DRAWING NUMBER	20-05-07-5
ALL THREADS TO	CONFORM TO	DRAWING NUMBER	20-05-07-5
ISSUE	DATE	NATURE OF AMENDMENTS	
9	25-7-99	1001720000 No. 1603-85	

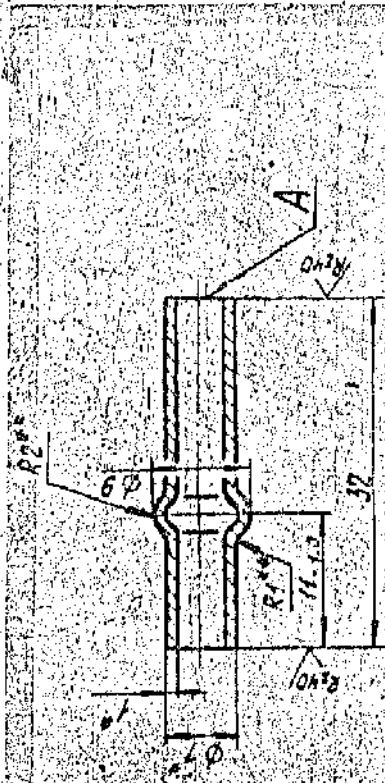
PLDT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE  
BULK PRODUCTION

1ST WT. 0.40 KG

TO BE STAMPED OR MARKED WHERE  
INDICATED THIS # LETTERS

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS  
OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-  
SIDE R. INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRAWING NUMBER  
20-05-62



1. ANNEAL
2. UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS ARE AS FOLLOWS:  
FOR SHAFTS -AS PER B7,  
FOR OTHERS -AS PER CM72
3. CUT OFF, END PORTION A IN SITE AND FLARE IN ASS EMBLY
4. STAMP ON THE TAG
5. \*DIMENSIONS ARE GIVEN FOR REFERENCE
6. \*\*DIMENSIONS ARE PROVIDED WITH TOOLS

PLOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.006 kg  
TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS)  
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

SIZE A3

EXPLANATORY NOTE:

Material Quoted: Copper pipe M7x1 M2 GOST 617-72  
Pipe from copper of grade M2, drawn, soft having an outer diameter 7 mm and wall thickness 1 mm.

Chemical composition: (as per GOST 859-78)

Cu + Ag = 99.7 (min)

Impurities in minimum

Bi = 0.002; Sb = 0.005; As = 0.01; Fe = 0.05; Ni = 0.2;

Pb = 0.01; Sn = 0.05; S = 0.01; O<sub>2</sub> = 0.07

Mechanical Properties: (as per GOST 617-72)

Tensile strength  $\text{kgf/mm}^2$  (min) = 20

% Elongation (min) = 35

V(N)

DRN	Ugand	MATERIAL - COPPER PIPE	USED ON
DES	Ugand	M7x1 M2 GOST 617-72	CE 20-05-02-4
TD	Ugand		
APPD	Ugand		
DATE	27-4-89		
SCALE	2:1		
CONTRIBUTORATE OF QUALITY ASSURANCE (HEAVY VEHICLES)			
AVADI			
DIMENSIONS IN mm		TITLE	
TOLERANCE ON DIMS		PIPE	
UNLESS OTHERWISE			
STATED IS 2702-69			
ALL THREADS TO		D S CAT NUMBER	
CONFORM TO		20-05-62	
ISSUE	DATE	NATURE OF AMENDMENTS	
1			
2			
3			
4			
5			
6			
7			

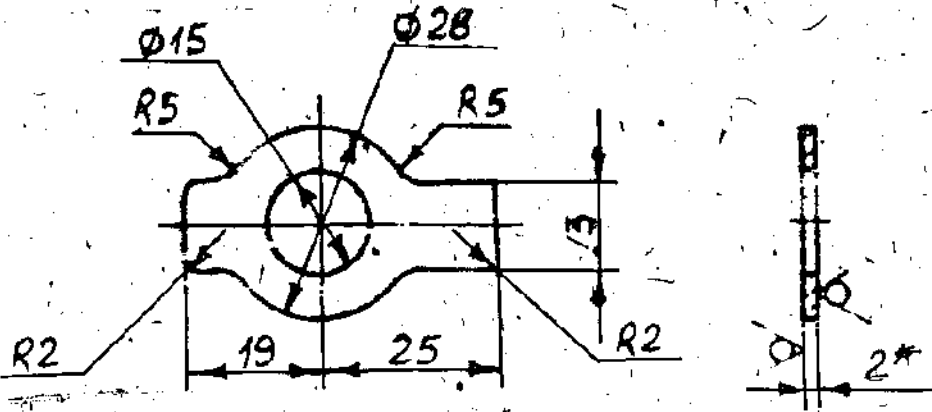
KVD. No 63091











**(A) EQUIVALENT MATERIAL**

Gr. O IS: 513-1994

1. ALTERNATE MATERIAL IS STEEL 08, 08nc, 10, 10kn, 10nc, 15, GOST 1050-74.
2. REQUIREMENTS PLACED UPON STAMPING ARE AS PER STANDARD 82050-16.
3. COATING : ZINC-PLATED, 9 MICRONS THICK, OILED WITH REMOVAL OF HYDROGEN EMBRITTLEMENT.
4. APPLY THE FINAL ACCEPTANCE STAMP ON TAG (PARTS 540-551) FOR BATCH OF PARTS AND SEAL.
5. \* DIMENSION IS GIVEN FOR REFERENCE.  
PILOT SAMPLE SHOULD BE APPROVED BY A H S P. BEFORE BULK PRODUCTION

\*\* SHEET B 2,0 GOST 19904-74  
IV H 08 Kn GOST 16523-70

		EST. MASS 0.009 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THIS * LETTERS)
A	10.03.10 <sup>th</sup> Alt. Comm. Meet. Minutes Point No.1. Dt: 26-10-09.	ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
ISSUE	DATE	NATURE OF AMENDMENT	
DRN	SCALE - 1:1	MATERIAL - * * SEE ABOVE	USED ON - C5 20-05-02-4
CHKD	DIMENSIONS IN mm.	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) A YALI	
TCDP	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	TITLE: <b>LOCK WASHER-15</b>	
APPD	ALL THREADS CONFORM TO	D S CAT NUMBER	DRAWING NUMBER 20-53-01-1
DATE			

DRAWING NUMBER  
**20 56 09.**

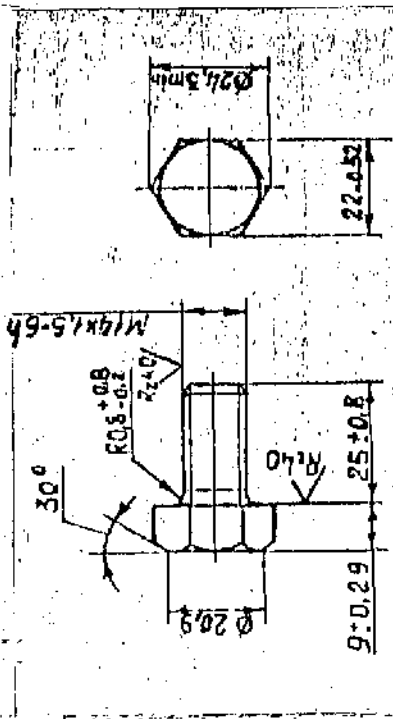
**3. EXPLANATORY NOTE :-**

MATERIAL QUOTED : 18X2H4MA ( 18X2H4BA ) TY 14-1-381-72.  
18X2H4MA ( 18X2H4BA ) = GRADE OF STEEL - CHROMIUM-NICKEL-MOLYBDENUM STEEL.

(a) CHEMICAL COMPOSITION : % ( AS PER GOST 4543-71)  
C = 0.14 - 0.20 , Si = 0.17 - 0.37 , Mn = 0.25 - 0.55  
Cr = 1.35 - 1.65 , Ni = 4.0 - 4.40 , Mo = 0.30 - 0.40  
P = 0.025 (max) , S = 0.025 (max) , Cu = 0.30 (max)

(b) HEAT TREATMENT CONDITIONS : (AS PER GOST 4543-71)  
HARDENING TEMPERATURE = °C  
(a) IN FIRST HARDENING OR NORMALIZING = 950  
(b) IN SECOND HARDENING = 860  
(c) COOLING MEDIUM = AIR OR OIL.

TEMPERING TEMPERATURE °C = 200  
COOLING MEDIUM = AIR OR OIL.  
(c) MECHANICAL PROPERTIES : (AS PER GOST 4543-71)  
YIELD POINT Kgf/mm<sup>2</sup> (min) = 85  
ULTIMATE TENSILE STRENGTH Kgf/mm<sup>2</sup> (min) = 115  
RELATIVE ELONGATION % (min) = 12  
RELATIVE REDUCTION ALONG ACROSS SECTION (min) = 50  
IMPACT STRENGTH Kgf/cm<sup>2</sup> = 10 (min)



- INSPECTION GROUP III AS PER TECHNICAL REQUIREMENTS TT-71 H R C 33 TO 37.
- COATING: CHEMICALLY OXIDIZED, OILED.

ALTERNATE MATERIAL STEEL 835 M15 (EN398)  
TO BS: 970: Pt-1-1983

PLOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 1000 PIECES 57.25 K.G.  
TO BE STAMPED OR MARKED WHERE INDICATED THIS # ( LETTERS)  
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R. OUT SIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

ISSUE DATE NATURE OF AMENDMENTS

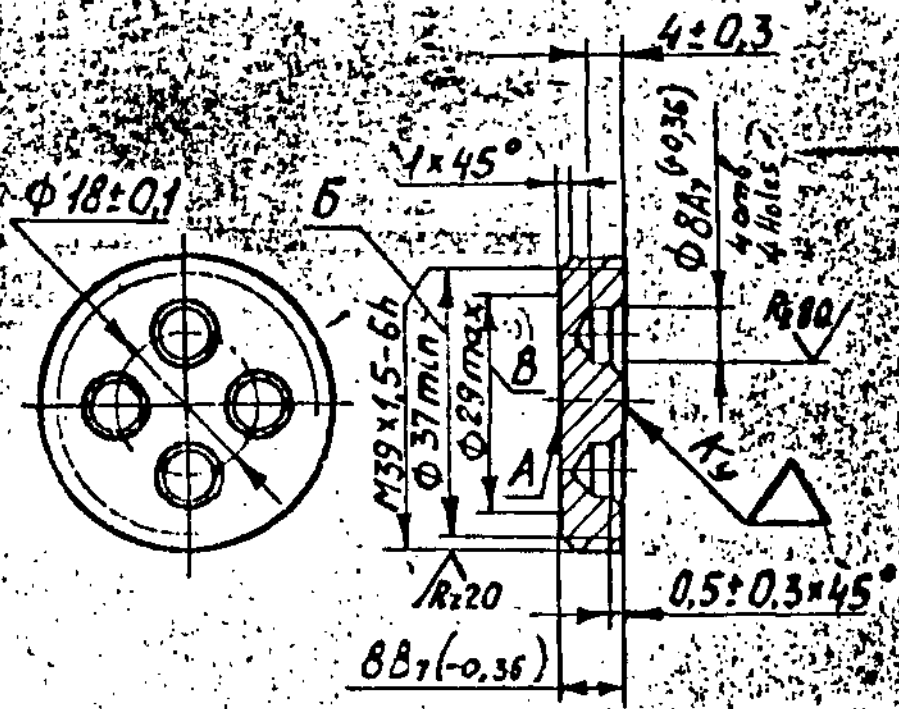
SIZE A3

DRN.	18X2H4MA	USED ON
CHK.	18X2H4BA	Ch 20-05-02-4.
TEO.	TY 14-1-381-72.	
APPD.		
DATE	21-12-89.	
SCALE	1:1	
CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES) AVADI		
DIMENSIONS IN mm.		
TOLERANCE ON DIMMS UNLESS OTHERWISE STATED IS: 2102-69		
3B	28-5-09	3rd ALTERATION COMM. MINUTES
3A	21-12-89	POINT 5, DATE 27-2-89
		D. G. CORRECTION.
		ALL THREADS TO CONFORM TO
		D S CAT NUMBER
		DRAWING NUMBER
		20 56 09.
		TITLE
		BOLT
		M14x1.5-6hx25.149
		05 GOST 7798-70.

12-80  
M

305-52

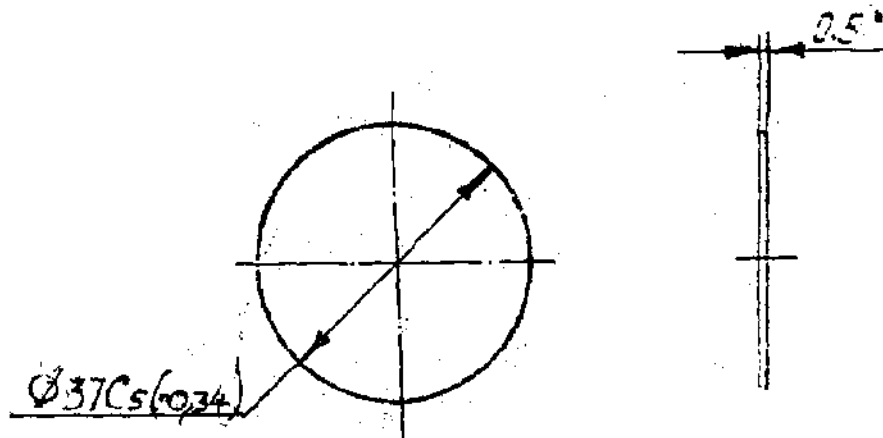
R240



1. ALTERNATE MATERIAL IS STEEL GRADES 40 AND 50 GOST 1050-74.
2. NON- SQUARENESS OF BUTT-END 'A' TO THE THREAD AXIS AS PER DIAMETER OF 35MM SHOULD NOT EXCEED 0.1MM.
3. THREAD SURFACE SHOULD BE CLEAN, FREE FROM SCORES, BURRS, STRIPPING, NICKS AND TRACES OF CORROSION.
4. PROVIDE ROUGHNESS 2.5 ON THE CIRCULAR SURFACE BETWEEN DIAMETERS 8 AND 8.
5. COATING: CHEMICALLY OXIDIZED, OILED.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

		EST. MASS 0.06 Kg	TO BE STAMPED OR MARKED WHERE INDICATED THIS * (LETTERS)
		ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED ROUNDED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	
ISSUE DATE	NATURE OF AMENDMENTS	MATERIAL - 45 GOST 1050-74	USED ON - C8 20-05-05
DRM GARY	SCALE - 1:1	CONTROLLERATE OF INSPECTION: (NAVY VEHICLES) AVADI	
END	DIMENSIONS IN mm	TITLE: STOPPER	
4CD	TOLERANCE ON DIMS UNLESS OTHERWISE STATED	D S CAT NUMBER	
APPO	ALL THREADS CONFORM TO	[MANUFACTURER] 305-52	
DATE 20/10/88			



1. ALTERNATE MATERIAL : SHEET M1 , M0.5 GOST 495-77, SHEET M3 M0.5, GOST 495-77, STRIP A/P HM0.5 H4 M1, GOST 1173-77, STRIP A/P HM0.5 H4 M2, GOST 1173-77.

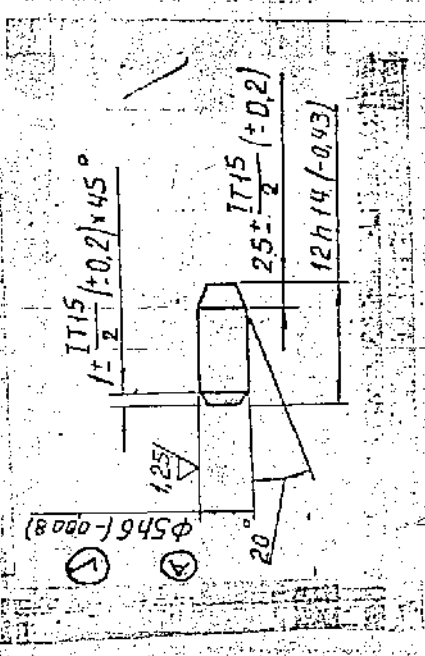
2. ANNEAL.

3. DIMENSION IS GIVEN FOR REFERENCE.

**PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION**

EST. MASS		TO BE STAMPED	
0.005 Kg		HOLD TO THIS	
ALL SHARP EDGES AND CORNERS		UNLESS	
OTHERWISE STATED MACHINED CORNERS		HAYER OUTSIDE	
INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE			
ISSUE	DATE	NATURE OF AMENDMENTS	
DRN	ll	SCALE - 1 : 1	MATERIAL - STRIP A/P HM USED ON:-
			0.5x55 H4 M3 GOST 1173-77 C6 20-05-05
		DIMENSIONS IN MM	CONTROL RATE OF INSPECTION (HEAVY VEHICLE) AVADI
		TOLERANCES ON DIMS UNLESS OTHERWISE STATED	TITLE: GASKET
		ALL THREADS CONFORM	D.S. CAT NUMBER: DRAWING NUMBER: 305-55

DRAWING NUMBER  
352-03



**EXPLANATORY NOTE:-**

MATERIAL QUOTED :- STEEL 38XA GOST 4543-71.  
CHROMIUM STEEL GRADE : 38 XA , A - INDICATES HIGH QUALITY STEEL.

**CHEMICAL COMPOSITION:- %**

C O N T E N T O F E L E M E N T S						
C	Si	Mn	Cr	P	S	Cu Ni
M A X I M U M						
0.35-0.42	0.17-0.37	0.50-0.80	0.80-1.10	0.025	0.015	0.30 0.30

**MECHANICAL PROPERTIES:-**

- HEAT TREATMENT  
a) HARDENING OR NORMALIZING TEMPERATURE °C = 860.  
COOLING MEDIUM = OIL.  
b) TEMPERING TEMPERATURE °C = 550.  
COOLING MEDIUM = WATER OR OIL.
- YIELD POINT kgf/mm<sup>2</sup> (MIN) = 80.
- ULTIMATE STRENGTH kgf/mm<sup>2</sup> (MIN) = 95.
- RELATIVE ELONGATION % (MIN) = 12.
- RELATIVE REDUCTION ALONG CROSS SECTION % = 50 (MIN).
- IMPACT STRENGTH kgf.m/cm<sup>2</sup> (MIN) = 9.

**LOCK PIN**

S.No	R-1	R-2	R-3	REMARKS
1	φ 5.2 -0.008	φ 5.4 -0.008	φ 5.6 -0.008	ALL OTHER CONDITIONS AS PER STD.DRS.

**ROUND PIN**

S. No	R-4	R-5	R-6	REMARKS
1	φ 5.2	φ 5.4	φ 5.5	ALL OTHER CONDITIONS AS PER STD.DRS.

MATERIAL - STEEL 38XA  
GOST 4543-71  
USED ON  
SEE ABOVE \*\*

CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES)  
AVABE

	TITLE PIN 5x12
D S CAT NUMBER	DRAWING NUMBER
	352-03

- INSPECTION GROUP IV TT-11.
- MRC B 37..... 39.
- COATING : CHEMICAL OXIDIZING OIL FINISHING.
- REPAIR SIZE DIMENSIONS ARE ADDED WHERE INDICATED THUS  $\checkmark$  BASED ON OVERHAUL SPECIFICATION PART III REPAIR DRAWINGS.
- ALTERNATE MATERIAL STEEL 709MAR(EN-19) TO BS:970 Pt.1-1983

PLOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. TO BE STAMPED OR MARKED WHERE INDICATED THUS # ! LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE & INSIDE EQUIVALENT CHAMFERS ARE PREFERABLE.

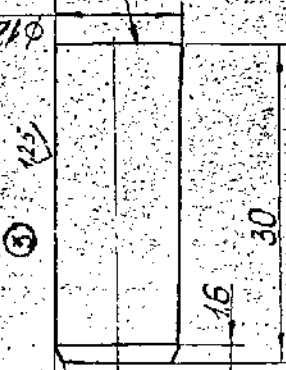
\*\*\* C6 20-27-01-4 C6 20-01-02-9 C6 20-12-06 C6 20-05-02-7

A-11  
47  
SIZE A3

552-04

R2-40

20°



TECHNICAL REQUIREMENTS - IN RUSSIAN

1. Точность изготовления IV TT II  
 2. HRC<sub>3</sub> 28...35  
 3. Покрытие Ц6ХР

(B) REPAIR SIZE DIMENSIONS

CATEGORY	DIMENSION
552 - 04 R1	DIA 12,35 <sup>+0,034</sup> <sub>-0,022</sub>
552 - 04 R2	DIA 12,50 <sup>+0,034</sup> <sub>-0,022</sub>

TECHNICAL REQUIREMENTS - TRANSLATED

- CONTROL GROUP IV-TT II.
- HRC<sub>3</sub> 28 ... 35.
- COATING Ц6.ХР.
- ALT. COATING: ZINC PLATED 6 MICRONS THICK WITH OLIVE GREEN PASSIVATION.
- STAMP R1 OR R2 WHERE MARKED THUS ⊗ USING ELECTROGRAPH.

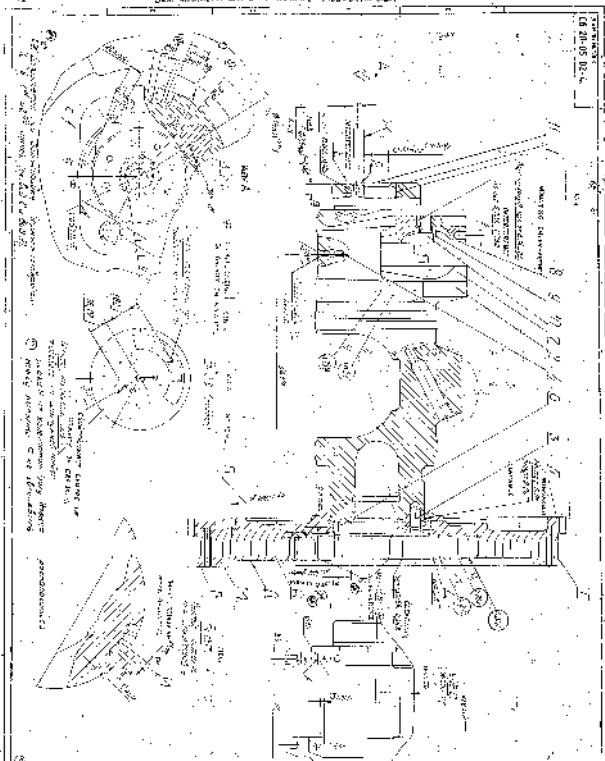
\* 12-5-5 GOST 7417-75  
 30XA GOST 4543-71

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

B	10-3-06 AUTHY: COAHV/LT. NO. 110571/ND-11/1045 dt 28-2-04	EST MASS 26.63 kg/1000 PIECES	TO BE STAMPED OR MARKED WHERE INDICATED THUS # LETTERS)
A	10-10-14 AUTHY: CAHY/LT. NO. 50245/AHSP/EUC/DT-6-89	ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE P-INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.	
ISSUE DATE	NATURE OF AMENDMENTS	MATERIAL-	USED ON- C6 20-05-02-4
DRN	SCALE- 2 : 1	* SEE ABOVE	
ENDG	DIMENSIONS IN mm	CONTROLLERATE OF INSPECTION (HEAVY VEHICLES) AVADI	
TCD	TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	TITLE:-	CYLINDRICAL PIN 12 PP x 30
APPO	ALL THREADS CONFORM TO	D S CAT NUMBER	552-04
DATE	10-8-87	DRAWING NUMBER	

4	1	722-82	199-	27/12
3	2	876-81	199-	6-82
2	1	596-76	199-	07-78
1	1	898-72	199-	10-11-78





**SECTION 01-11-00 - ROOFING**

1. ROOFING SHALL BE AS SHOWN ON DRAWING. ALL ROOFING SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS AND THE FOLLOWING:

1. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
2. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
3. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
4. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
5. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
6. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
7. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
8. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
9. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
10. ROOFING SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.

**SECTION 01-12-00 - WALLS**

1. WALLS SHALL BE AS SHOWN ON DRAWING. ALL WALLS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS AND THE FOLLOWING:

1. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
2. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
3. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
4. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
5. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
6. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
7. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
8. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
9. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
10. WALLS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.

**SECTION 01-13-00 - FLOORS**

1. FLOORS SHALL BE AS SHOWN ON DRAWING. ALL FLOORS SHALL BE INSTALLED IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS AND THE FOLLOWING:

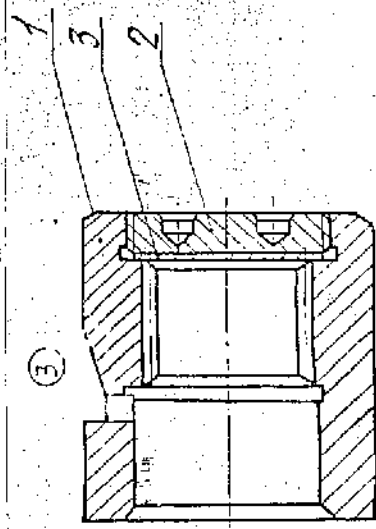
1. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
2. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
3. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
4. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
5. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
6. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
7. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
8. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
9. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.
10. FLOORS SHALL BE INSTALLED ON A SLOPE OF 1/4" PER FOOT.

NO.	DESCRIPTION	QTY	UNIT	PRICE	TOTAL
1	ROOFING	100	SQ. YD.	1.50	150.00
2	WALLS	200	SQ. YD.	2.00	400.00
3	FLOORS	150	SQ. YD.	1.00	150.00
4	CEILING	100	SQ. YD.	1.00	100.00
5	PAINT	100	SQ. YD.	1.00	100.00
6	PLASTER	100	SQ. YD.	1.00	100.00
7	INSULATION	100	SQ. YD.	1.00	100.00
8	DRY WALL	100	SQ. YD.	1.00	100.00
9	CEILING	100	SQ. YD.	1.00	100.00
10	PAINT	100	SQ. YD.	1.00	100.00
11	PLASTER	100	SQ. YD.	1.00	100.00
12	INSULATION	100	SQ. YD.	1.00	100.00
13	DRY WALL	100	SQ. YD.	1.00	100.00
14	CEILING	100	SQ. YD.	1.00	100.00
15	PAINT	100	SQ. YD.	1.00	100.00
16	PLASTER	100	SQ. YD.	1.00	100.00
17	INSULATION	100	SQ. YD.	1.00	100.00
18	DRY WALL	100	SQ. YD.	1.00	100.00
19	CEILING	100	SQ. YD.	1.00	100.00
20	PAINT	100	SQ. YD.	1.00	100.00
21	PLASTER	100	SQ. YD.	1.00	100.00
22	INSULATION	100	SQ. YD.	1.00	100.00
23	DRY WALL	100	SQ. YD.	1.00	100.00
24	CEILING	100	SQ. YD.	1.00	100.00
25	PAINT	100	SQ. YD.	1.00	100.00
26	PLASTER	100	SQ. YD.	1.00	100.00
27	INSULATION	100	SQ. YD.	1.00	100.00
28	DRY WALL	100	SQ. YD.	1.00	100.00
29	CEILING	100	SQ. YD.	1.00	100.00
30	PAINT	100	SQ. YD.	1.00	100.00



DRAWING NUMBER

Cb 20-05-05



TECHNICAL REQUIREMENTS - IN RUSSIAN

1. Заглушка не должна выступать за торец.
2. После завершения закрутку раскернить в двух диаметральных противоположных точках.
3. Проверку герметичности производить наливом керосина с выдерживанием пять минут.

TECHNICAL REQUIREMENTS - TRANSLATED

1. PLUG SHOULD NOT PROJECT BEYOND END FACE.
2. AFTER SCREWING CENTRE-PUNCH PLUG IN TWO DIAMETRICALLY OPPOSED POINTS.
3. CHECK FOR TIGHTNESS BY KEROSENE FILLING IN AND KEEP IT FOR FIVE MINUTES.

3	1	393-82	06.11.82	3.25
2		4327-81		
1		11-79		
ИЗР. ИИ-*		К.В.С.М.К.	12.57	В.О.П.

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0.475 Kg. TO BE STAMPED OR MARKED WHERE INDICATED THIS # 1 LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED. MACHINED CORNERS TO HAVE R OUT SIDE. INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

SIZE A3

SUPERSEDES DRG. Cb 20-05-05, ISSUE-2 (1327-81) WIDE NOTN. No. 02-86. DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE-3 (393-82)

DRN	BY	DATE	SCALE	1:1	USED ON	Cb 20-05-02-4
CD						
TCO						
APPR		10.2.90				
DATE						
DIMENSIONS IN mm				TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 2:102-69		
ALL THREADS TO CONFORM TO				D S CAT NUMBER		
ISSUE DATE				NATURE OF AMENDMENTS		



TITLE

ASSY. TAIL PIECE

CONTROLLERATE OF QUALITY ASSURANCE(HEAVY VEHICLES) AVADN

DRAWING NUMBER Cb 20-05-05