

1005-000433

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DRAWING CONVENTIONS CONFORM TO JISG-0104
DIMNS. ARE IN mm. GEN. TOL. 'MEDIUM' IS: 2102

MARKING (SUITABLY) ON SAMPLE / TAG
Δ - MANUFACTURER'S CODE, Yr. of Mfg. - □
D.S. CAT. No. - LETTER SIZE - 2 mm

P.V. = PLANE VERTICAL
P.H. = PLANE HORIZONTAL
P.T. = PLANE TRANSVERSE

ALLOWED DEVIATION FOR
P.V. ± 0.03, P.H. ± 0.04, P.T. ± 0.03.

□ - SYMBOL ATTACHED TO CERTAIN DIMENSIONS
MEANS THAT SAID DIMENSIONS MUST COM-
PULSORILY HAVE THE INDICATED DATUM
AND THAT PV, PH OR PT MAY NOT BE
DATUM.

INVESTING CASTING MATERIAL :-
BS 3146 PT-1-1974 TYPE CLA-3
AND
RADIOGRAPHIC STANDARD AS PER
ASTME-446-84-LEVEL-3

SURFACE FINISH :-
AS PER IS:3073, WHERE NOT
SPECIFIED SHOULD BE 12

● - SYMBOL REFERS TO AN INDICATION
FOR SOME DIMENSIONS & OR SOME
PARTS OF THE COMPONENTS
ELSEWHERE ON THE DRAWING.

SECTION-A-B
SCALE-2:1

SCALE-5:1

SECTION-CD
SCALE-2:1

SCALE-2:1

03.04.15 26752-SA
DATE AUTHY.
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14-03-2002	25292-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH			
8-1-97	23653-SA	PROTECTIVE FINISH AMENDED			
11-5-96	23329-SA	PROFORMA CHANGED. MATL. & SURFACE FINISH AMENDED. CONVENTION, TOLERANCE & MARKING NOTE ADDED. DRG. REVISED, RE-DRAWN COMPRISING THE EXISTING PART NO. & RE-SEALED AS A RECORD OF RECEIPT.			
		PREVIOUS D.C.No. 15593-SA, 16592-SA, 16880-SA, 18058-SA, 19765-SA, 20182-SA, 21679-SA & 22815-SA			
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.
SEALED:- D.C.No. 25292-SA - DT. 14-03-2002					
NOMENCLATURE REARSIGHT CURSOR					

DRN	CHD	TRD	COMP	ASSY	1005-006622
SCALE :- 1:1, 2:1 & 5:1				EST. MASS	
MFG / INSP. INSTRUCTIONS				APPROVED DT. 2-5-78	
				ORG. RE-DRAWN	
				DT. 14-5-96 I/C, D.O. DT. FOR CQA(SA)	
MATERIAL				BS 970 PT.3:1991 Gr.070 M 55.	
HT/HARDNESS				WITH IN ZONE A1:-LOCAL INDUCTION HEATING TEMPERED AT 250°C	
PROTECTIVE FINISH:				PHOSPHATE TO SPECN. JSS 0465-01:1988 CLASS II (ACCELERATED), OIL FINISH	
				DGMR'S REF.	
				PART No.	4113 & 1113
				DRG. No.	A-1390 & A-1472
				D.S. CAT. No.	1005-000433