

303rd 7.62mm ANTI RIOT GUNQAR/ARG/10007/
DATE: 02/01/2019

1	NOMENCLATURE	PALLETS
2	DRG. NO. / D. S. CAT NO.	REF. JK. 10007
3	MATERIAL SPECIFICATION	PVC COMPOUND (GRADE: RM-9 PVO-ABS BLEND) OR NYLON-6 (WITHOUT GLASS FILLER)
4	CHEMICAL COMPOSITION	AS PER SPECIFICATION/DRAWING
5	PHYSICAL PROPERTIES	AS PER SPECIFICATION/DRAWING
6	DOCUMENT VERIFICATION	A) SUPPLY ORDER
		E) MECHANICAL TEST CERTIFICATE
		B) MIS
		F) CRACK DETECTION CERTIFICATE
		C) BATCH NO.
		G) PRE-INSPECTION REPORT
		D) CHEMICAL TEST CERTIFICATE
		H) BATCH SIZE
7	VISUAL CHECKING SAMPLE SIZE AS PER GENERAL INSPECTION LEVEL-1 & AQL-4.0 IS:2500(P.T.1):2000.	A) COMPONENT SHOULD BE FREE FROM RUST, PITS, CRACKS, SHARP EDGES & BURRS B) MARKINGS :- AS PER DRAWING
8	DIMENSIONAL CHECKING SAMPLE SIZE AS PER GENERAL INSPECTION LEVEL-1 & AQL-4.0 IS:2500(P.T.1):2000.	SL. NO.
		AUDIT POINTS/ DIMENSIONS
		GAUGE NO. / METHOD
		1. Dimn. Ø 15.3-0.1
		G.E. Method / Gauge
		2. Dimn. 30
		G.E. Method / Gauge
		3. Dimn. C = 10
		G.E. Method / Gauge
		4. Dimn. ØD = 3
		G.E. Method / Gauge
		5. Dimn. E = 11
		G.E. Method / Gauge
9	HEAT - TREATMENT	
10	CASE DEPTH	
11	PROTECTIVE FINISH	
12	OTHER TESTS	

NOTE :-

- 1) PHYSICAL PROPERTIES & OTHER TESTS AS PER REQUIREMENT OF RELEVANT SPECIFICATION.
- 2) TEST REPORT IS TO BE ISSUED FROM NABL APPROVED LAB./ DGQA LAB./ DGQA APPROVED LAB./ ORDNANCE FACTORIES LAB.
- 3) RECORD OF TEST REPORT WITH REFERENCE TO MIS NO. ARE TO BE MAINTAINED.
- 4) ENSURE MARKING OF MANUFACTURER'S CODE ON THE STORE SUITABLY & ENTRY OF LOT NO. & YEAR OF MANUFACTURE IN PRE-INSPECTION REPORT.
- 5) TEST PIECES (ALONG WITH THE COMPONENT) AS SPECIFIED IN THE GOVERNING SPECIFICATION ARE TO BE SUBMITTED FOR CHECKING CHEMICAL COMPOSITION & MECHANICAL PROPERTIES.

REP. OF ODC

REP. OF QC