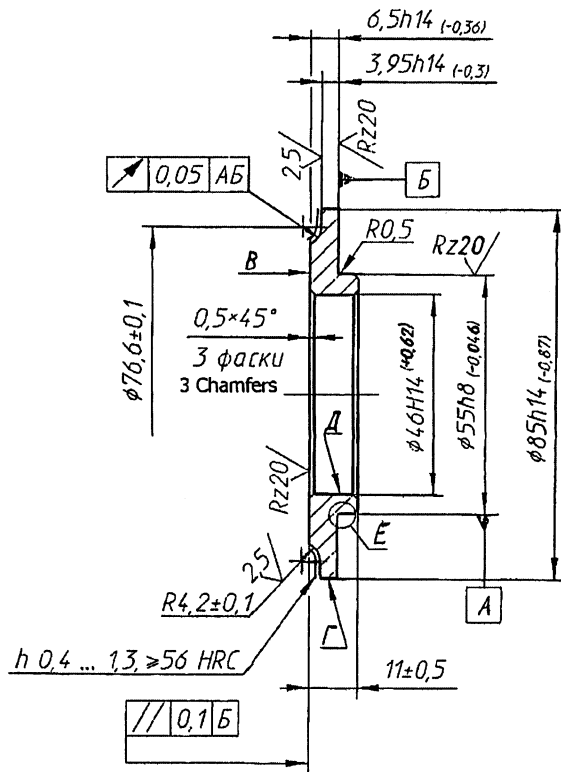


DRAWING NUMBER
172.23.077

SHEET No. 1 OF 1

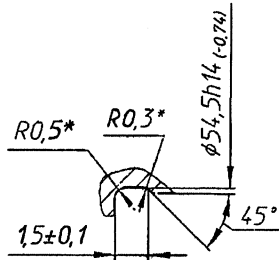
Rz80 ✓✓



1. Допускается цементация на поверхностях В, Г и Д. Проверять на образце - свидетеле.
2. Допускается высокотемпературная нитроцементация h 0,3 ... 0,8 мм, ≥ 50 HRC. Проверять на образце - свидетеле.
3. *Размеры обеспечить инструментом.
4. Покрытие: Хим.Окс.п.м. или Хим.Фос.окс.п.м.
5. Остальные требования по 520.ТУ1.

1. Case-hardening on surfaces В, Г and Д is allowed. Check on test piece.
2. High temperature nitro-case hardening h 0.3...0.8 mm ≥ 50 HRC is allowed. Check on test piece.
3. *Dimensions to be ensured by tool.
4. Coating: Chemical oxidizing and oil finish or chemical phosphatizing, oxidizing and oil finish.
5. Other requirements are as per specification 520.TY1.

Alternate
E(5.1) Вариант



DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

356

SUPPLY CODE
U-01-1-4
D 90201

PILOT SAMPLE SHOULD BE APPROVED BY A H S P
BEFORE BULK PRODUCTION.

EST. WT. (Kg) 0.245	TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)
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ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS
OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-
SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

F-95
76

SIZE A3

		DRN CHD APPD DATE SCALE: 1:1	MATERIAL:- STEEL 20X2H4A GOST 4543 - 71	USED ON:- 176.23cb-3Cb
			CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
		DIMENSIONS IN mm TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS : 2102 - 69	TITLE:- PRESSURE DISK	
		ALL THREADS TO CONFORM TO	D S CAT NUMBER	DRAWING NUMBER 172.23.077
8	7	6	ISSUE	DATE
			NATURE OF AMENDMENTS	