

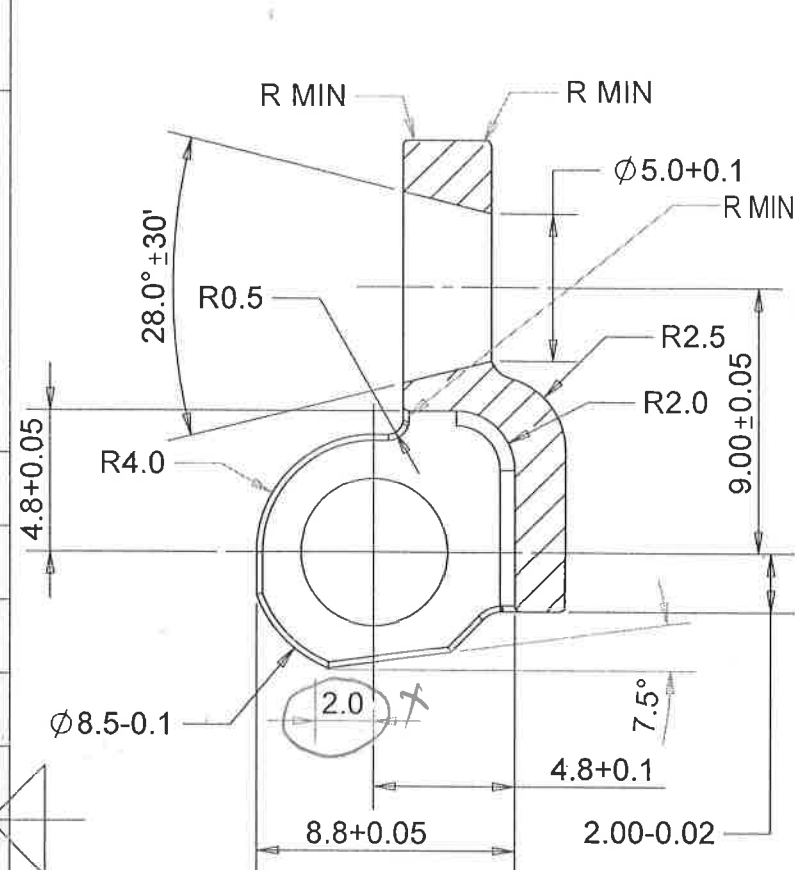
DRG.No. 0204 03 02 00 01 005 0000

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS: 2102

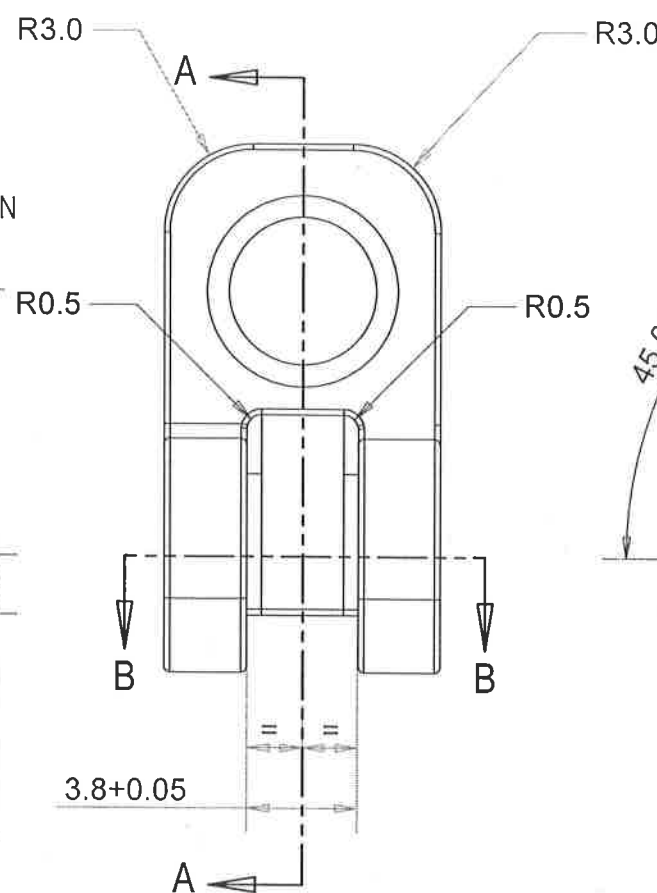
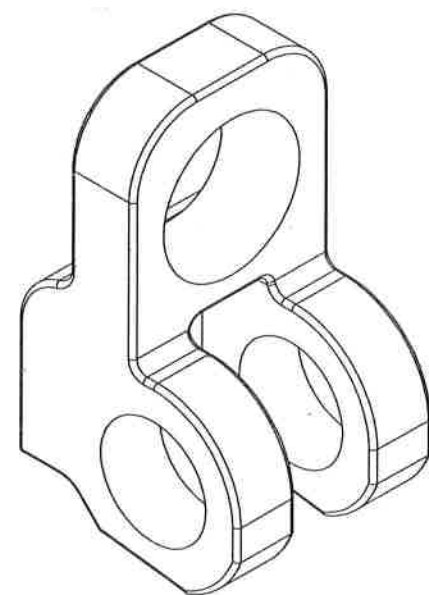
DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

CONTROL COPY NO. 01

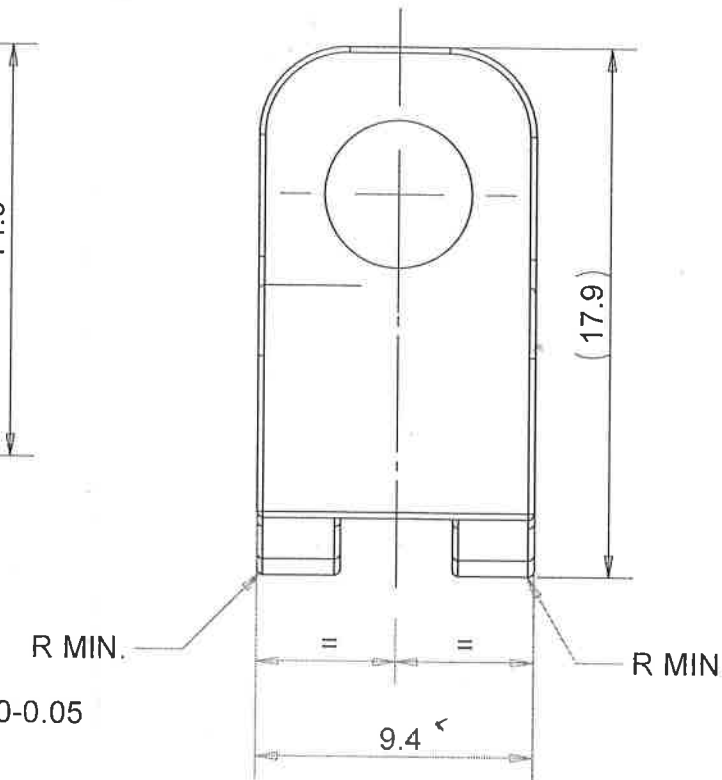
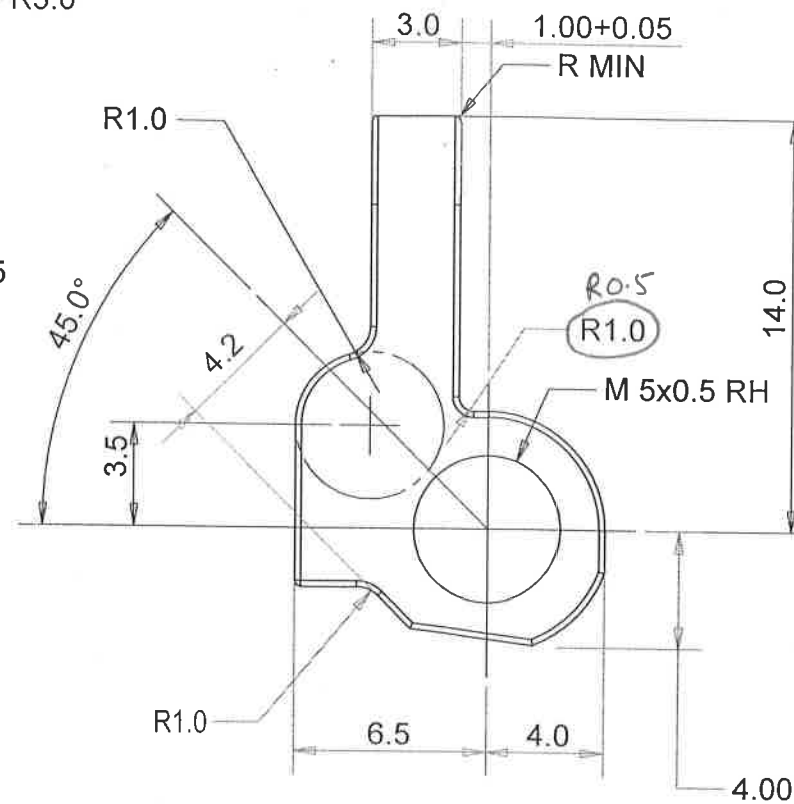
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SECTION A-A



SECTION B-B



NOTES:-

- 1) Hardness : 300-350 HV for EN-9 material.
- 2) REMOVE ALL SHARP EDGES AND BURR.
- 3) TOL. FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED.
- 4) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTIVE FINISH.
- 5) ALT. MATERIAL: MIM S7 (AISI S7 Equivalent)
HARDENSS 500-600 HV

3	09/03/2016		DRG REVISED			
2	09/11/2015	M-29	DRG. REVISED			
1	14/07/2015	M-27	ALT. MATL. ADDED			
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN. PRANAV	CHD.					
APPD.	DATE 09/03/16	For Director				
SEALED	DATE					
SCALE:- NTS	EST. MASS					
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
DRG.No.	0204	03	02	00	01	0005 0000
PART No.	IC	SS	S	AA	A	C SST
	DS CAT. No.					AHSP

MATERIAL :- STEEL TO IS:5517-1993, Gd-55C8 (En-9)

PROTECTIVE FINISH :-PHOSPHATED TO SPECN IS:3618-1966,CLASS 'B'

TITLE :-

REAR SIGHT