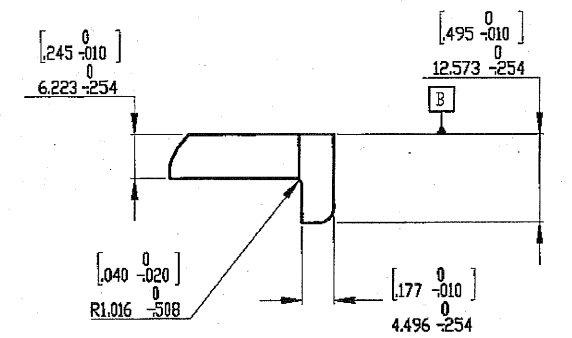
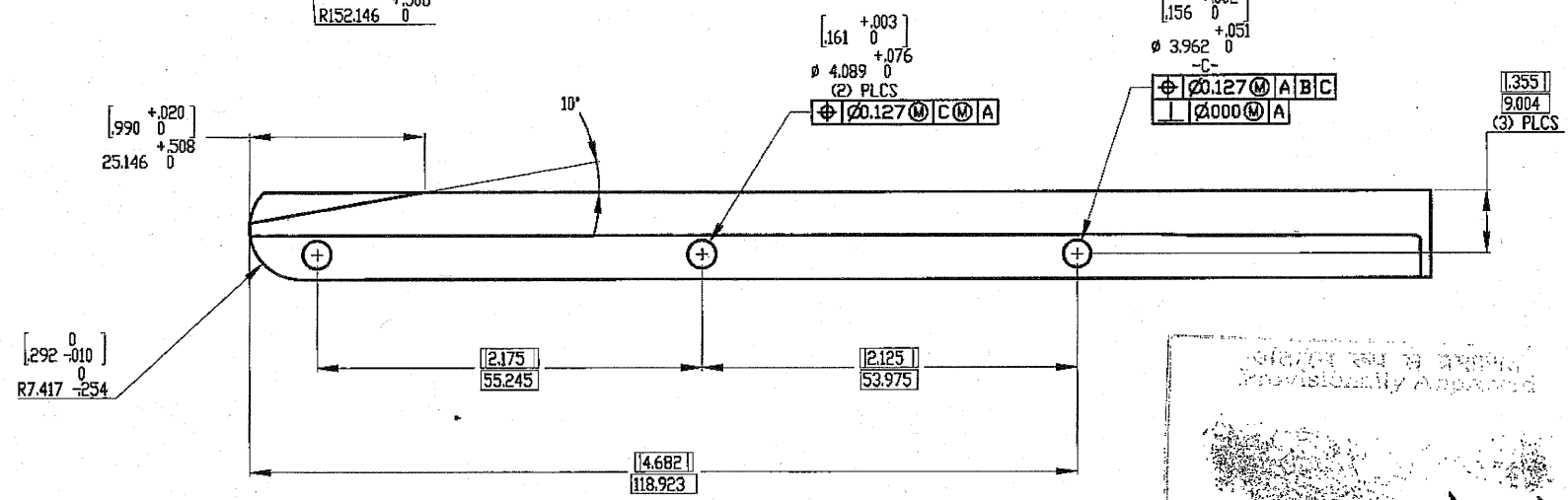
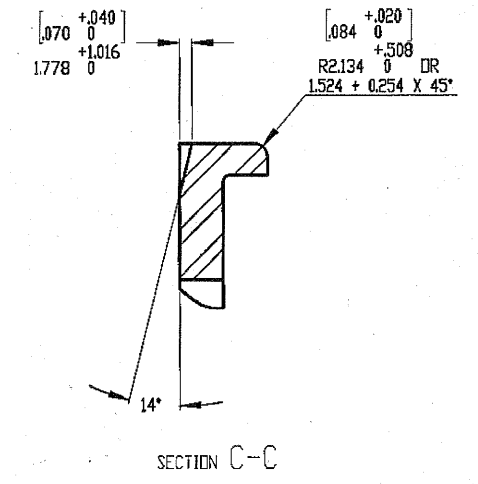
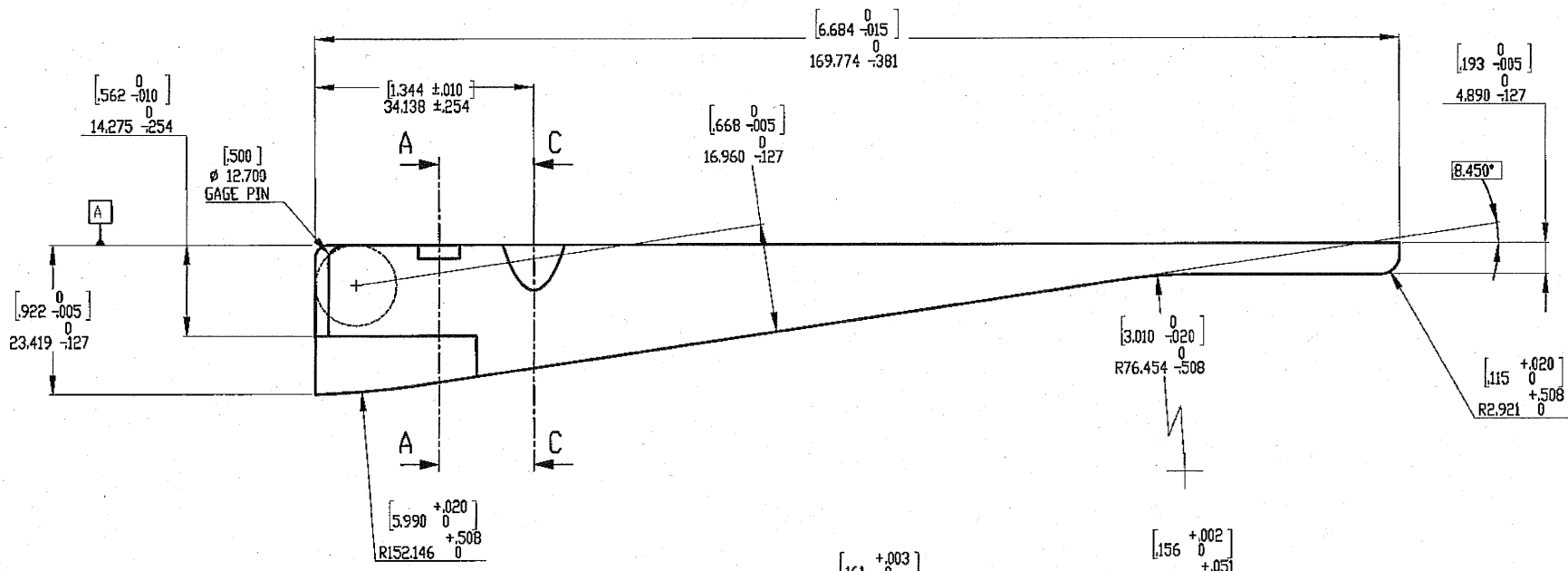
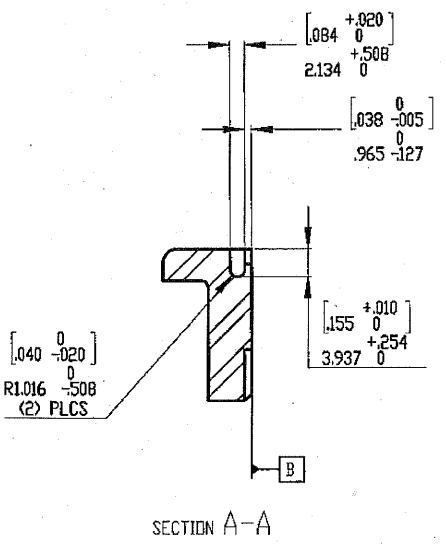
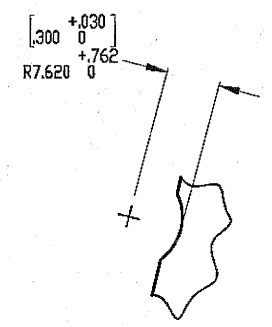
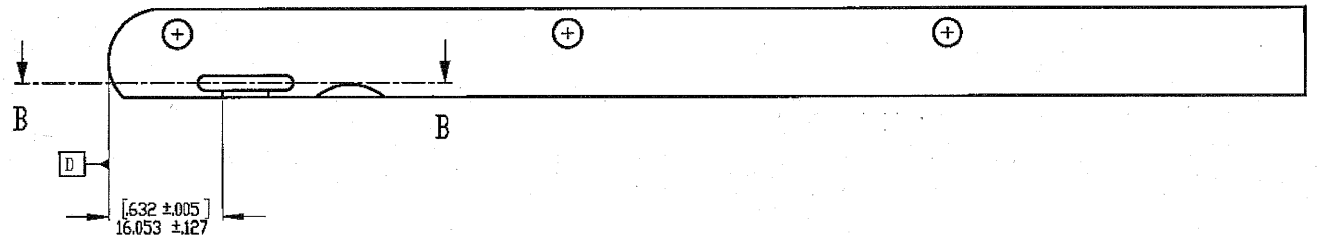
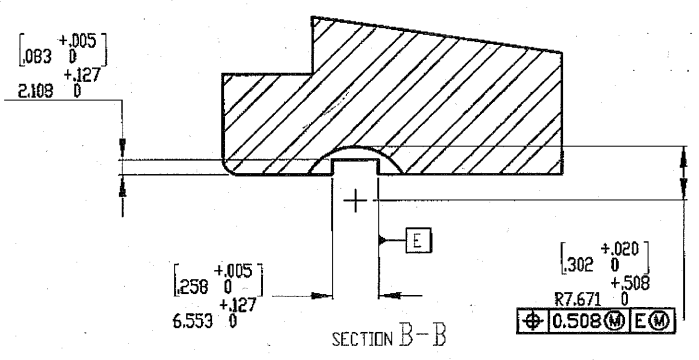


M 1372

NOTES:

1. APPLICABLE SPECS/STANDARDS:  
A. ASME Y14.5M-1994
2. MATERIAL:  
A. WROUGHT STEEL, ASTM A108: 1018-1022, ASTM A322, A331, 4118, 8615, OR 8620.  
B. CASTING STEEL, MIL-S-22141, 10B620, TENSILE TEST SHALL NOT APPLY. CASTING SHALL BE IN ACCORDANCE WITH CLASS 4 OF SAE AMS 2175.
3. FINAL PROTECTIVE FINISH APPLIED AFTER ASSEMBLY.
4. HEAT TREATMENT: CARBURIZE FOR 3 TO 5 MINUTES AT 802 ° TO 816 °C, OIL QUENCH, TEMPER ALL OVER AT 149 °C FOR 1 HOUR MINIMUM TO FILE HARDNESS.
5. FINISH  $\sqrt{32}$  ALL OVER.
6. BREAK EDGES 0.076 + 0.305 UNLESS OTHERWISE SPECIFIED.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A		CREATE DRAWING	12/10/2015	G. HERSHBERGER



UN CONTROLLED COPY  
CERTIFIED CORRECT COPY OF APPROVED  
DRAWINGS AT THIS DATE: 29.06.2021

24 AUG 2021 For (Inde (AP))

DESIGN & DRAWING OFFICE,  
ORDNANCE FACTORY, TELICHERRAPALLI, 500 016

UNLESS OTHERWISE SPECIFIED	MMC	DATE	DHIO ORDNANCE WORKS, INC.	
ALL DIMENSIONS ARE IN MILLIMETERS	PSD	11/27/21		
ALL DIMENSIONS ARE TO BE SHOWN TO TOLERANCES				
FINISHES ARE TO BE SHOWN TO TOLERANCES				
PROPRIETARY AND CONFIDENTIAL				
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DATE	REV	DESCRIPTION	SIZE	REV
			D	A
			SCALE: 2:1	WEIGHT: SHEET 1 OF 1

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