

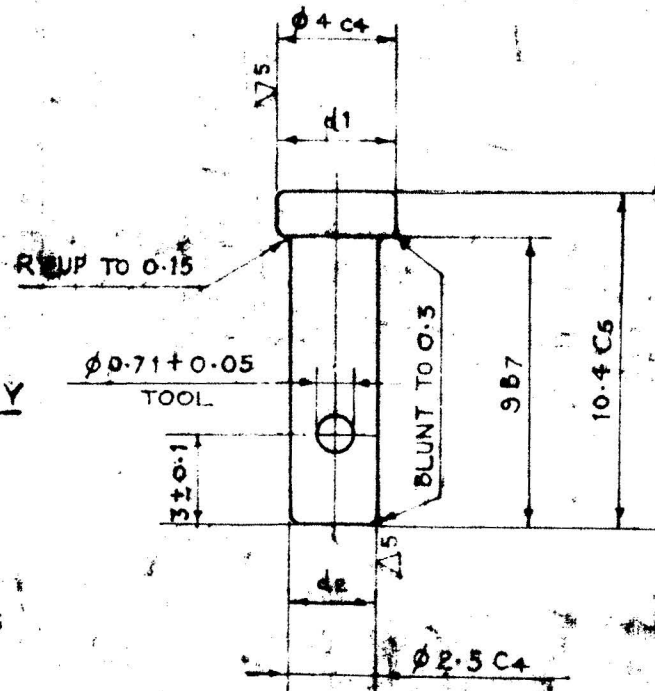
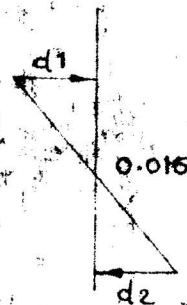
45

3-016919

▽3 IF NOT STATED

DC 24784-A

ECCENTRICITY



- 1 THE ROLE MUST BE PERPENDICULAR TO THE AXIS OF THE PART AND MUST BE IN THE DIAMETRAL PLANE, WHICH IS TO BE CHECKED BY A GAUGE HAVING A CAVITY FOR TAIL END $\phi 2.52$ AND A GO PIN OF DIA 0.7 . THE GAP BETWEEN THE GAUGE PIN AND THE CAVITY FOR IT TO BE 0.025 MAX.
- 2 AT THE TIME OF REMOVING THE BURRS FROM THE EDGES OF THE HOLE, BLUNTING AND CHAMFERING IS IMPERMISSIBLE.
- 3 DURALUMIN WIRE OF MARK $\Delta 1 T, \Delta 16 T$ AS PER GOST 4785-49 MAY BE USED.

MATERIAL :-

~~ALUMINIUM ALLOY TO SPECN B.S. 1474-1972 DESIGNATION 2014 A CONDITION TB~~

NOTE:-

NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE FINISHED PRODUCT AFTER MACHINING FOR ALUMINIUM ALLOY.

MATERIAL :-

ALUMINIUM ALLOY TO SPECN. B.S. 1474-1987
DESIGNATION 2014 A, CONDITION TB

OR

IS: 733-1983 (REAFFIRMED 2006), DESIGN

24345 CONDITION W

FUSE B429

6.7.11	DC.37284-A	MATERIAL AMENDED			3-016919	53-B-025Y
17.12.09	DC.37240-A	MATERIAL NOTE AMENDED			PIN	45
29.3.97	DC.36264-A	NOTE REGR MACHINING FOR ALUMINIUM ALLOY ADDED.				
11.2.88	DC.1.34875-A	D.S. CAT READED.				
23.7.84	DC.1.35070-A	MATERIAL AMENDED				
13.2.82		TRACED WITHOUT CHANGE.				
		PREVIOUS D.C.S (1) NSP 24784-A, 25221-A & 30601-A				
DATE	AUTHORITY	REVISION	ANSI D.O. SIGN	DURALUMIN $\Delta 1-T$ B Ty	3747 EAY	D.S. CAT. No. 1390-0005