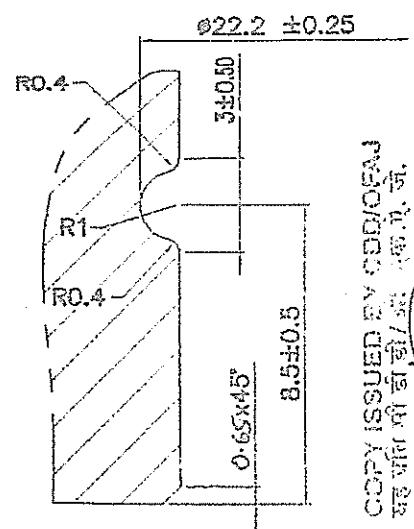
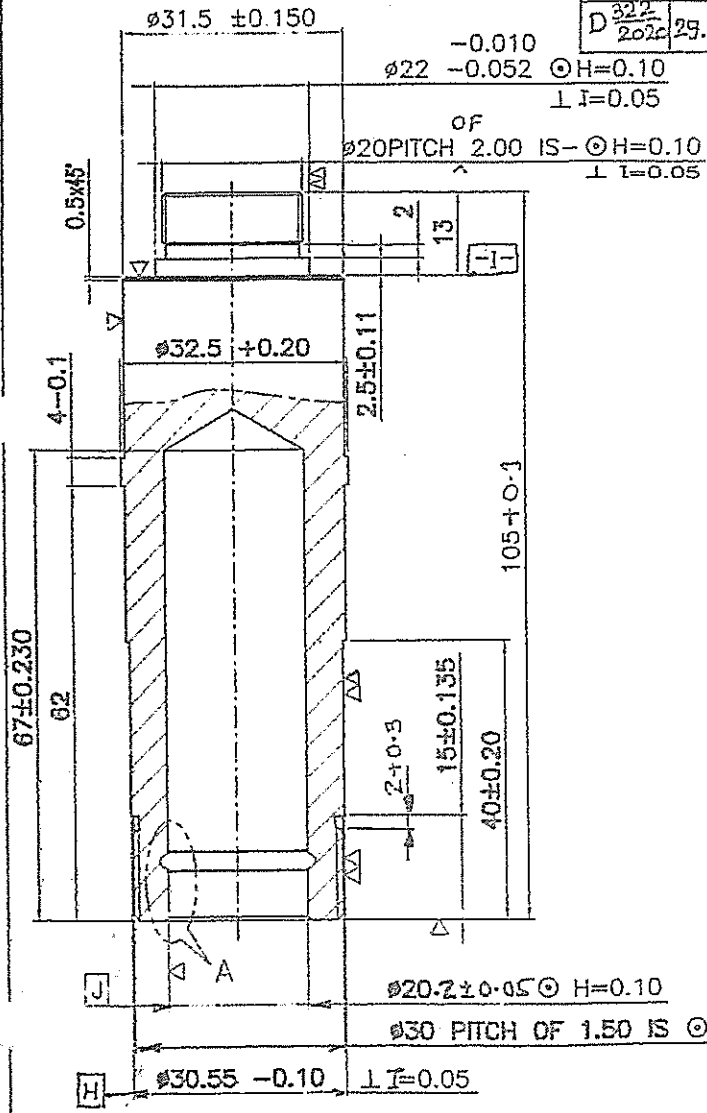


4. SCRATCHES, DENTS, TOOL MARKS, CHATTERING MARKS ETC.

A 189/11	23/7/11	Dr dia 30 pitch of 1.5 Lt @ H=0.1 was @ H=0.01.	AWM/PS
B 51/13	12/4/13	Dim 20.2 ± 0.05 was @ 20 ± 0.1 & changed to 20.5 was 0.5745° Dim rev. to B	AWM/PS
C 26/20/4	4.2.14	ALT. MATL. ADDED & UPDATED AS PER LATEST DC 37344-A dt. 9.10.13	AWM/PS
D 322/20/20	29.5.20	NOTE NO. 4. ADDED. DRG. ADV. TO 'D'	AWM/PS



VIEW AT 'A'  
SCALE: 5:1

MATERIAL:- (AMD 5879, FEB 20)  
BS1474:1987, HE 15 TF OR  
IS:733-1983 (THIRD REVISION) ALLOY  
DESIGNATION 24345 WP.

ALT. MATERIAL. AL. ALLOY RDE 40 WITH  
MINIMUM MECHANICAL PROPERTIES  
AS UNDER 0.2% PS-435 MPa, %EL-7  
UTS- 480 MPa

COPY ISSUED BY CDD/OFAJ  
वर्क ऑफिस सी डी डी / ऑ. ए. ए. जे.  
द्वारा दी गई है।  
दिनांक: 08/10/20  
Date: 08/10/20

NOTE:-

1. TOLERANCE UNLESS OTHERWISE STATED= ±0.1
2. THOUGH SURFACE TREATMENT IS NOT TO BE DONE, SURFACE OF THE COMPONENT SHOULD BE PROPERLY PROTECTED TO AVOID STORAGE & TRANSIT DETERIORATION.
3. ALL BURRS TO BE REMOVED AFTER DRILLING.
4. INNER & OUTER SURFACE OF THE COMPONENT SHOULD BE FREE FROM VISUAL DEFECTS LIKE \*

DIMENSIONS ARE IN mm			MATERIAL:	ऑर्डनेंस फैक्टरी अम्बाझरी
THIRD ANGLE PROJECTION			AS STATED	ORDNANCE FACTORY AMBAJHARI
SCALE: 1:1			NOMENCLATURE:	DRG. NO.
2010	NAME	DATE	SEMI-FINISH CONTAINER	FS-2956 D
DRAWN	सलिया वाडकुचे	25-10-2010	CARTRIDGE (TURNED	SHEET NO. 1
CHECKED	ES		FINISH EXCEPT CENTRE HOLE)	NO. OFF SHEETS 1
I/c/CDD	Dr. K...		M/c.-	OPERATION -
VD.				