

M.P.F.

PART LIST : 125mm SEMI CMB. CRTDG. CASE
GROUP : WINDING M/C.

ORDER NO.

SHT. NO.
82

AMBARNATH SUB GROUP : PULLER ASSY.

ASSY. DRG. NO.

VMT.SK.119.13000 - 10

PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT.SK.119.				
13001 ✓ 14	1	FLAG INDICATOR	C - 40	
13002 - 14	1	BRACKET	C - 40	
13003 ✓ 13	1	TENSILE SPRING	IS:4454 Pt. I G.A.2	
13004 ✓ 14	1	PLATE	C - 40	
13005 - 14	1	BUSH	PHOS. BRONZE IS:7811	
13006 - 13	1	ANGLE	C - 40	
13007 - 14	1	BAR	C - 40	
13008 - 13	1	SHAFT	C-40	
13009 - 13	1	STOPPER	C-65	
13010 - 13	1	JOURNAL	C - 40	
13011 - 14	2	LOCK NUT	C-40	
13012 ✓ 14	1	GASKET	GASKET SHEET	
13013 ✓ 14	3	SLEEVE	PHOS. BRONZE	
13014 ✓ 14	1	STOP	C - 40	
13015 ✓ 13	1	EXTENSION ROD	IS:5517- 40C8	
13016 ✓ 12	1	ADOPTER	Al. ALLOY : 40C8 24345 IS:733	

MACHINE TOOL PROTOTYPE FACTORY : AMBARNATH

CHD. BY NATH A K SIG.
DATE

FORMAT NO. 444002

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MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. AMBARNATH	PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO. 83
	GROUP : WINDING M/C.	ASSY. DRG. NO.		
	SUB GROUP : PULLER ASSY.		VMT. SK. 119. 13000 - 10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119.				
13050	14	HEX. SOC. CAP SCREW M6 X 20lg	IS:2269	
13051	14	SPRING WASHER 6.5φ	IS:6735	
13052	8	HEX. SOC. CAP SCREW M10 X 30 LG.	IS:2269	
13053	8	SPRING WASHER 11φ	IS:6735	
13054	4	CYLINDRICAL PIN 10φ m6 X 25lg	IS:2393	
13055	2	HEX. NUT M. 10	IS:1363	
13056	1	SPRING WASHER 12φ	IS:6735	
13057	4	HEX. SOC. HD. CAP SCREW M8 X 30 LG.	IS 2269	
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DATE

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MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. PART NO.	PART LIST : 125mm SEMI CMB. CRIDG. CASE		ORDER NO.	SHT. NO. 84
	GROUP :	WINDING M/C.		
AMBARNATH SUB GROUP	PULLER ASSY.		ASSY. DRG. NO. VMT. SK. 119. 13000 - 10	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT. SK. 119. 13100 - 12	1	BRACKET	To be manufactured from VMT. SK. 119. 13100 - 41	
13200 - 12	1	SLIDE BLOCK	To be manufactured from VMT. SK. 119. 13200 - 42	
13300 - 12	1	FORK	To be manufactured from VMT. SK. 119. 13300 - 42	
13400 - 13	1	BRACKET	To be manufactured from VMT. SK. 119. 13400 - 42	
13500 - 13	1	FORK	To be manufactured from VMT. SK. 119. 13500 - 42	
13600 - 13	1	FORK	To be manufactured from VMT. SK. 119. 13600 - 42	

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MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F.		PART LIST : 125mm SEMI CMB. CRIDG. CASE		ORDER NO.	SHT. NO.
AMBARNATH		GROUP : WINDING M/C.		85	
SUB GROUP : PULLER ASSY.		ASSY. DRG. NO.		VMT.SK.119.13100 - 42	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS	
VMT.SK.119.					
13101 - 11	1	PLATE	C - 40	<div style="text-align: center;"> <p>WELDED TOGETHER</p> </div>	
13102 - 11	2	SLEEVE	C - 40		
13103 - 11	2	RIB	C - 40		
13104 - 11	1	PLATE	C - 40		
APPROVED 19/10					

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DATE

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MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH

M.P.F. AMBARNATH	PART LIST : 125mm SEMI CMB. CRTDG. CASE		ORDER NO.	SHT. NO.
	GROUP : WINDING M/C.		ASSY. DRG. NO.	86
	SUB GROUP : PULLER ASSY.		VMT. SK. 119-13200 -42	
PART NO.	NO. OFF	DESCRIPTION	MATERIAL	REMARKS
VMT.SK.119.				
13201 - 12	1	PLATE	C - 40	WELDED TOGETHER
13202 - 12	1	SLEEVE	C - 40	
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