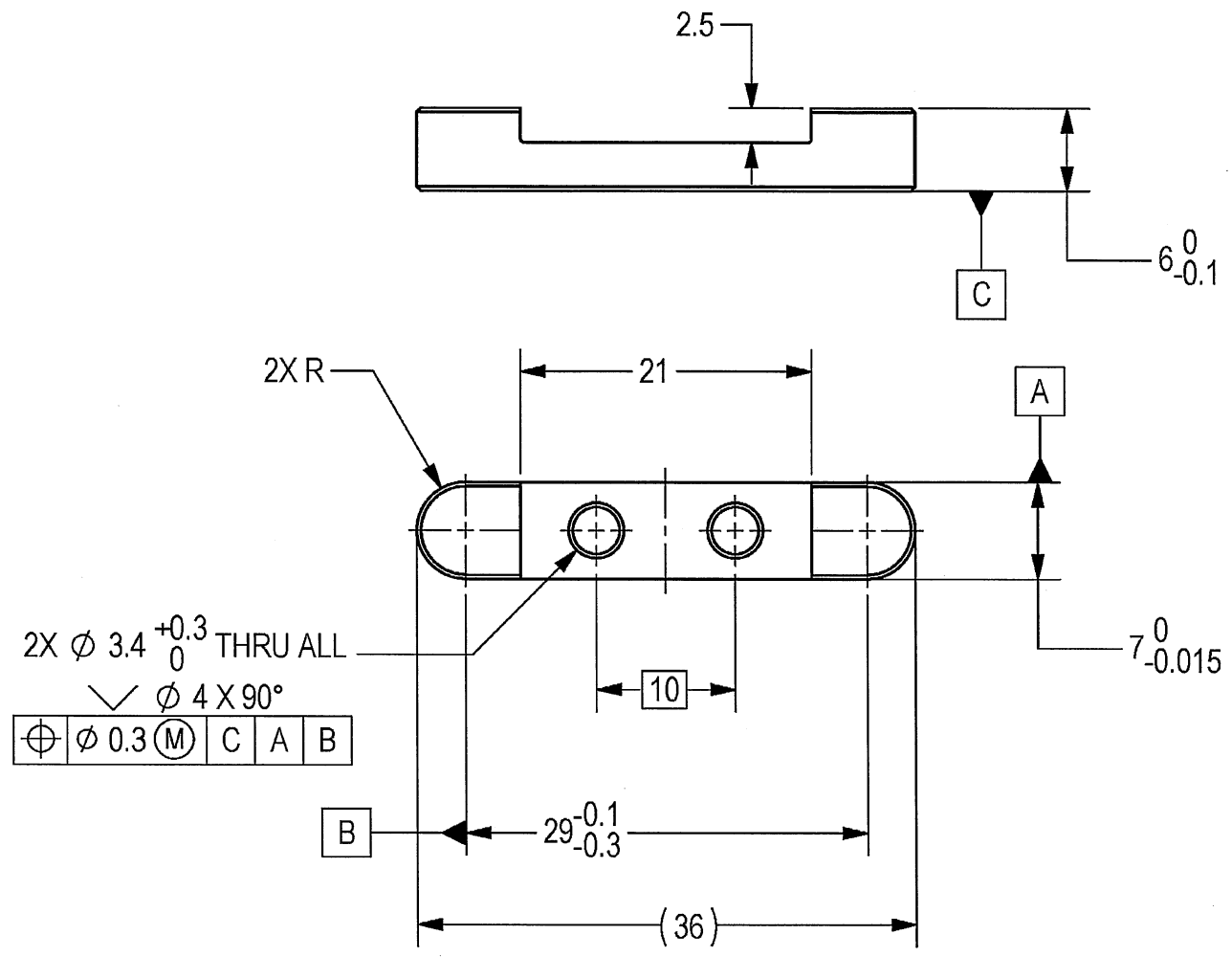


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SHEET REV RECORD
 ALL SHEETS ARE THE SAME REVISION

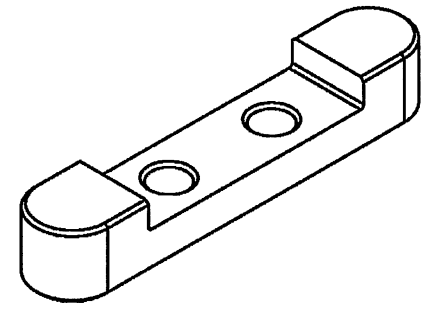
REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	01-Dec-13	
02		Freeze	30-Dec-13	
03		Restricted	19-Jun-14	L. Goldshtein
--	T00065	Identical To Previous Released	09-Apr-18	L. Goldshtein

- NOTES:
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
 - MATERIAL: CRES PLATE 17-4PH PER AMS-5604 PURCHASED IN CONDITION H1150.
 - UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
 - DEBURR AND REMOVE SHARP EDGES, APPROX. 0.3X45 Deg.
 - GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
 - PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
 - BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
 - QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
 - PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
 - PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
 - IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



2X Ø 3.4 ^{+0.3}/₀ THRU ALL
 ✓ Ø 4 X 90°
 ⊕ Ø 0.3 (M) C A B

SEE ATTACHED MEDIA



(WEIGHT: 0.01 Kg APPROX.)

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/9/20	KEY	
SEE NOTE 5	SEE NOTE 5	OFFICER/PRODN		FOR: CRADLE BASE ASSY	
1st ANGLE PROJECTION		OFFICER/QC		OF: 12.7MM SRCG	
		OFFICER/DDO	3/9/20	SIZE	CAGE CODE
SURFACE TEXTURE IN Micro METER				B	2291A
				DWG NO	074811A-00
PROJECT OFFICER				SCALE	2:1
				AUTOMATED DRAWING (SW)	SHEET 1 OF 1
PLM Control		WIP		EPDM MODEL NAME 074811A-00 KEY	