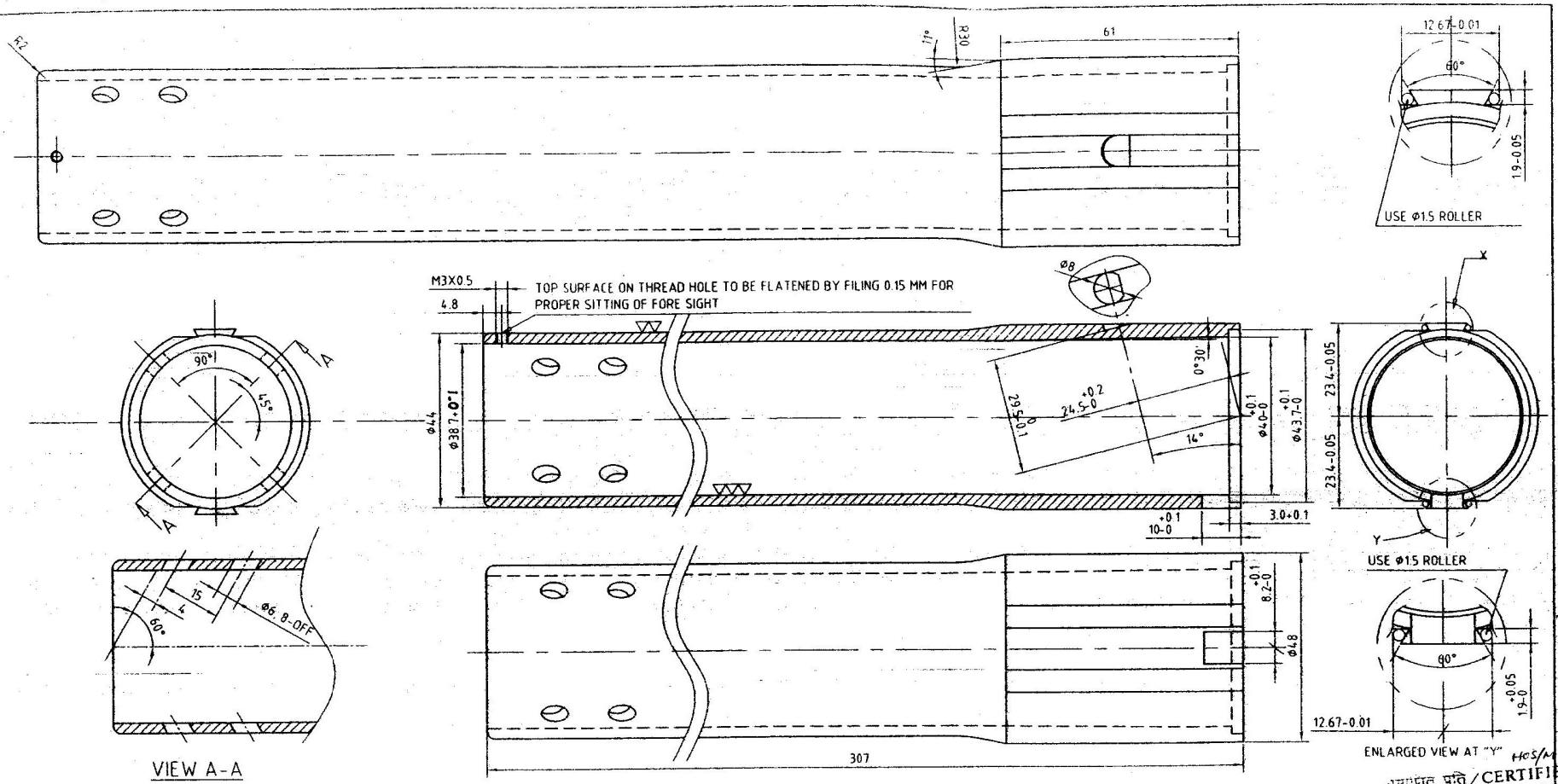

MATERIAL BS 970: PT 1: 1983 708M40 (EN-19 A)

ALT. MATERIAL : BS970: PT1; 1983 070M55 (EN-9) OR BS 970: PT1; 1983 080M40 (EN-8)

PROTECTIVE FINISH : IN SIDE CHROM FLASHED

NOTE :- INSIDE SURFACE FINISH ▽▽▽, UPTO Ra- 0.8.

NOTE :- 1. ALL DIMENSIONS ARE IN MILLI METER

2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP

3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिडयूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE 03.5.18
सी डी डी / CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

SEALED
07. XI. XIII
J&GM/Q

DATE	DC RFI NO	SIGN
02-05-18	09/001/18	
29-03-2014	09/023/14	
26-02-2014	09/017/14	
06-11-2013	09/001/13	

ASSY DRAWING NO:- TGG-100

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

TEAR GAS GUN
BARREL

SCALE 1:1

2013	NAME	DATE
DESIGNED	M HAIT	9/10
DRAWN		
CHECKED		
APPROVED		

DRAWING No.

TGG-101

SHEET- 1 OF 1