



MATERIAL :- - STEEL WIRE TO SPECN IS:1570-1961 DESIGNATION C20

WORKMAN SHIP :- TO BE SOUNDLY WELDED AND EXTRA MATERIAL AT WELD SHALL BE REMOVED AND FINISHED SMOOTH.

FINISH :- CADMIUM PLATED TO A MINIMUM THICKNESS OF 0.012mm AND CHROMATE PASSIVATED TO SPECIFICATION IS:1572 GRADE 3, TYPE2.

PROOF LOAD :- 490 N (50kg) DIRECTION IN PULLING

PACKING :- RINGS SHALL BE PACKED IN ONE CARTON/C.W.P. EACH RING SHALL BE WRAPPED IN TISSUE PAPER AND 50 Nos. PACKED IN SUITABLE CARTONS. 10Nos OF SUCH CARTONS SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). ONE RING IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING CAT No, DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER'S EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.

THE PACKING CASE SHALL BE INDELIBLY MARKED WITH THE ADDRESSES OF THE CONSIGNEE, CONSIGNOR, CAT No., DESIGNATION, YEAR OF THE MANUFACTURE, QUANTITY AND THE NUMBER OF THE INDIVIDUAL PACKS.

MFG. PROCESS :- GENERAL ENGINEERING METHOD

WELD NOTE :- JOINT TO BE WELDED WITH FILLER ROD CONFORMING TO IS : 1278-1972 S -FS2

SECTION 'Z-Z'

REF. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	Di/c D&S	HEAD QA
1						
2						
3						
4						

SCALE :-	ADRDE, AGRA		DRN.	PRD. OFF. <i>M Da</i>
DIMENSION IN mm	GROUP :- CP(H.D.SYSTEM)		CHD.	PM.
TOLERANCE:- IS:2102-1993	RING (14.5 mm DIA) PACK OF EXTRACTOR HEAVY DROP P'CHUTE (P-7,PLATFORM) SYSTEM FOR IL-76 A/C			
MATERIAL:- AS ABOVE				
FINISH:- AS ABOVE				
HEAT TREATMENT:-				
			Di/c D&S	APPROVED <i>al Gurt</i>
				HEAD(PARA)
				DRG.No. :-
				1.06. 01.01.03-02