

8 7 6 5 4 3 2 1

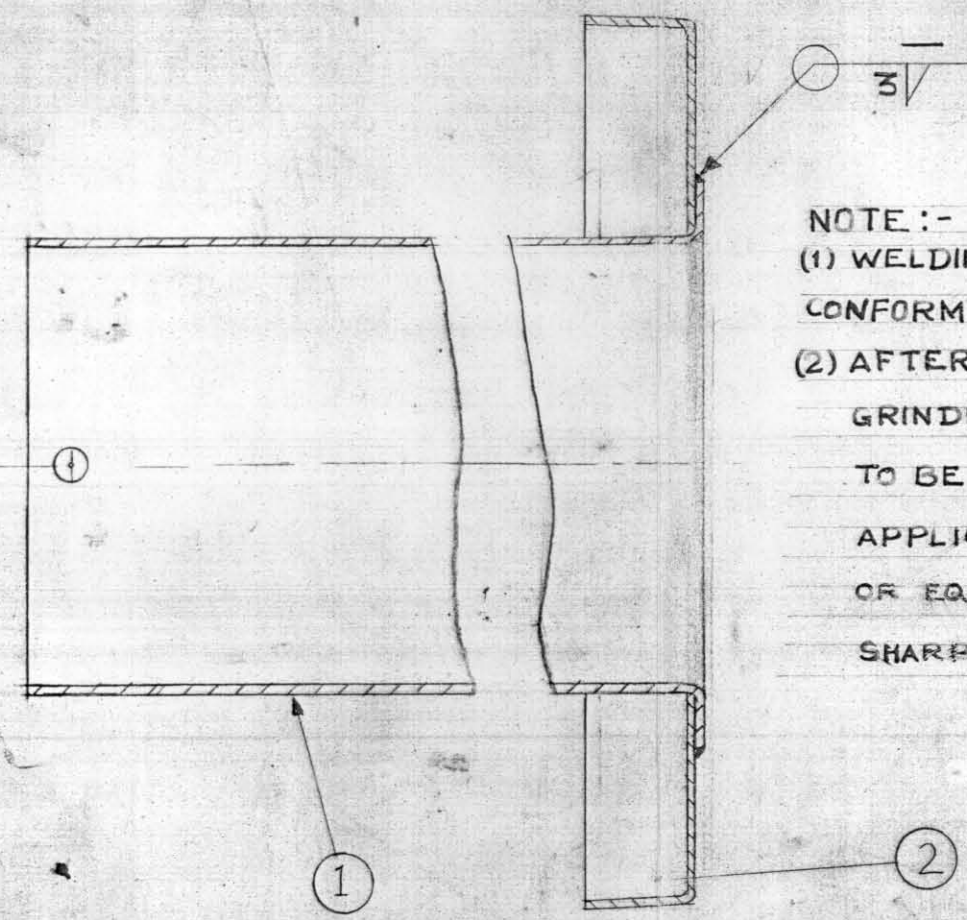
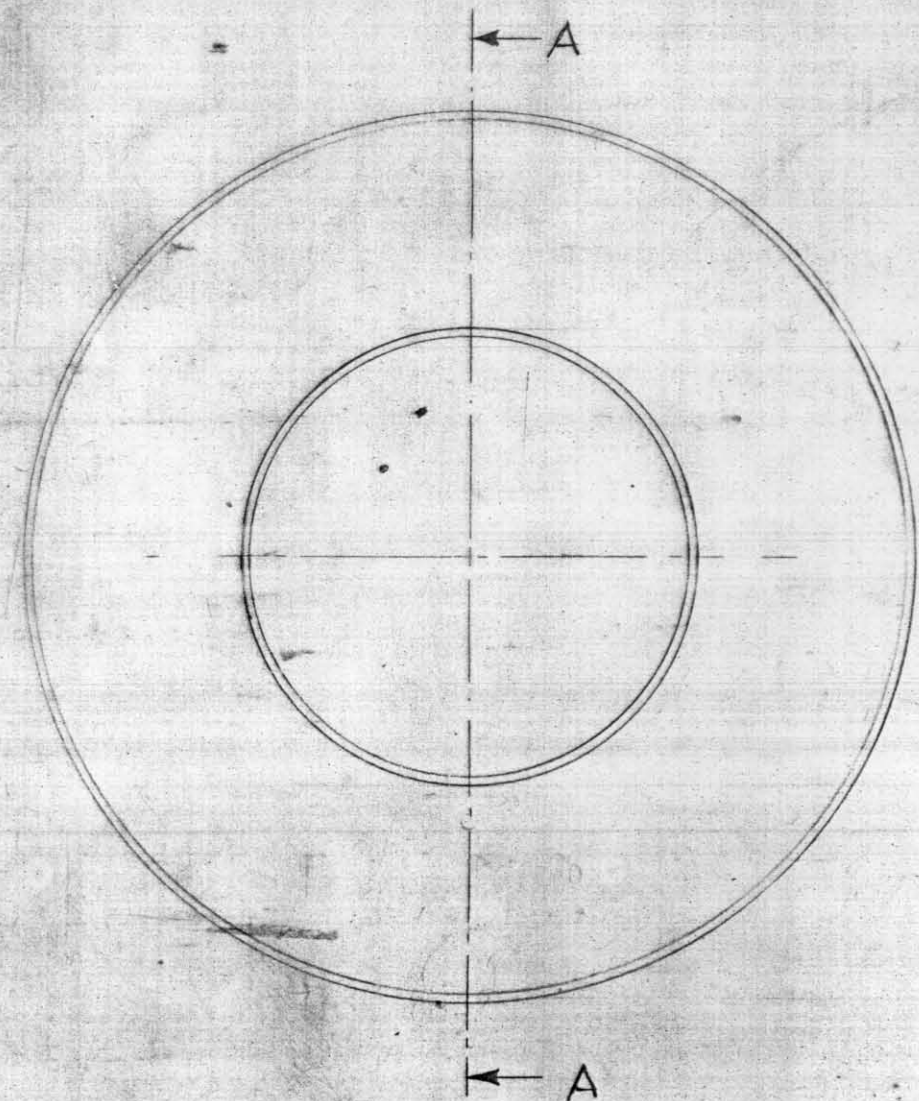
ON SHS SHS DET No. 27
ARDE 9501-02
DRG. No.

DRAWING CONVENTIONS CONFORM TO IS 813
DIMNS ARE IN m.m. UNLESS OTHERWISE STATED

GEN. TOL. MEDIUM/COURSE/FINE CLASS TO IS: 2102

LIST OF COMPONENTS

ITEM No	NOMENCLATURE	NO OFF	MATL	DRG. No.	DET. No.	PART No
1.	FUNNEL	1		ARDE 9501-02	28	
2.	DIAPHRAGM	1		ARDE " "	29	



NOTE :-
(1) WELDING SYMBOLS TO CONFORM TO IS: 813
(2) AFTER WELDING AND GRINDING THE SURFACE TO BE SMOOTHANED BY APPLICATION OF "M-SEAL" OR EQUIVALENT TO AVOID SHARP EDGE.

SECTION A-A

								DRN. Deshmukh	CHD. <i>[Signature]</i>	TRD.	COMP.	ASSY DRG. ARDE 9501-02/21
								CD	PASSED	SCALE: 1:2		DESIGN AUTHORITY
								APPROVED	<i>[Signature]</i>	EST MASS:		ARDE PUNE - 411021
								(R. PERUMAL) SED	FOR DIRECTOR	GAUGE SCHD:		
1	24-1-97		AMMENDED VIDE AGNO. 3/97					MATL:		DATE: 20/9/91		
R. NO.	DATE:	AUTHORITY	BRIEF RECORD	ZONE	CD	GO	SIGN					
DRG SEALED (PROV.)		<i>[Signature]</i>						PROTECTIVE FINISH:				

TITLE: FUNNEL ASSY. (WELDING)

DRG. No. ARDE 9501-02
DET. No. 27 SHTS. SHT.No.
PART No.
D. S. CAT. No.
A.H.S.P.