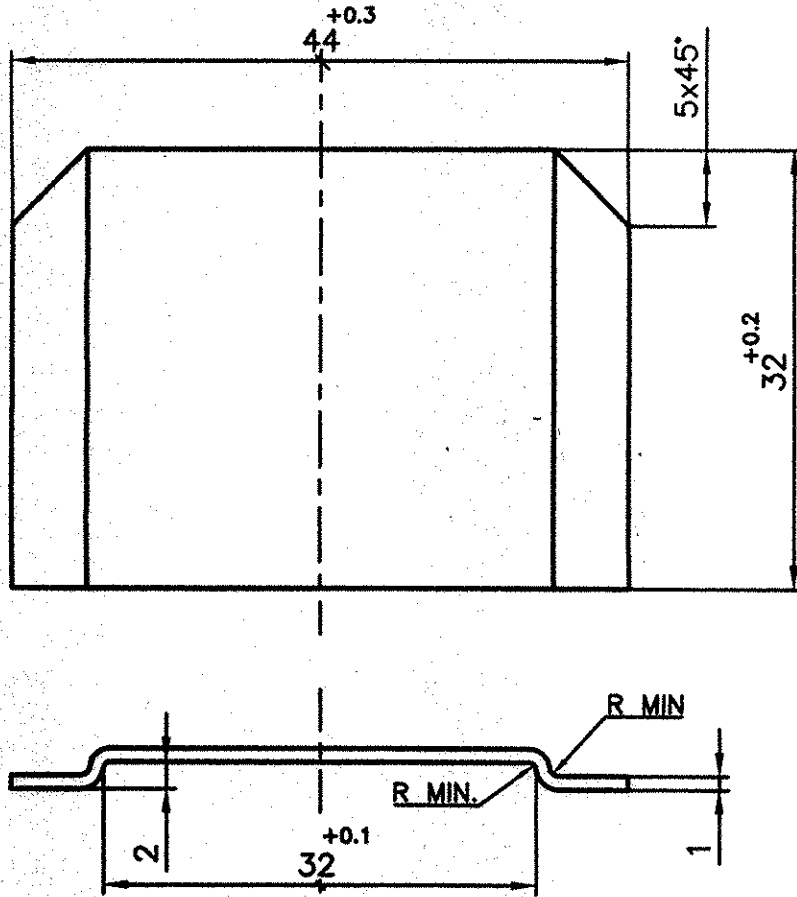


DRG. NO. 30P 1502

DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)



MATERIAL: IS: 2507 - 1975, GRADE -1, DESIGNATION - 45C8.

(OR) BS: 1449, PART-1, 1983, GRADE-CS 40 (OR) CS 50

HARDNESS: 320 - 360 HV

PROTECTIVE FINISH:- AT THE TIME ASSEMBLY

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.		SUB: COVER ACCESS FRONT		SCALE 2:1
	TRACED		FOR: COVER COMBINATION ASSY.		STORE DRG.NO.
	DRAWN <i>S. Unhate</i>		OF: 40mm MGL		OPERATION NO.
	CHECKED		DES. REF. NO.		
	HOS/D&DO <i>[Signature]</i>		DRG. No.: 30P 1502		
	NOON OFFICER/ FOR MGL. <i>[Signature]</i>		ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		SHEETS: 1
	OFFICER/D&DO				SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON: 25/02/2015			