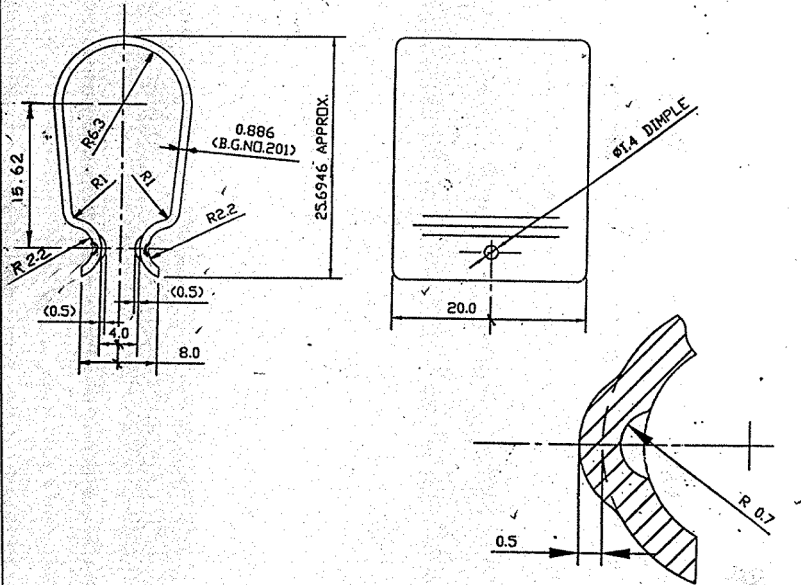


DRG. No. 29P0050

DIMENSIONS ARE IN mm.  
 UNTOLERATED DIMENSIONS AS PER IS. 2102 (MEDIUM)



ENLARGED VIEW OF DIMPLE  
 SCALE:-5:1


MATERIAL: BS.5770, Pt.2, 1981, Gr.80 (OR)  
 BS.1449, EN.42G OR 42J

TREATMENT:-

HRD. & TEMPD. TO 450-525 VPN.  
 STRESS RELIEVED.

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN.JSS: 0465-01:1988 CLASS-I  
~~OUTSIDE TO BE PAINTED TO SPECN.DEF.1407 WITH GLOSSY FINISH~~

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	 SIGNATURE & DATE TRACED DRAWN <i>R. Srinivasan</i> CHECKED <i>V. V. Venkatesh</i> OIC/D&DO <i>V. V. Venkatesh</i> PRDN. OFFICER DIV. OFFICER D&DO APPROVED ON: 10/04				SUB: <b>PROTECTOR</b> FOR: OF: <b>.315" SPORTING RIFLE</b> DES. REF. NO: <b>SP-50</b> DRG. NO: <b>29P0050*</b> <b>FT</b> ORDNANCE FACTORY TIRUCHIRAPALLI-16.
					SCALE 2:1, 5:1 STORE DRG. NO. OPERATION NO. SHEETS: 1 SHEET NO: 1

DASNO-  
 89961141  
 DDO/01  
 29.5.09

V. V.

SIG. & DATE