

MATERIAL : - STEEL ALLOY EN-24 (817M40) AS PER BS-970

PROOF LOAD : - 9000 Kg (Max.)

HEATTREATMENT (HARDNESS) : - 40 ± 3 HRC

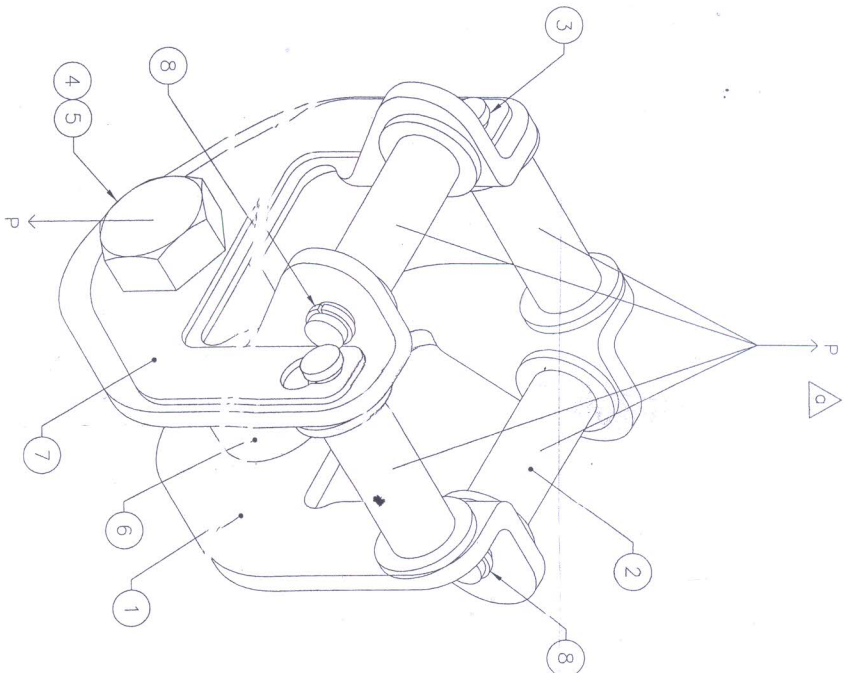
WORKMAN SHIP : - TO BE SOUNDLY WELDED AND EXTRA MATERIAL AT WELD SHALL BE REMOVED AND FINISHED SMOOTH.

FINISH : - TO BE FINISHED SMOOTH, CADMIUM PLATED TO A MINIMUM THICKNESS OF 0.112mm AND CHROMATE PASSIVATED TO SPECIFICATION IS:1572-1968,Cd-12.

GENERAL TOL : - AS PER IS:2102(PART-1)1993,MEDIUM.

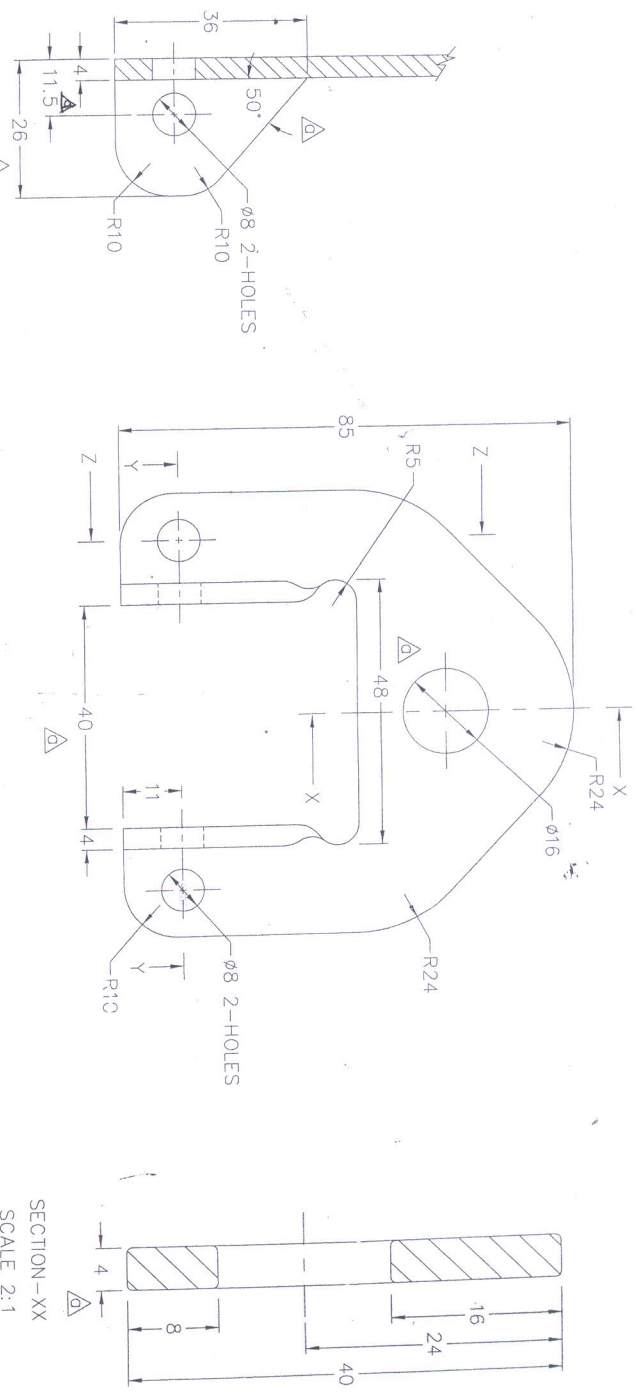
PACKING : - EACH BUCKLE SHALL BE WRAPPED IN TISSUE PAPER. 10 Nos THUS WRAPPED BE PACKED IN A SUITABLE CARTON. 20Nos OF SUCH CARTONS SHALL THEN BE PACKED IN C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). ONE BUCKLE IN A EACH CARTON SHALL THAN BEIDENTIFIED BY A LABEL SHOWING CAT. No. DESIGNATION OF THE STORE AND ALSO THE RECOGNISED INITIALS OF THE MANUFACTURER. EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER. THE PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE NAME OF ITEM ADDRESS OF THE CONSIGNEE, CONSIGNOR TRADE MARK, CAT No.,DESIGNATION OF STORE, YEAR OF MANUFACTURE, QUANTITY AND NUMBER OF THE INDIVIDUAL PACKS.

MFG. PROCESS : - GENERAL ENGINEERING METHOD



8	LOCKING WASHER	8	2	1.6.01-03-06
7	RETAINER	7	1	1.6.01-03-06
6	SLEEVE	6	1	1.6.01-03-06
4 & 5	NUT & BOLT	5	1-EACH	1.6.01-03-06
3	PIN	4	4	1.6.01-03-06
2	BUSHING	3	4	1.6.01-03-06
1	SIDE PLATE	2	2	1.6.01-03-06
---	ASSEMBLY	1	---	1.6.

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SECTION-XX
SCALE 2:1

SECTION-YY

SIDE PLATE
2-OFF

NOTE :- ALL SHARP EDGE SHOULD BE REMOVED

SCALE:- N.T.S.	ADRD: AGRA	DRN.	C.P. PAI	APPROVED
DIMENSIONS IN mm	GROUP:- CP	CHD.	NIROTI	PROUDIR./GROUP DIR.
TOL:- IS: 2102(PART-1) 1993 MED.	(H.D. SYSTEM)			

MATERIAL:-

FINISH:-

HEAT TREATMENT:-

SIDE PLATE

ADAPTOR LINK

HEAVY DROP P'CHUTE

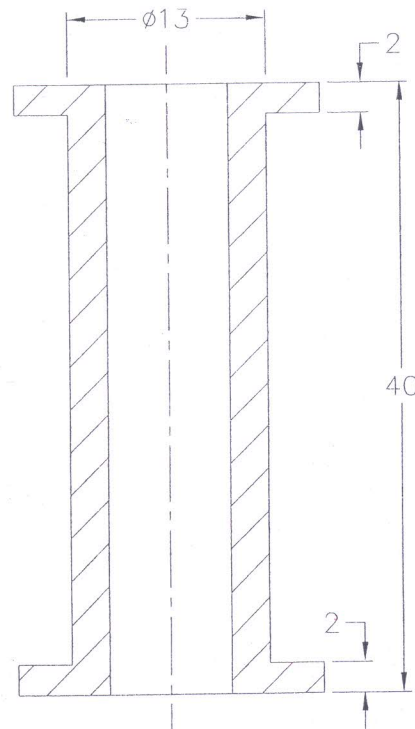
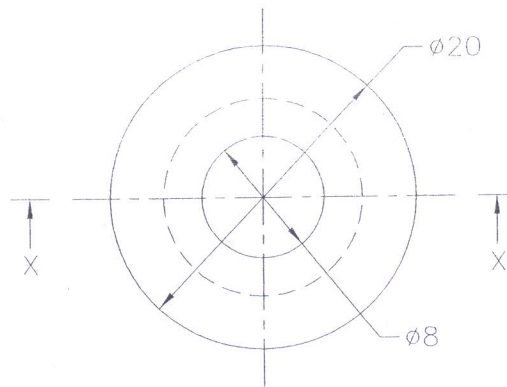
(P-7 PLATFORM)

SYSTEM FOR I-76 AIRCRAFT

DRG. No.

1.6.01-03-06 (o)

Rev. No	0	24-08-16	DATE	ZONE	CHANGE SHEET No.1	AMENDED DIMENSION'S AS PER CHANGE SHEET	BRIEF RECORD	01/C CAD	HEAD GROUP
8	7	6	5	4	3	2	1		



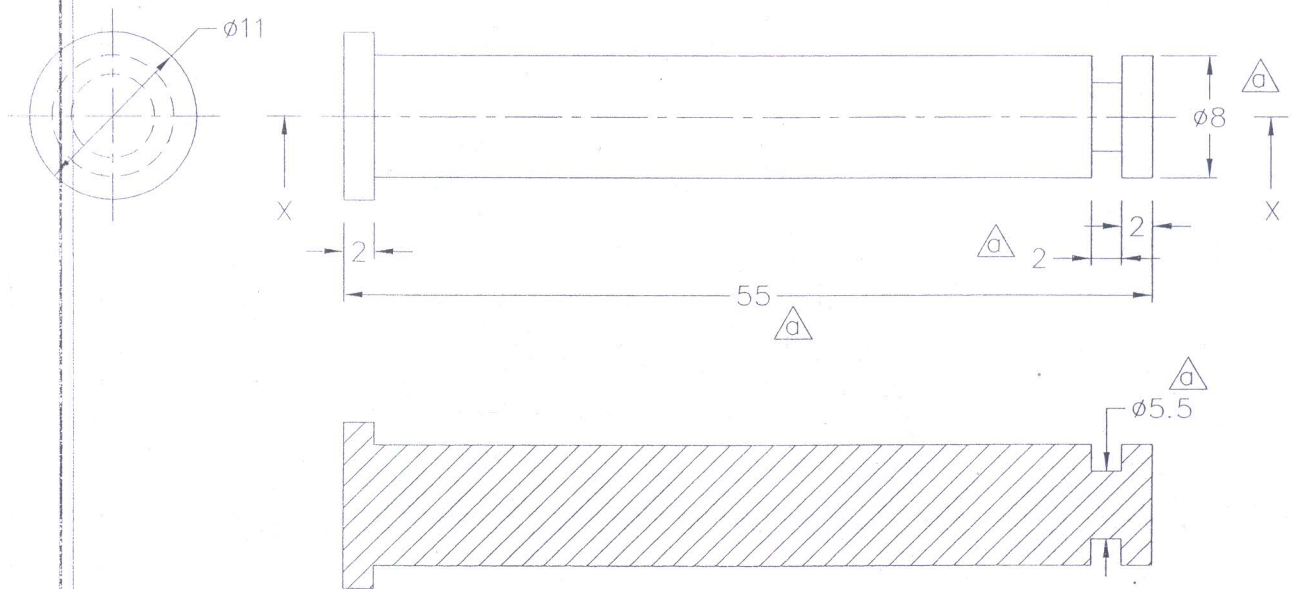
SECTION-XXX

BUSSING

4-OFF

NOTE: - ALL SHARP EDGE SHOULD BE REMOVED

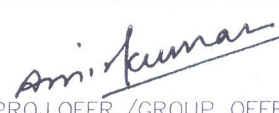
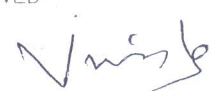
				AMENDED DIMENSION'S AS PER CHANGE SHEET			
Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O I/C CAD	GROUP HEAD
SCALE: - 2:1			ADRDE AGRA	DRN.	C.P.PAL <i>C.P.PAL</i>	<i>Sm. Kumar</i> PROJ.OFFR./GROUP OFFR.	
DIMENSIONS IN mm			GROUP: - CP	CHD.	NIROTI <i>Niroti</i>		
TOL: - IS: 2102 (PART-1) 1993 MED.			(H.D.SYSTEM)			APPROVED <i>V. Nishy</i> PROJ.DIR./GROUP DIR.	
MATERIAL: -			BUSSING ADAPTOR LINK HEAVY DROP P'CHUTE (P-7 PLATFORM) SYSTEM FOR IL-76 AIRCRAFT				
FINISH: -							
HEAT TREATMENT: -							
			DRG. No. 1.6.01-03-06 (a)				



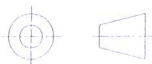
SECTION-XX

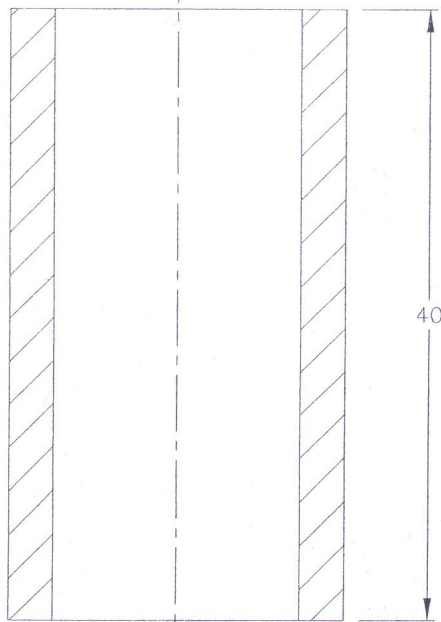
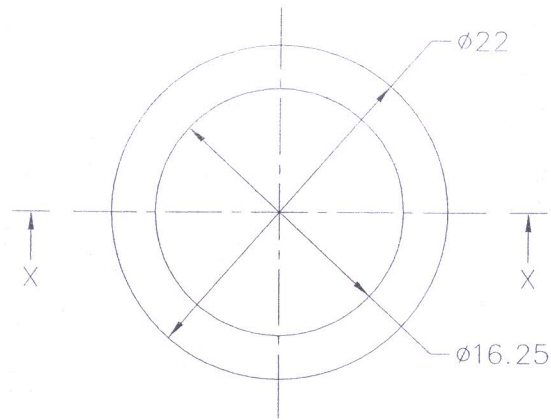
PIN
4-OFF

NOTE: - ALL SHARP EDGE SHOULD BE REMOVED

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		O I/C CAD	GROUP HEAD
24-08-16	E-1,D-2	CHANGE SHEET No.1	AMENDED DIMENSION'S AS PER CHANGE SHEET				
SCALE: - 2:1		ADRDE AGRA		DRN.	C.P.PAI	 PROJ.OFFR./GROUP OFFR.	
DIMENSIONS IN mm		GROUP: - CP (H.D.SYSTEM)		CHD.	NIROTI		
TOL: - IS: 2102 (PART-1) 1993 MED.						APPROVED  PROJ.DIR./GROUP DIR.	
MATERIAL: -							
FINISH:						DRG. No. 1.6.01-03-06 (a)	
HEAT TREATMENT: -							

PIN
ADAPTOR LINK
HEAVY DROP P'CHUTE
(P-7 PLATFORM)
SYSTEM FOR IL-76 AIRCRAFT





SECTION-XX

SLEEVE
1-OFFNOTE :- ALL SHARP EDGE SHOULD
BE REMOVED

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O I/C CAD	GROUP HEAD

SCALE - 2:1

DIMENSIONS IN mm

TOL: - IS: 2102(PART-1)1993MEDIUM

MATERIAL: -

FINISH: -

HEAT TREATMENT: -

ADRDE AGRA

DRN.

C.P.PAL

GROUP: - CP
(H.D.SYSTEM)

CHD.

NIROTI

Amir Kumar
PROJ.OFFR./GROUP OFFR.

APPROVED

Vishy
PROJ.DIR./GROUP DIR.

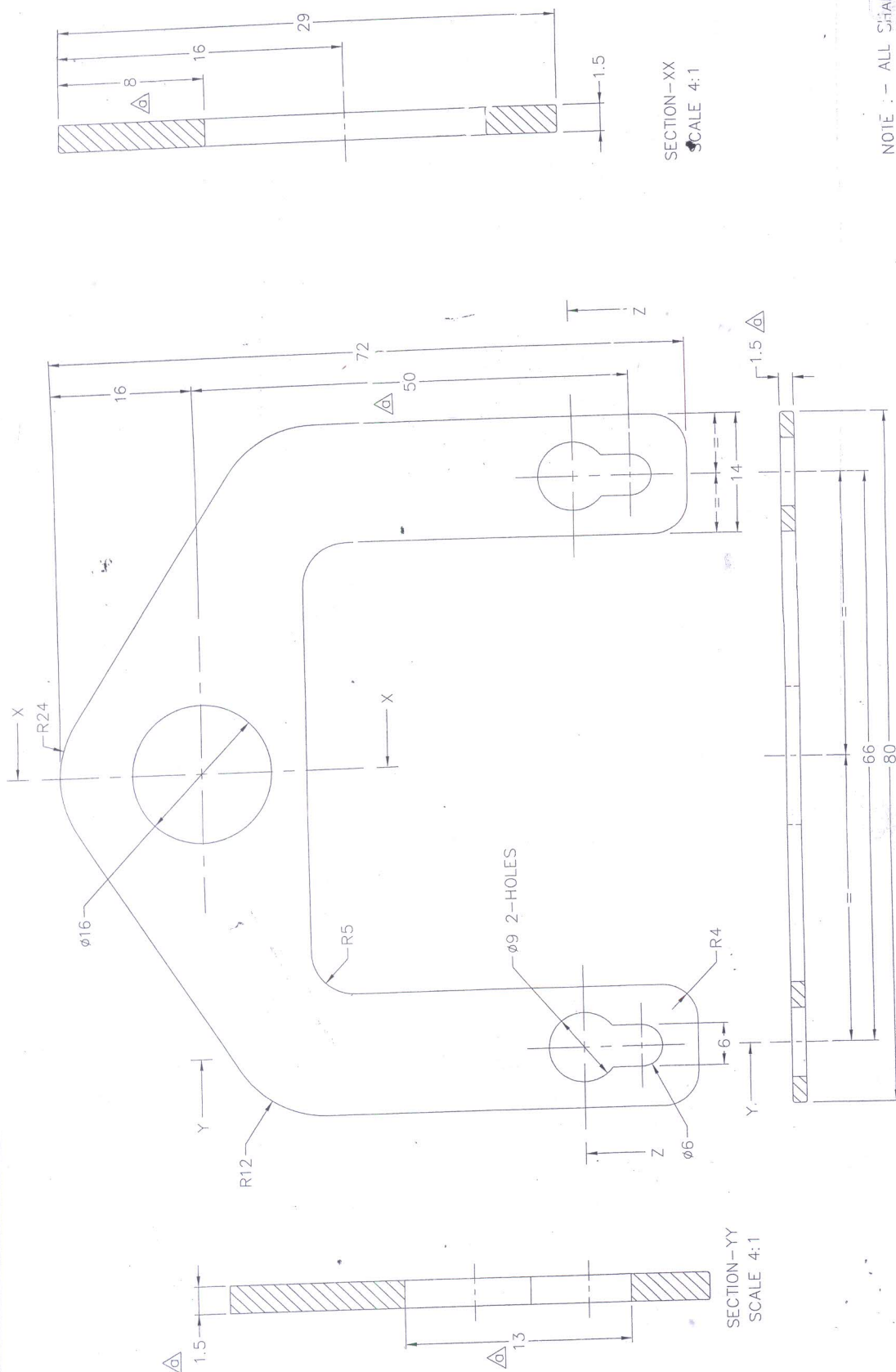
DRG. No.

SLEEVE
ADAPTOR LINK
HEAVY DROP P'CHUTE
(P-7 PLATFORM)
SYSTEM FOR IL-76 AIRCRAFT

1.6.01-03-06 (a)



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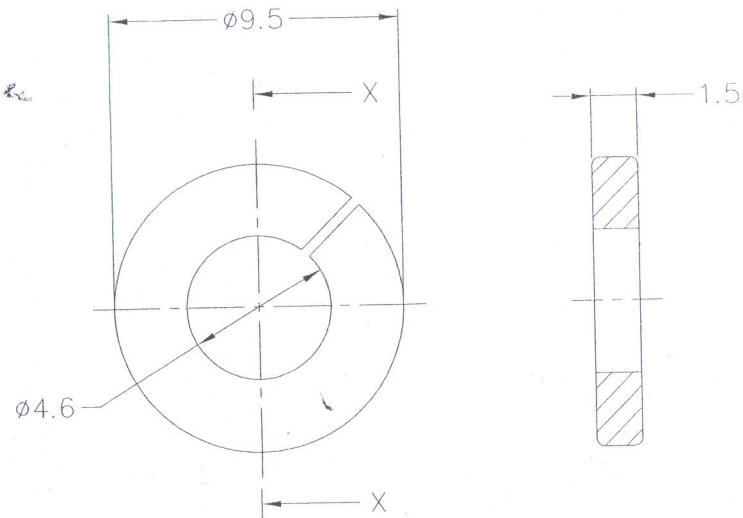
SECTION-XX
SCALE 4:1

SECTION-YY
SCALE 4:1

SECTION-ZZ
SCALE 2:1
RETAINER
1-OFF

NOTE :- ALL SHARP EDGE SHOULD BE REMOVED

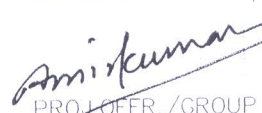
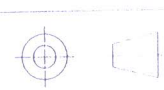
SCALE: - N.T.S.		ADRD AGRA		DRN.		C.P. PAL	
DIMENSIONS IN mm		GROUP: - CP		CHD.		NIROTI	
TOL: - IS: 2102(PART-1) 1993 MED.		(H.D. SYSTEM)					
MATERIAL: -							
FINISH: -							
HEAT TREATMENT: -							
O I/C		HEAD		GROUP			
Rev.No.		DATE		ZONE		AUTHORITY	
24-08-16							



SECTION-XX

LOCKING WASHER 2-OFF

NOTE : - ALL SHARP EDGE SHOULD BE REMOVED

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C CAD	GROUP HEAD
SCALE: - 4:1			ADRDE AGRA	DRN.	C.P.PAI	 PRO.OFFR./GROUP OFFR.		
DIMENSIONS IN mm			GROUP: - CP	CHD.	NIROTI			
TOL.: - IS: 2102 (PART-1) 1993 MED.			(H.D.SYSTEM)					
MATERIAL: -			LOCKING WASHER ADAPTOR LINK HEAVY DROP P'CHUTE (P-7 PLATFORM) SYSTEM FOR IL-76 AIRCRAFT			APPROVED		
FINISH: -						 PROJ.DIR./GROUP DIR.		
HEAT TREATMENT: -						DRG. No.		
						1.6.01-03-06 (u)		