

509100-9189

D.S.CAT. 5315-001505

DIMNS. ARE IN mm.

6.23
±0.12.5
±0.02
2.5
±0.021.35
±0.09
1.15 R
±0.02

SCALE - 4:1

SURFACE FINISH:-

AS PER IS:3073.

WHERE NOT SPECIFIED SHOULD BE W

07.05.2002	25355-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		Dr. ED	MM DAC
19.10.2001	25158-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		Dr. CD	MM DAC
		PREVIOUS D.C. Nos. 15405-SA, 15900-SA, 16569-SA, 19718-SA, 21607-SA, 23418-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.

SEALED:- D.C. NO. 25355-SA - DT. 07.05.2002.

SIGN.

DRN.	CHD.	TRD. <i>Mr. Rama</i>	COMP. <i>M. Banerji</i>	AHSP. CQA(SA) ICHAPUR
SCALE:- 1:1, 4:1		EST. MASS:		
DT. 19.10.2001	<i>Dr. I/C; D.O.</i>	APPROVED DT:	NEG. RE-TRACED	ASSY. 1005-006600 & 1005-006806

MATERIAL:- BS 970 PT.3:1991 Gr.070 M 55



H.T/HARDNESS:-

PROTECTIVE FINISH:- PHOSPHATE TO SPECN. JSS:0465-01-1988 CLASS II (ACCELERATED) OIL FINISH.

NOMENCLATURE:-

LOCATING KEY GAS
REGULATOR SCREWDGNR'S
REF.-

PART NO. 11

DRG. NO. A 1192

D.S.CAT. NO. 5315-001505