

PLATE ANGLE-8
DRG NO IA 793 SHT9 EACH
SECURED TO FRONT/REAR & SIDE
PLANK BY 4 WOOD SCREWS
NO 8X12 LONG TO IS:6760-1972

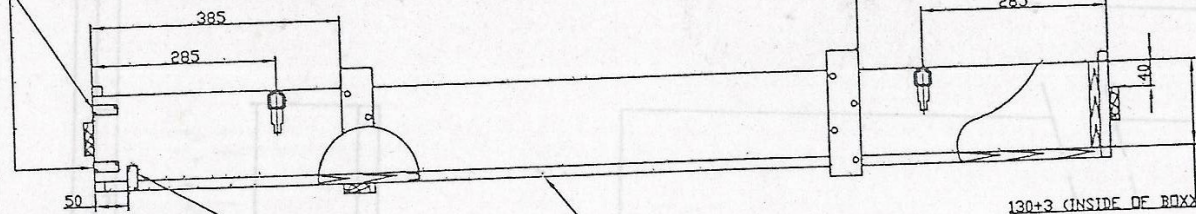
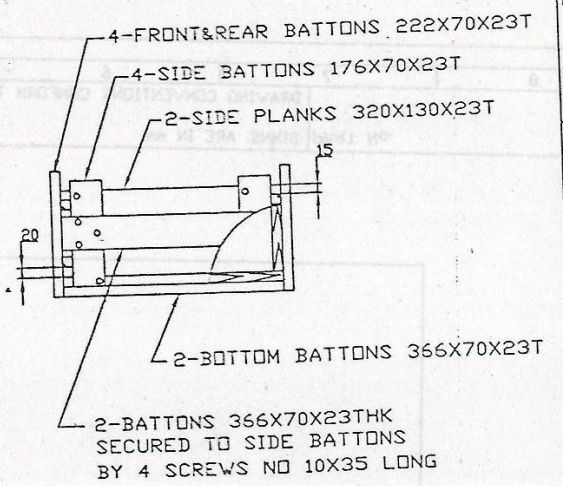
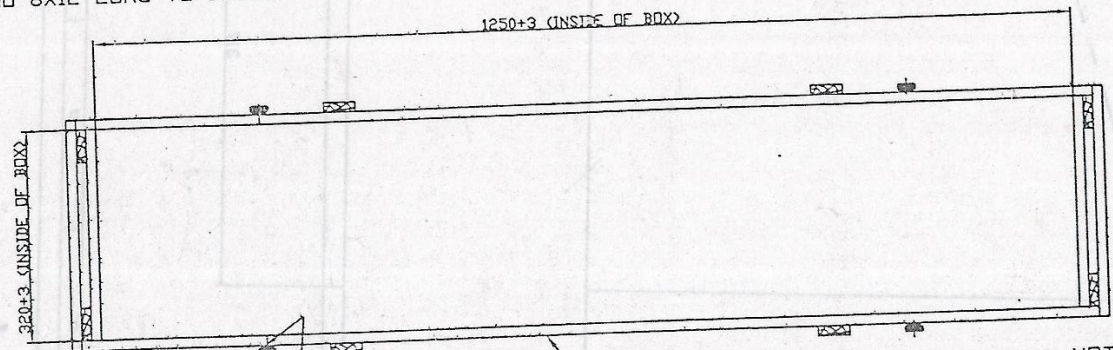


PLATE ANGLE-4
DRG NO IA 793 SHT9 EACH
SECURED TO FRONT/REAR & BOTTOM
PLANK BY 4 WOOD SCREWS
NO 8X12 LONG TO IS:6760-1972

BOTTOM PLANK 1296X366X23T



2-BATTENS 366X70X23THK
SECURED TO SIDE BATTENS
BY 4 SCREWS NO 10X35 LONG



FRONT & REAR PLANK 1342X130X23T

CATCH LOCKING
CATCH 4 NOS
DRG NO IA-1053 SHT 2
(PART NO ISV 283)

HASP DRG NO 1053 SHT 3
PART NO ISV 284
SECURED TO BODY BY 2 MS RIVETS
FLAT HD Ø4.76X20L TO IS:2155
OR ANY EQUIVALENT APPROVED LOCKING SYSTEM

BOX WITHOUT LID

STOWAGE DIMENSIONS
LENGTH- 1400
WIDTH - 420
HEIGHT- 230

NOTES 1
ALL PLANKS & BATTENS ARE TO BE SECURED WITH
SUITABLE WIRE NAILS OF ROUND, WIRE MS PLAIN HD
Ø2X50 LONG TO SPEC IS: 723-1972 & CLINCHED
ALL SCREWS, NAILS & RIVETS SHOULD BE GALVANISED
SCREWS TO BE WOOD MS C'SK HEAD TO SPEC IS:451-1972
TECHNICAL REQUIREMENTS PER SPEC IA948 (ad)

DRN. ALS	CHD.	TRD.	COMP.	ASSY/DWG HEVRL SHT NO/CAST 091 SHT1
CD.	PASSED	SCALE: 1:1 NTS	DESIGN AUTHORITY	HEMRL PUNE-411021
APPROVED	FOR DIRECTOR	EST.MASS.	DATE: 22-02-2008	
C.D.	G.D.	MATL: BDDAR/SAL/CHIR	TO SPEC IND/ME/833 (F) PROV	
R. NO	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRG. SEALED				

TITLE

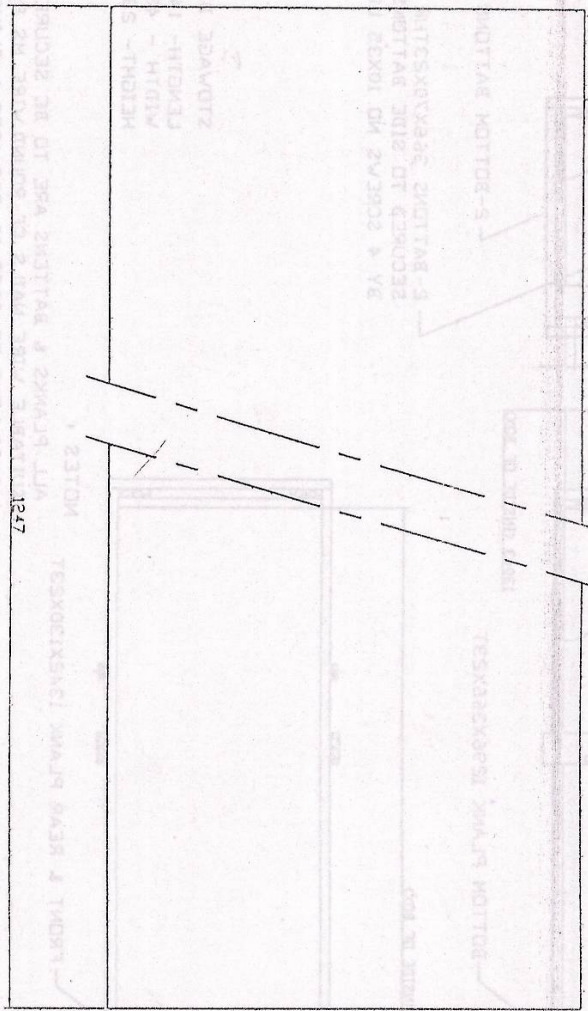
BOX FOR FLSC 4g/m , 12g/m & 25g/m (EMPTY)

DRG. NO.	HEMRL DRG HE/CAST 091
DET. NO. 1	ISHTS. 1
PART NO.	
D.S. CAT. NO.	
A.H.S.P.	

OF BA/CX/161

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DRAWING CONVENTIONS CONFORM TO ISSPECIFICATION
 ON LTRD DIMS. ARE IN MM



R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.

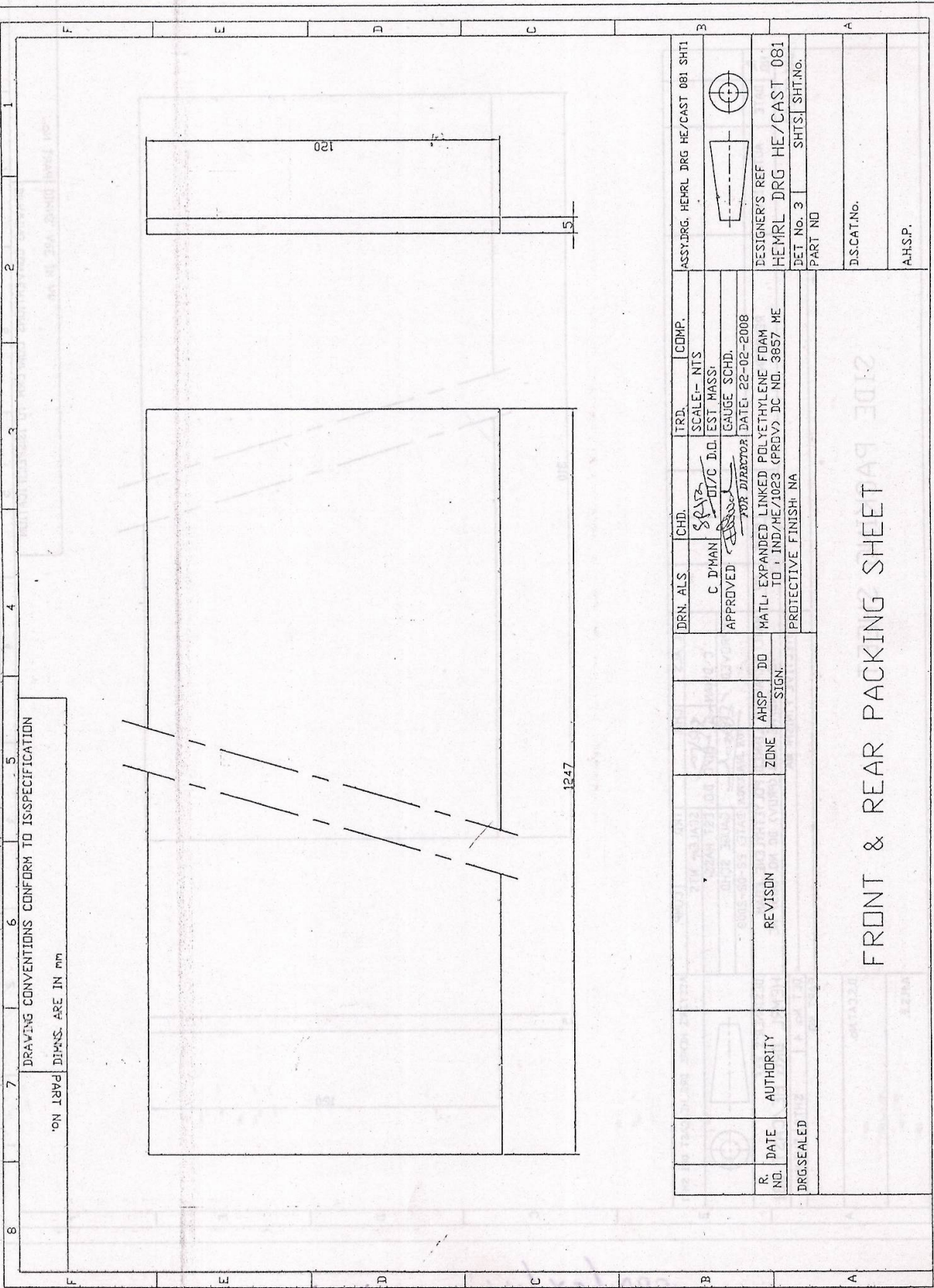
DRN. ALS	CHD.	TRD.	CDMP.
C. DNANI	SKYA	SCALE- NTS	
APPROVED	DZVC D.D.	EST MASS	
	FOR DIRECTOR	GAGE SCHD.	
	DATE: 22-02-2008		
MATEL. EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC NO. 3857 ME PROTECTIVE FINISH: NA			

BOTTOM PACKING SHEET

ASSY.DRG. HEMRL DRG HE/CAST 081 SH11	DESIGNER'S REF
	HEMRL DRG HE/CAST 081
PART NO. 2	SHTS. SH11No.
D.S.C.A.T.No.	
AH.S.P.	

OFBA/CX/145

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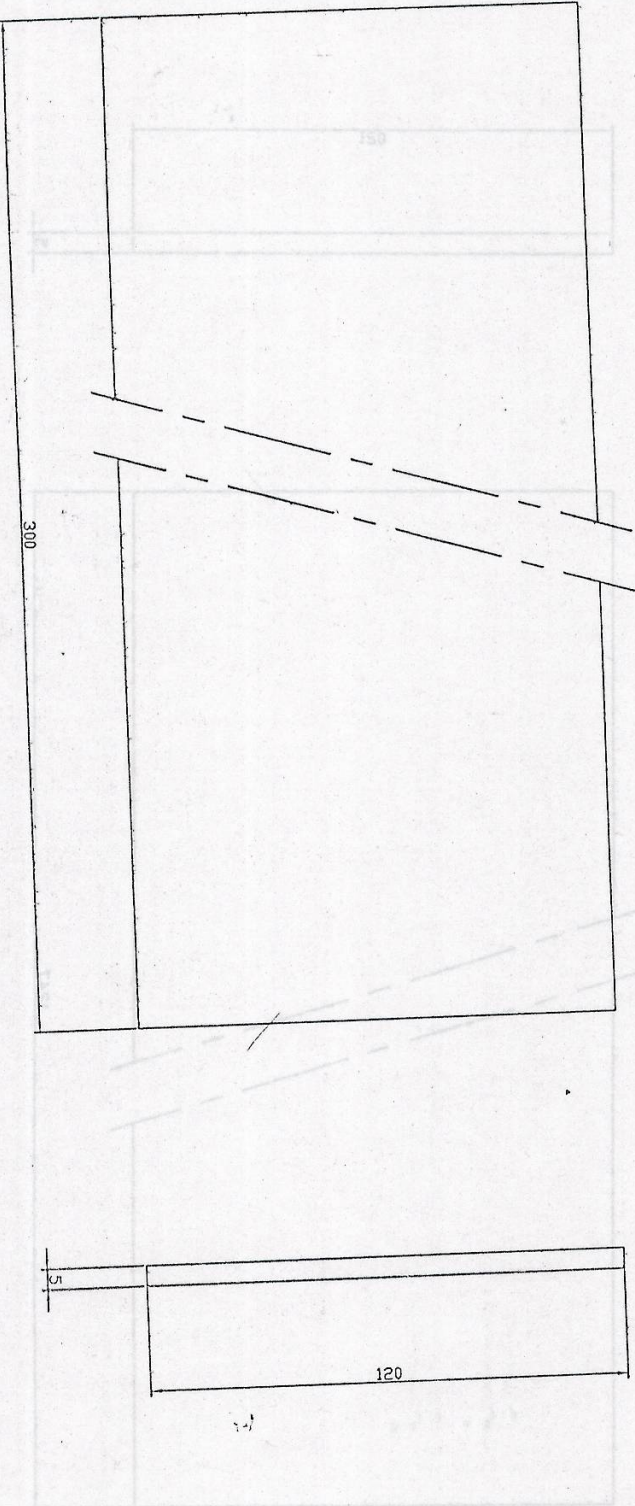
7 DRAWING CONVENTIONS CONFORM TO IISPECIFICATION
ON THIS DRAWING DIMS. ARE IN MM

DRN. ALS	CHD.	TRD.	CDMP.	ASSY.DRG. HEURL DRG HE/CAST 081 SHT1
C DYMAN	SATZ D/C D.D.	SCALE- NTS		
APPROVED	EST. MASS.	GAUGE SCHD.		
	FOR DIRECTOR	DATE: 22-02-2008		
R. NO.	DATE	AUTHORITY	REVISION	ZONE
DRGSEALED				
DESIGNER'S REF				
HEURL DRG HE/CAST 081				
DET. No. 3		SHTS. SHT.No.		
PART NO				
D.S.CAT.No.				
A.H.S.P.				

FRONT & REAR PACKING SHEET

OPBA/CX/145

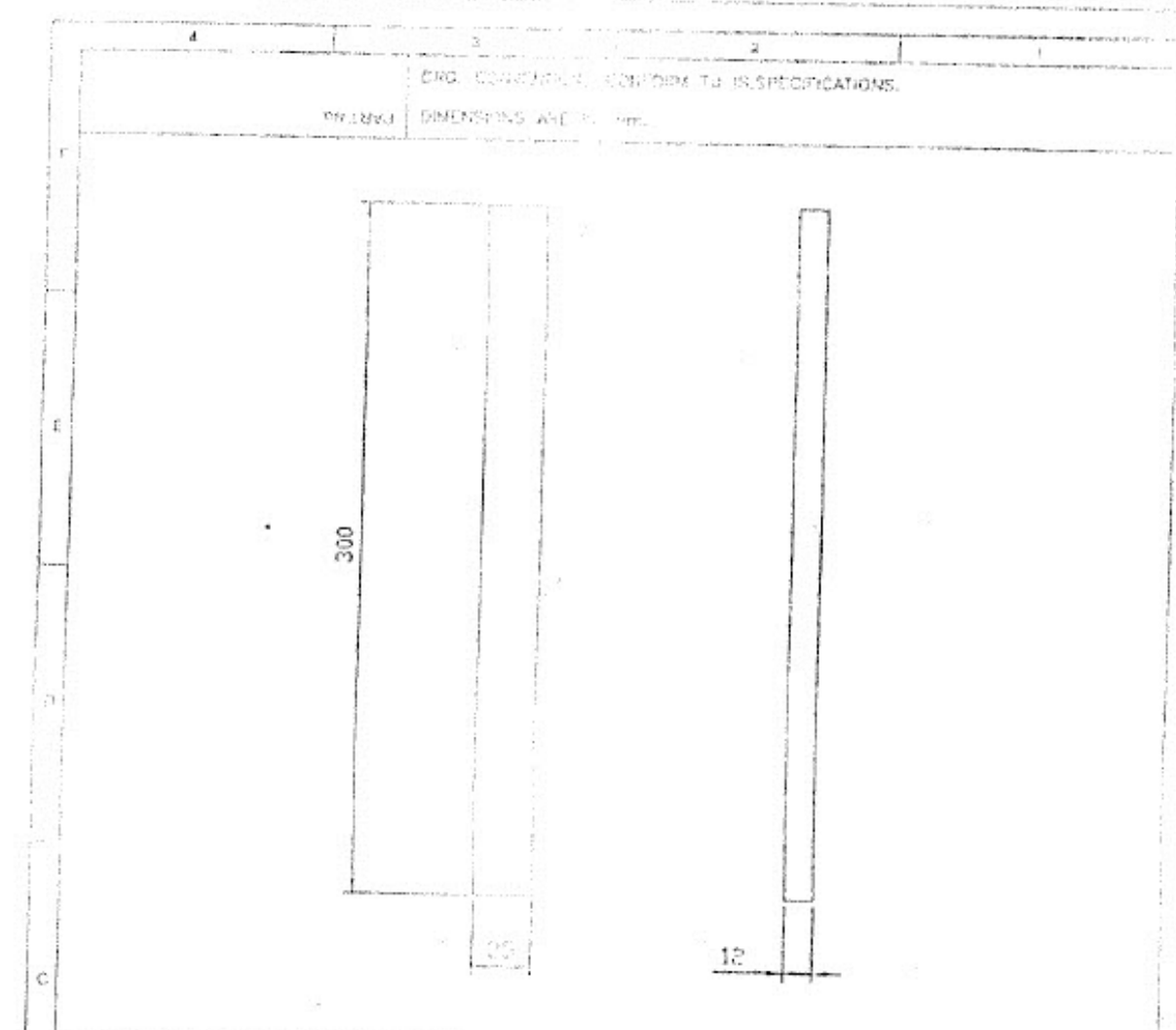
ON PART DIMS. ARE IN IN
DRAWING CONVENTIONS CONFORM TO I.S.SPECIFICATION



DRGSEALED	R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP SIGN.	DD	DRN. A.S.	CHD.	TRD.	COMP.	ASSY.DWG. HEMRL DRG HE/CAST 0
								APPROVED	C DYMAN	SCALE-- NTS	EST MASS	DESIGNER'S REF
									FOR DIRECTOR	GAUGE SCHD.	DATE: 22-02-2008	HEMRL DRG HE/CAST 081
												DET NO. 4
												SHTS. SH.T.No.
												PART NO
												D.SCAT.No.
												AHSP.

SIDE PACKING SHEET

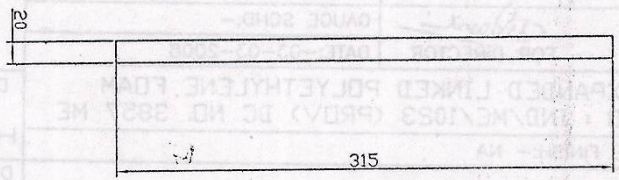
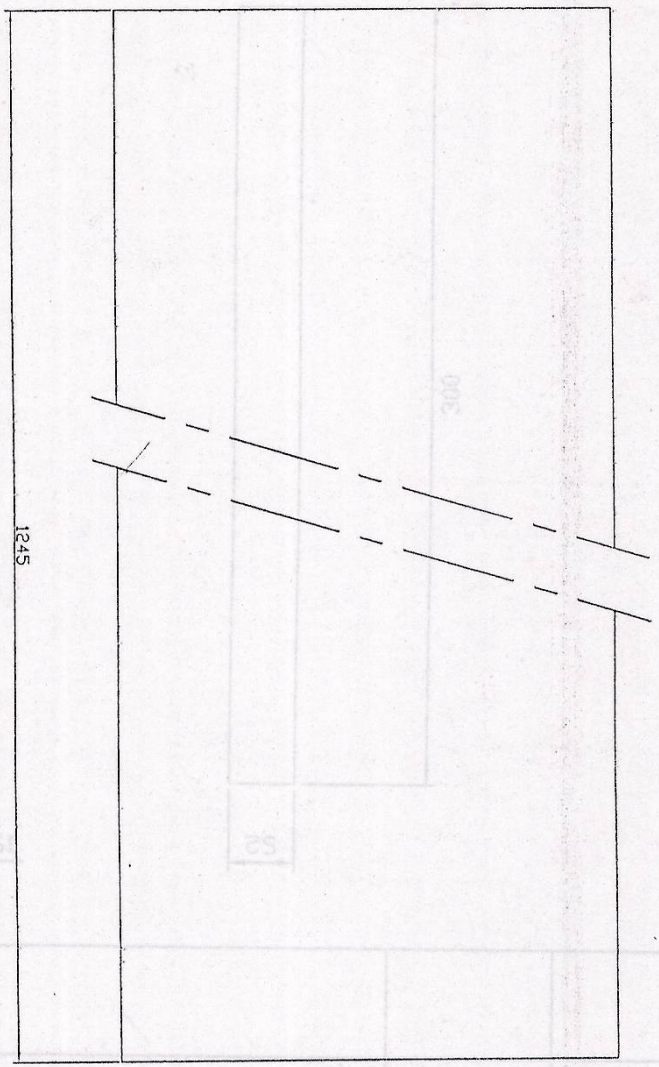
0180/596/K3/AB10



R.No.	DATE	AUTHORITY	REVISION		ZONE	AHSP	D.O.		
							SIG.		
DRG. SEALED:-									
DRN. ALS	CHD.	TRD.	COMP.	ASSY. DRG. HEMRL DRG HE/CAST 051/5,062/1					
	SPVA D I/C D.O.	SCALE:- 1 : 2.5							
		EST.MASS:-							
APPO.	<i>[Signature]</i> FOR DIRECTOR	GAUGE SCHD:-							
		DATE:-03-03-2008							
MATL: EXPANDED LINKED POLYETHYLENE FOAM TO : IND/ME/1023 (PROV) DC NO. 3857 ME				DESIGNER'S REF.					
PROTECTIVE FINISH:- NA				HEMRL DRG HE/CAST 081					
<p style="font-size: 24px;">SIDE SUPPORT STRIP</p> <p style="font-size: 18px;"><i>[Handwritten]</i></p>				DET NO 7	SHTS.	SHT.NO.			
				PART No.					
				D.S.CAT No.					
				AHSP:-					

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DRAWING CONVENTIONS CONFORM TO ISSPECIFICATION
 ON LTRD DIMNS. ARE IN MM



R. NO.	DATE	AUTHORITY	REVISION	ZONE	AHSP	DD	DRN. ALS	CHD.	TRD.	COMP.	ASSY/DRG. HEMRL DRG HE/CAST 081 SHT1
							C. D/MAN	DI/C D.D.	EST MASS.	SCALE- NIS	
DRGSEALED							APPROVED: <i>[Signature]</i> FOR DIRECTOR DATE: 22-02-2008 MATL. EXPANDED LINKED POLYETHYLENE FDM TD 1 IND/HE/1023 (PRDV) DC NO. 3857 ME PROTECTIVE FINISH: NA				
DESIGNER'S REF											
HEMRL DRG HE/CAST 081											
PART NO. 8 SHTS/ SHT.Ns.											
D.SCAT.No.											
A.H.S.P.											

TOP PACKING SHEET

DRBA/CX/150
 53

DRBA/CX/150
 53

DRAWING CONVENTIONS CONFORM TO IS-SPECIFICATION.

ON LID DIMNS. ARE IN MM

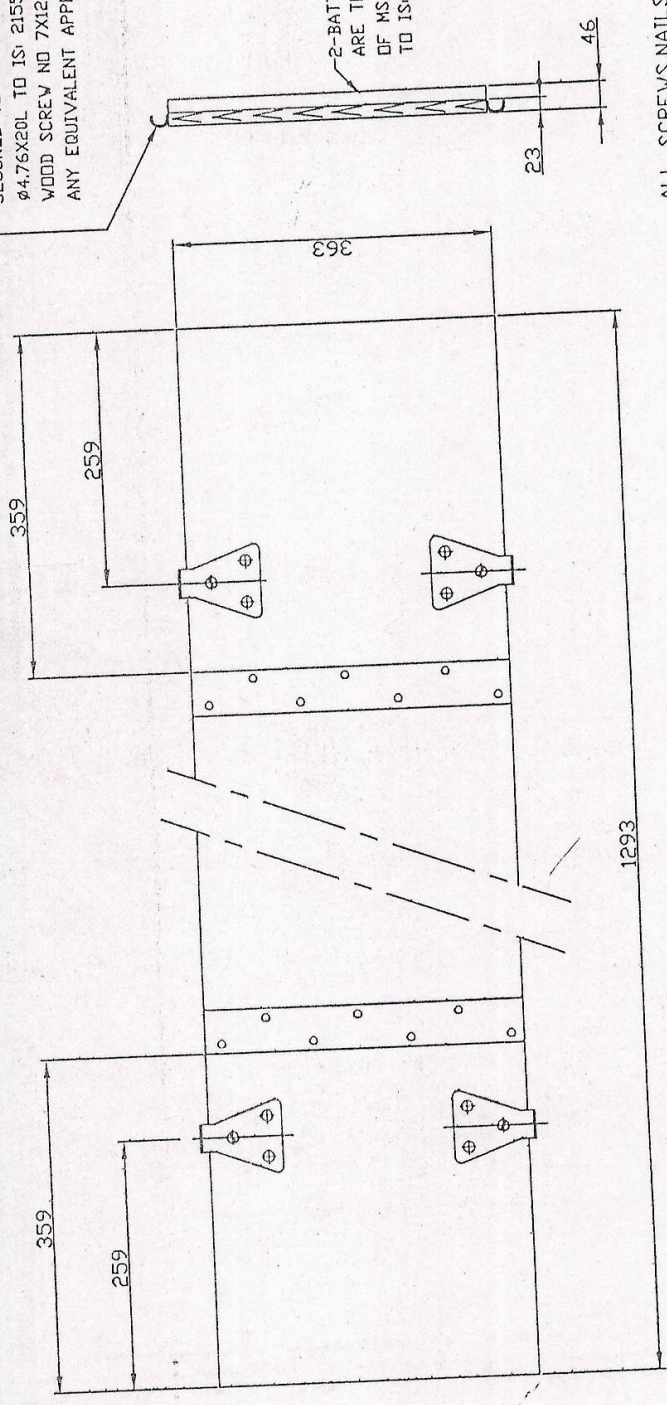


PLATE HOOK- 4NDS
 DRG NO IA-1053 SHT 5 (PART NO ISV 286)
 SECURED TO LID BY 2-M S RIVETS FLAT HD
 Ø4.76X20L TO IS: 2155 & BY 1 C/SK HD
 WOOD SCREW NO 7X12L TO IS: 6760-1972 OR
 ANY EQUIVALENT APPROVED LOCKING SYSTEM

2-BATTONS 363LX70Wx23THK
 ARE TO BE SECURED WITH NAILS
 OF MS WIRE PLAIN HD Ø2.5X50L
 TO IS: 723 AND CLINCHED

ALL SCREWS, NAILS & RIVETS SHOULD BE
 GALVANISED
 NAILS TO BE ROUND, WIRE, MS PLAIN HD
 TO SPEC IS: 723-1972

TECHNICAL REQUIREMENT: AS PER SPEC IA948 (add)
 ASSY. DRG. HEMRL DRG HE/CAST 081 SHT 1

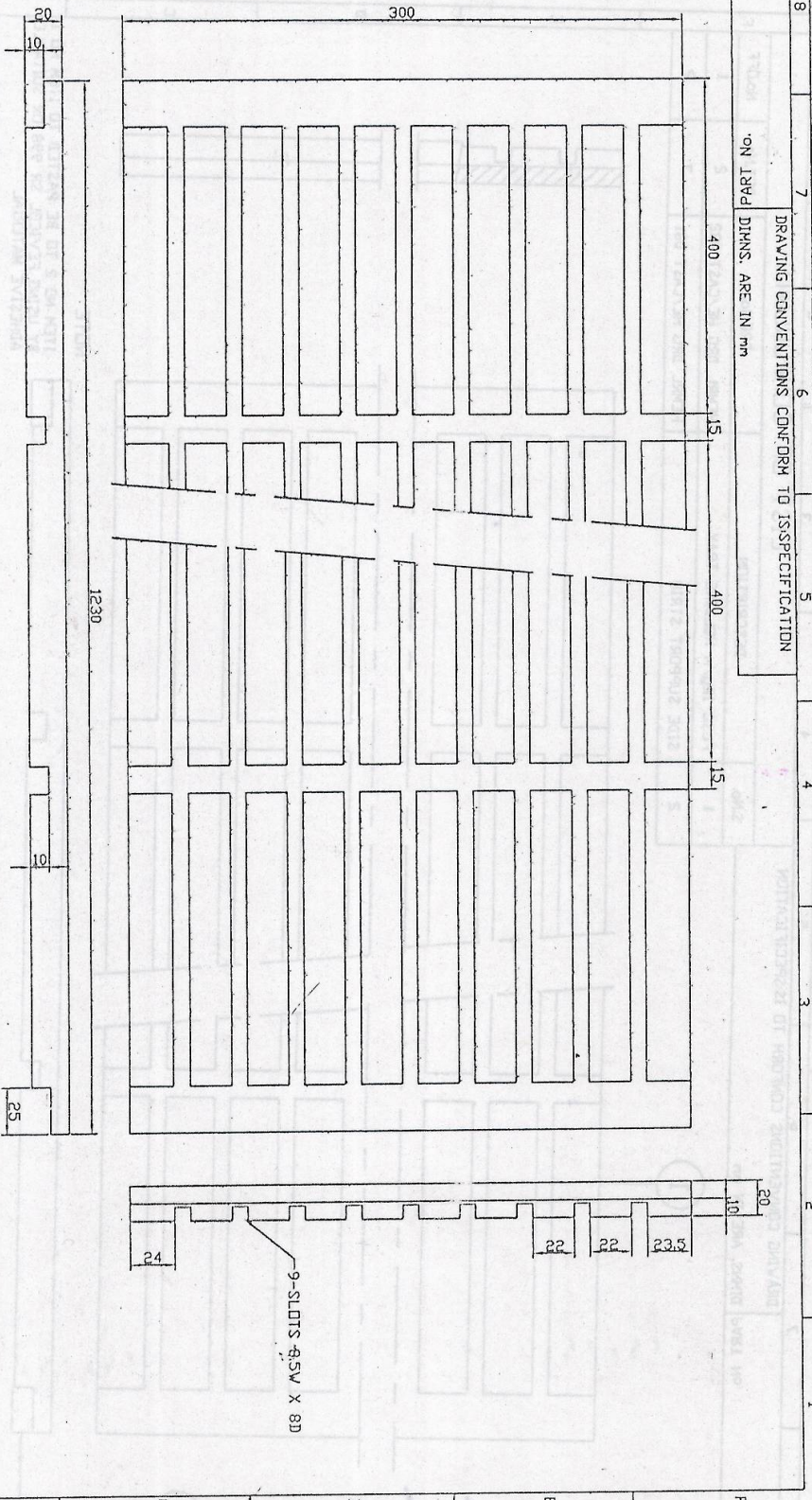
DRN. ALS.	CHD.	TRD.	COMP.
C D'MAN	SCALE: 1:5	EST MASS:	
APPROVED	Gauge SCHD.	DATE: 03-03-2008	
MATERIAL: DEDDAR/SAL/CHIR		DESIGNER'S REF	
TO SPEC IND/ME/833 (P) PROV		HEMRL DRG HE/CAST 081	
PROTECTIVE FINISH: NA		DET No. 9 SHTS. SHT.No.	
R. DATE		PART NO	
AUTHORITY		D.S.CAT.No.	
RIVISON		A.H.S.P.	
ZONE			
A.H.S.P. SIGN.			
DRG. SEALED			

LID

OF-BA/CX/186

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DRAWING CONVENTIONS CONFORM TO ISSPECIFICATION
 ON LTRD DIMS. ARE IN MM

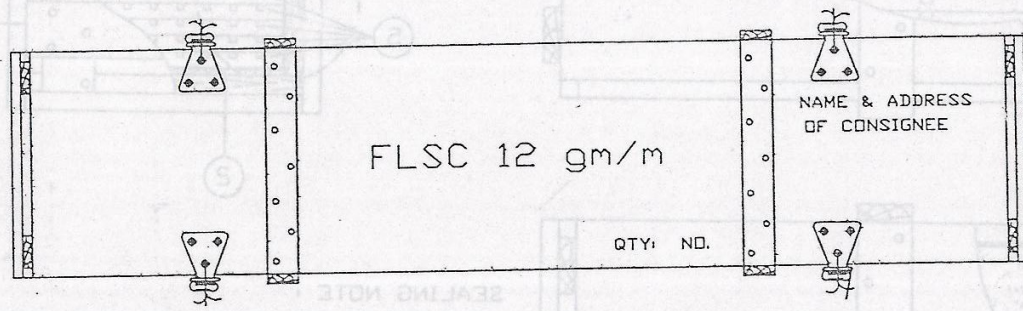
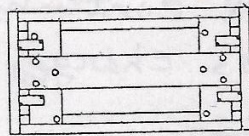
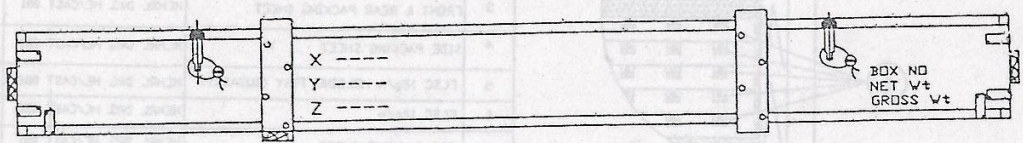


DRN. ALS	CHD.	TRD.	CDHP.	ASSY DRG. HEMRL DRG HE/CAST 082/1
C. DYMAN	SAD D/C D.D.	SCALE- NTS	EST MASS.	DESIGNER'S REF
APPROVED	FOR DIRECTOR	DATE: 22-02-2008	GAUGE SCHD.	HEMRL DRG HE/CAST 082
MATH. EXPANDED LINKED POLYETHYLENE FOAM TO 1 IND/ME/1023 (PROV) DC NO. 3837 ME				DETT No. 2
PROTECTIVE FINISH- NA				SHTS. SHT.No.
PART NO.				
DSCAT.No.				
A.H.S.P.				

FLSC 12g/m HOLDING TRAY

OPBA/EX/166
 69 82

8 7 6
 DRAWING CONVENTIONS CONFORM TO IS:ISPE NOTATION
 DIMENSIONS ARE IN mm



NOTES :

BOX TO BE PAINTED FROM OUT SIDE WITH READY MIXED AIR DRYING OLIVE GREEN ISC:220 TO IS:5-2004 TO SPEC IS:168-1993

NAME OF THE STORE TO BE STENCILED CENTRALLY ON TOP OF LID WITH READY-MIXED PAINT YELLOW GOLDEN SEMI GLOSSY ISC 356 TO IS:5-2004 TO SPEC IS:138-1992 SIZE OF LETTERS 18X32hTX5THK

NAME & ADDRESS OF THE CONSIGNEE TO BE STENCILED ON TOP PORTION OF LID AND QUANTITY ON BOTTOM PORTION OF LID. SIZE OF LETTERS 10X18hTX3THK

ON FRONT PLANK OF BOX CONSECUTIVE BOX NO, NET Wt & GROSS Wt TO BE STENCILED. SIZE OF LETTERS 10X16hTX3THK WITH WHITE READY MIXED PAINT TO SPEC IS:138 AS SHOWN

THE POSITION OF THE STENCILLING MUST BE EXACTLY AS SHOWN

FOR METHOD OF PACKING SEE HEMRL DRG HE/CAST 082 SHT 1

X -DENOTES INITIAL/MONOGRAM OF MANUFACTURER
 Y -DENOTES MONTH/YEAR OF MANUFACTURE
 Z -DENOTES BATCH NO/CONSIGNMENT NO/LOT NO

STENCILING TO BE DONE ON FRONT PLANK OF THE BOX WITH WHITE READY MIXED PAINT TO SPEC IS:138 SIZE OF LETTERS 10X18 hTX3THK

DRN. ALS	CHD.	TRD.	COMP.	ASSY.DRG
CD.	PASSED	SCALE 1:1.5	EST.MASSI	DESIGN AUTHORITY
APPROVED	FOR DIRECTOR	G.A.	DATE: 29-02-2009	HEMRL PUNE-411021
DRG. NO.	C.D.	G.O	MATL. REF	COMPONENT DRG
NO	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRG. SEALED				

METHOD OF STENCILLING FOR :

BOX FOR FLSC 12 g/m (FILLED)

63 OFBA/ct/160