



VIEW FROM 'X'

- \*\*\* TO BE MANUFACTURED FROM DR-1108-3100-42
- \*\*\* PROSPERATING AND PAINTING
- 1 PROSPERATING TO BE DONE AS PER IS-3818 CLASS B
  - 2 PRIMER RED OXIDE TO STANDARD IS-1724 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DOW-1134
  - 3 PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DOW-1134
  - 4 DO NOT APPLY PRIMER AND PAINT ON THREAD AND BORE SURFACE

NOTE - TWO HOLE OF DIA 4.0 TO BE DRILLED IN ASSEMBLY FOR CABLE ENTRY ON TOP PLATE

CONSTRUCTION OF THESE DRAWINGS AND DIMENSIONS TO BE IN ACCORDANCE WITH THE STANDARDS AND SPECIFICATIONS OF THE BUREAU OF STANDARDS, NEW DELHI. THE DIMENSIONS ARE TO BE TAKEN FROM THE CENTER UNLESS OTHERWISE SPECIFIED. THE DIMENSIONS ARE TO BE TAKEN FROM THE CENTER UNLESS OTHERWISE SPECIFIED.

|           |       |       |
|-----------|-------|-------|
| Ø 6 -H7   | 0.021 | 0.012 |
| Ø 25 -H7  | 0.021 | 0.025 |
| Ø 30 -H7  | 0.025 | 0.030 |
| Ø 500 -H7 | 0.085 | 0.090 |
| Ø 630     | 0.100 | 0.105 |

| 1 | LAUNCHER MOUNTING FRAME        | DR-1108-3100-42 | 1 | LAUNCHER MOUNTING FRAME        |
|---|--------------------------------|-----------------|---|--------------------------------|
| 1 | LAUNCHER MOUNTING FRAME        | DR-1108-3100-42 | 1 | LAUNCHER MOUNTING FRAME        |
| 2 | TRAINING GEAR/ASSY             |                 | 2 | TRAINING GEAR/ASSY             |
| 3 | SICR LAUNCHER                  |                 | 3 | SICR LAUNCHER                  |
| 4 | KAVACH MOD-II                  |                 | 4 | KAVACH MOD-II                  |
| 5 | MACHINE TOOL PROTOTYPE FACTORY |                 | 5 | MACHINE TOOL PROTOTYPE FACTORY |
| 6 | AMBERNATHI                     |                 | 6 | AMBERNATHI                     |

SCALE: DRAWN BY: 1:1  
 CHECKED BY: 1:1  
 APPROVED BY: 1:1  
 DATE: 10/10/11  
 OFFICE: 3100-11