

SIZE A4

ISSUE	DATE	DRN	CHD	APPD	DATE
6A	03-07-16	1001	1001	1001	08-10-04

D S CAT NUMBER		DRAWING NUMBER	
172.04.417		172.04.417	
TITLE:		HINGE	
CONFORM TO		ALL THREADS TO UNLESS OTHERWISE STATED	
IS : 2102 - 69		TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED	
DIMENSIONS IN mm		SCALE: 1 : 1	
NATURE OF AMENDMENTS		GOST 8617-81	
Authy: Lt. No. 91469/16/IND-VI/NIK Dt. 29.4.16		AMT6 PK18428X14	
MATERIAL: PROFILE		USED ON: 188.04.020cbcb	
EST. WT. (kg)		0.15	
TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)			

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - 6
COMMON TO T-72.. & BLT
 356
 SUPPLY CODE U-01-1-2 D900#3
 F-64
 7

1* Dimensions for reference.
 2. Other requirements are as per 520 Ty 1.
 EQ. MATL: ALUMINIUM ALLOY Gds. 54300 TO IS: 737-86
 PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

1* Размеры для справки
 2. Требования медобая по 520 Ty 1

6x45°
 2 φ backu
 2 Chamfers
 49114 (-0.022)
 R2320
 28±1
 15±1
 36*
 R280
 φ13+0.24
 R2320
 43*

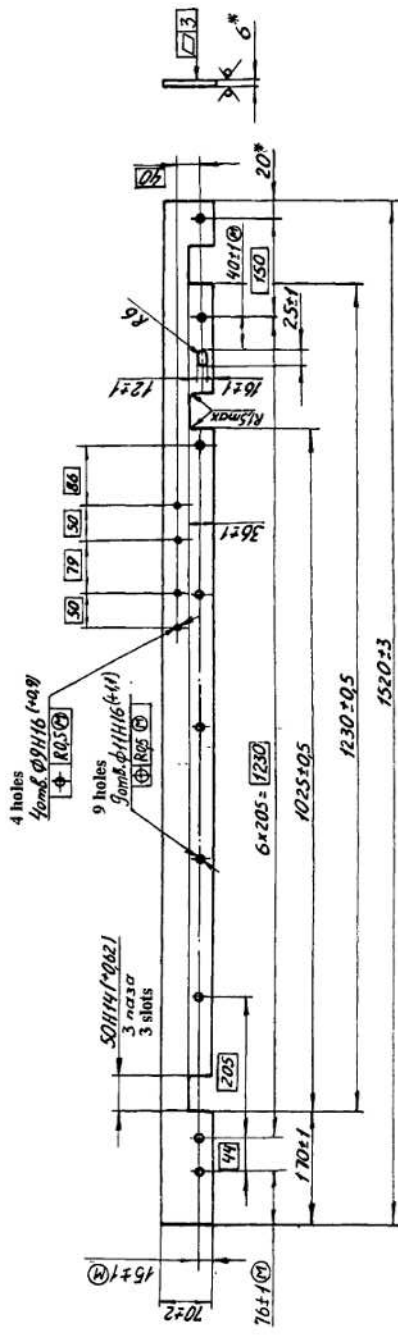
DRAWING NUMBER 172.04.417
 SHEET No. 1 OF 1

** USED ON
 172.04.135Cb-1
 172.04.137Cb
 172.04.146Cb-A
 172.04.147Cb-A
 172.04.158Cb
 172.04.157Cb
 172.04.162Cb
 172.04.163Cb

DRAWING NUMBER
184.04.021

SHEET No. 1 OF 1

RZ630



2. Допускается радиусы скрулений 3,5 мм
3. Допускается изготавливать из отдельных частей сваркой ГОСТ14-806-80-С21 с зачисткой швов заподлицо
4. *Размер для справок
5. Остальные требования по 520 Т51
2. Rounding off radii 3,5 mm are allowed.
3. The strap can be made of two parts by welding GOST 14806-80-C21 and dressing of welds in flush with.
4. *Dimensions for reference.
5. Other requirements are as per 520.TY1.

DRN	VP	MATERIAL:	USED ON:-
CHD	Signature	STEEL ANGLE BEAM 6	184.04.026bCb
APPD	P. G. G.	GOST 21651-76	
DATE	08.10.04	CONTROLLED BY QUALITY ASSURANCE (HEAVY VEHICLES)	
SCALE:	1:5	AVADI	
DIMENSIONS IN mm - TOLERANCE ON DIMENSIONS UNLESS OTHERWISE STATED IS: 302-69		TITLE:-	
ALL THREADS TO CONFORM TO		3 rd RIGHT HAND STRAP	
ISSUE	DATE	D. S. CAT NUMBER	DRAWING NUMBER
			184.04.021
		NATURE OF AMENDMENTS	

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (KG) TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

1.56

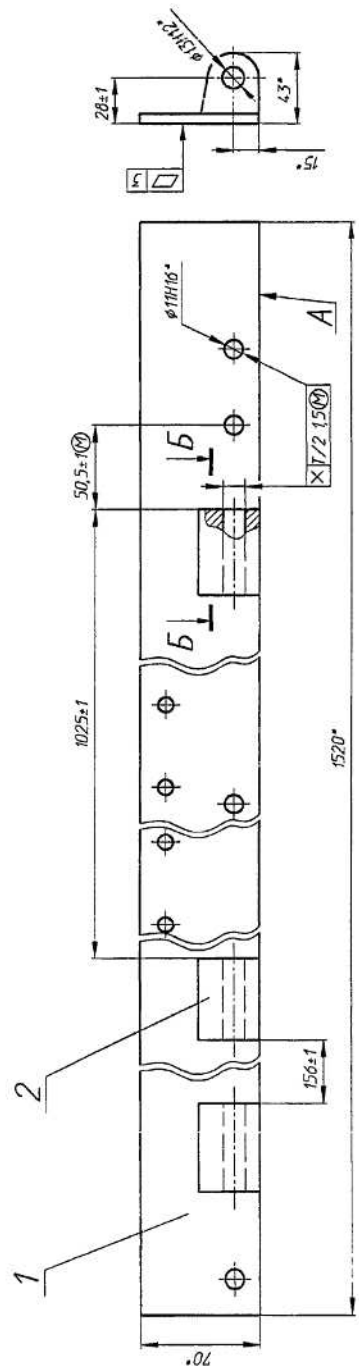
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R. OUT-SIDE R. INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRAWING NUMBER
184.04.023cbCb

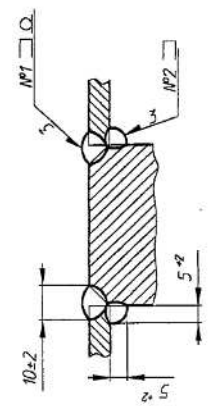
SHEET No. 1 OF 1

1. Старые швы №1 и №2 выложить аргоно-дуговой сваркой
2. Выступание петьель поз.2 за плоскость А не допускается, западание не более 1мм.
3. Покрытие
Грунтовка ВГ-02
Грунтовка АК-070
Эмаль ХВ-518 защитная
- Требования по 520 ТУ5.
4. Размеры для справок.
5. Проверку петьель поз.2 контролировать установкой приспособления, имитирующего шитки, при этом планка должна прорываться на осях.
6. Остальные требования по 520 ТУ1.

1. Mark the welds No 1 and No 2 by argon-arc welding.
2. Projection of hinges, item 2, beyond the plane A is not allowed, sinkage should not exceed 1 mm.
3. Coating
Primer ВГ-02
Primer АК-070
Enamel ХВ-518, Khaki
Requirements are as per 520.TY5.
4. * Dimensions are for reference.
5. Check the welding of hinges, item 2, by setting the fixture, similar to the shield, while doing so, the strap should turn on pins.
6. Remaining requirements are as per 520.TY1.



Б-Б (1:1)



PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (kg) 1.72 TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R. OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.



SIZE A4x3

DRN MATERIAL:- USED ON:- 184.04.013cbCb		
CONTRIBUTOR OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI		
TITLE:- THIRD RIGHT-HAND STRAP ASSY.		
DRN MATERIAL:- USED ON:-	APPD DATE SCALE:-1:2	D S CAT NUMBER DRAWING NUMBER 184.04.023cbCb
DIMENSIONS IN mm TOLERANCE ON DIMENS UNLESS OTHERWISE STATED IS: ±0.02-0.05 ALL THREADS TO CONFORM TO		
ISSUE	DATE	NATURE OF AMENDMENTS

