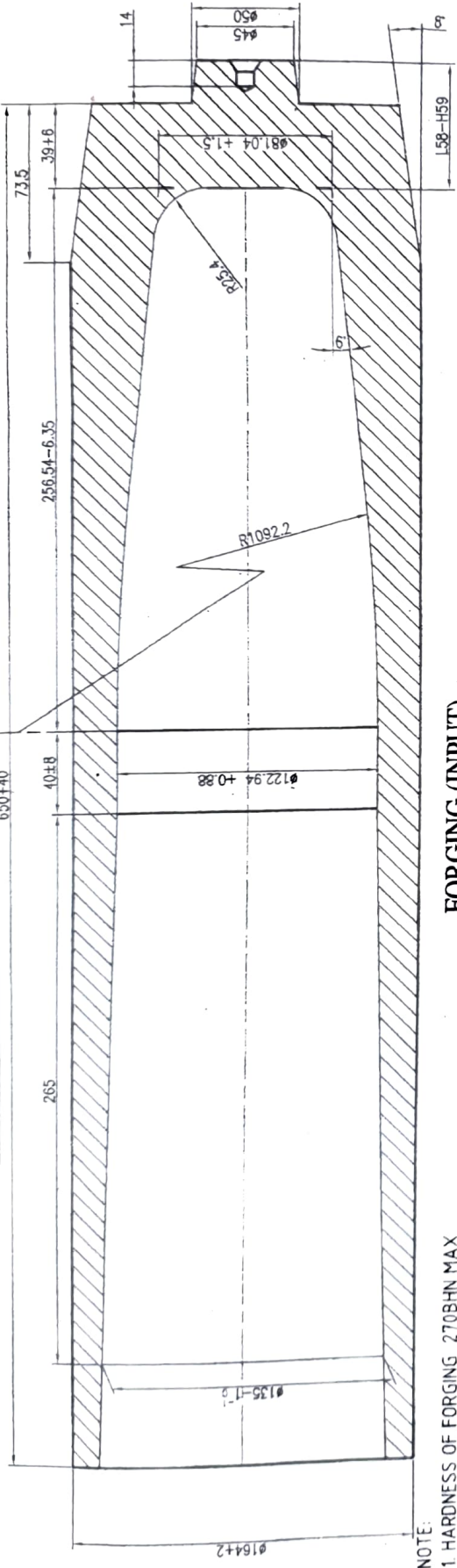


DRG. NO: SM-686 E

PROVISIONAL

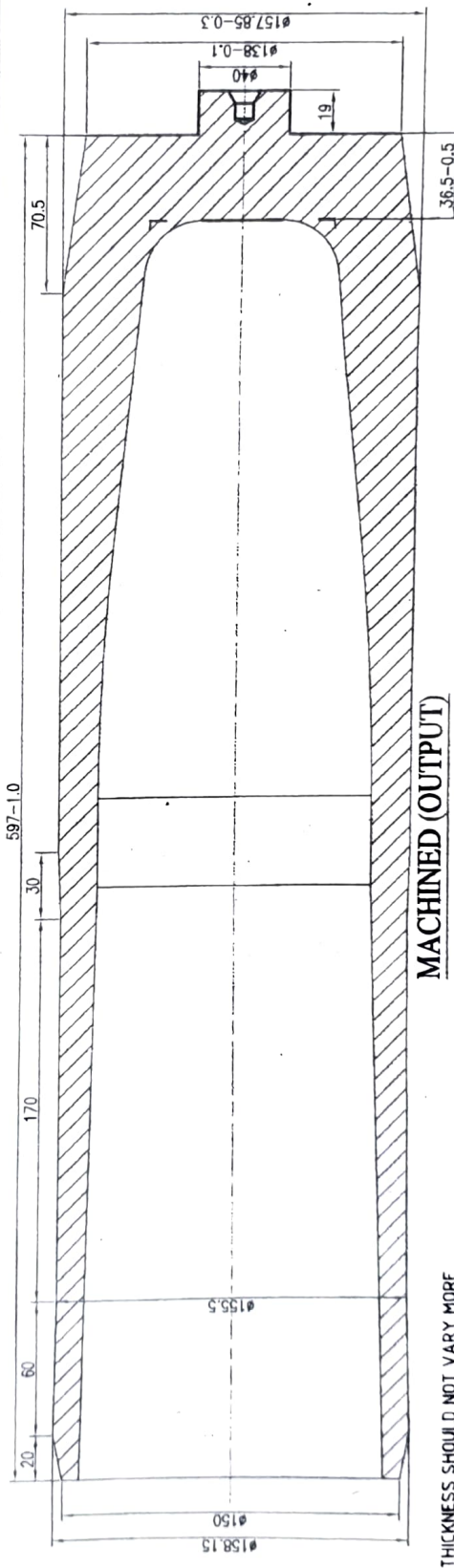
DRAWING FOR GUIDE TO SUPPLY ONLY.



NOTE:

1. HARDNESS OF FORGING : 270BHN MAX
2. APPROX WEIGHT OF FORGING : 52.5±0.5kg

**FORGING (INPUT)**



NOTE:

1. THE WALL THICKNESS SHOULD NOT VARY MORE THAN 0.8MM IN ANY PLANE PERPENDICULAR TO THE LONGITUDINAL AXIS.
2. THIS WILL BE CHECKED BY A DIAL INDICATOR GAUGE AT DISTANCE 90mm AND 180mm FROM THE OPEN END FACE. READING WILL NOT EXCEED 0.8 TR.
3. IF THIS CRITERION IS SATISFIED, SHELL WILL BE CONSIDERED AS ACCEPTED.
4. APPROX. WEIGHT AFTER MACHINING 40.5kg

**MACHINED (OUTPUT)**

FORGING (INPUT) DRAWING ADDED.		DIMENSIONS ARE IN mm		MATERIAL: STEEL B14		ऑर्डनेस फॅक्टरी अम्बाजरी	
19/12/22	FORGING (INPUT) DRAWING ADDED.	THIRD ANGLE PROJECTION	SCALE: 1:2	NOMENCLATURE:		ORDNANCE FACTORY AMBAJHARI	
26/03/2022	NOTE & IN MACHINED (OUTPUT) ADDED & NEW NEGATIVE MADE	DATE	19/12/22	ROUGH MACHINED		DRG. NO: SM-686 E	
26/03/2022	DIMS 57-1, 70 & 60 WERE 60-10, 60 & 55	DRAWN	SUNIL	REVIEW NO: 0		SHEET NO: 1	
08/07/2003	DIMS 57-1, 70 & 60 WERE 60-10, 60 & 55 DELETED.	CHECKED	19/12/22	NO. OF SHEETS: 1		OPERATION NO:	
08/07/2003	CHECKING NOTE ADDED	HOS/CDD	19/12/22	STORE: BODY M107		COMPT:	
31/8/97	NOTE ADDED	JWM/SM	19/12/22				
16/2/95	ROUGH TURNING PROFILE CHANGED	HOS/SM	19/12/22				
REV.	DATE	SIGN.					
AMENDMENTS							
1	2	3	4	5	6	7	8

COPY ISSUED BY CDD/OFAU  
 Date: 22/12/22  
 For HOS/CDD