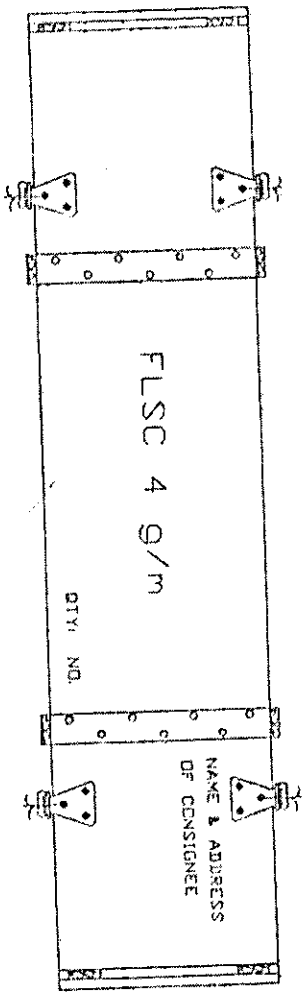




STENCILING CONVENTIONS CONFORM TO ISSUE 1 LOCATION



NOTES :  
 BOX TO BE PAINTED FROM OUT SIDE WITH READY MIXED AIR DRYING OLIVE GREEN 15C020 TO 15-5-2004 TO SPEC 15468-1993

NAME OF THE STORE TO BE STENCILED CENTRALLY ON TOP OF LID WITH READY MIXED PAINT YELLOW/GOLDEN SEMI GLOSSY 15C 356 TO 15-5-2004 TO SPEC 15468-1993  
 NAME & ADDRESS OF THE CONSIGNEE TO BE STENCILED ON TOP PORTION OF LID AND QUANTITY ON BOTTOM PORTION OF LID.  
 SIZE OF LETTERS 10X18H+X3THK  
 ON FRONT PLANK OF BOX CONSECUTIVE BOX NO, NET WT & GROSS WT TO BE STENCILED. SIZE OF LETTERS 10X16H+X3THK WITH WHITE READY MIXED PAINT TO SPEC 154138 AS SHOWN  
 THE POSITION OF THE STENCILLING MUST BE EXACTLY AS SHOWN

FOR METHOD OF PACKING SEE HEWRL DRG HE/CAST 081 SHT 1

X - DENOTES INITIAL/MONOGRAM OF MANUFACTURER  
 Y - DENOTES MONTH/YEAR OF MANUFACTURE  
 Z - DENOTES BATCH NO./CONSIGNMENT NO./LOT NO  
 STENCILING TO BE DONE ON FRONT PLANK OF THE BOX WITH WHITE READY MIXED PAINT TO SPEC 15138  
 SIZE OF LETTERS 10X18 H+X3THK

METHOD OF STENCILING FOR :  
 BOX FOR FLSC 4 g/m (FILLED)

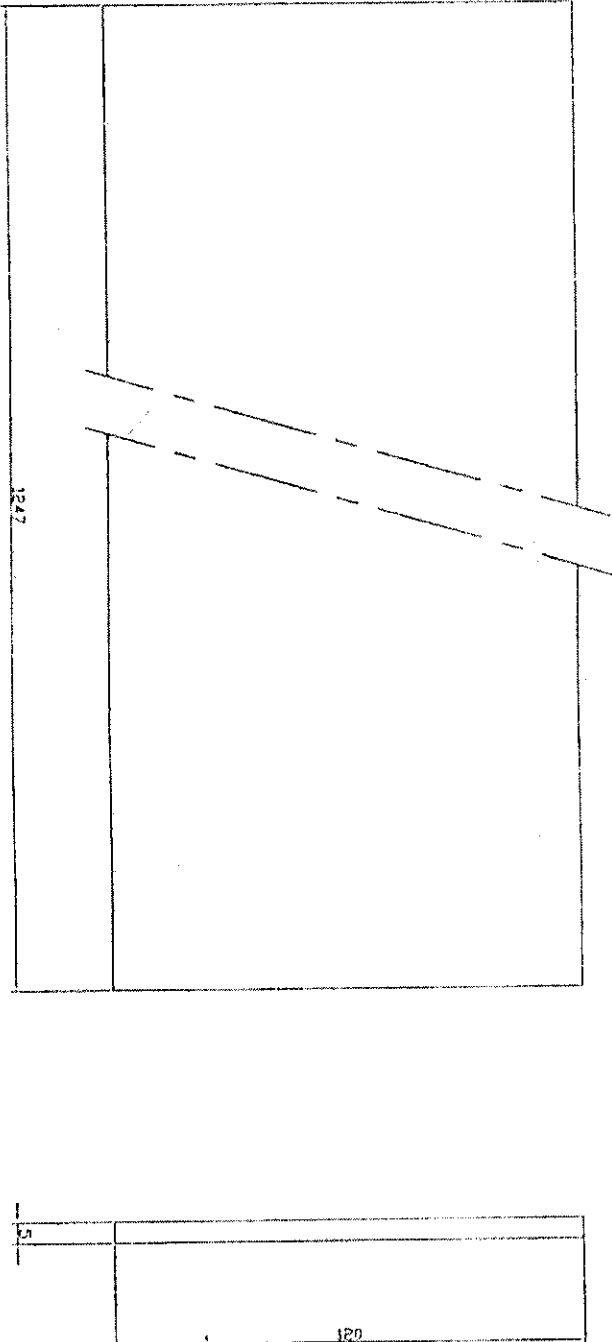
REV	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	ED	WHY	REF	COMPONENT	DRG NO.
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
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47										
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49										
50										

HEWRL DRG HE/CAST 081  
 SHEET 2 OF 2  
 PART NO.  
 DRAWING  
 APPROV.



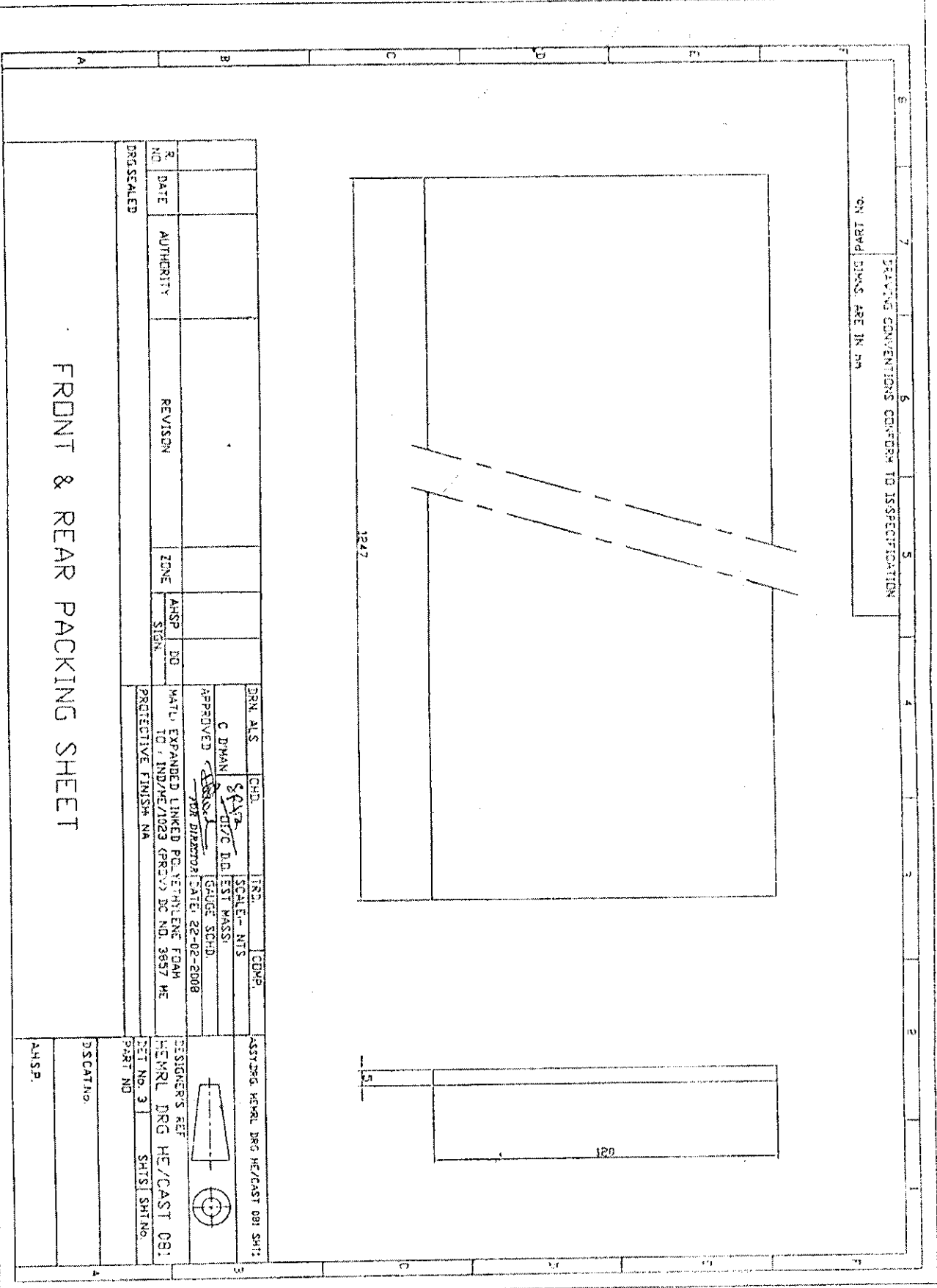


ON LAMP DIMS. ARE IN MM  
DRAWING CONVENTIONS CONFORM TO SPECIFICATION



DRN. A1 S	CHD.	IND.	CDMP.	ASSY DRG. HEMRL DRG HE/CAST DBI SH11
C DWAN	SCALE- NTS	EST MASS		
APPROVED	DATE: 22-02-2008	GAGE SCHED.		
MATL. EXPANDED LINKED POLYETHYLENE FOAM				
IC / INDVME/1023 (PROVA) DC NO. 3657 HE				
PROTECTIVE FINISH- NA				
DESIGNER'S REF.				
HEMRL DRG HE/CAST DBI				
DET NO. 3				
SH11 SH11 No				
PART NO				
DISCAT No				
AHSP.				

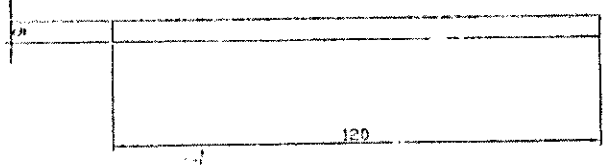
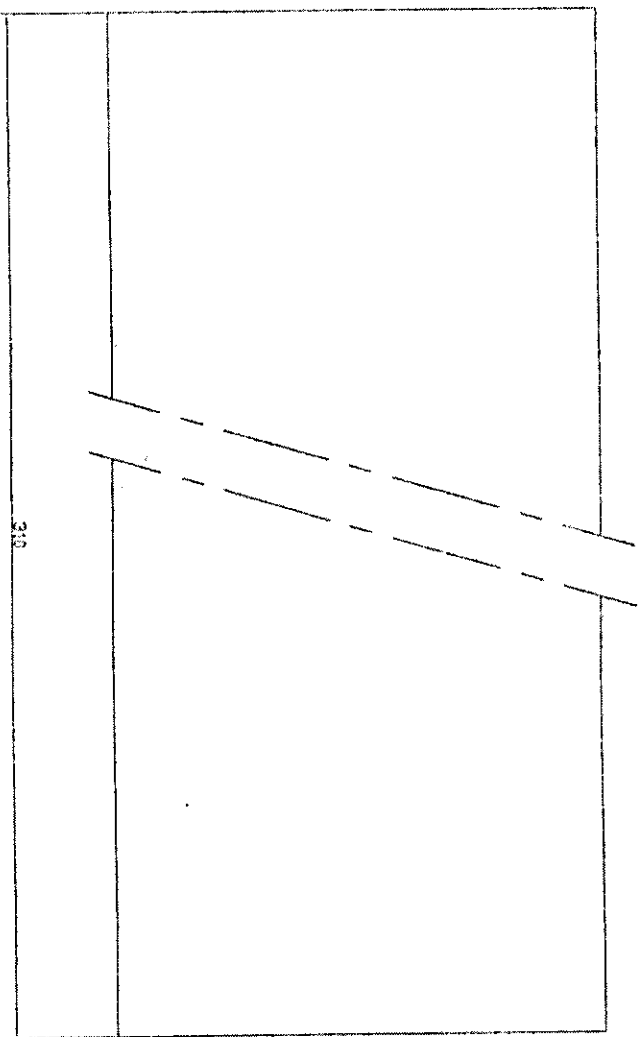
FRONT & REAR PACKING SHEET



48

ON LINE DIMS ARE IN IN

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATION



NO	DATE	AUTHORITY	REVISION	ZONE	APP. DO	APP. SIGN	DRY FLS	CHD	TEB	COMP	ASST DRG PERM	DRG RE/CAST	DBI	SH11
PROCESSED							C. DWAN APPROVED FOR DRAWING DATE: 22-02-2008 MATE: EXPANDED LINKED POLYETHYLENE FOAM ID: INDMEN1023 (PROD) DO NO: 3857 ME PROTECTIVE FINISH: NA							
							DESIGNER'S REF: HENRI DRG HE/CAST 081 PART NO: 4 SHIS SHINA DSCA No: APP:							

SIDE PACKING SHEET

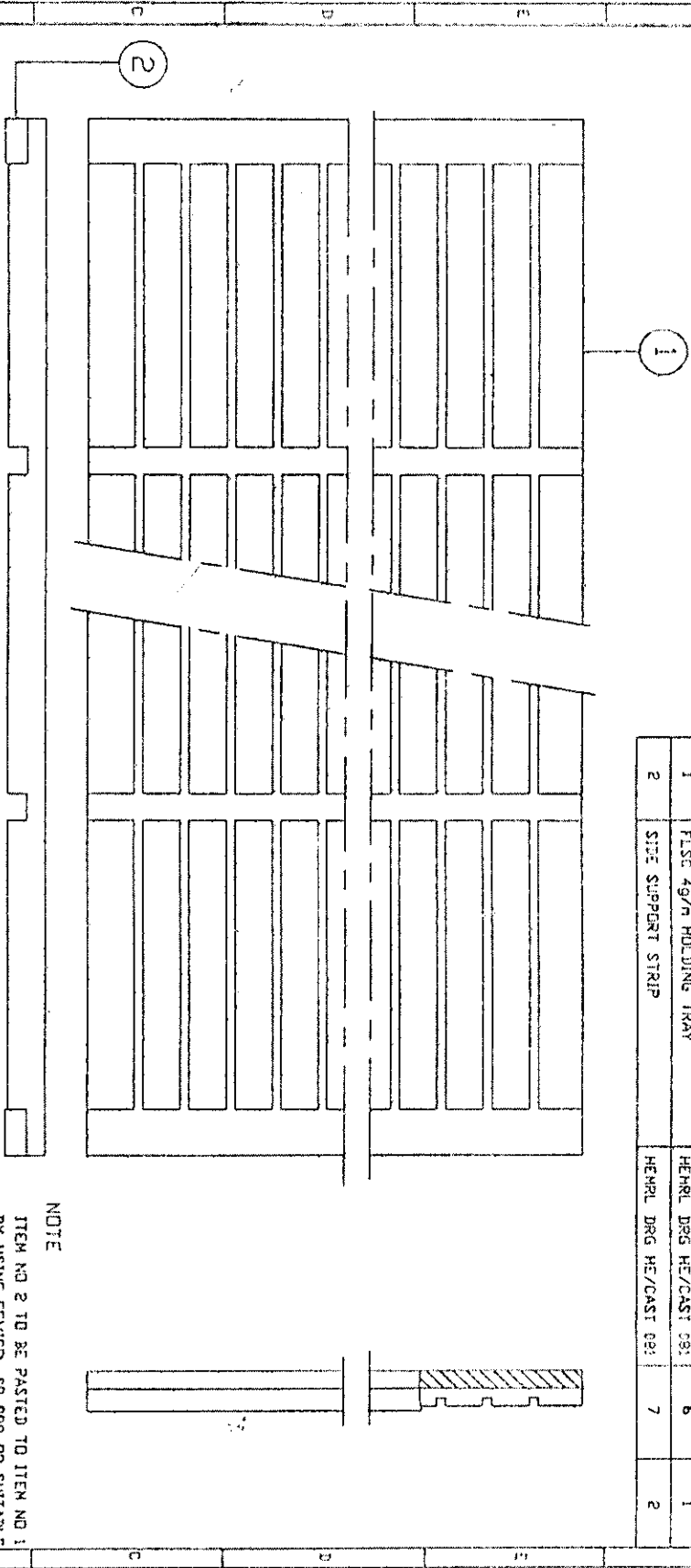
*Handwritten notes:*  
 318  
 319

ON LAY! DIMS ARE IN MM

DRAWING CONVENTIONS CONFORM TO ISPECIFICATION

LIST OF COMPONENTS

S.NG.	DESCRIPTION	DRG.No.	DET.No.	NO.OFF.
1	FLSC 4g/m HOLDING TRAY	HEMRL DRG HE/CAST 081	6	1
2	SIZE SUPPORT STRIP	HEMRL DRG HE/CAST 082	7	2



NOTE  
ITEM NO 2 TO BE PASTED TO ITEM NO 1  
BY USING FEVICOL SR 998 OR SUITABLE  
ADHESIVE MATERIAL

DRN. ALS	CHD.	TRG.	COMP.	ASSY/DRG. HEMRL DRG HE/CAST 081 SMT3
C DUMAN	SATVA D/C D.D.	SCALE- NTS		
APPROVED	<i>[Signature]</i>	EST MASS		DESIGNER'S REF
	FOR DIRECTOR	GAUGE SCHD.		HEMRL DRG HE/CAST 081
		DATE 03-03-2008		DET No. 5
				SHTS/ SHT.No.
				PART NO
				DISCAT.No.
				AHSP.


FLSC 4g/m HOLDING TRAY (SUBASSY)



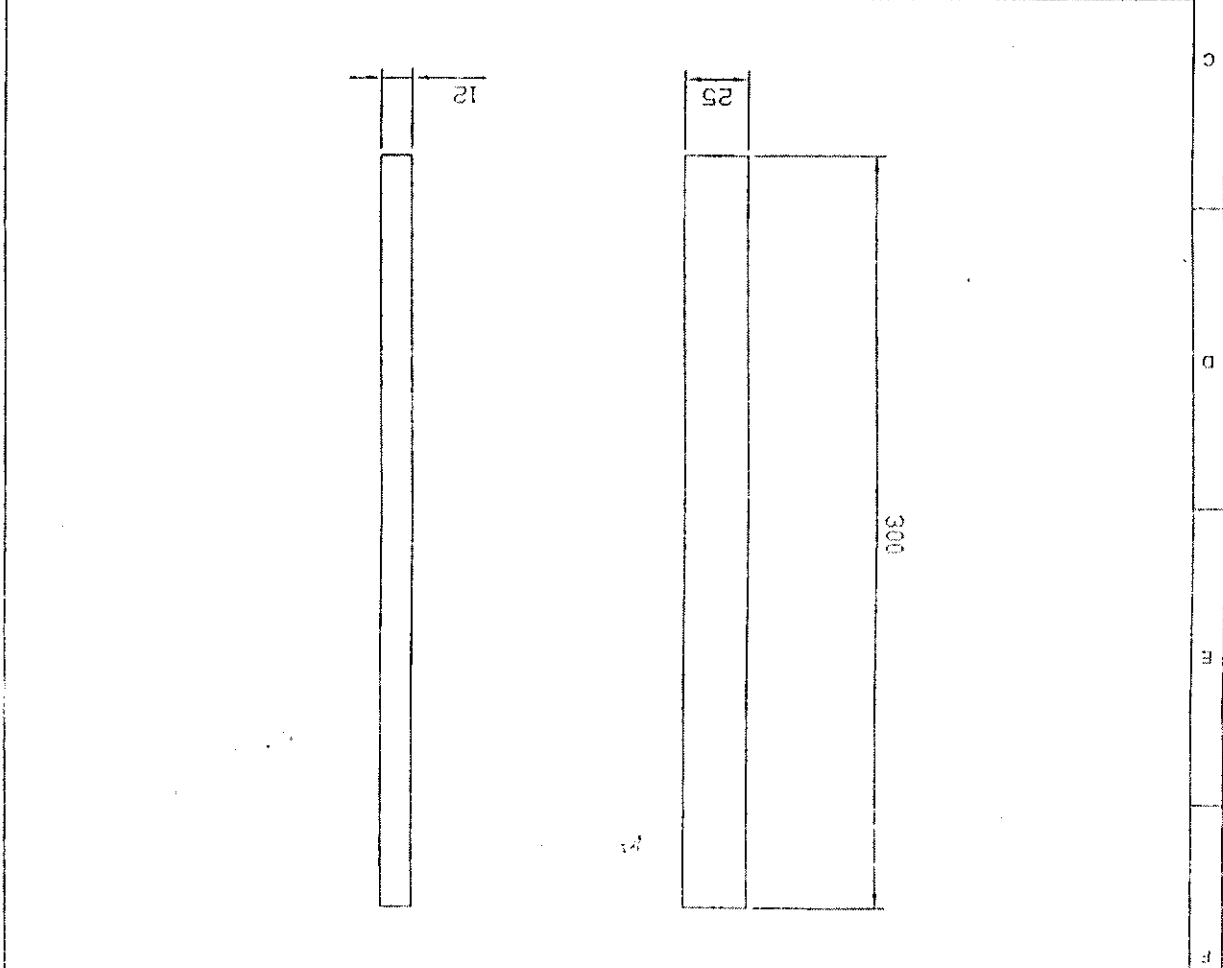


52/100

# SIDE SUPPORT STRIP

AHSPI-			
D.S.CAT No.			
PART No.			
DET NO 7	SHTS.	SHT NO.	
HEMRL DRG HE/CAST 081		PROTECTIVE FINISH- NA	
DESIGNER'S REF.		MATERIAL EXPANDED LINKED POLYETHYLENE FOAM TD : IND/ME/1023 (PROV) DC NO. 3857 ME	
		FOR DIRECTOR	DATE:-03-03-2008
		GAUGE SCHD:-	
		EST.MASS:-	
ASSY. DRG. HEMRL DRG HE/CAST 081/5,082/1		SCALE:- 1 : 2.5	
TRD.	COMP.	C.D.MAN	O/C D.O.
		Sera	Sera

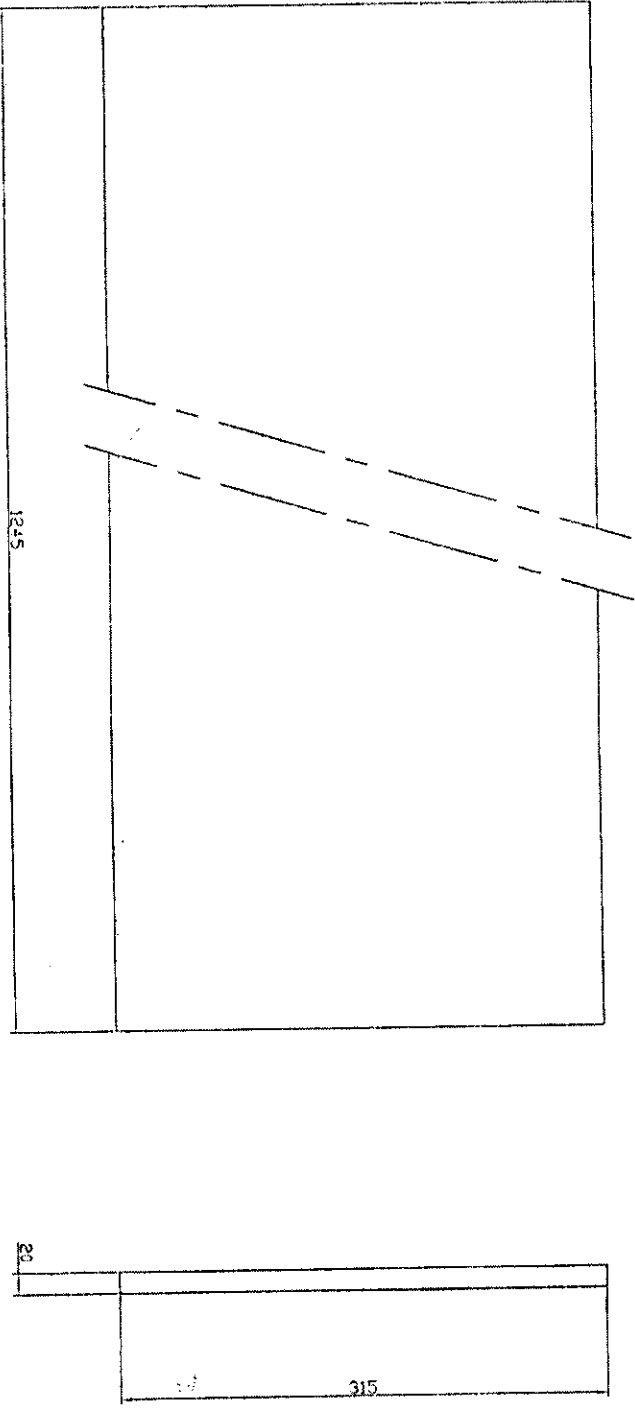
DRG. SEALED:-				
R.No.	DATE	AUTHORITY	REVISION	
			ZONE	SIG.



DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS.

DIMENSIONS ARE IN mm.

ON LARD DIMS ARE IN MM  
DRAWING CONVENTIONS CONFORM TO I.S.SPECIFICATION



DRY ALS	CHD.	132.	10MP.	ASSY/DRG. HEMRL DRG HE/CAST 091 SH-T1
C. DYMAN	5/20/08 D/C D.D.	SCALE - NIS		
APPROVED	EST NASSI	GAGE SCHED		
	FOR LIBRARY DATE: 22-02-2009			
	MATL. EXPANDED LINKED POLYETHYLENE FROM			
	TO I. IND/ME/1023 (REV) DC NO. 3897 HE			
	PROTECTIVE FINISH: NA			
DESIGNER'S REF				
HEMRL DRG HE/CAST 091				
PART NO. 8	SHIS. SHINO.			

TOP PACKING SHEET

DISCAT. NO.  
AHSP.

1/1/08  
58

