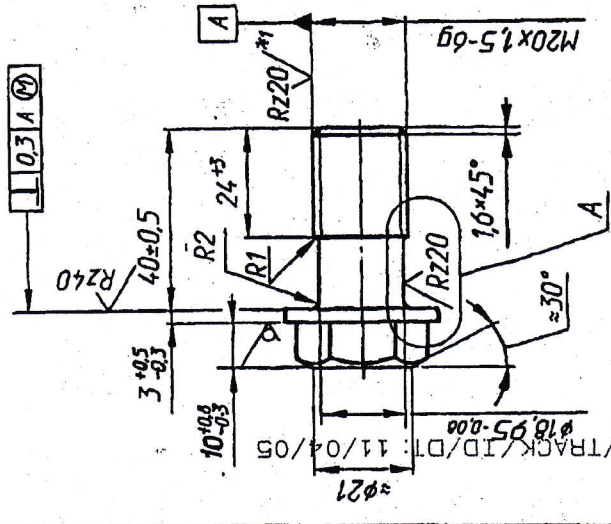


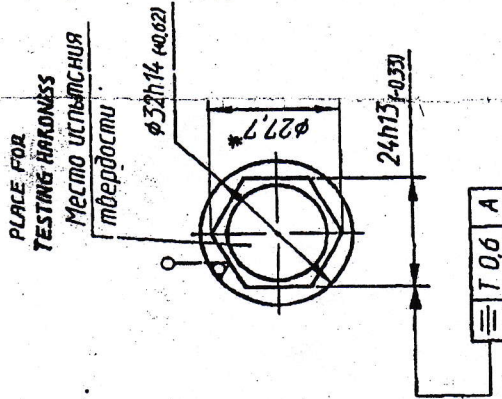
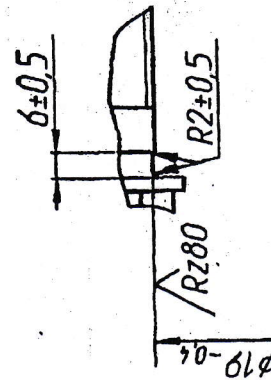
DRAWING NUMBER  
172.55.026

SHEET No. 1 OF 1

RZ80 (✓)



ALTERNATIVE  
A ВАРУЮЩИМ



1. BHN 341...444. Isothermal heat treatment. Scope of checking as per group 1 table 4 of OST 3-4704-80.  
Impact strength KCM 7 Kgf-m/cm<sup>2</sup>.  
Depth of dressing of surface for testing hardness 0<sup>+0.5</sup>mm.
2. \*Dimensions are for reference.
3. \*1 Surface finish is to be ensured by tool.
4. Deviation from symmetry relative to major diameter of thread may be checked.
5. Coating: Cadmium plating followed by Chromate treatment (Cadmium coat of 12 microns thick).
6. Other requirements should be as per specification 520.TY1;  
GOST 1759.0-87.

DESIGNS ENCLOSED ARE CONFIDENTIAL  
UNAUTHORIZED PERSONNEL IS FORBIDDEN TO INVENT SECRETS UNDER THE ACT  
BY ORDER  
S.G. GH. HNF

DWG	СР 15.000.001	MATERIAL:-	USED ON:-
CHD	1/1/10	STEEL 48XC	IND. SET
APPD	1/1/10	GOST 4543-71	172.55.010 cb-1cb
DATE	10-03-04	CONTROLLEDATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI	
SCALE:-	1:1	TITLE:-	
DIMENSIONS IN mm			
TOLERANCE ON DIMS UNLESS OTHERWISE STATED IS: 2102-69			
ALL THREADS TO CONFORM TO			
ISSUE	DATE	NATURE OF AMENDMENTS	D S CAT NUMBER
			172.55.026

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (kg) 0.13

TO BE STAMPED OR MARKED WHERE INDICATED THUS # ( LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

356  
SUPPLY CODE  
U-01-1-1  
D 90016  
F-16  
19  
SIZE A3