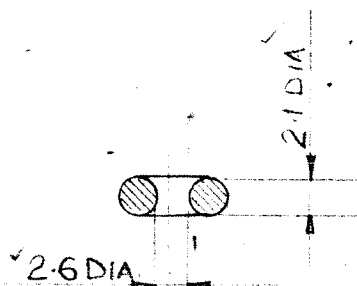
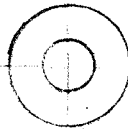


DRG. NO. F.S.-519'D' GEN.TOL. ± 0.1

AMENDMENTS

THIS DOCUMENT IS THE PROPERTY OF THE GOVERNMENT OF INDIA MINISTRY OF DEFENCE, AND IS ISSUED FOR THE PURPOSE OF MANUFACTURING STORES REQUIRED FOR DEFENCE USE IT MUST NOT BE REPRODUCED/DISCLOSED TO ANY THIRD PARTY OR USED FOR ANY CIVIL PURPOSE.

REV.	DATE	DESCRIPTION	SIGN.
D.O. NO. 215/R1	1977.80	HARDNESS SHOPS CHANGED AS PER D.P.W. NO. 536/9/DTDB/P(NR)/R&M Dt. 3.7.80.	AAIW
DA NO. 4/87 B	6-1-87	Material Specn. changed As per letter No. 535/9/DTDB/P(NR)/R&M Dt. 13-10-86	AAIW CFAJ
C		DRG. UP TO DATE AS PER LATEST RETRACED DRG. DATE. 10.6.99.	AAIW CFAJ
D 67/2010	05/05/10	HARDNESS - $65 \pm 5^{\circ}$ SHORE A WAS 60° TO 90° BS	AAIW CFAJ



HARDNESS - $65^{\circ} \pm 5^{\circ}$ SHORE A

REF. L. NO. i) IRMRA/OFAJ/PRC/03/10, Dt. - 02/03/10
 ii) ARAW(A) JABALPUR L. NO. -
 ARAW(A)/Kha/802/18/TECH, Dt. - 17/04/10

MATERIAL: BUTADIENE/ACRYLONITRILE POLYMER TO SPECN:IND/ME/594 WITH CARBON BLACK FILLING.

DETAIL NO. 21 ARDE 1135.

DIMENSIONS ARE IN mm		MATERIAL - AS ABOVE		ORDNANCE FACTORY	
THIRD ANGLE PROJECTION		NOMENCLATURE		AMBAJHARI	
SCALE - 2:1		O RING		DRAWING NO.	
1977	NAME			F.S.-519'D'	
DRAWN	DATE				
TRACED	1-4				
CHECKED	7-4-77				
P.D.O.		SHEET NO. - 1		NO. OF SHEETS - 1	
AAIW		OPERATION NO.		COMPT. M.A. 21	
		SCHEDULE NO. -			
		STORE AR 58 MM			