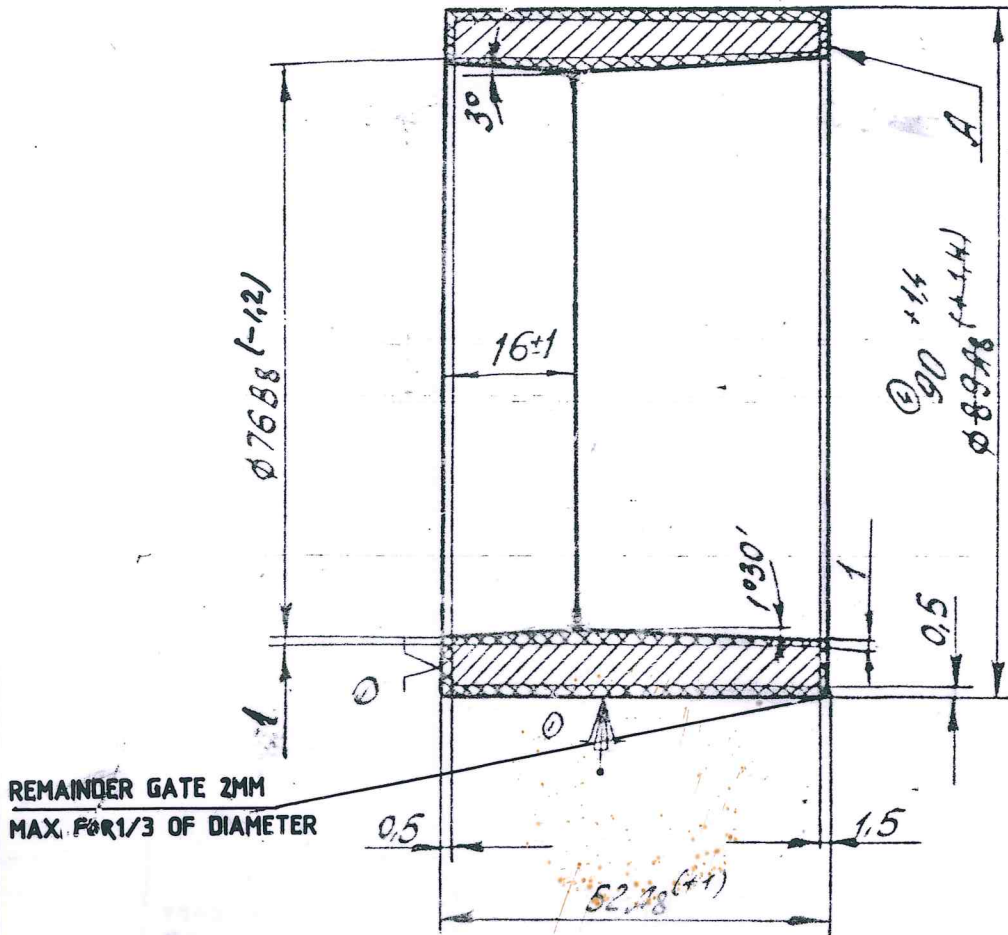


67-1E-59L



REMAINDER GATE 2MM
MAX. FOR 1/3 OF DIAMETER

1. LIQUID DIE FORGING
2. UNSPECIFIED RADII ARE R1 MAX.
3. UNSPECIFIED DRAFTS ARE 1° MAX.
4. FIN'S TO THE HEIGHT OF 5MM AND THICKNESS OF 1.5MM MAX ARE ALLOWED ALONG THE PARTING LINE OF CORE.
5. TRACES OF PUSHER TO A DEPTH OF MAX 1MM ARE ALLOWED ON SURFACE 'A'.
6. OTHER REQUIREMENTS FOR CASTING ARE AS PER TTbV - 445.

Ⓐ EQ. MATL:- Grade ABI TO IS: 305-81.

E.Q. MATERIAL ADDED

Ⓐ

00679-1CV

12-07-99

DCO) NO. DT

ISSUE

AMENDMENTS

PLEASE SEE OVERLEAF

DRG.No.

765-31-49

BUSHING

(CASTING)

SCALE: 1 : 1

WEIGHT:

SHEET OF

MATERIAL; бр АЖ9 -4Л GOST 18175-78.

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