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LA/05 shly

USED ON
675-50-23155

PART OF LOCK ASSY (MPV)

PROVISIONALLY
SEALED.

ARMY VERSION

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DATE: 1/5

008&9-UV	(A)	EQ. MATERIAL ADDED
11-01-2001	ISSUE	AMENDMENTS
DC/ING/ET		

765-50-231

SRM/15/15/15

BODY

45x TOCT-1543-71

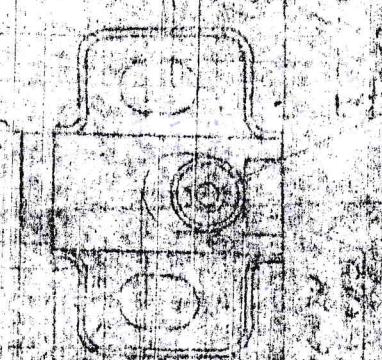
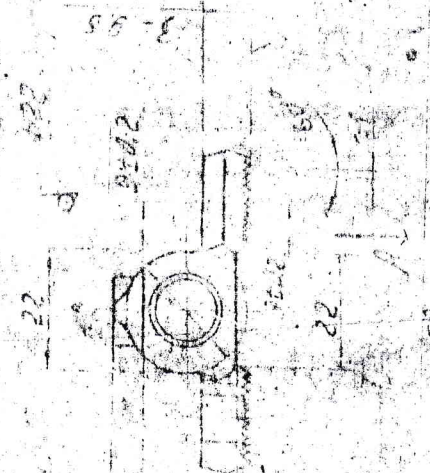
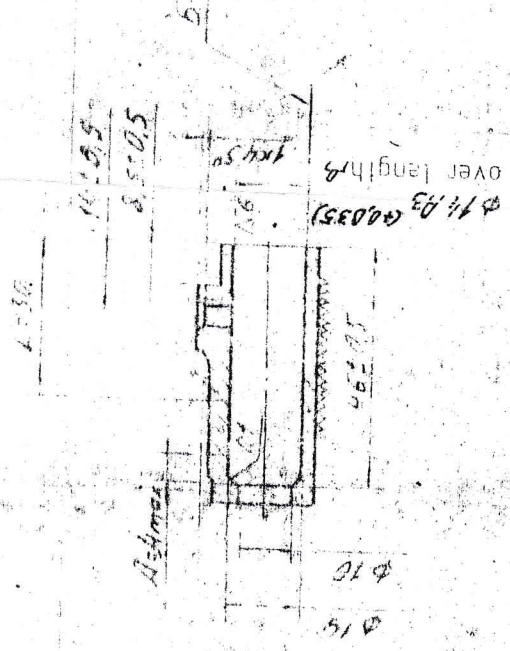
2. Inspected stamping tool when a de 3mm.
3. Inspected limit deviations of dimension of machined surfaces are as follows: for holes as per A7, shafts as per B7 other requirements for forging are as per class II GOST 7505-74
4. Local recesses not exceeding 0.7mm are allowed on unmachined surfaces
5. Black spots of any size are allowed on surface F.
6. Traces from the tool to cut teeth are not allowed on surface B.
7. Diameter may be reduced upto 13.8mm over length A.
8. Displacement of axis of threaded hole with respect to axis of surface F should not exceed 0.15mm.
9. Surfaces E and X should be hardened with HFC (TB4) to HRC \geq 52 Hardness of hardened surface may be checked with the file calibrated for specified hardness
10. Step not exceeding 0.3mm is allowed on surfaces of slots.
11. Coating: chemically parkerized, oiled
12. Body may be made by precision investment casting in this case:
 - a) material is casting 45x A - T0st 3,-4365-79.
 - b) unspecified casting radii should not exceed 1mm,
 - c) pattern drafts should not exceed 1°
 - d) other requirements for casting are as per OST3-4365-79,
 - e) body may be made as per conventional dotted line,
 - f) size 3 should be equal to 9.5 \pm 0.18mm
 - g) alternate material is casting I OST 3-4365-79 40x A - GOST 977-75
 - h) perform size: M in place of size K.

(A) EQ. MATERIAL- 40 GOST TO IS: 4367-91 ✓

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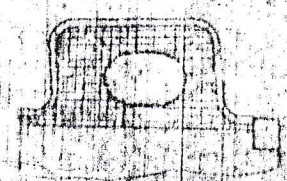
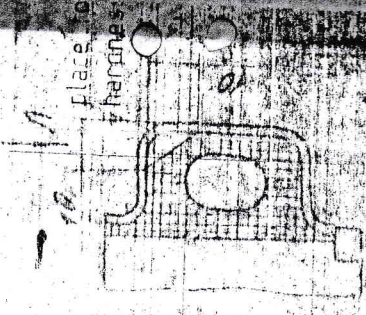
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View A Alternate

View B



View A

test