

QUALITY ASSURANCE PLAN (SRCG IM PHASE)									Issue No : 01
									Rev No:
									Date of Issue 08 /06 / 2021
Drg . No.	MB587Y-01								
Nomenclature	DSS TOP ASSY								
Material	As per Assembly Part List.								
Component Nomenclature/ operations	Characteristics	Class	Type of check	Quantum of check	Reference document	Acceptance norms	Format of record	Inspection by QAE(N), Chennai or by Nominated Agency (Review/Witness)	Remarks
DSS Top Assy (Raw material)	General appearance	Non Critical	Visual	100%	Material Specification as per Assembly Part list		Firm Inspection report	R	Sample will be drawn and sealed by Inspection Agency
	Chemical properties	Non Critical	Chemical Lab analysis	100%			Test report from NABL lab	R	
	Mechanical properties	Non Critical	Mechanical Lab analysis	100%			Test report from NABL lab	R	
In process - As Per Approved Drawing NO. MB587Y-01	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	Approved Drg No. MB587Y-01	As per Approved Drg No. MB587Y-01	Firm Inspection report	W	Firm will be undertaking 100 % Checks and Pre inspection Report for the same be submitted
Test Bonding, Painting System, Chemical conversion Coating, Passivation Treatment, Pre-Test Requiremets.	Dimensions Specified in the Inspection report of the component	Non Critical	Dimensional measurement	IS 2500 Level II AQL 2.5%	As per Approved Drg No. MB587Y-01		Firm Inspection report	W	
Final Inspection	General appearance	Non Critical	Visual and Dimensional Checks	IS 2500 Level II AQL 2.5%	Approved Drg No. MB587Y-01	As per Approved Drg No. MB587Y-01	Firm Inspection report	W	
<p>* <b>Note:</b> 1. Clause indicated in the drawing to be followed  2. Process audit on Test Bonding, Painting System, Chemical conversion Coating, Passivation Treatment, Pre-Test Requiremets and Traceability of Raw materials to Final Product (Man,Material,Machine and Methods)</p>									