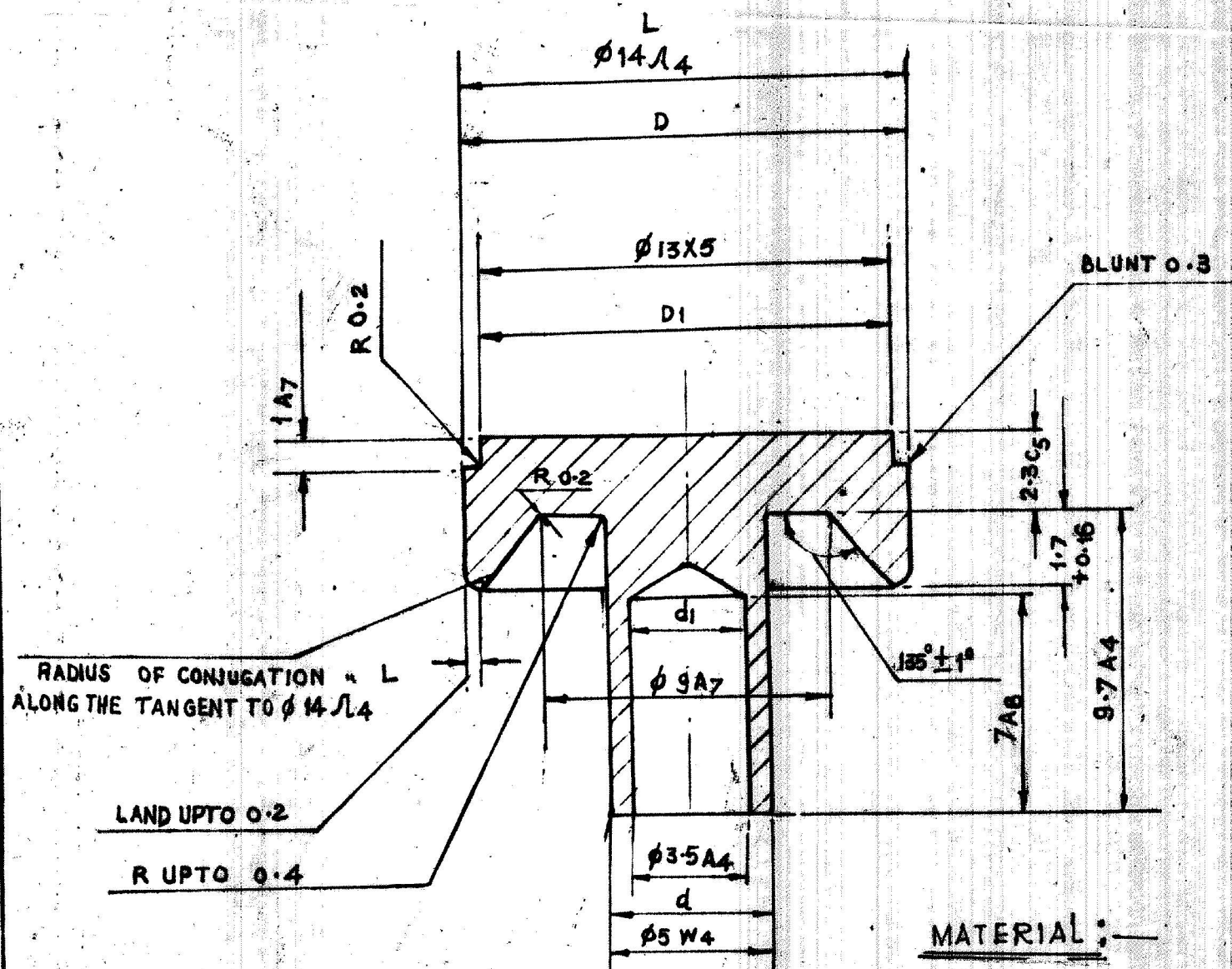


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616910-E

D.C.(U) 28794-A

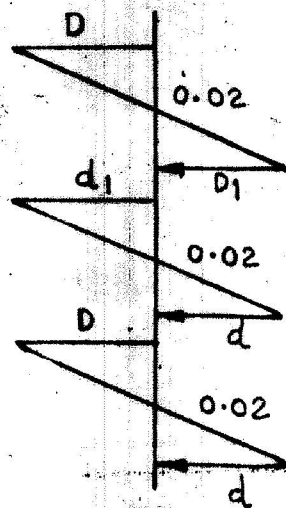


RADIUS OF CONJUGATION = L ALONG THE TANGENT TO φ14A4

LAND UPTO 0.2

R UPTO 0.4

ECCENTRICITY



MATERIAL: —

Al-ALLOY TO BS 1474 : 1987 DESIGNATION
2014 A CONDITION TB
OR IS.: 783 -1983 (REAFFIRMED 2006)
DESIGN 24345 CONDITION 'W'

NOTE - NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE FINISH PRODUCT AFTER MACHINING FOR ALUMINIUM ALLOY.

- 1) DIA. 3.5 A4 TO BE CHECKED OVER A LENGTH OF 5 mm FROM THE BOTTOM FACE.
- 2) SIZE φ 9 A7 MAY BE REPLACED BY DIMENSION 2.1 A5 FROM φ 5 W4 UP TO THE BEGINNING OF THE TAPERED HOLE.
- 3) INSTEAD OF CONJUGATION OF CYLINDER φ 5 W4 AND FLANGE, IT IS PERMISSIBLE TO HAVE AN UNDERCUT WITH THE DEPTH WITHIN THE LIMITS OF ALLOWANCE ON DIMENSION 9.7 A4 AND WIDTH UPTO 0.5 mm AND A PROJECTION OF DIAMETER NOT MORE THAN 5.45 AND HEIGHT 9.45 MIN. FROM THE BOTTOM FACE OF CYLINDER φ 5 W4
- (b) 4) DURALUMIN D1-T GOST 4783-49 OR WIRE ROD OUT OF ALLOY AM4 OR Gr. H AS PER INSTRUCTIONS TY 3713 ГAY MAY BE USED.
- 5) THE COMPONENT TO BE COATED WITH APC NO 222 TO SPECIFICATION NO JSS 8010-63 1/96

MATERIAL: ~~ALUMINIUM ALLOY TO SPEC.~~
~~BS 1474-1987 DESIGNATION 2014 A CONDITION TB.~~

NOTE: ~~NO high grain size areas are permitted in the finished product after machining for aluminium alloy~~

				6-7-11	DC.37284-A	MATERIAL AMENDED			3-016919	53-B-025Y			
				17-12-09	DC.37240A	MATERIAL NOTE AMENDED.			STRIKER HEAD	9			
				23.3.77	DC.36 284-A	NOTE Added.					LETTER	MASS	SCALE
				21-4-85	DC.1 35748-A	NOTE NOS AMENDED							
				23-7-84	DC.1.33620-A	MATERIAL AMENDED.					1		
				9-2-82		TRACED WITHOUT CHANGE.							
						PREVIOUS D.C.(U) NOS 28794-A, 29162-A, 29221-A, 29306-A, 29486-A, 30801-A, 31022-AA, 32941-A.	SD/		DURALUMIN				
							AHSP. D.O.		BTY 3747 ГAY.				
							SIGN.						

HEFU 54 R

CC-MAN	DRN.	CHD.	TRD.	COMP
			M.A.K.	

FZ- B429

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