

Sub:- Pre-qualification Criteria for Copper Rod 50mm Dia & 45mm Dia for 84mm HEAT 751.
Ref:- M/F&CC letter No. FS1200360/M/F&CC Dated 19/10/2020.

Item	A. Authorized /Dealers/Sole Selling Agent/Stockist/ Trader	B. Manufacturer/OEM	
		Essential Facilities	Desirable Facilities
<p>0707300050 (OFE Copper Rod As per EN 13604-CW009A Condition 'D' Size: 50mm Dia</p> <p>0707300045 (OFE Copper Rod As per Specification ASTM B 170 Grade I Size: 45mm Dia.</p>	<p>1) As per latest SOP guidelines for a Vendor Registration for Procurement of Items, firm has to provide valid authorization from OEM.</p>	<p>i) Required facilities to manufacture the store as per specified drawing:</p> <ul style="list-style-type: none"> • Induction Melting Furnace. • Metal Refining Facility. • Casting Facility • Billet heating furnace of requisite Capacity • Billet Cutting Machine. • Extrusion Press. • Suitable Draw Facility. • Straightening Machine. • Suitable Heat Treatment Facility. 	<ul style="list-style-type: none"> • Oxygen analyser. • Spectrometer for Chemical Analysis. • Hydrogen Embrittlement testing facility. • Universal Tensile Testing Machine. • Hardness Testing Machine. • Metallurgical Microscope. • Eddy Current testing machine. • Conductivity Meter. • Adequate facilities to maintain the oxygen content less than 5 PPM.
		<p>ii) Firm will arrange the required desirable facilities from reputed source, if the same is not available with firm. The firm has to enclose MOU/ Tie up letter of the reputed source for outsourcing desirable facilities along with the technical bid offered.</p> <p>iii) Firm has to submit the list of available Plant & Machinery and inspection facilities.</p>	

C. Other standard terms and conditions will be as under:

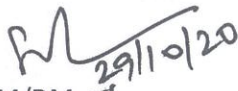
1) Firm has to arrange the inspection facilities and requisite test certificates from Govt. approved / NABL Lab. Firm must confirm the same in technical bid.

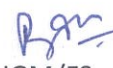
2) All the required facilities, whether in-house or outsourced should be capable and suitable for producing/supplying the component as per quality requirement projected in the monitoring instruction/drawings/specifications. Firm must confirm the same in their technical bid along with self-declaration of capability of firm and its sub vendors.


3) The firm has to arrange appropriate identification on each package and/or rod with suitable markings such as name of manufacturer/supplier, alloy designation, condition of the material, Cast Heat code & rod size etc. Firm has to arrange for suitable packing of the stores to protect the store damage during storage & transit deterioration, if firm gets the order. Firm must confirm the same in their technical bid.

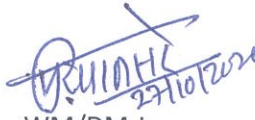
4) The firm shall have supplied same/similar category of items to other firms. The firm will provide the details of same/similar category of items supplied to other firms in last three year with details of purchaser.

Submitted for kind approval please.


29/10/20
JGM/DM
(GO/DM)


JGM/FS
(GO/User)


AWM/QC-II
(DO/QC-II)


27/10/2020
WM/DM-I
(Member/DM)


26/10
WM/FS
(Member/User)


AGM/Maint & QC
(AGM/Quality Control)


AGM/FS & CCS 10/11
(AGM/Cost Centre)

(Approved / Not Approved)


GENERAL MANAGER

24-11-20
1535 hrs