

93-19-279

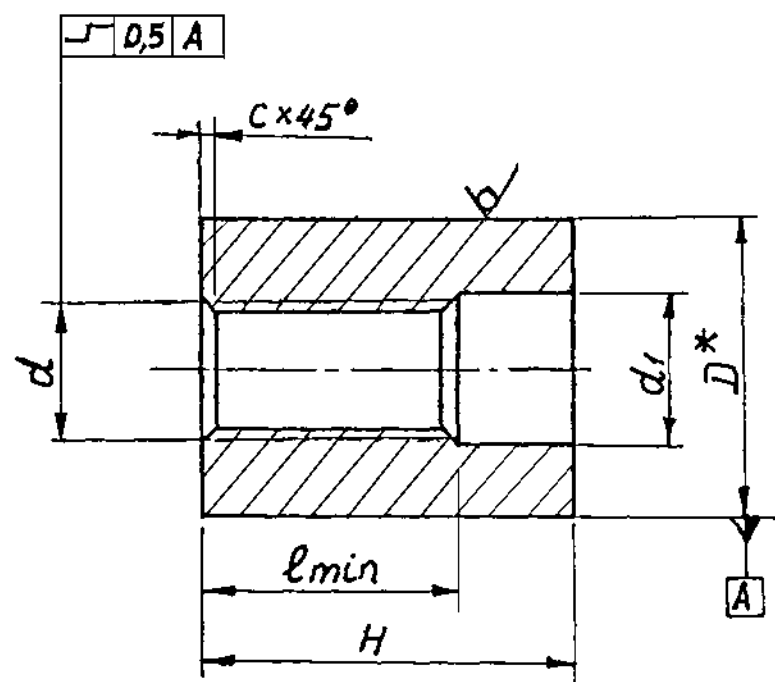
R_z80 ✓(✓)

TECHNICAL CONDITION

1. Alternate material is AMF5, GOST 4784-74.
2. Nonsquareness of butt-ends with respect to thread axis should not exceed 1,5°.
3. * Dimensions are given for reference.

Ⓐ EQ.MATERIAL:- ALUMINIUM ALLOY Gde.54300, CONDITION'D'
TO IS:733-83.

Ⓑ EQ.MATERIAL:-ALUMINIUM ALLOY BAR GRADE 54300 TO IS:733-83 OR
ALUMINIUM ALLOY BAR GRADE 55000 TO IS:734-74



Designation	d, MM.	D*MM	H(B8)MM		d1(A7)MM		l,MM	C,MM	Mass, kg.
			Nominal	Deviation	Nominal	Deviation			
672-51-36			15	-0,7					0,004
-01	M6-7H	12	25	-0,24	7	+0,36	12	1,0	0,0055
-02			30						0,007
-03	M8-7H	16	22	-0,84	9		16	1,6	0,009

00802-ICV 16-8-2000	Ⓑ	GRADE 54300 TO IS:733-83 OR GRADE 55000 TO IS:734-74 ADDED AS EQ.MATERIAL
00581-ICV 27-8-96	Ⓐ	EQ.MATERIAL ADDED. (2/96 N OF A)
DC(I)No. & DATE	ISSUE	AMENDMENTS

THE ABBRIVATIONS AND SYMBOLS ARE
BASED ON RUSSIAN SPECIFICATIONS.

ALL DIMENSIONS ARE IN mm.

APPROVED	M VASU	672-51-36	
CHECKED	PRASNA		
CONTROLLERATE OF QUALITY ASSURANCE (ICV)		BOSS	WEIGHT SCALE
			SEE TABLE
		Друток АМГ 6 кр. Д-П ГОСТ 21488-76	SHT 1 SHTS 1

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

No.	Designation	Description	Qty	Remark
	675-89-c62CE 765-89-3TT	<u>List of Documents</u> Assembly drawing Specifications for checking of storage battery charging sys- tem for proper opera- tion after installa- tion of storage bat- tery in the article		
		<u>Assembly Units</u>		
1	765-89-c6240	Panel	1	
3	765-89-c6190	Cover	2	
5	765-89-c6192	Cover		1 piece complete with Ref. No. 7 when using 765-89-252
				2 pieces when using 765-89-319, it is al- lowed to replace by Ref. No. 7
7	765-89-c6193	Cover		1 piece complete with Ref. No. 5 when using 765-89-257
				2 pieces when using 765-89-319, it is al- lowed to replace by Ref. No. 5

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>gib</i>
				MATL	TCD	COMP
					APPD: <i>Rm</i>	
					PASSED	
				FINISH	SEALED	
					CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		
SCALE		TITLE			675-89-c62	
		POWER SUPPLY SYSTEM			SHEET 1 OF 3	
				AHSP-CQA(AVL), AVADI		
				ISSUE		

No.	Designation	Description	Qty	Remark
9	675-89-c6101	Body	1	Maximum quantity
11	765-89-c6204	Storage battery frame	1	
13	765-89-c6216	Storage battery	2	
14	765-89-c6243	Bracket	4	
<u>Parts</u>				
15	765-89-184	Base	1	
17	765-89-251	Lock	2	
19	765-89-254	Gasket	3	
23	765-89-256	Gasket	1	
24	765-89-291	bushing	4	
<u>Standard Items</u>				
25		Bolt M8x16.46.019 FOCT 7796-70	4	
26		Bolt M8x25.46.019 FOCT 7796-70	9	
27		Bolt M10x35.46.019 FOCT 7796-70	4	
28		Bolt M8x25.46.019 FOCT 7796-70	4	
35		Nut M5.6.016 FOCT 5977-70 or 351-13 (Coating H6Xp)	8	
33		Screw Bl.M10-8gx35.48.019 FOCT 17475-80	4	
37		Nut M8.6.019 FOCT 5927-70	9	

675-89-c62

			POWER SUPPLY SYSTEM	PAGE
				2
ISSUE	SHEET	REFERENCE		
			AHSP-CQA(AVL), AVADI	

No.	Designation	Description	Qty	Remark
(A) 34	CHEESE HEAD SCREW M5X16 TO IS:1366-48 COATING-ZINC PLATE -TED 9 MIC THICK	Screw BlM5-8gx16.48.016 FOCT 17473-80 or BlM5-8gx16.66.016 FOCT 1491-80 ✓	8	
40		Washer 5.01.019 or 5.02.019 FOCT 11371-78 ✓	16	
42		Washer 8.01.019 or 8.02.019 FOCT 11371-78 ✓	12	
43		Washer 10.01.019 or 10.02.019 FOCT 11371-78 ✓	4	
45		Washer 5T65T05 FOCT 6402-70 ✓	8	
47		Washer 8T65T06 FOCT 6402-70 ✓	17	
48		Washer 100T65T06 FOCT 6402-70 ✓	4	
50		Washer 8.01.019 or 8.02.019 FOCT 6958-78 ✓	6	
53		<u>Other Items</u> Voltage regulator PH-10 PH.10.000 TY1	1	

12
89

00354-ICV

(A)

IS EQUIVALENT FOR SCREW AT
REF No-34 ADDED

21 MAY 93

DECLS No/
DATE

ISSUE

NATURE OF AMENDMENT
-TS

APPROVED
CHECKED

CONTROLLERATE
OF
INSPECTION
(ICV)

675-89-C62

POWER SUPPLY
SYSTEM

WEIGHT SCALE

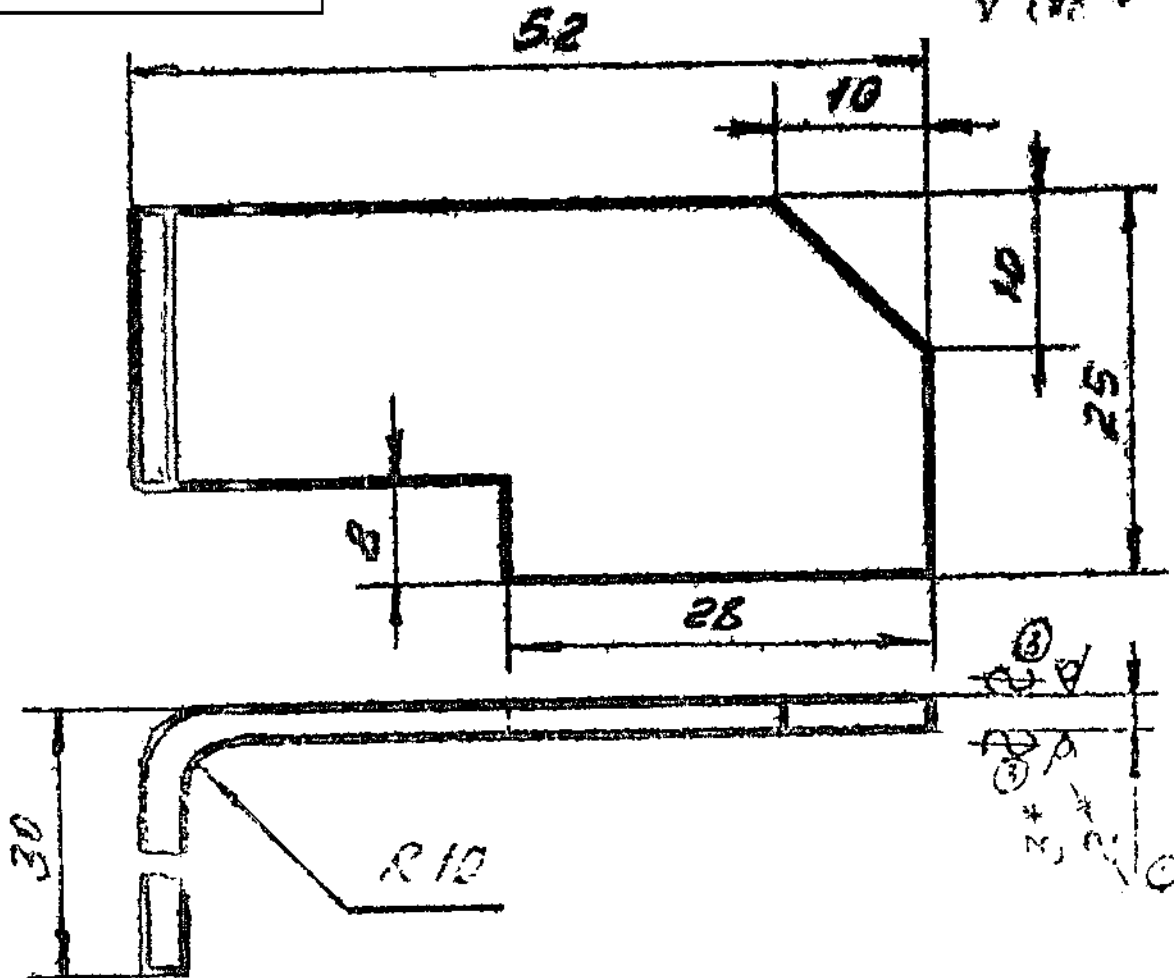
SHT 3 SHTS 3

No.	Designation	Description	Qty	Remark
	675-89-c6101CB	<u>List of Documents</u> Assembly drawing		
		<u>Assembly Units</u>		
1	765-89-c6176	Panel	1	
		<u>Parts</u>		
4	675-94-118	Angle piece	1	
6	675-94-120	Angle piece	1	
8	765-60-188	Clamp	4	
11	765-89-193	Frame	1	
13	765-89-221	Cover	1	
15	765-89-235	Upright	1	
16	765-89-236	Upright	1	
17	765-89-237	Base	1	
18	765-89-238	Rib	1	
21	765-89-266	Inscription plate	1	
22	765-89-315	Inscription plate	1	
		<u>Standard Items</u>		
27		Nut M3.6.016 TOCT 5927-70	6	
29		Washer 3.01.019 or 3.02.019 TOCT 11371-78	6	
25		Screw B1M3-8h6hx10.48.016 TOCT 17473-80 or BM3-8h6hx10.66.016 TOCT 1491-80	6	
31		Washer 3T65TO5 TOCT 6402-70	6	
34		Rivet 2x6.37 TOCT 10299-80	8	
675-89-C6101				
BODY				PAGE
ISSUE	SHEET	REFERENCE		
			AHSP-CQA(AVL), AVADI	

DRG. NO.

8H-46-519

R2320 V/V-9-101

1. Unspecified limit deviations of sizes are ± 1 mm.

2. #Size is given for reference.

3. Material substitute is sheet AMr5M-3.0 POCT 21631-76

WEIGHT

0.008

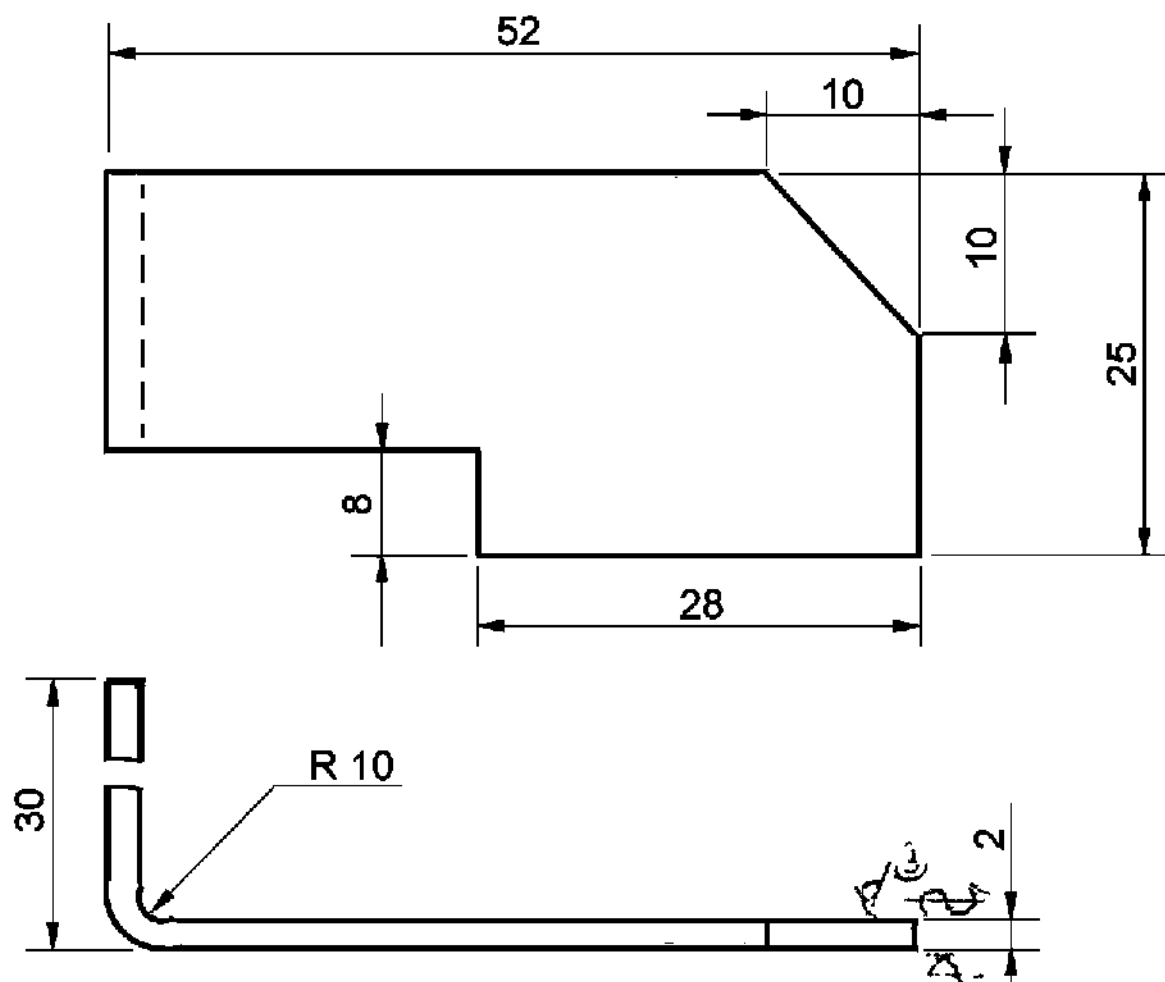
SHEET AMr6EM-3
POCT-21631-76

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
					PASSED	
					SEALED	
ISSUE	ZONE	BRIEF RECORD	APPD	CAT. NO		
SCALE 2:1		TITLE ANGLE PIECE			DRG. NO. 675-94-118	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

675-94-120

R2320/ (3) 70



1. Unspecified limit deviations of sizes are ± 1 mm.
2. ^HSize is given for reference.
3. Material substitute is sheet AMr5M-3.0 ГОСТ 21631-76

APPROVED

CHECKED

675-94-120

CONTROLLERATE
OF
QUALITY ASSURANCE
(ICV)

ANGLE PIECE

SHEET AMГ6 5M-2, GOST 21631-76

WEIGHT SCALE

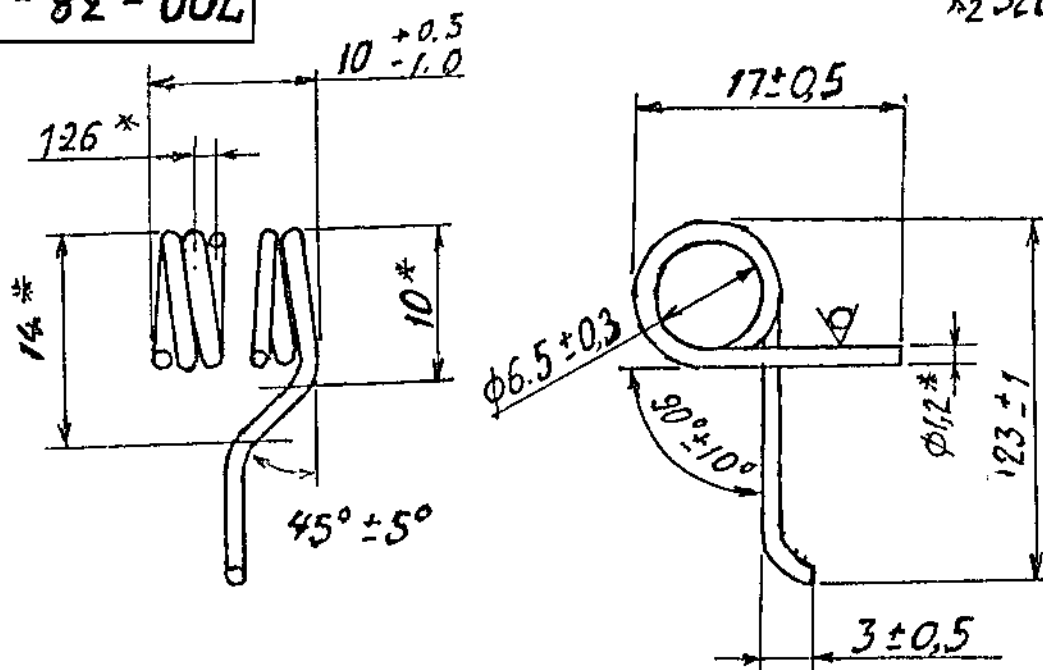
0.008 2:1

SHT 1 SHTS 1

DRG. NO.

056-82-00L

R₂ 320 (V)



- 1) Total length of the spring $L^* = 220$ mm ^{wire is}
- 2) Number of working turns $n=7$
- 3) Winding direction is right-hand.
- 4) Unspecified radii are $R3 \pm 0.5$
- 5) * Dimensions are given for reference
- 6) Coating Chemical parkierizing, accelerated, chromatiz-ing, oiling with preservation oil K-17, GOST 10877-76 as per Instructions 053.25289.00002 or with varnish KO-815, GOST 11066-74

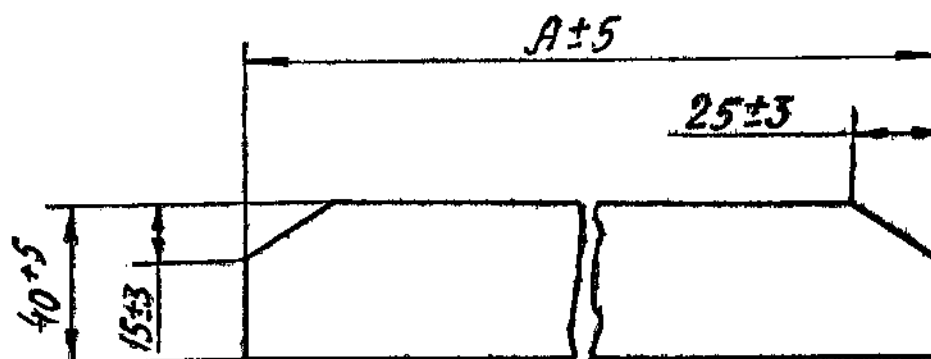
WEIGHT

0.0015

Wire II-1,2 GOST 9389-75

				DGN/R&D AUTHY		CONTRACTOR'S NAME	
				TOL TO JSS 50003		DRN <i>e</i>	CHD <i>[Signature]</i>
				MATL		TCD	COMP
				FINISH		APPD: <i>[Signature]</i>	
				PASSED			
				SEALED			
ISSUE				ZONE		CAT. NO	
SCALE				TITLE		DRG. NO.	
2:1				SPRING		700-38-950	
				SHEET 1 OF 1		ISSUE	
				AHSP-CQA(AVL), AVADI			

USED ON 765-60-08815	1	2	USED ON 765-60-08815	1
-------------------------	---	---	-------------------------	---



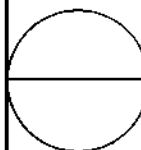
DESIGNATION	Amm	Mass, kg.
765-60-234	1860	0.067
765-60-235	1380	0.046
*765-60-236	1700	0.057
765-60-237		

2. Cracks and incisions are not allowed.
3. Side piece may be made from 3 parts by stitching.
1. Alternate material is vinylis leather-T B0-1 upholstery, brown, based on shoe fabric grade-1, GOST 23367-78.

Material - Vinylis leather-T B0-1 upholstery, black, based on shoe fabric grade-1st GOST 23367-78.

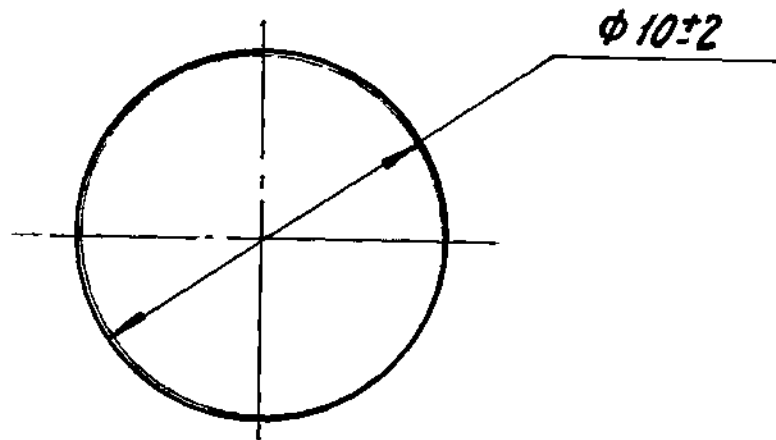
WEIGHT
see
table

				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>GBB</i>	
				MATL	TCD	COMP	
				FINISH	APPD: <i>RM</i>		
ISSUE	ZONE	BRIEF RECORD	APPD		PASSED		
					SEALED		
					CAT. NO		
SCALE 1:2				TITLE SIDE PIECE		DRG. NO. 765-60-234/237	ISSUE
						SHEET 1 OF 1	
						AHSP-CQA(AVL), AVADI	



DRG. NO.

765-60-421



1. Alternate material is Vinylis leather-T B0-1, upholstery brown, based on shoe fabric grade 1 GOST 23367-78.

Material:- Vinylis leather-T B0-1 upholstery, black, based on shoe fabric grade-1 GOST 23367-78.

WEIGHT

0.001

				DGN/R&D AUTHY	CONTRACTOR'S NAME					
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>[Signature]</i>				
				MATL	TCD	COMP				
					APPD: <i>[Signature]</i>					
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED					
				SEALED						
				CAT. NO						
SCALE 5:1		TITLE BUTTON			DRG. NO. 765-60-421 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI					
					ISSUE <table border="1"> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> </table>					

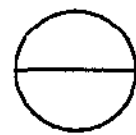
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

18-10880 ✓, 15.2.72

1. Назначение: Ресурсы, с. 1072
 2. Дата: 21.05.76
 3. Исполнитель: М.М. М.М. М.М.

DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

SUPPLY CODE



SIZE A3

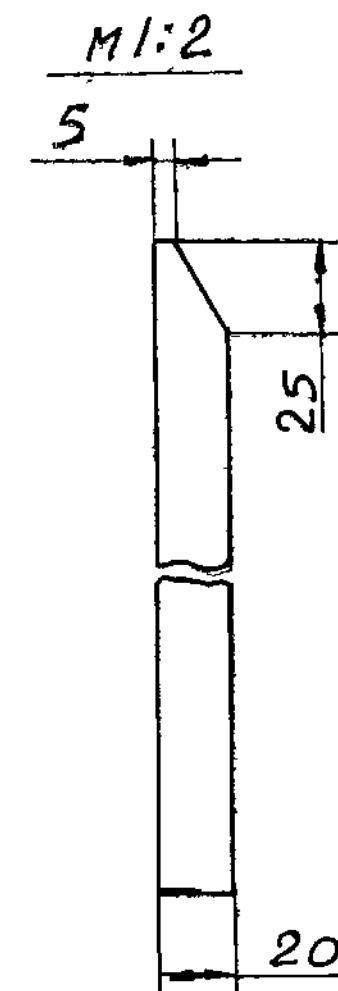
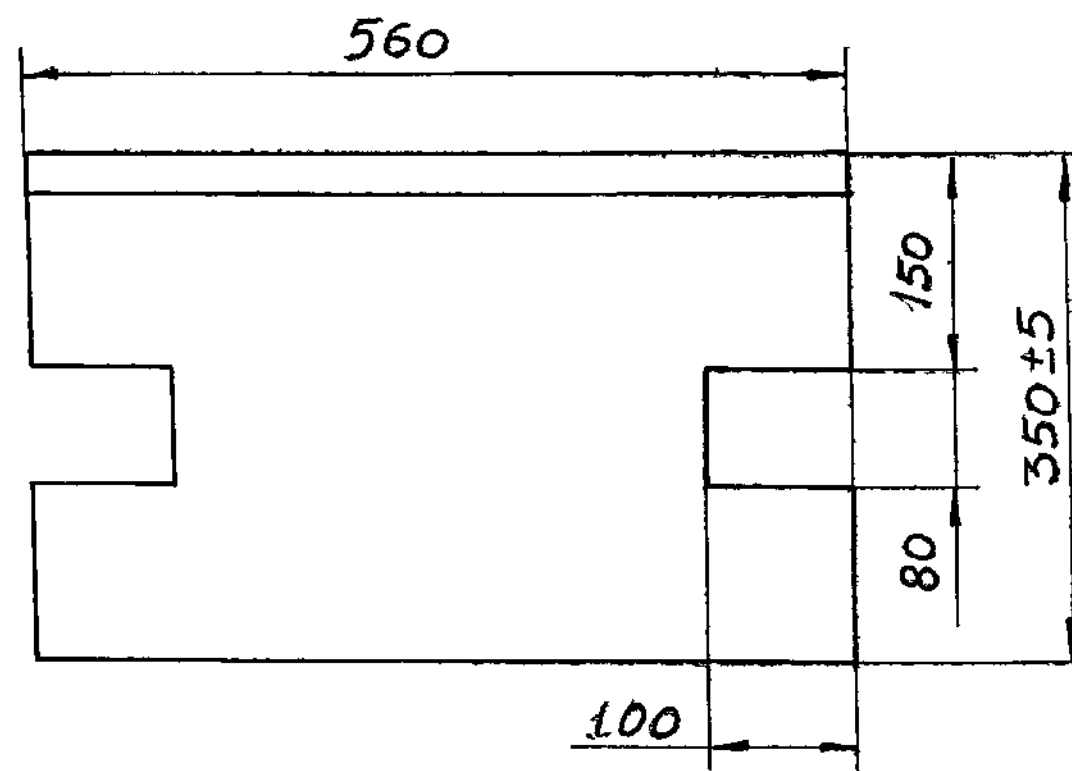
DRAWING NUMBER 765-60-474		(Δ)Δ																																													
1)3 Alternative material is sheet Δ 16AM, GOST 21631-76. 2) Apply primer ϕ 11-03X, GOST 9109-76 and paint with enamel $n\phi$-223, white-1, GOST 14923-78. 3) Unspecified limit deviations of dimensions are $\pm 0.5\text{mm}$.																																															
			WEIGHT 0.024																																												
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">ISSUE</td> <td style="width: 10%;">ZONE</td> <td style="width: 30%;">BRIEF RECORD</td> <td style="width: 10%;">APPD</td> </tr> <tr> <td colspan="2">SCALE 1:2</td> <td colspan="2">TITLE STRAP SHEET Δ 16 AT-1 ГОСТ-21631-76</td> </tr> </table>		ISSUE	ZONE	BRIEF RECORD	APPD	SCALE 1:2		TITLE STRAP SHEET Δ 16 AT-1 ГОСТ-21631-76		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td colspan="2">DGN / R & D AUTHY</td> <td colspan="2">CONTRACTORS NAME</td> </tr> <tr> <td>TOL TO JSS 50003</td> <td>DRN <i>e</i></td> <td>CHD <i>[Signature]</i></td> <td></td> </tr> <tr> <td>MATL</td> <td>TCD</td> <td>COMP</td> <td></td> </tr> <tr> <td colspan="2">APPD <i>[Signature]</i></td> <td colspan="2">PASSED</td> </tr> <tr> <td colspan="2">FINISH</td> <td colspan="2">SEALED</td> </tr> <tr> <td colspan="2"></td> <td colspan="2">CAT NO</td> </tr> <tr> <td colspan="2"></td> <td>DRG NO 765-60-474</td> <td>ISSUE</td> </tr> <tr> <td colspan="2"></td> <td>SHEET 1 OF 1</td> <td></td> </tr> <tr> <td colspan="4" style="text-align: center;">AHSP COA(AVL) AVADI</td> </tr> </table>		DGN / R & D AUTHY		CONTRACTORS NAME		TOL TO JSS 50003	DRN <i>e</i>	CHD <i>[Signature]</i>		MATL	TCD	COMP		APPD <i>[Signature]</i>		PASSED		FINISH		SEALED				CAT NO				DRG NO 765-60-474	ISSUE			SHEET 1 OF 1		AHSP COA(AVL) AVADI			
ISSUE	ZONE	BRIEF RECORD	APPD																																												
SCALE 1:2		TITLE STRAP SHEET Δ 16 AT-1 ГОСТ-21631-76																																													
DGN / R & D AUTHY		CONTRACTORS NAME																																													
TOL TO JSS 50003	DRN <i>e</i>	CHD <i>[Signature]</i>																																													
MATL	TCD	COMP																																													
APPD <i>[Signature]</i>		PASSED																																													
FINISH		SEALED																																													
		CAT NO																																													
		DRG NO 765-60-474	ISSUE																																												
		SHEET 1 OF 1																																													
AHSP COA(AVL) AVADI																																															

DRAWING NUMBER

099-09-997

USED ON
765-60-66315

1 2

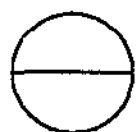


- 1 Unspecified limit deviations of dimensions are ± 2
2. Packing piece may be made from 3 parts subsequently
butt joined with adhesive 88Hn Ty38-105540-73,
width of piece should not be less than 150mm

WEIGHT
0.9

Material: Polyurethane foam mark 40-0,8
OCT6-05-407-75.

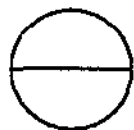
SUPPLY CODE



SIZE A3

ISSUE	ZONE	BRIEF RECORD	APPD	DGN / R & D AUTHY	CONTRACTORS NAME		
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>	
				MATL	TCD	COMP	
				FINISH	APPD <i>an</i>	PASSED	
				SEALED			
				CAT NO			
SCALE 1:5				TITLE PACKING PIECE		DRG NO 765-60-650	ISSUE
						SHEET 1 OF 1	
						AHSP COA(AVL) AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

SUPPLY CODE

SIZE A3

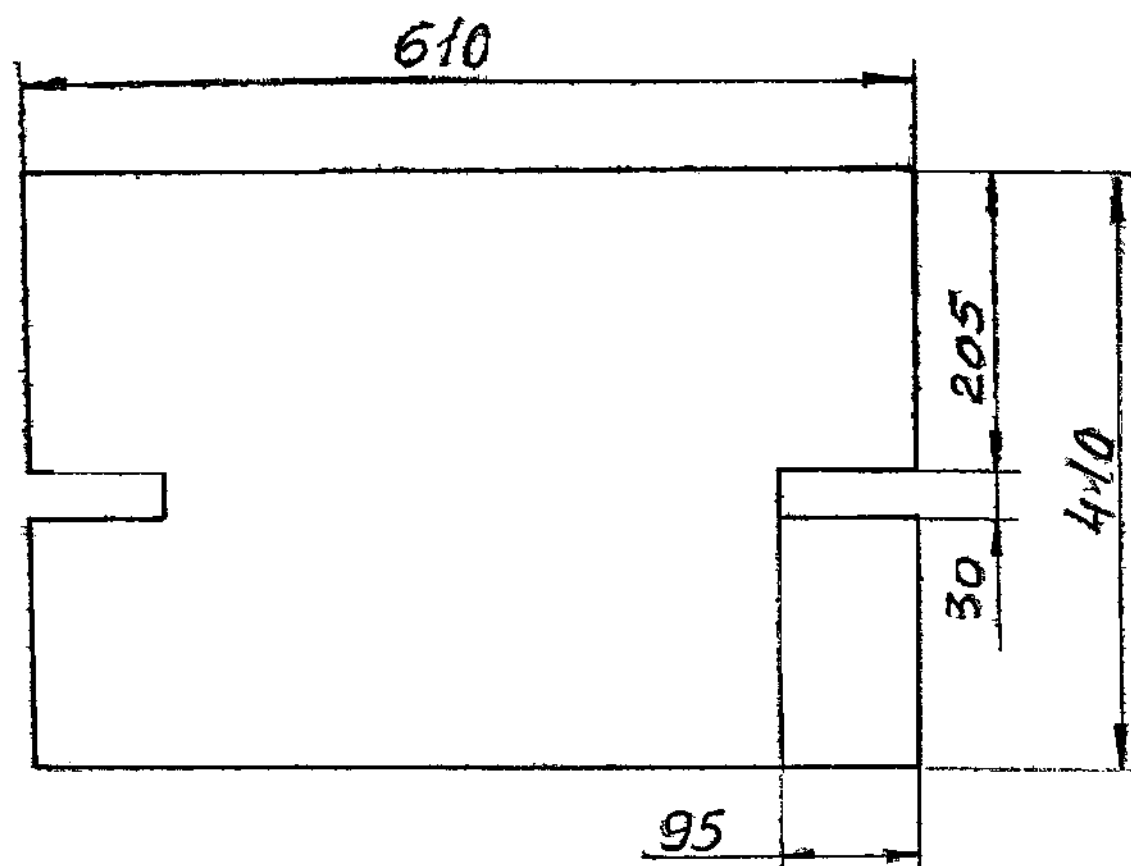
1924	1925	1926	1927	1928	1929	1930	1931	1932	1933	1934	1935	1936	1937	1938	1939	1940	1941	1942	1943	1944	1945	1946	1947	1948	1949	1950	1951	1952	1953	1954	1955	1956	1957	1958	1959	1960	1961	1962	1963	1964	1965	1966	1967	1968	1969	1970	1971	1972	1973	1974	1975	1976	1977	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	2101	2102	2103	2104	2105	2106	2107	2108	2109	2110	2111	2112	2113	2114	2115	2116	2117	2118	2119	2120	2121	2122	2123	2124	2125	2126	2127	2128	2129	2130	2131	2132	2133	2134	2135	2136	2137	2138	2139	2140	2141	2142	2143	2144	2145	2146	2147	2148	2149	2150	2151	2152	2153	2154	2155	2156	2157	2158	2159	2160	2161	2162	2163	2164	2165	2166	2167	2168	2169	2170	2171	2172	2173	2174	2175	2176	2177	2178	2179	2180	2181	2182	2183	2184	2185	2186	2187	2188	2189	2190	2191	2192	2193	2194	2195	2196	2197	2198	2199	2200	2201	2202	2203	2204	2205	2206	2207	2208	2209	2210	2211	2212	2213	2214	2215	2216	2217	2218	2219	2220	2221	2222	2223	2224	2225	2226	2227	2228	2229	2230	2231	2232	2233	2234	2235	2236	2237	2238	2239	2240	2241	2242	2243	2244	2245	2246	2247	2248	2249	2250	2251	2252	2253	2254	2255	2256	2257	2258	2259	2260	2261	2262	2263	2264	2265	2266	2267	2268	2269	2270	2271	2272	2273	2274	2275	2276	2277	2278	2279	2280	2281	2282	2283	2284	2285	2286	2287	2288	2289	2290	2291	2292	2293	2294	2295	2296	2297	2298	2299	2300	2301	2302	2303	2304	2305	2306	2307	2308	2309	2310	2311	2312	2313	2314	2315	2316	2317	2318	2319	2320	2321	2322	2323	2324	2325	2326	2327	2328	2329	2330	2331	2332</
------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	--------

DRAWING NUMBER

765-60-651

USED ON
765-60-C6315

7.



- 1) Tears and cuts are not allowed
- 2) Unspecified limit deviations of dimensions are $\pm 5,0\text{mm}$.
- 3) The cover plate may be made from two parts,
- 4) The cover plate may be made of tent cotton canvas cloth, khaki colour with impregnation, Art 3106, GOST 7297-75.

WEIGHT

0.12

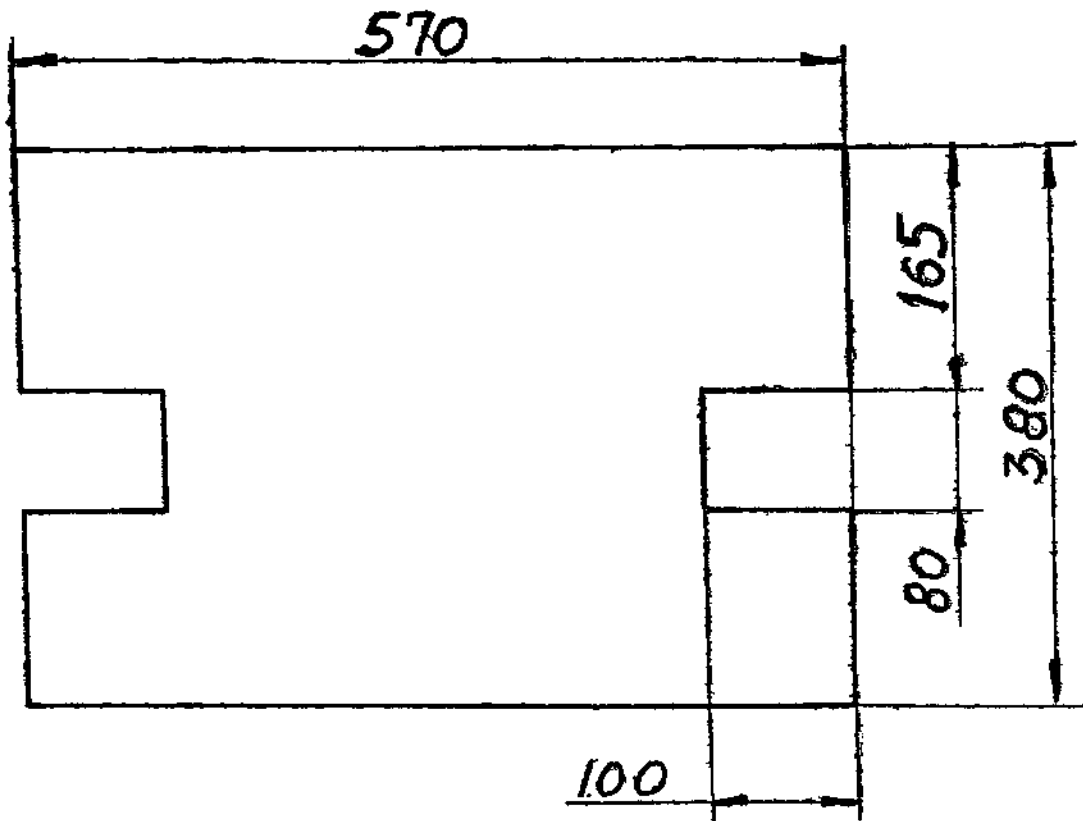
				DGN / R & D AUTHY	CONTRACTORS NAME					
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>gib</i>				
				MATL	TCD	COMP				
					APPD <i>RM</i>					
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED					
					SEALED					
					CAT NO					
SCALE		TITLE			DRG NO	ISSUE				
		COVER PLATE SEMI LINEN CANVAS KHAKI, COLOUR, NO. 1 CKNB. GOST 15536-16			765-60-651	<table><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table>				
SHEET 1 OF 1										
					AHSP COA(AVL) AVADI					

DRG. NO.

765-60-252

USED ON
765-60-C5315

1 2



- 1) Cracks and tears are not allowed.
- 2) Unspecified limit deviations of dimensions are $\pm 5,0\text{mm}$.
- 3) Alternate material is vinylis leather TBO-1, upholstery, brown, fabric-based, grade 1, GOST 23367-78

MATERIAL :- VINYLIS LEATHER-TBO-1, UPHOLSTERY, BLACK,
FABRIC BASED, GRADE 1, GOST 23367-78

WEIGHT
0.14

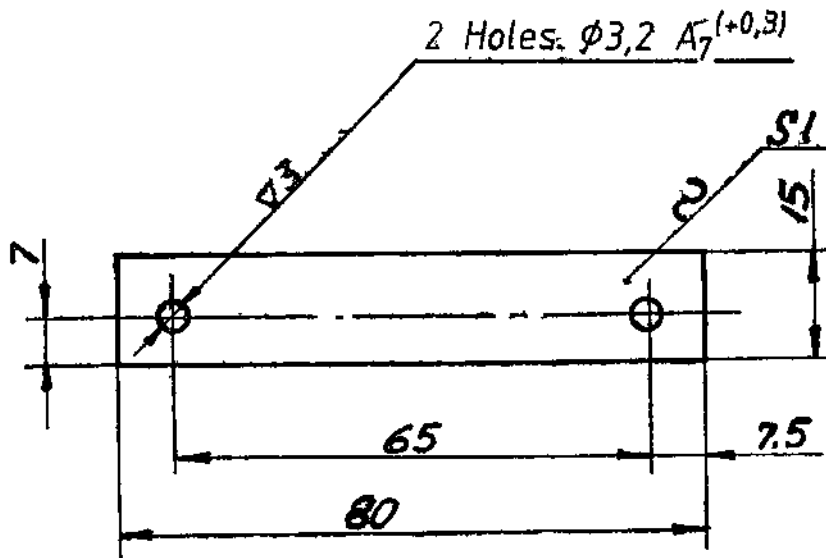
				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
				PASSED		
				SEALED		
				CAT. NO		
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		ISSUE
SCALE		TITLE		765-60-652		
		COVER PLATE		SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		



DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

765-60-653



- 1) Alternate material is sheet π 16AM, GOST 21631-76.
- 2) Unspecified limit deviations of dimensions are $\pm 0,5$ mm.
- 3) Apply primer ϕ Л-03-Ж, GOST 9109-76 and paint with enamel ПФ-223, White-1, GOST 14923-78.

WEIGHT
0.003

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>[Signature]</i>	
ISSUE	ZONE	BRIEF RECORD	APPD		PASSED	
					SEALED	
					CAT. NO	
SCALE 1:1		TITLE STRIP SHEET π 16 AT-1 ГОСТ 21631-76			DRG. NO. 765-60-653 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI	
				ISSUE		

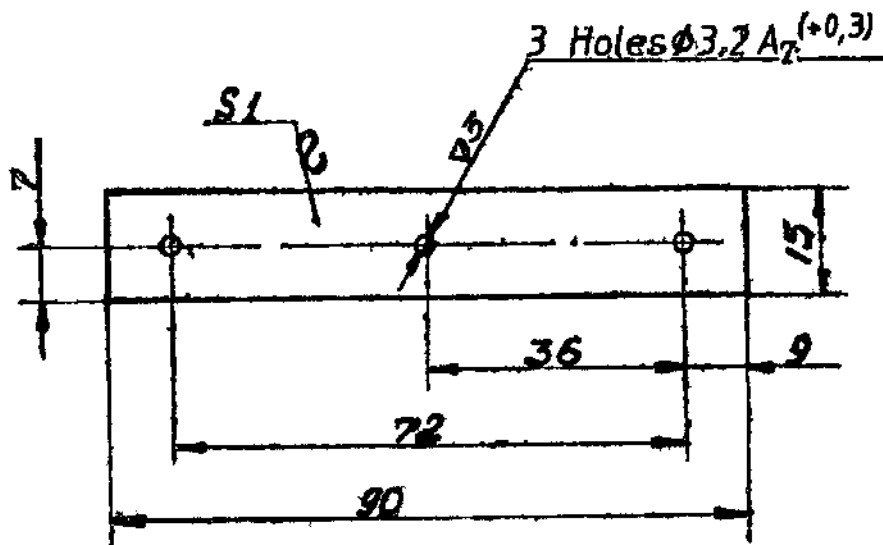
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

Изм. № 1
 Изм. № 2
 Изм. № 3
 Изм. № 4
 Изм. № 5
 Изм. № 6
 Изм. № 7
 Изм. № 8
 Изм. № 9
 Изм. № 10
 Изм. № 11
 Изм. № 12
 Изм. № 13
 Изм. № 14
 Изм. № 15
 Изм. № 16
 Изм. № 17
 Изм. № 18
 Изм. № 19
 Изм. № 20

DRG. NO.

765-60-654

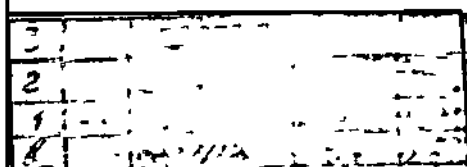
(A/A)



- 1) Alternate material is sheet Δ 16AM, GOST 21631-76.
- 2) Apply primer ϕ Л-03Ж, GOST 9109-76, and paint with enamel ПФ-223, white-1, GOST 14923-78.
- 3) Unspecified limit deviations of dimensions are $\pm 0,5$ mm.

MATERIAL:-SHEET Δ 16AT-1 ГОСТ 21631-76

WEIGHT
0.004

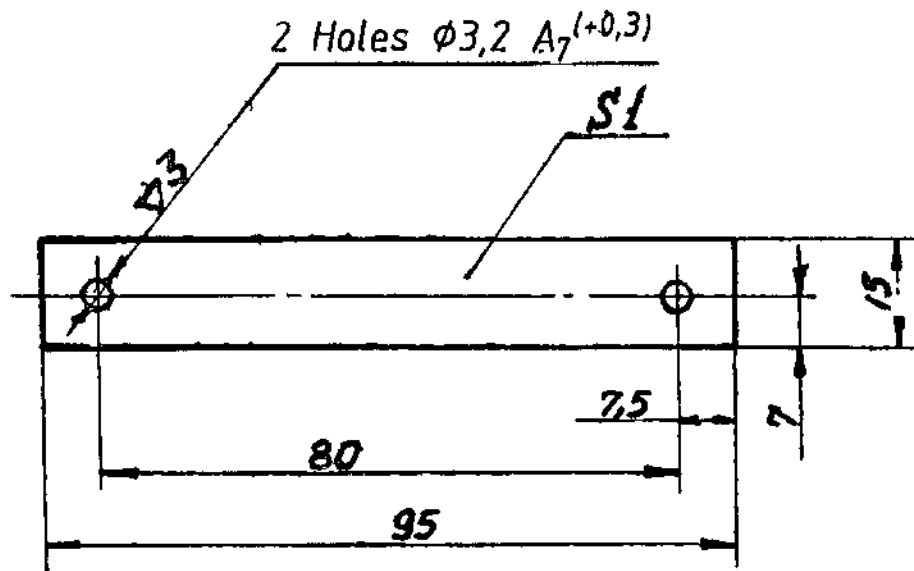


DGN/R&D AUTHY		CONTRACTOR'S NAME	
TOL TO JSS 50003		DRN <i>e</i>	CHD <i>[Signature]</i>
MATL		TCD	COMP
FINISH		APPD: <i>[Signature]</i>	
ISSUE		PASSED	
ZONE		SEALED	
BRIEF RECORD		CAT. NO	
APPD		DRG. NO.	
SCALE 1:1		765-60-654	
TITLE STRAP		SHEET 1 OF 1	
7:6440A16 AT-10 FOOT 12592-67		AHSP-CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

999-09-997



- 1) Alternate material is sheet Π , 16AM, GOST 21631-76.
- 2) Unspecified limit deviations of dimensions are ± 0.5 mm.
- 3) Apply primer ϕ 11-03Ж, GOST 9109-76 and paint with enamel $n\phi$ -223, white - 1, GOST 14923-78.

WEIGHT

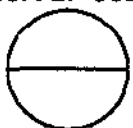
0.004

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
					PASSED	
					SEALED	
					CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		ISSUE
SCALE 1:1		TITLE		765-60-655		
		STRAP		SHEET 1 OF 1		
		SHEET Π , 16 AT-1		AHSP-CQA(AVL), AVADI		
		GOST 21631-76				

DRG INDIANISED BASED ON RUSSIAN ORIGINAL



[illegible]

SUPPLY CODE**SIZE A3**

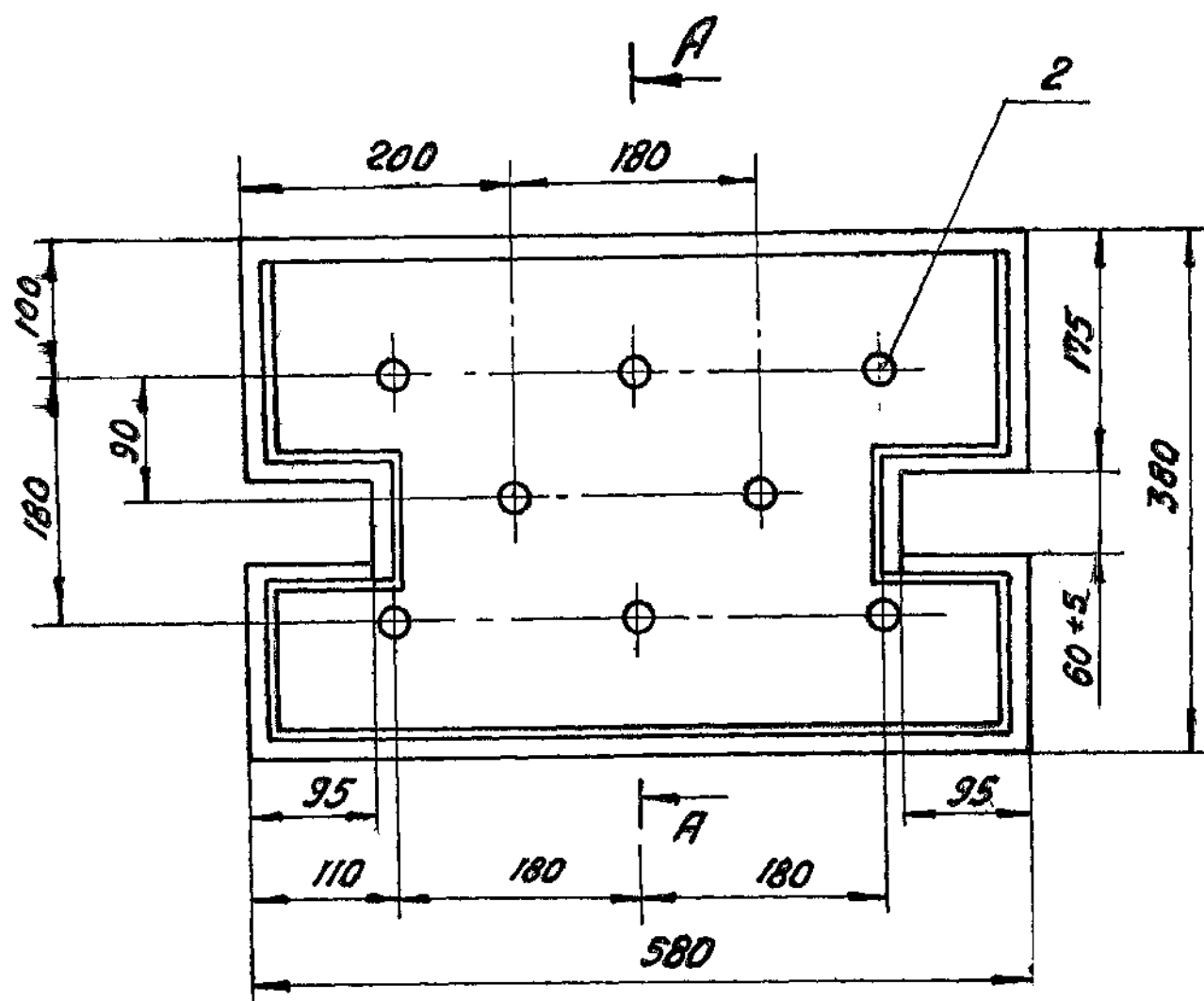
DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

95-57821	Ad / 6/10/71	Nob. u. d. m. B. G. v. n.	95-51916
----------	--------------	---------------------------	----------

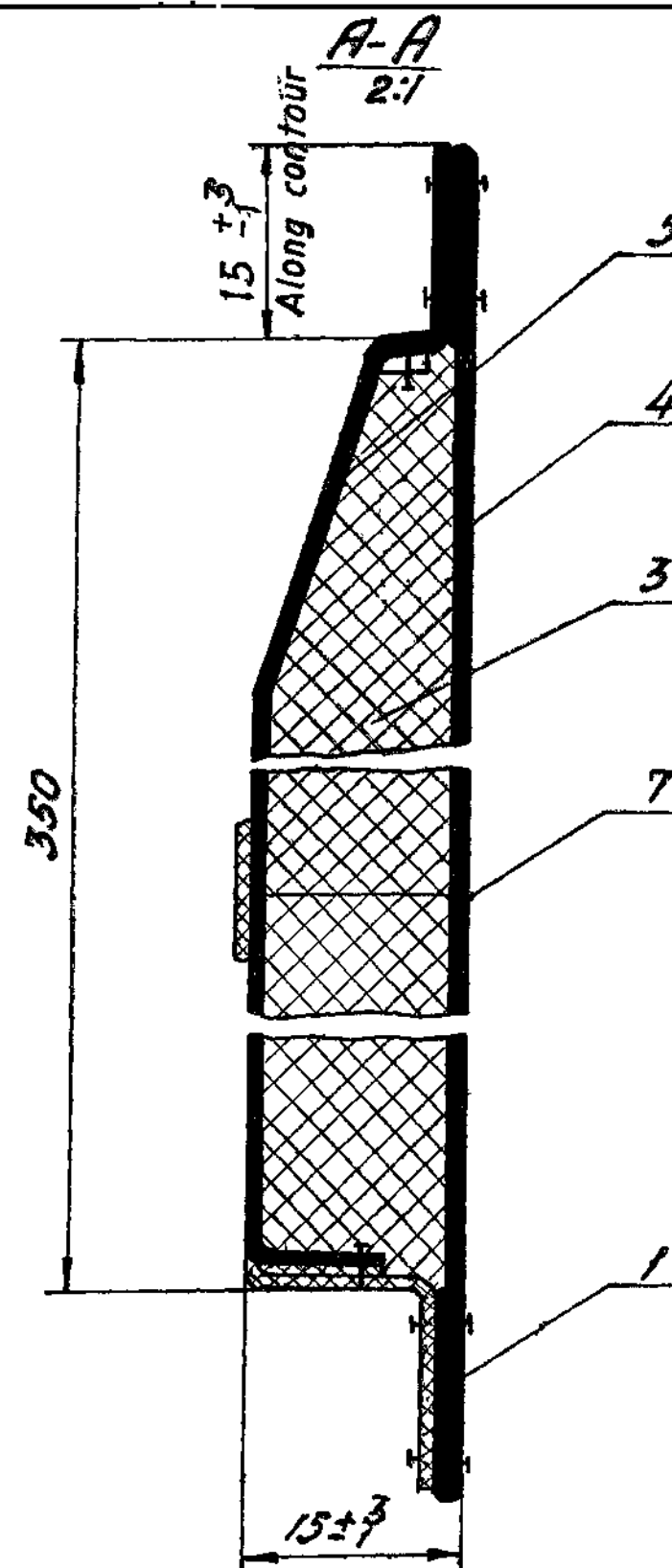
Служба	Мин. и зам.
--------	-------------

DRAWING NUMBER

765-60-83/526



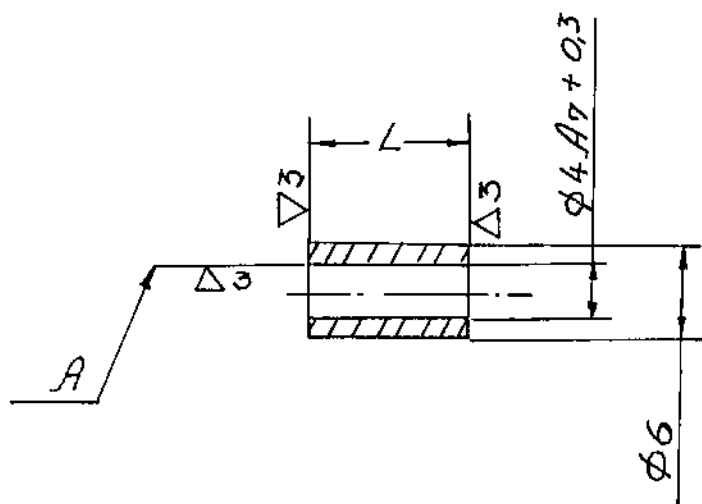
- 1) Double stitching is allowed where threads are broken.
- 2). Folds and creases are not allowed.
- 3) Unspecified limit deviations of dimensions are $\pm 0,5$ mm.



WEIGHT

0.55

				DGN / R & D AUTHY	CONTRACTORS NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>gls</i>
				MATL	TCD	COMP
					APPD <i>Don</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED	
					SEALED	
					CAT NO	
SCALE 1:5		TITLE <i>BACK CUSHION</i> <i>Assembly drawing</i>			DRG NO <i>765-60-8315C6</i>	ISSUE
	SHEET 1 OF 1					
					AHSP COA(AVL) AVADI	



- 1 BLUNT SHARP EDGES
- 2 COATING: CHEMICALLY, PARKERIZED, ACCELERATED, CHROMATIZED TREATED WITH PRESERVATION OIL K-17, GOST 10877-76, AS PER INSTRUCTIONS 053.25289 00002 OR WITH VARNISH KO-B15, GOST 11066-74.
- 3 DARK SPOTS ARE ALLOWED ON SURFACE A ALONG THE ENTIRE DIAMETER
- 4 ALTERNATE MATERIAL IS PIPE 6x1-20-B, GOST 8734-75

DESIGNATION	DIMENSIONS		WEIGHT
	L	(B7)	
765-68-33	5	-0,3	0,0006
765-68-34	10	-0,36	0,0015
765-68-35	20	-0,52	0,003
765-68-36			
765-68-37			

TRACED AT CQA (AVL), AVADI
 TRACED BY: *[Signature]* G CHARLES, DNI
 CHECKED BY: *[Signature]*
 DATE :- 22 MAY 99 - 24/5/99

WEIGHT
 SEE
 TABLE

765-68-33/37

BUSHING

PIPE 6x1 GOST 8734-75
 B 10 GOST 8733-74

PAGE

31

ISSUE

SHEET

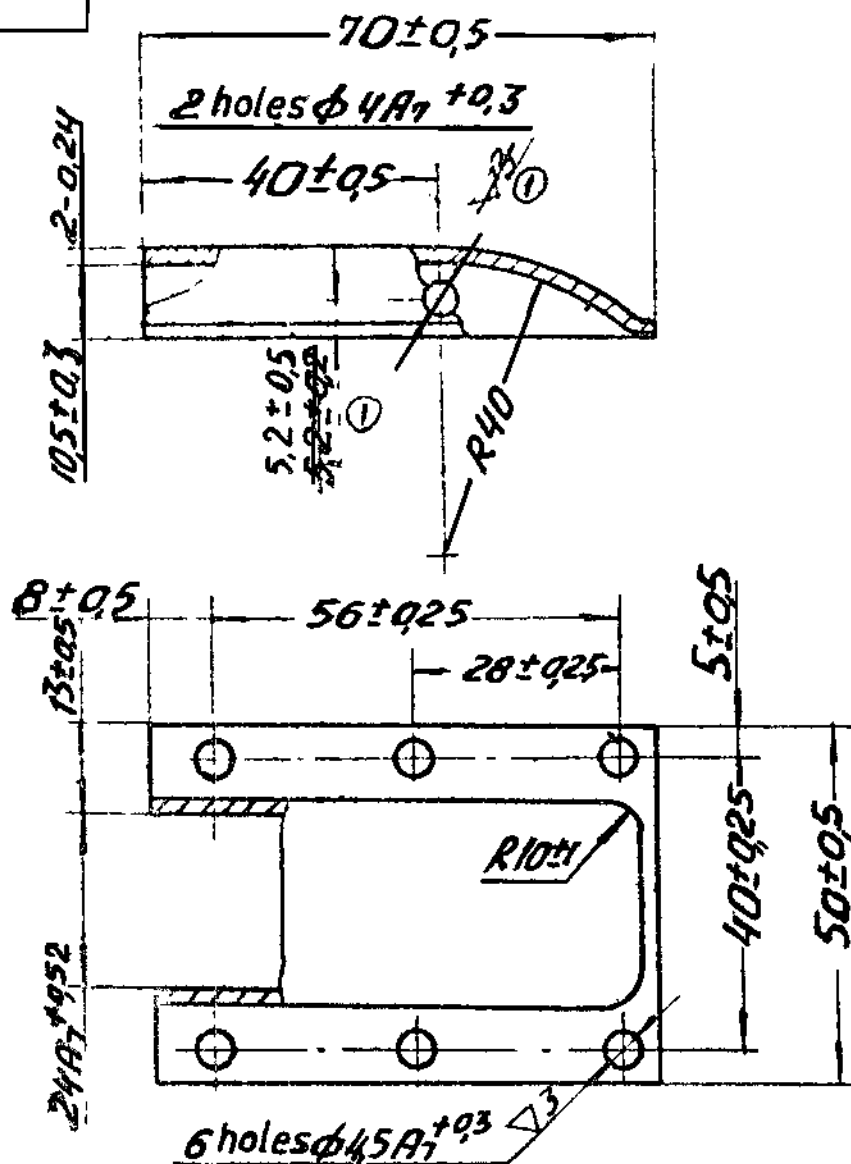
REFERENCE

SCALE 1:2

AHSP-CQA(AVL), AVADI

765-68-40

~ Unless otherwise specified



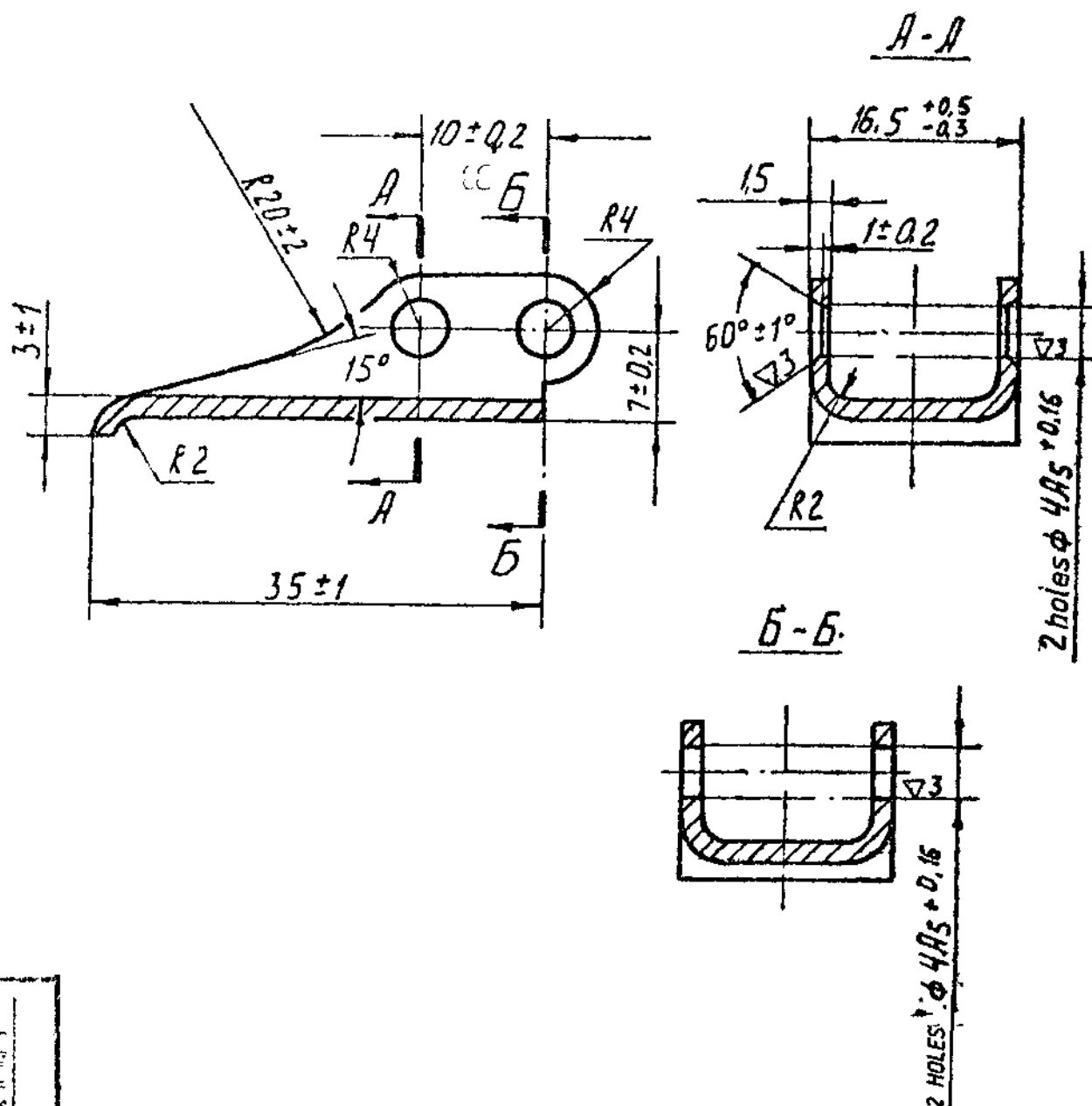
- 1 Unspecified stamping radii are $R3 \pm 1$
- 2 Burrs are not allowed.
3. Coating Anodic oxidation, chromating.
- 4 Alternate material is sheet AMF-5M, GOST 21631-76.

WEIGHT
0.03

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>2000</i>
				MATL	TCD	COMP
					APPD: <i>Am'</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED	
				SEALED		
				CAT. NO		
SCALE		TITLE		DRG. NO.		ISSUE
		<i>BODY</i> <i>Sheet AMr-65M-2</i> <i>FOCT 21631-76.</i>		765-68-40		
				SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

Unless otherwise specified

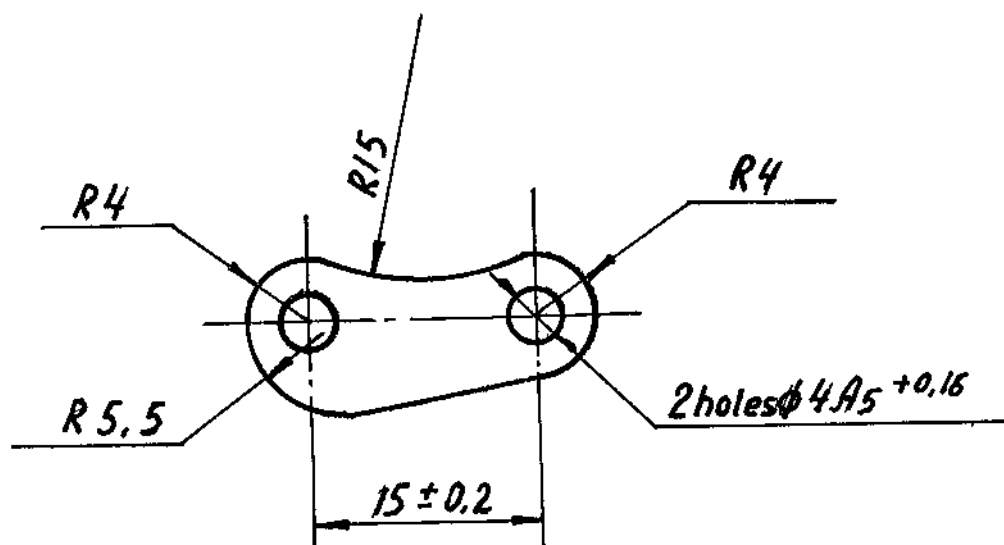


WEIGHT
0.004

765-68-41

765-68-41	765-68-41	765-68-41
765-68-41	765-68-41	765-68-41
765-68-41	765-68-41	765-68-41
765-68-41	765-68-41	765-68-41

			LEVER Sheet A 16 AM-15 FOCT 21631-76	PAGE
				32
ISSUE	SHEET	REFERENCE		
SCALE 2:1			AHSP-CQA(AVL), AVADI	



Thickness 1,5 - 0,22.

1. Burrs are not allowed.
2. Carryout ^{heat} treatment till obtaining condition T
3. Coating: anodic oxidation, chromatizing or chemical parkerizing, light blue, chromatizing.

WEIGHT
0.0006

765-68-42

STRAP sheet A 16 AM - 15
ГОСТ 31631-76

PAGE

33

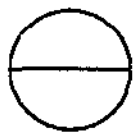
ISSUE

SHEET

REFERENCE

SCALE 2:1

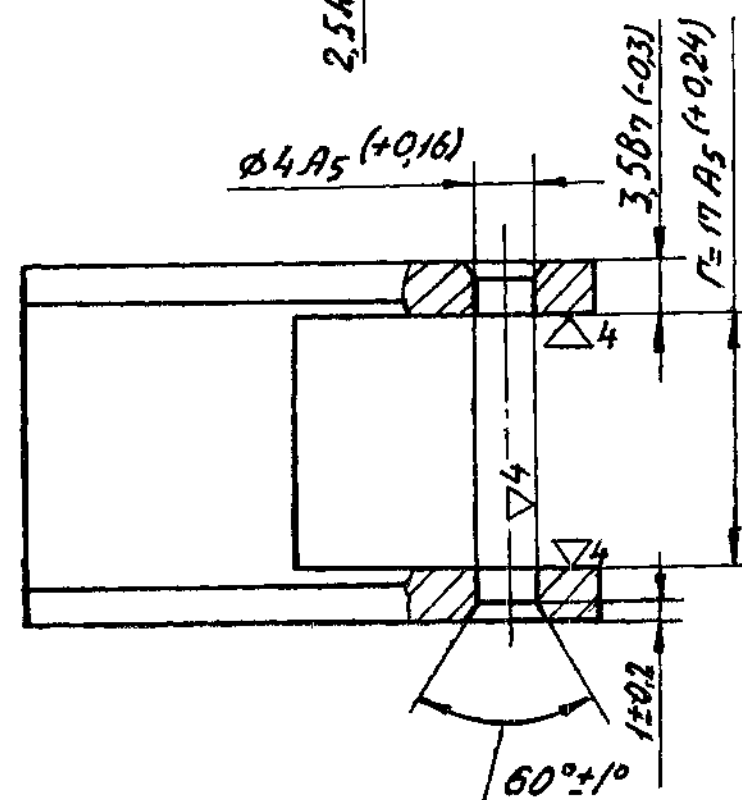
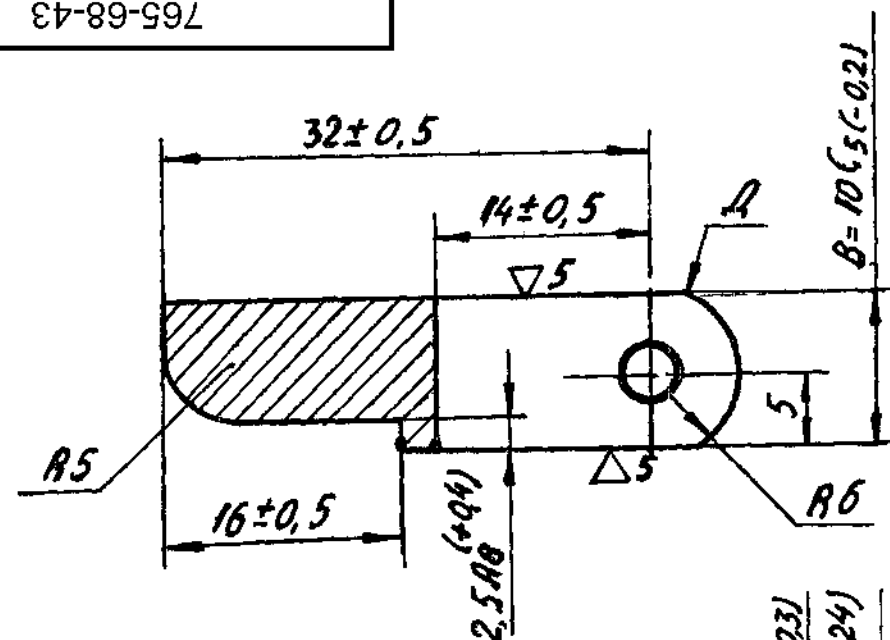
AHSP-CQA(AVL), AVADI



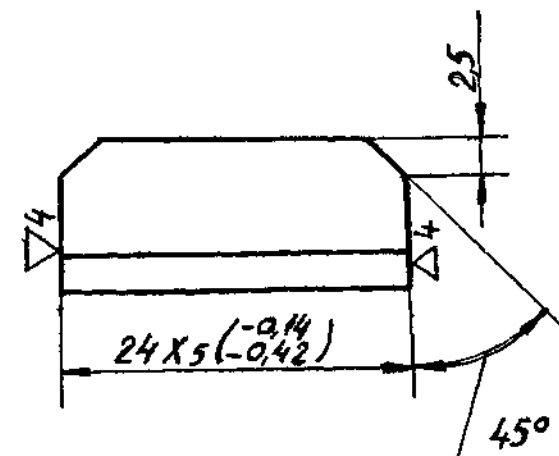
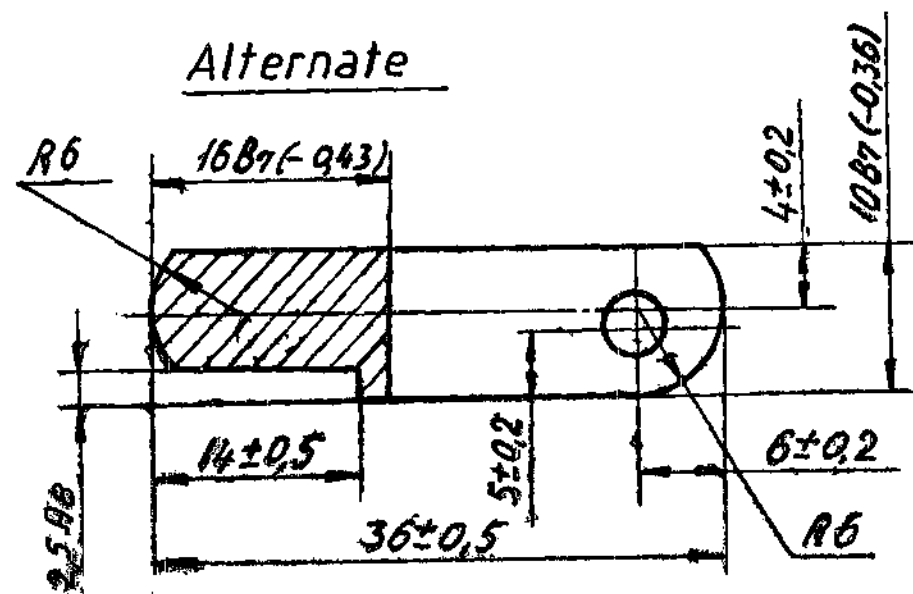
DRAWING NUMBER

765-68-43

▽3 (▽)



Alternate



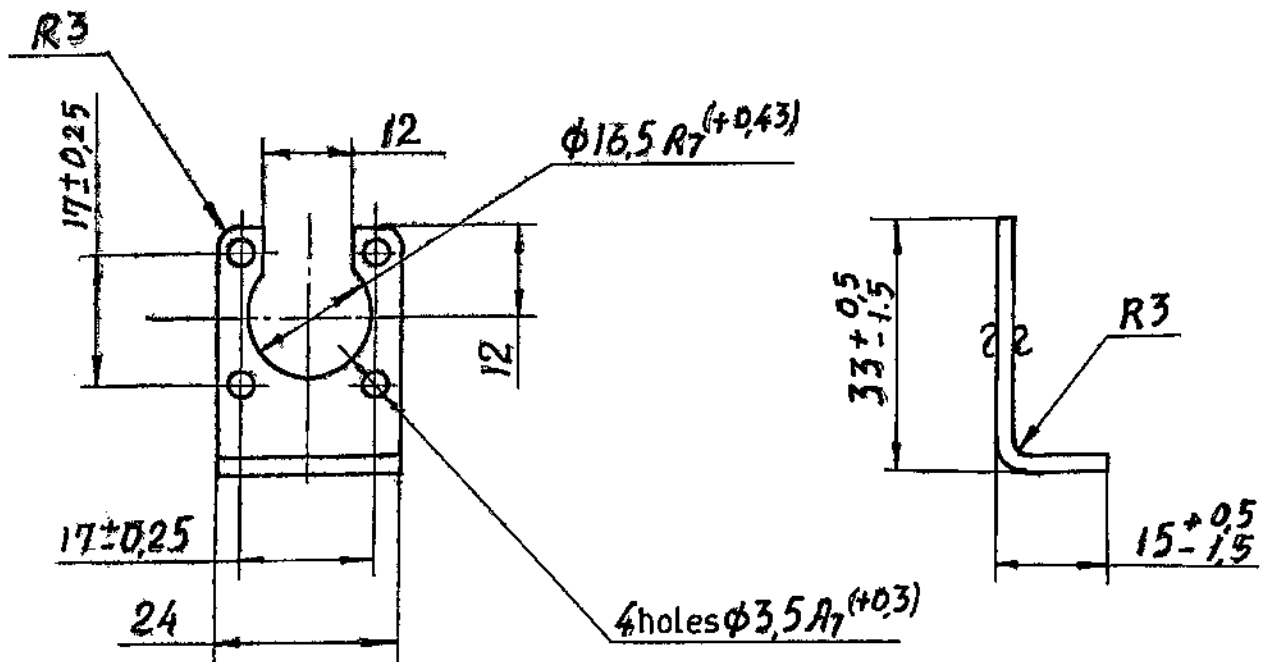
- 1 Coating anodic oxidation,chromatizing
- 2 Latch may be from pressed sections as per OST 190113-74 in compliance with alternate.
- 3 Latch may be made by pressure die casting from alloy AN9, GOST 2685-75, in this case;
 - a) Pattern drafts are 1° into the part body;
 - b) Unspecified casting radii should not exceed 1 mm;
 - c) Unspecified limit deviations of dimensions are $\pm 0.5\text{mm}$
 - d) Finish of cast surfaces should not be worse than $\nabla 4$,
 - e) Traces of knock-outs with depth not exceeding 0.3 mm are allowed,
 - f) Provide dimensions $B = 10-0.4$, $\Gamma = 17A_7(+0.43)$.
 - g) Other requirements for casting are as per Technical Requirements TTA- 370

WEIGHT
0.012

				DGN / R & D AUTHY	CONTRACTORS NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>o</i>
				MATL	TCD	COMP
				FINISH	APPD <i>W.S.</i>	
PASSED						
SEALED						
ISSUE	ZONE	BRIEF RECORD	APPD	CAT NO		
SCALE 2:1		TITLE LATCH <i>A1 OCT 4784-74</i>			DRG NO 765-68-43	ISSUE
					SHEET 34 OF 43	
					AHSP COA(AVL) AVADI	

DRG. NO.
66-88-99L

✓(Δ)

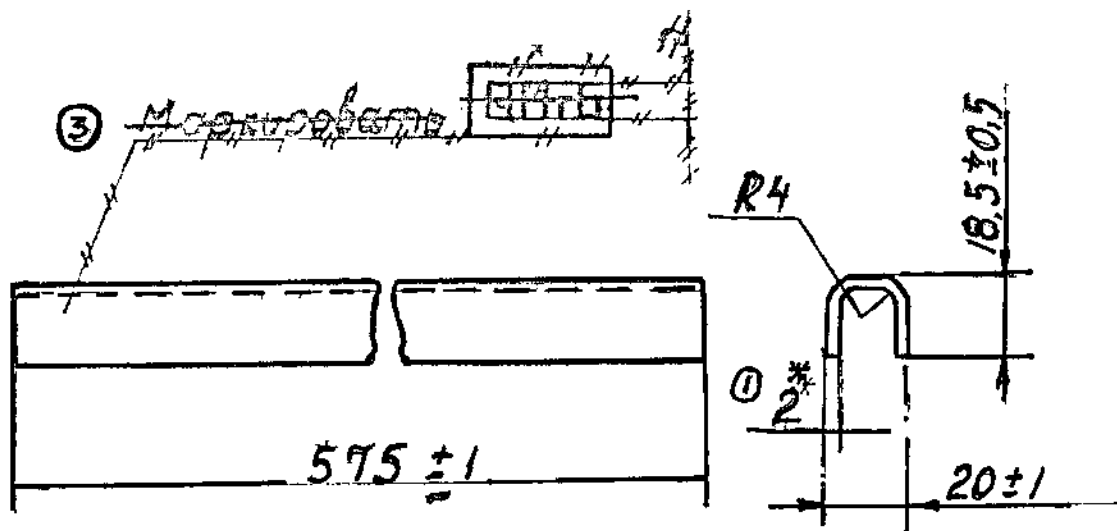


- 1 Unspecified limit deviations of dimensions are $\pm 0,5$ mm
- 2 Alternate material is AMr5 GOST 4784-74

WEIGHT
0.005

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>Q</i>	CHD <i>Q</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>AM</i>	
					PASSED	
					SEALED	
					CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		
SCALE 1:1		TITLE		765-88-99		
		BRACKET		SHEET 1 OF 1		
		Sheet AMr6 BM-2		AHSP-CQA(AVL), AVADI		
		ГОСТ 21631-76		ISSUE		





- 1) Blunt sharp edges
- 2) Alternate material is AM 1 5 GOST 4784-74
- 3) * Dimension is given for reference

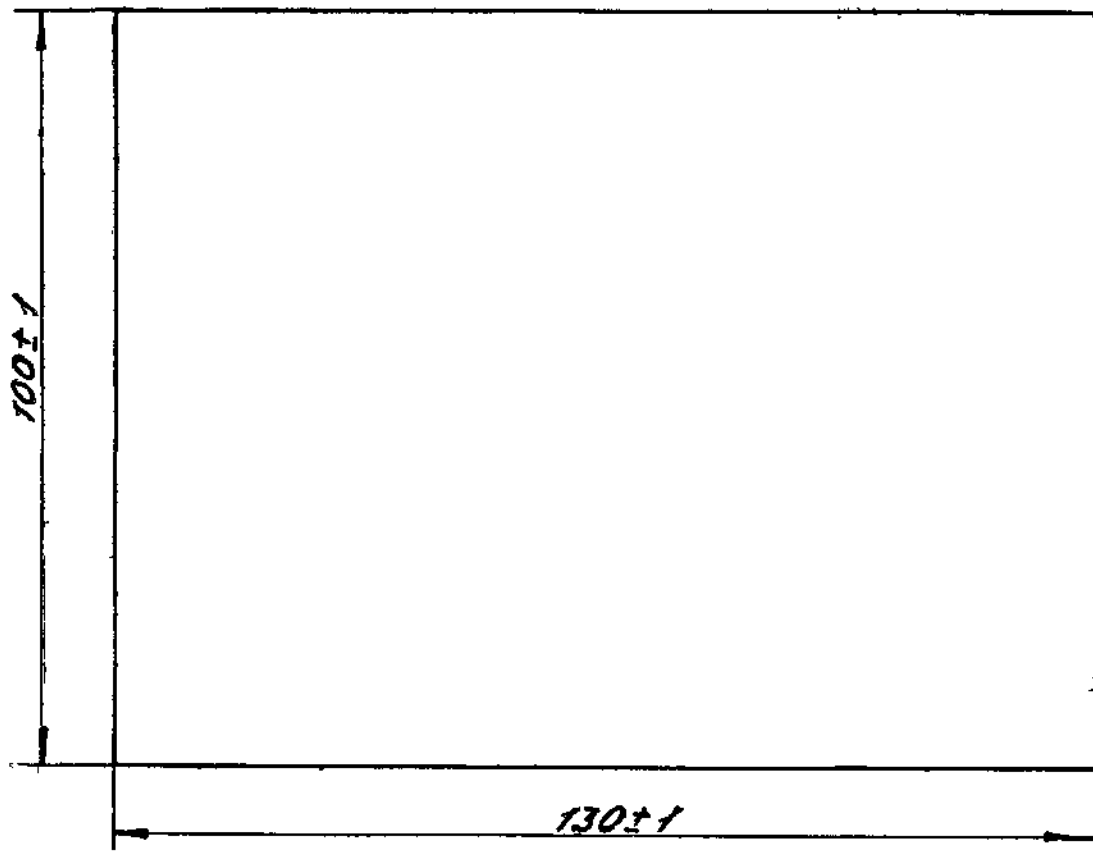
618

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>
				MATL	TCD	COMP
					APPD: <i>Am</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED	
				SEALED		
				CAT.NO		
				SCALE 1:2	TITLE RIB SHEET AM Γ 6 BM - 2 GOST 21631 - 76	DRG.NO. 765-89-102 SHEET 1 OF 1
		AHSP-CQA(AVL), AVADI				

DRG. NO.

765-89-128

2

Thickness $0,5 \pm 0,05$ WEIGHT
0.004

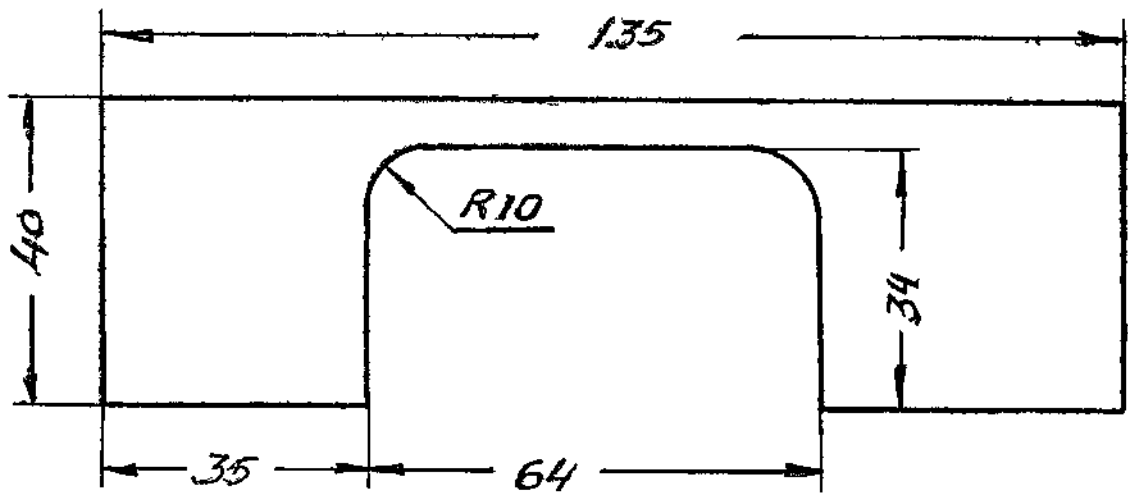
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
					APPD: <i>[Signature]</i>	
				FINISH	PASSED	
				SEALED		
ISSUE	ZONE	BRIEF RECORD	APPD	CAT. NO		
SCALE 1:1		TITLE GASKET			DRG. NO.	
		Electrical insulation board GOST 2824-75			765-89-128	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	



DRG. NO.

765-89-154

Thickness 0.5 ± 0.05

1.

1. Provide dimensions with accuracy of $\pm 1\text{mm}$

WEIGHT

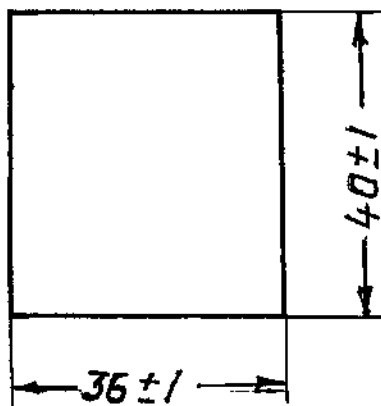
0.002

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
					APPD: <i>Rm</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED	
				SEALED		
				CAT. NO		
				DRG. NO.		ISSUE
SCALE 1:1		TITLE		GASKET		
				Electrical insulation,		
				board, GOST 2824-75		
				SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.
765-89-155



Thickness $0,5 \pm 0,05$

WEIGHT

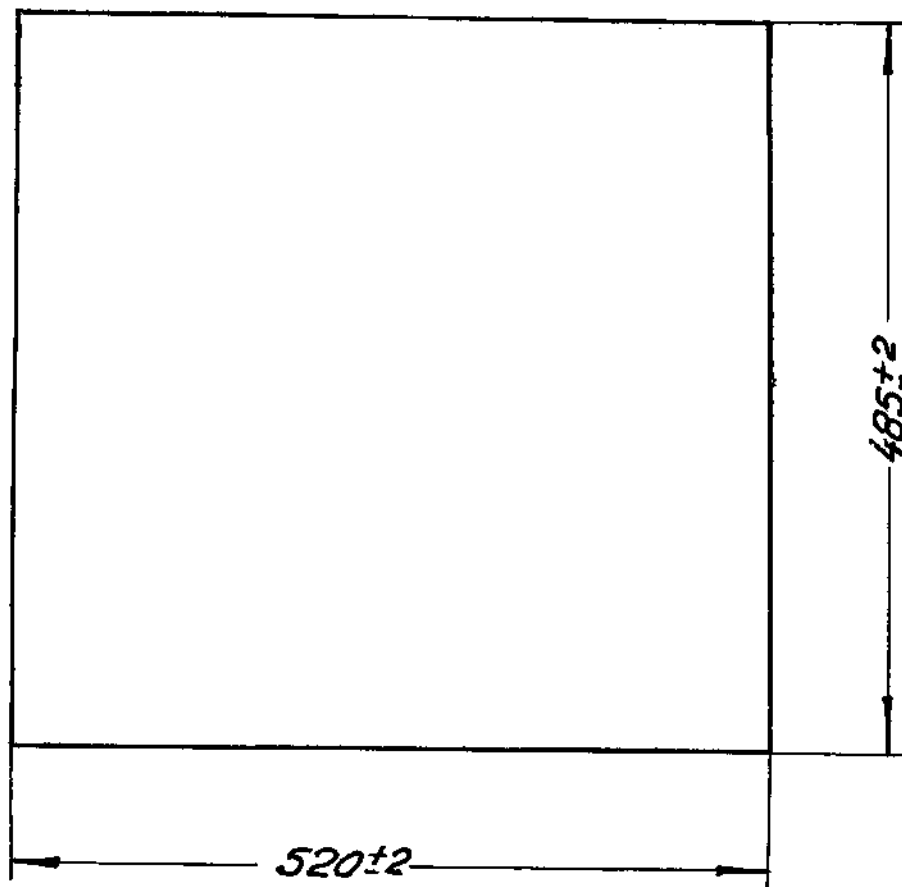


				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>gib</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
ISSUE	ZONE	BRIEF RECORD	APPD		PASSED	
					SEALED	
					CAT. NO	
SCALE 1:1		TITLE GASKET Electrical insulation board, ГОСТ 2824-75			DRG. NO. 765-89-155 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI	
					ISSUE	

Имя, подлинник	Подпись и дата	Взам. инв. №	Инд. дубл.	И. И. И. И.
26-00-766	1980-11-16	5/4		

DRG. NO.

765-89-184



Thickness 4 ± 0.4 mm.

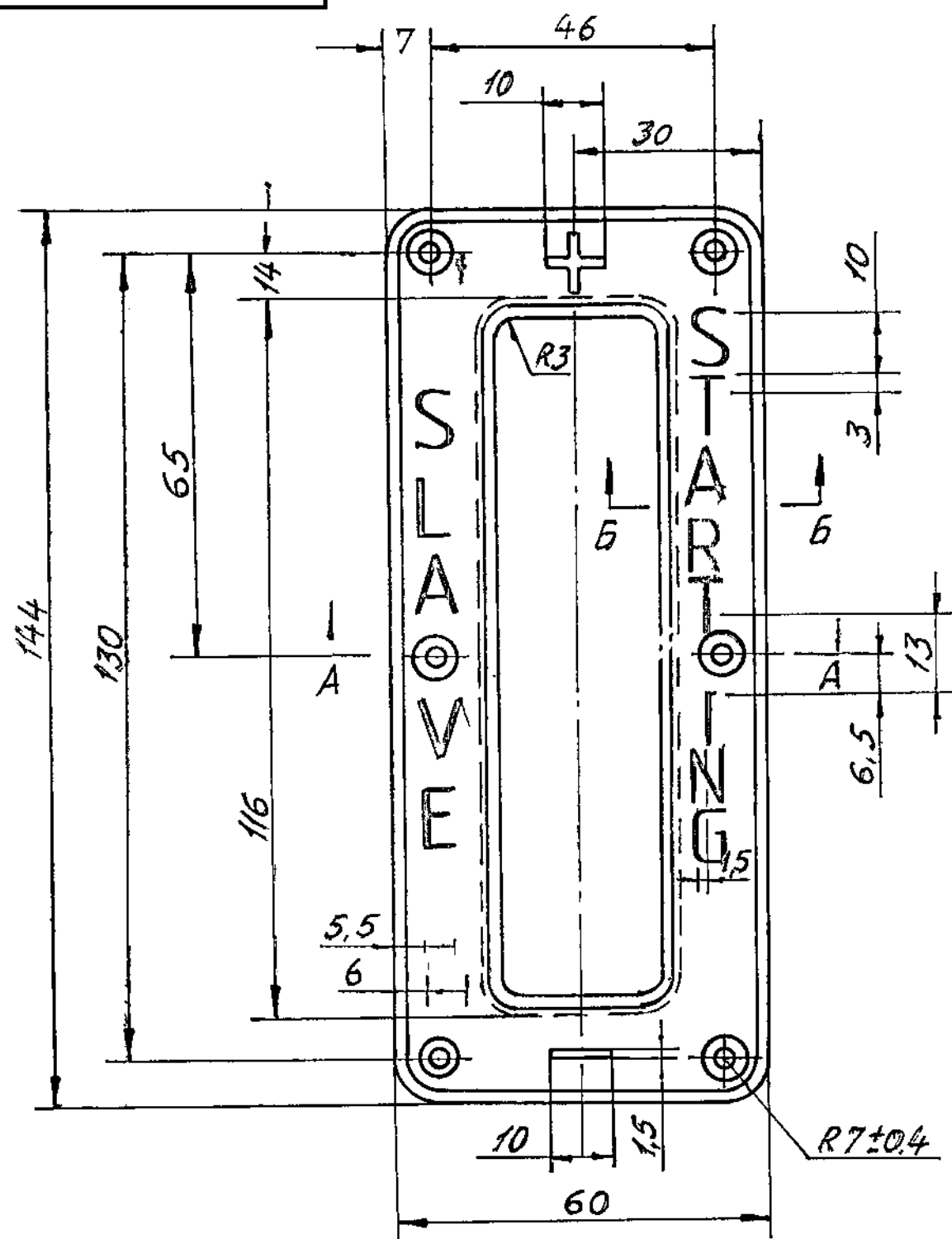
1. Dress the plywood edges.
2. Impregnate with natural drying oil and coat with black acid-resistant varnish.

WEIGHT
0.180

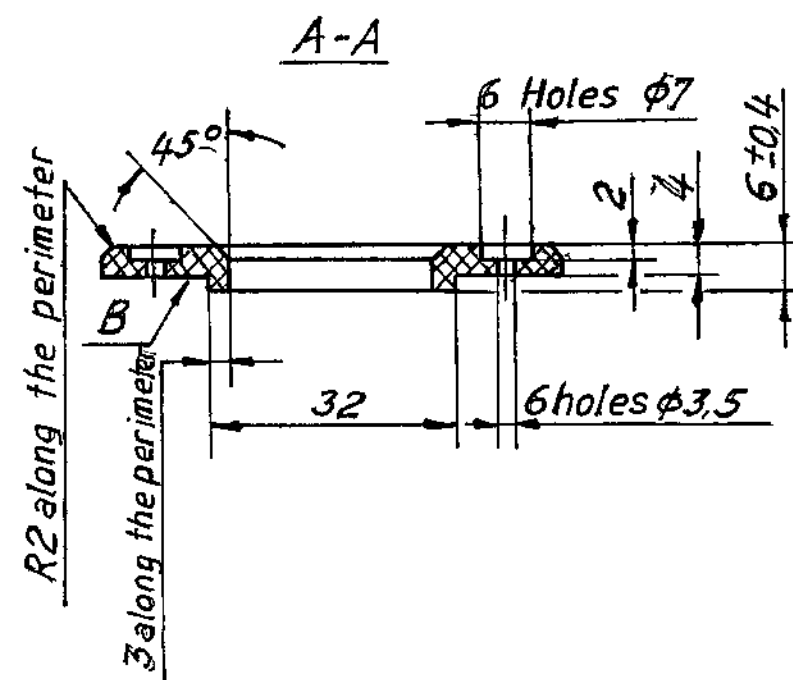
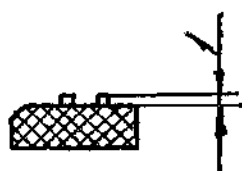
ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>[Signature]</i>	
				PASSED		
				SEALED		
				CAT. NO		
SCALE 1:5		TITLE BASE Birch plywood		DRG. NO. 765-89-184 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI		ISSUE

DRAWING NUMBER

765-89-193



B-B

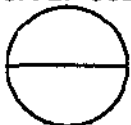


- 1) Cracks, scaling and swelling are not allowed
- 2) Displacement of axes of holes from true position should not exceed 0,25 mm.
- 3) The following are allowed
 - a) Fluffiness.
 - b) Separation of letters and figures of marking signs without difficulty in their reading
 - c) Separation along the contour of parts by dimension of 1,5 x 1,5 mm.
- 4) Non-flatness of surface B should not exceed 1,0 mm.
- 5) Part may be made from phenolic plastic y2-301-07, GOST 5689,79

WEIGHT

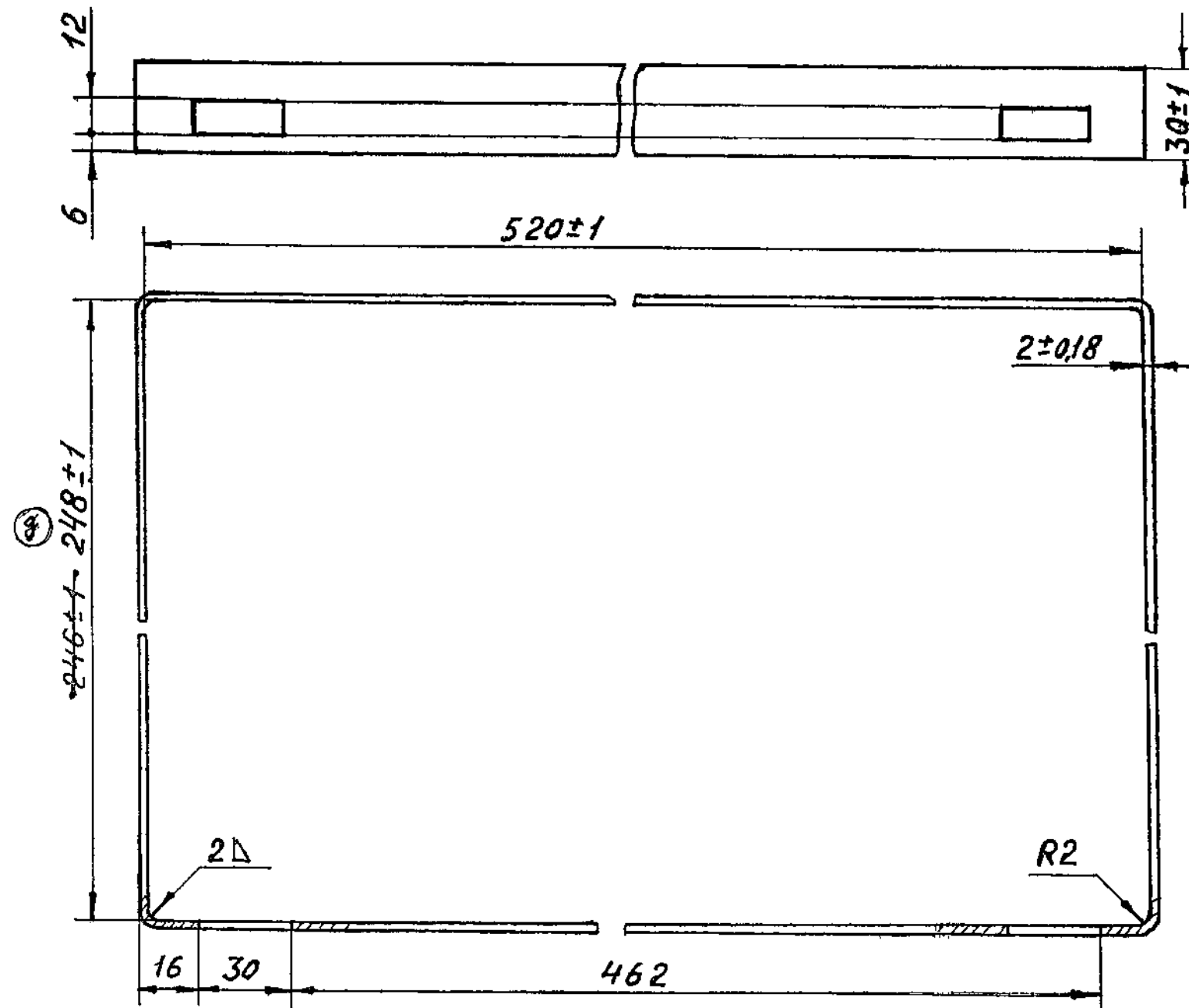
0.036

				DGN / R & D AUTHY	CONTRACTORS NAME					
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>				
				MATL	TCD	COMP				
					APPD <i>RM</i>					
					PASSED					
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	SEALED					
				CAT NO						
SCALE 1:1		TITLE <i>FRAME</i> <i>PHENOLIC PLASTIC Y 1-301-07</i> <i>GOST 5689 - 79</i>			DRG NO 765-89-193	ISSUE <table border="1"><tr><td></td><td></td></tr><tr><td></td><td></td></tr></table>				
		SHEET 1 OF 1								
		AHSP COA(AVL) AVADI								



DRAWING NUMBER

765-89-209

 $\sim$ 

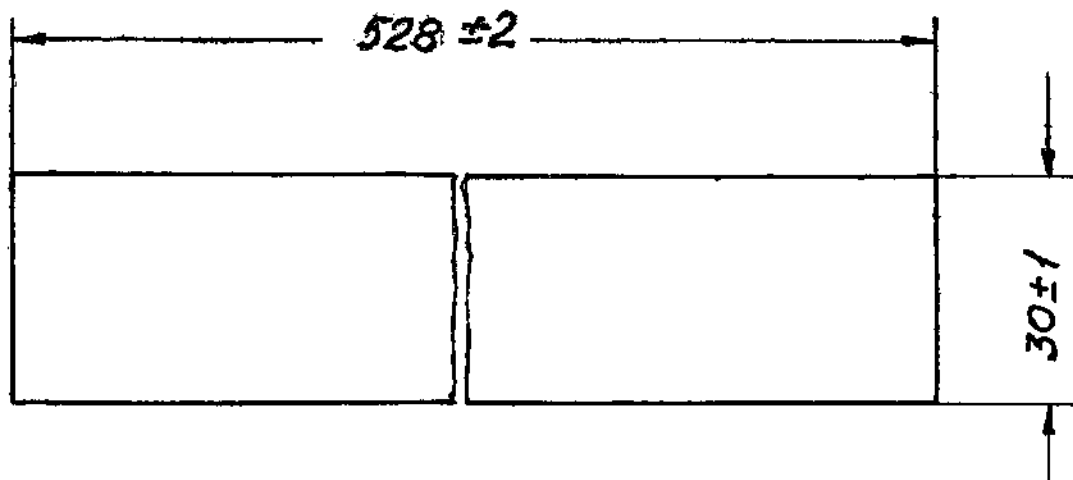
- 1) Unspecified limit deviations of dimensions are $\pm 0,5\text{mm}$.
- 2) Cracks are not allowed at places of bending.
- 3) Warpage of walls of parts should not exceed 2 mm.
- 4) Alternate material is steel 08 kn, 08 nc
GOST 1050-74.
- 5) Part may be made from two sections by welding
with dressing of welds followed Electrode Э 50
GOST 9467-75.

WEIGHT

0.71

				DGN / R & D AUTHY	CONTRACTORS NAME		
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>gbs</i>	
				MATL	TCD	COMP	
					APPD <i>Rm</i>		
				FINISH	PASSED		
SEALED							
CAT NO							
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:2		TITLE <i>BASKET FRAME</i> <i>STEEL 10</i>			DRG NO 765-89-209		ISSUE
					SHEET 1 OF 1		
					AHSP COA(AVL) AVADI		

765-89-212



Thickness $3 \pm 0,22$

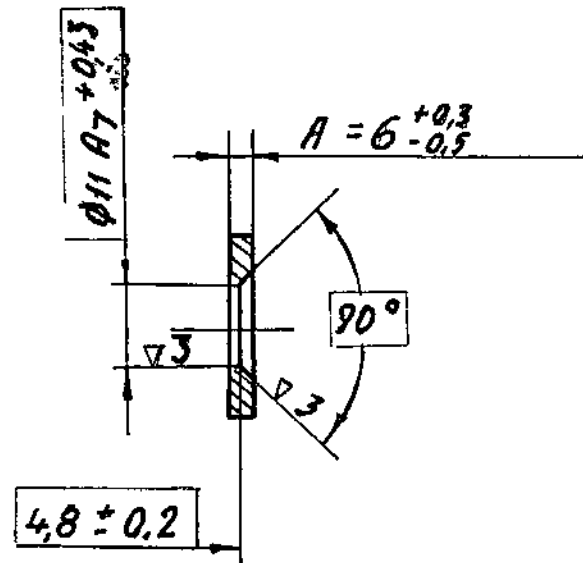
1. Burrs are not allowed.
2. Alternate material is cm2cn, cm5cn, GOST 380-71 and steel 15,20,25 and steel 30 GOST 1050-74.

WEIGHT
0.35

				DGN/R&D AUTHY	CONTRACTOR'S NAME						
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>					
				MATL	TCD	COMP					
					APPD: <i>Am</i>						
FINISH	PASSED										
	SEALED										
ISSUE	ZONE	BRIEF RECORD	APPD	CAT. NO							
SCALE 1:2		TITLE STRAP Steel 3cn, GOST 380-71		DRG. NO. 765-89-212 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI							
				<table border="1"> <tr> <td>ISSUE</td> <td></td> </tr> <tr> <td></td> <td></td> </tr> <tr> <td></td> <td></td> </tr> </table>		ISSUE					
ISSUE											

ORG INDIANISED BASED ON RUSSIAN ORIGINAL

765-89-214



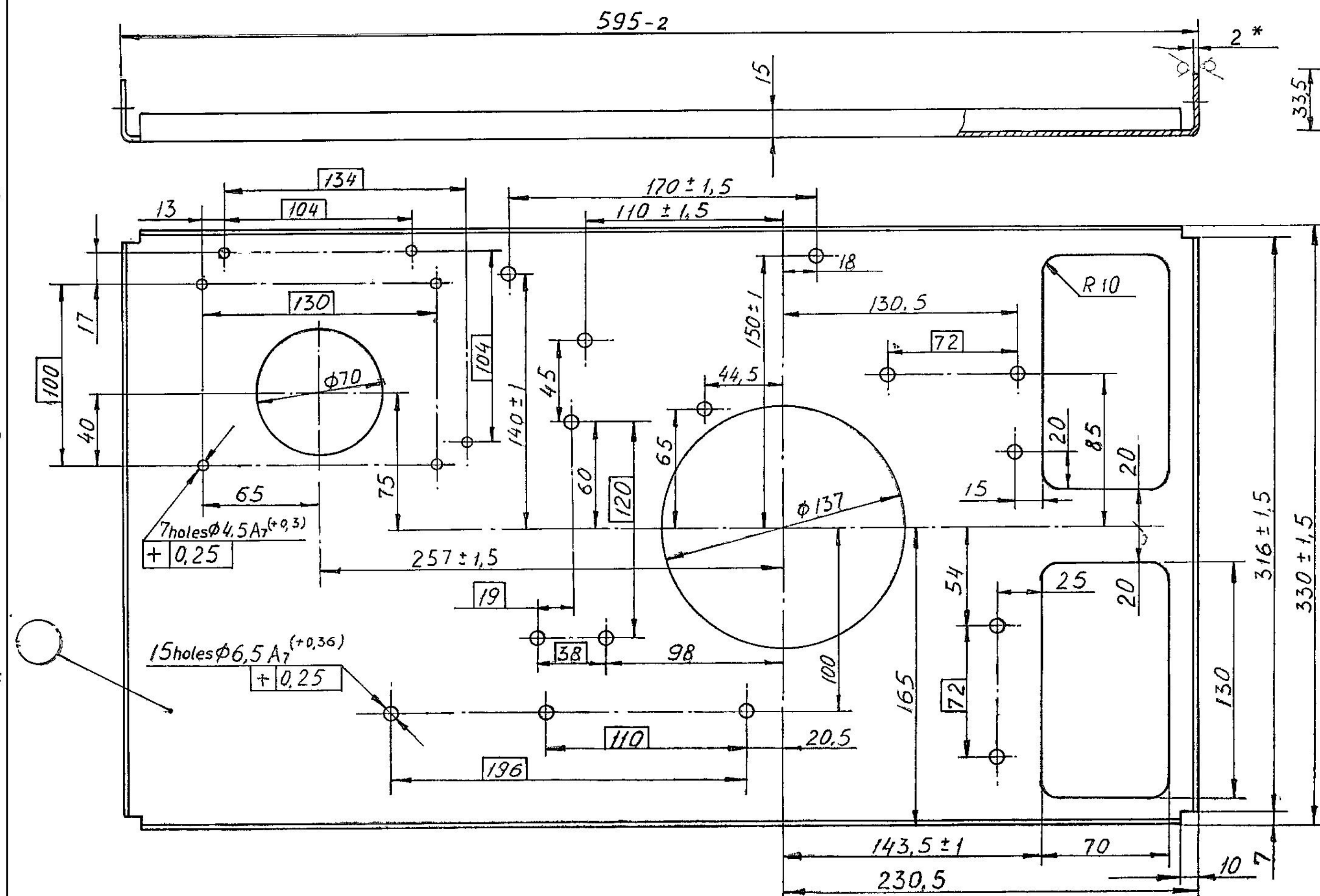
1. Burrs are not allowed.
2. Machine to dimensions given in in assembly.
3. Provide dimensions without deviations with accuracy of $\pm 1,5\text{mm}$.
4. Alternate material is $\text{cm}2\text{cn}$, $\text{cm}5\text{cn}$, GOST 380-71 and steel 15, 20, 25 and steel 30 GOST 1050-74
5. Part may be made to dimensions $A = 5^{+0,3}_{-0,5}$

WEIGHT
0.030

				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>[Signature]</i>	
				MATL	TCD	COMP	
					APPD: <i>[Signature]</i>		
FINISH	PASSED						
	SEALED						
	CAT.NO						
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:1		TITLE STRAP Steel 20 GOST 1050-74			DRG.NO.		ISSUE
					765-89-214		
					SHEET 1 OF 1		
					AHSP-CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

765-89-215

R_z 160 (✓)

1. Alternate material is AMr5 GOST 4784-74.
2. Unspecified limit deviations of dimensions are $\pm 0,5$ mm.
3. Unspecified radii of bends are 5 mm.
4. Mark AMr-6.
5. Dimensions marked with * is given for reference.

WEIGHT
0.94

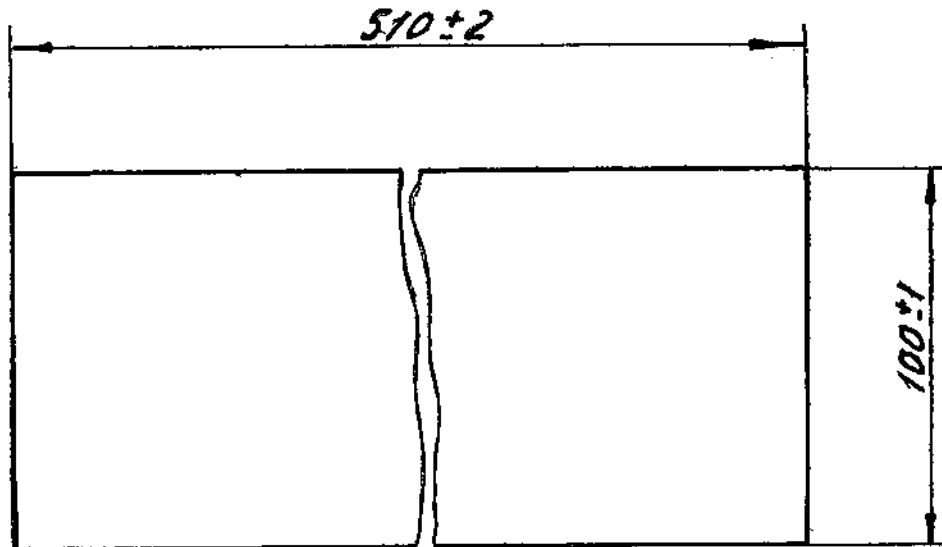
DGN / R & D AUTHY		CONTRACTORS NAME	
TOL TO JSS 50003		DRN <i>Q</i>	CHD <i>Q</i>
MATL :		TCD :	COMP
FINISH :		APPD : <i>Q</i>	PASSED :
CAT. NO. :		SEALED :	DRG. NO.
SCALE 1:2		765-89-215	
TITLE : PANEI Sheet AMr-6BM-2 ГОСТ 21631-76		SHEET OF	
		AHSP CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

F-

SIZE A2

765-89-216



1. Dress the plywood edges.
2. Impregnate with natural drying oil and coat with black acid-resistant varnish.

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>	
				MATL	TCD	COMP	
					APPD: <i>Am</i>		
					PASSED		
FINISH	SEALED						
	CAT.NO						
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:2		TITLE GASKET Birch plywood			DRG.NO. 765-89-216		ISSUE
					SHEET 1 OF 1		
					AHSP-CQA(AVL), AVADI		

F-

•

7

6

5

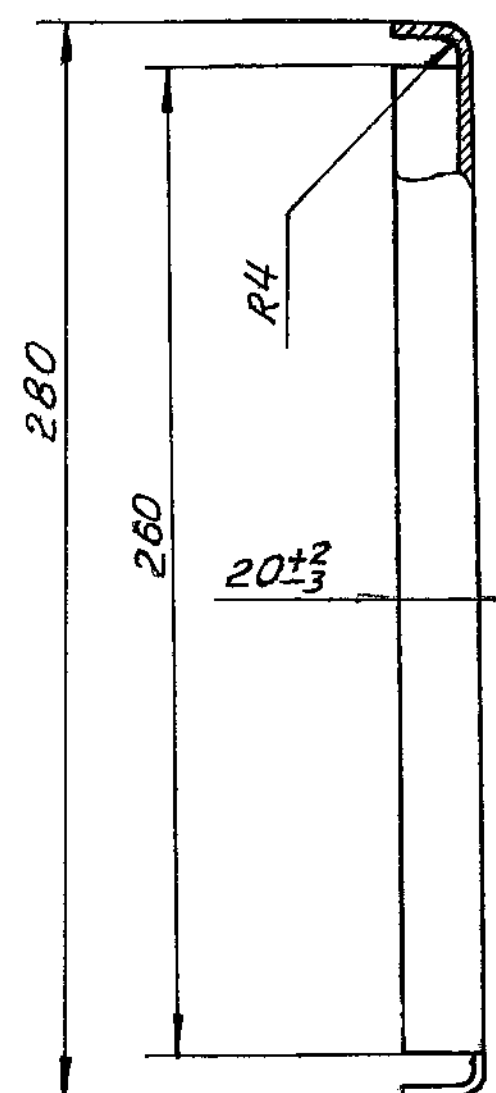
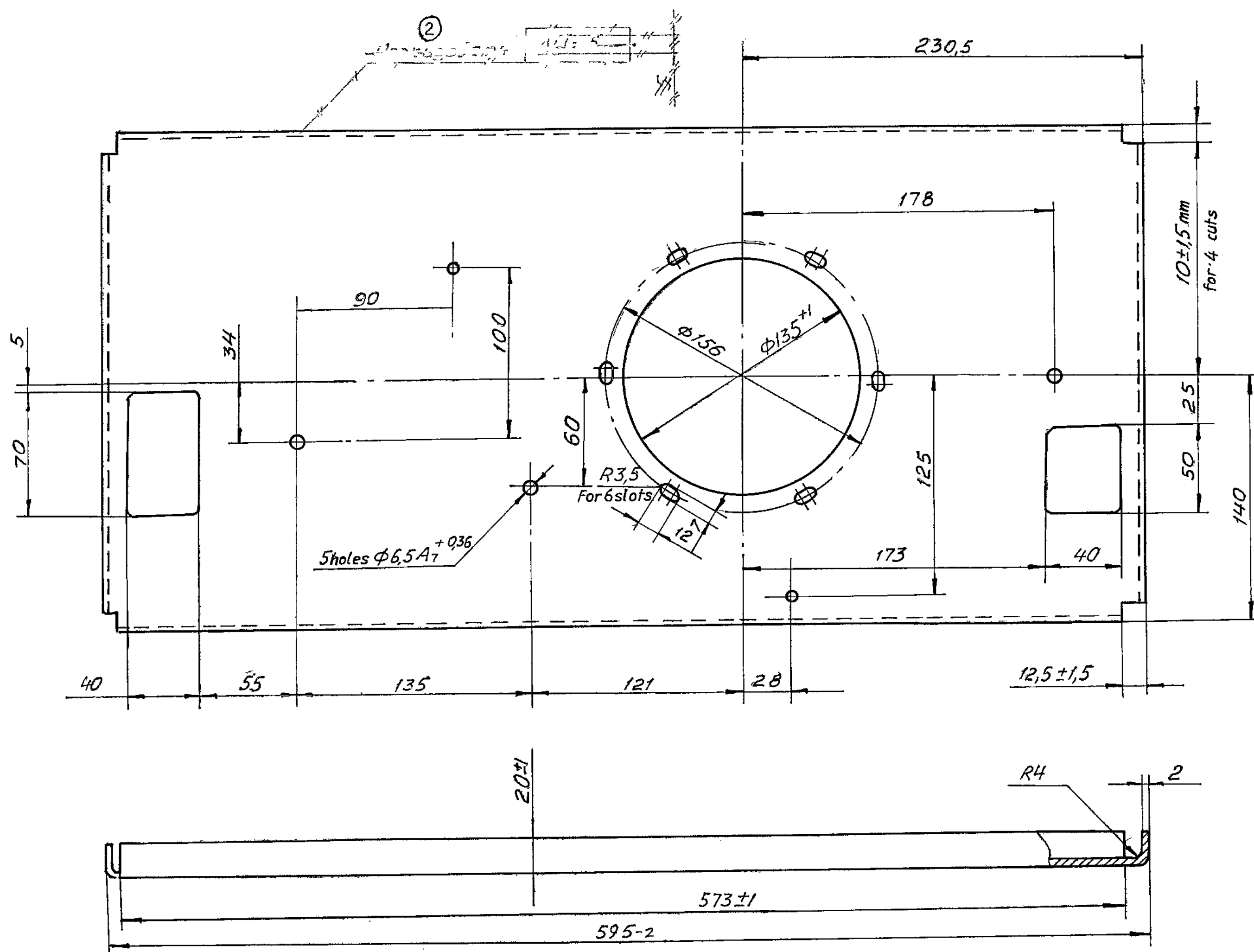
4

1

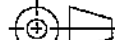
6.

C

1. Burrs are not allowed.
2. Perform dimensions without deviations with an accuracy of $\pm 0,5$ mm for dimensions upto 80 mm, ± 1 mm for dimensions above 80 mm to 200 mm; $\pm 1,5$ mm for dimensions above 200 mm.
3. Displacement of axes of holes from true position should not exceed 0,3 mm.
4. Unspecified radii are R5.
5. Alternate material is AMr6 GOST 4784-74.



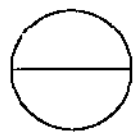
WEIGHT
0.85

				DGN / R & D AUTHY		CONTRACTORS NAME	
				TOL TO JSS 50003		DRN <i>e</i>	CHD <i>Quinte</i>
				MATL :		TCD :	COMP
						APPD : <i>DM</i>	
				FINISH :		PASSED :	
		SEALED :					
ISSUE	ZONE	BRIEF RECORD	APPD			CAT. NO. :	
SCALE 1:2	TITLE : PANEL <i>Sheet AMr5M-2</i> <i>FOCT 21631-76</i>					DRG. NO.	
						765-89-220	
						SHEET OF	
					AHSP CQA(AVL), AVADI		

95 33025 1980 6/10 24

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE -

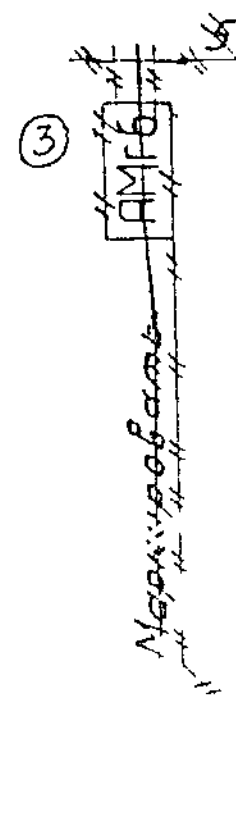
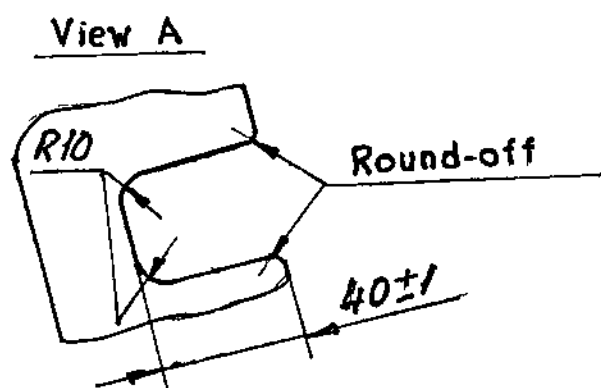
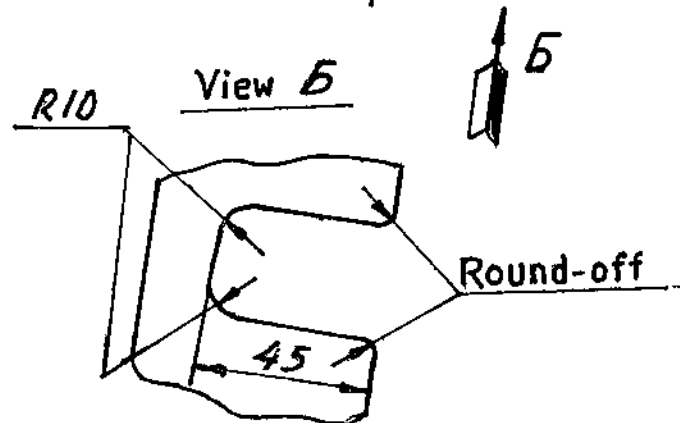
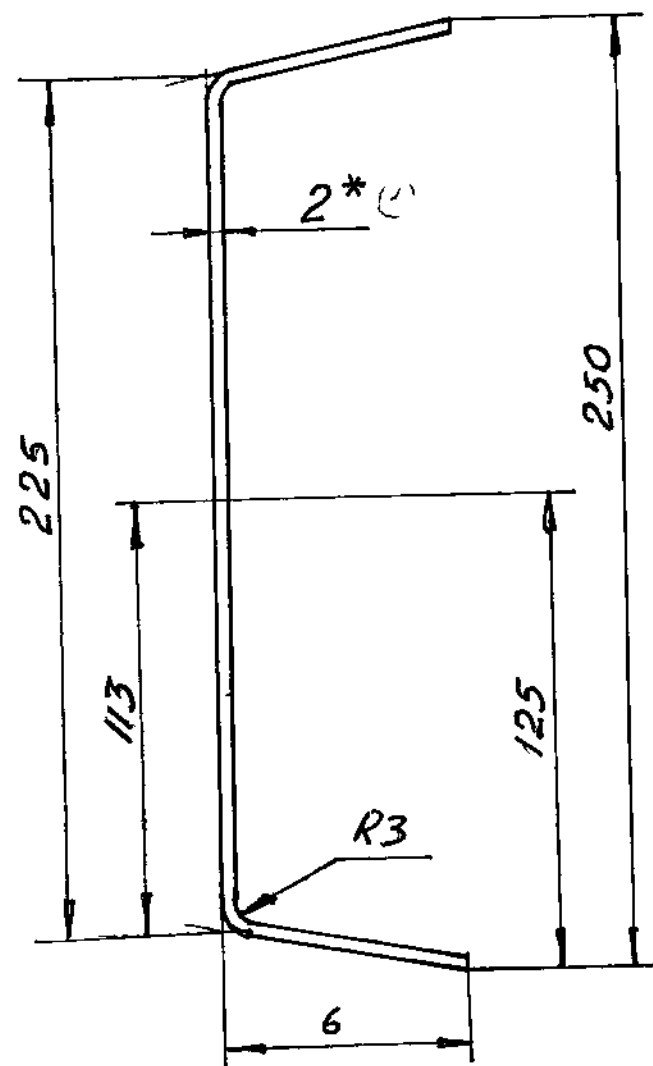
SUPPLY CODE



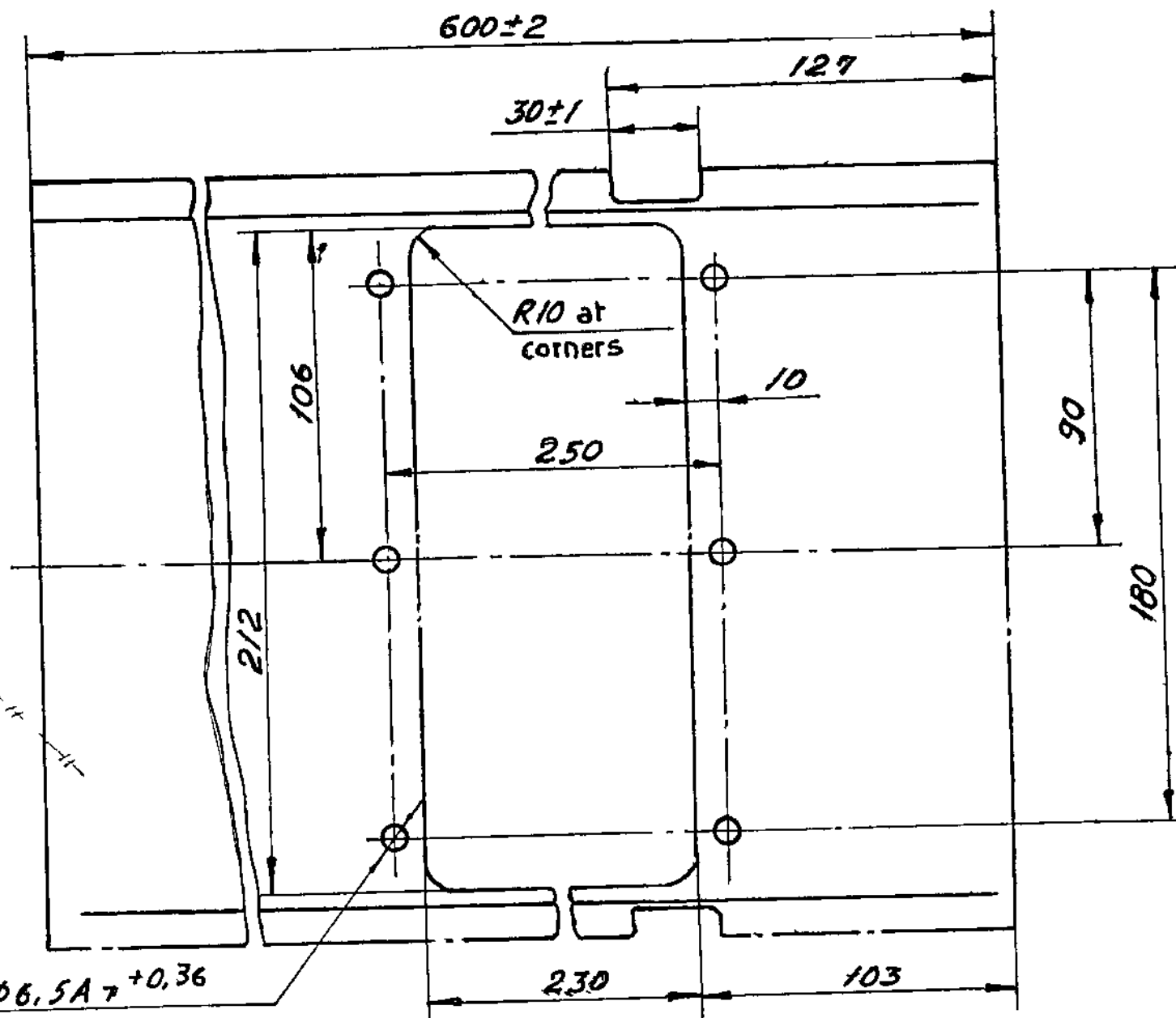
SIZE A3

DRAWING NUMBER

765-89-221



6 holes $\Phi 6.5 A 7^{+0.36}$



1. Burrs are not allowed.
2. Provide dimensions without deviations with accuracy of ± 0.5 at a length of upto 80 and ± 1 beyond 80.
3. Alternate material is AMr5, GOST 4784-74
4. Dimension with (*) given for reference.

WEIGHT
0.03

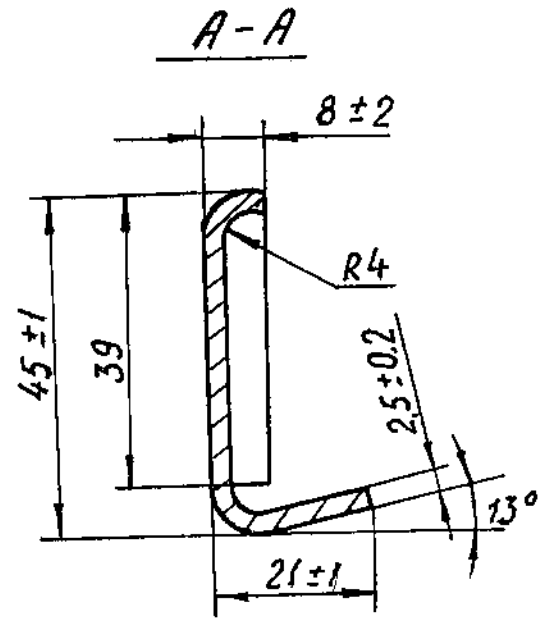
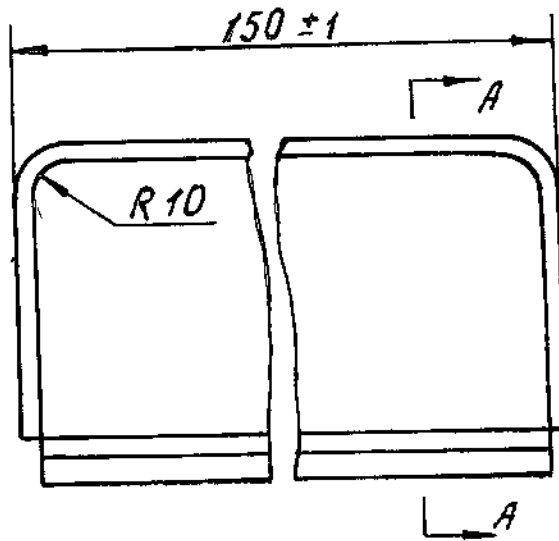
DGN / R & D AUTHY		CONTRACTORS NAME :	
TOL TO JSS 50003		DRN : <i>Q</i>	CHD : <i>Q</i>
MATL :		TCD :	COMP :
FINISH :		APPD : <i>RM</i>	
ISSUE		PASSED :	
ZONE		SEALED :	
BRIEF RECORD		CAT. NO. :	
APPD		DRG. NO. : 765-89-221	
SCALE : 1:1		SHEET 1 OF 1	
TITLE : COVER		AHSP COA(AVL). AVADI	

Sheet AMr65M-2
FOET 21631-76
GOST

DRG. NO.

765-89-231

3

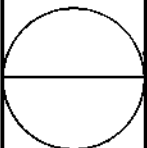


1. Burrs are not allowed.
2. Provide dimensions without deviations with accuracy of ± 0.5 mm.
3. Alternate material is steel cm2 GOST 380-71 and steel 15 and steel 20 GOST 1050-74.

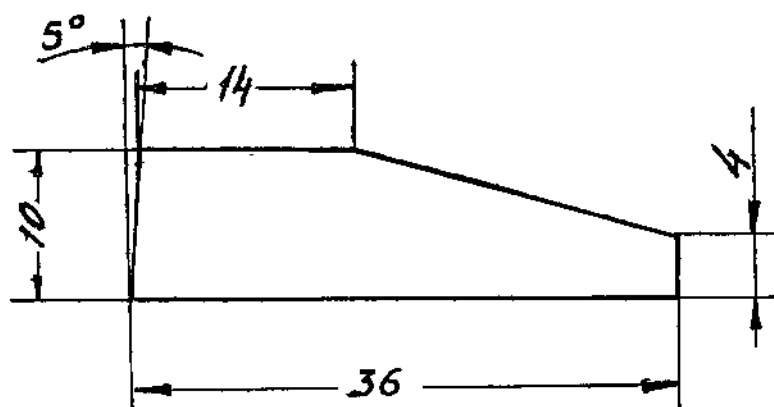
WEIGHT
0.426

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>[Signature]</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>[Signature]</i>	
ISSUE	ZONE	BRIEF RECORD	APPD		PASSED	
SCALE 1:1				TITLE	SEALD	
				BRACKET Steel 10 GOST 1050-74	CAT. NO	
					DRG. NO.	ISSUE
					765-89-231	
				SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		



765-89-232



Thickness $3 \pm 0,18$

1. Burrs are not allowed.
2. Provide dimensions without deviations with accuracy of $\pm 0,5\text{mm}$.
3. Alternate material is steel cm2cn, cm5cn, GOST 380-71 and steel 15,20,25 and steel 30 GOST 1050-74.

WEIGHT
0.054

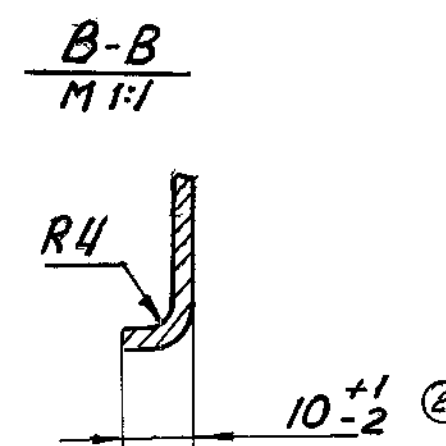
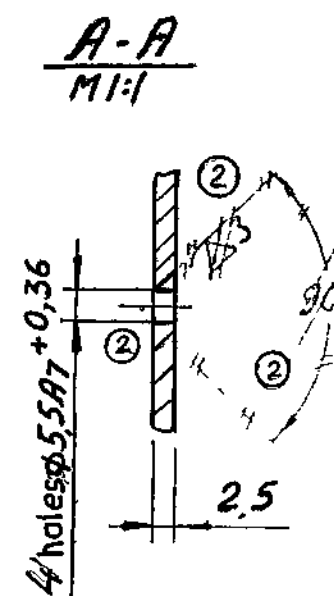
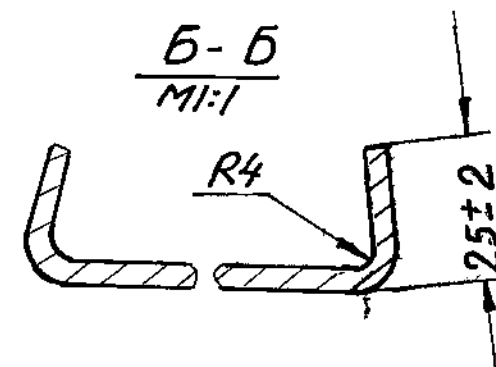
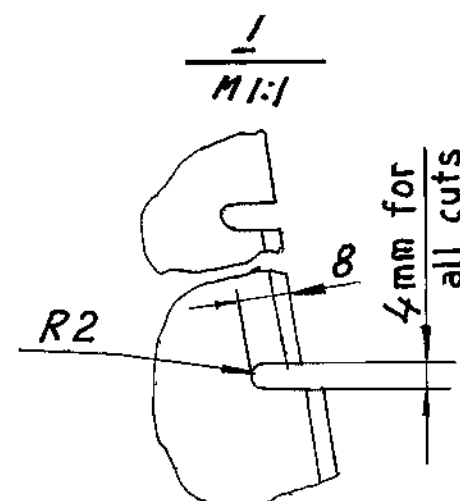
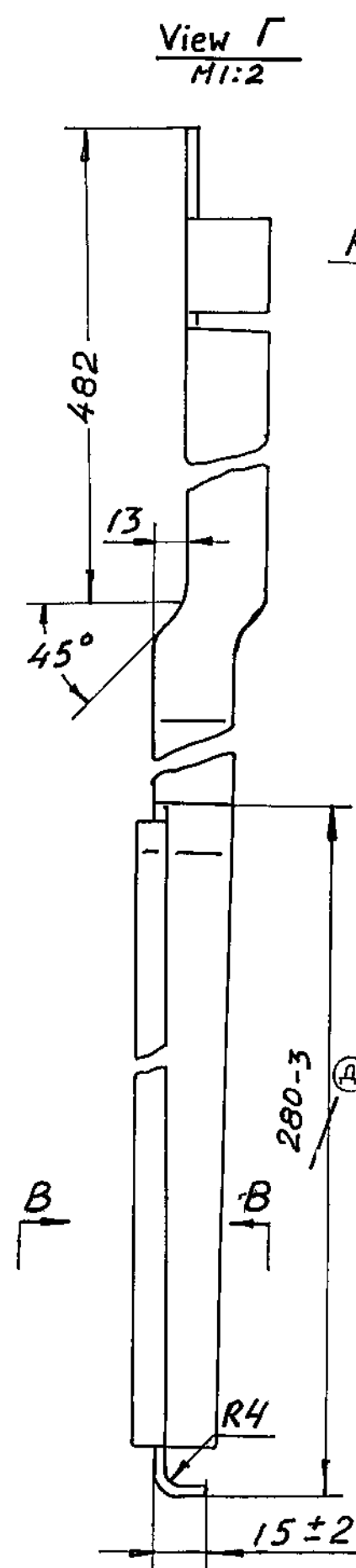
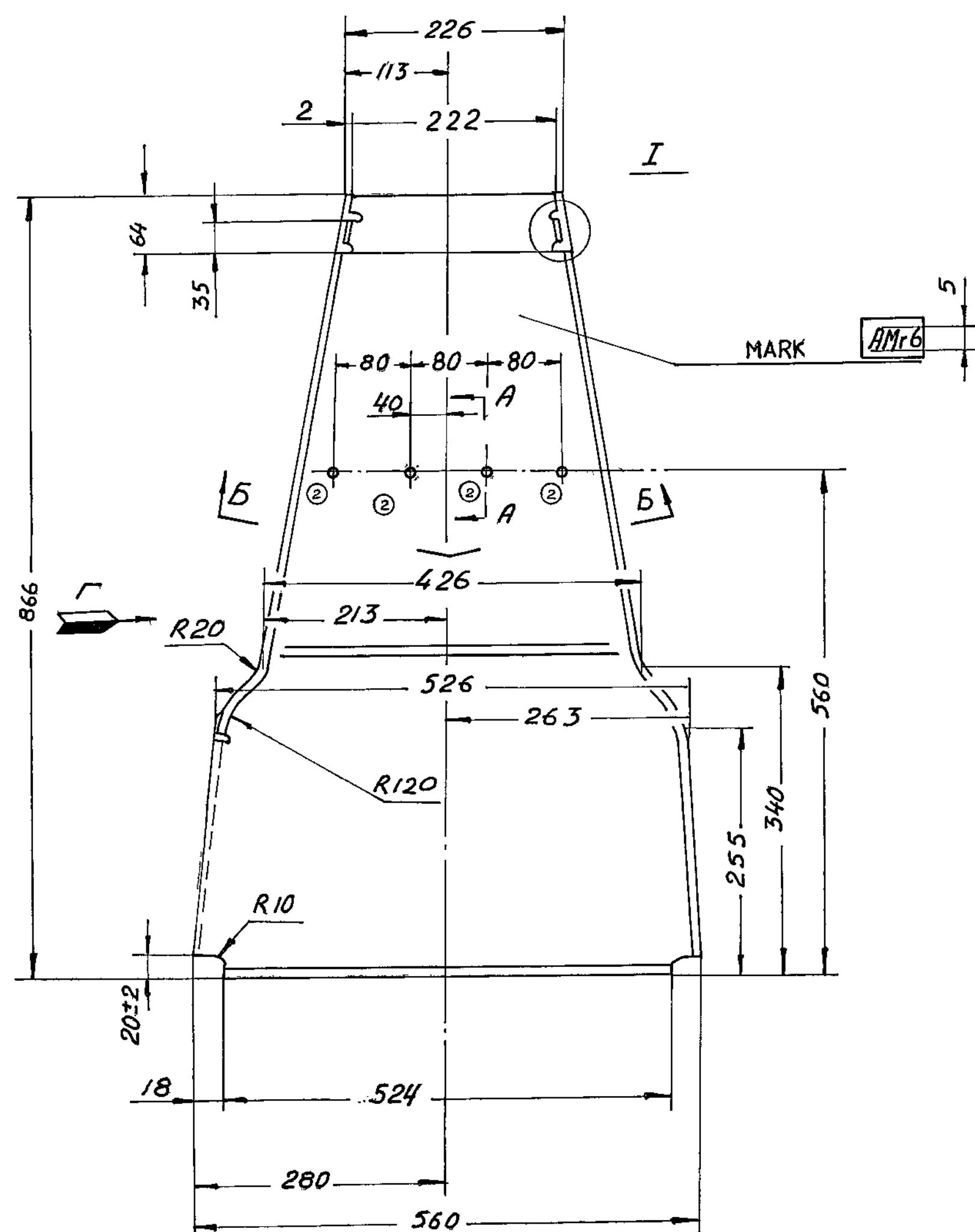
				DGN/R&D AUTHY	CONTRACTOR'S NAME				
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>			
				MATL	TCD	COMP			
					APPD: <i>Am</i>				
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH	PASSED				
				SEALED					
				CAT.NO					
				DRG.NO. 765-89-232 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI					
SCALE 2:1 		TITLE CORNER PLATE Steel 3cn GOST 380-71		ISSUE <table border="1"> <tr><td></td><td></td></tr> <tr><td></td><td></td></tr> </table>					

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

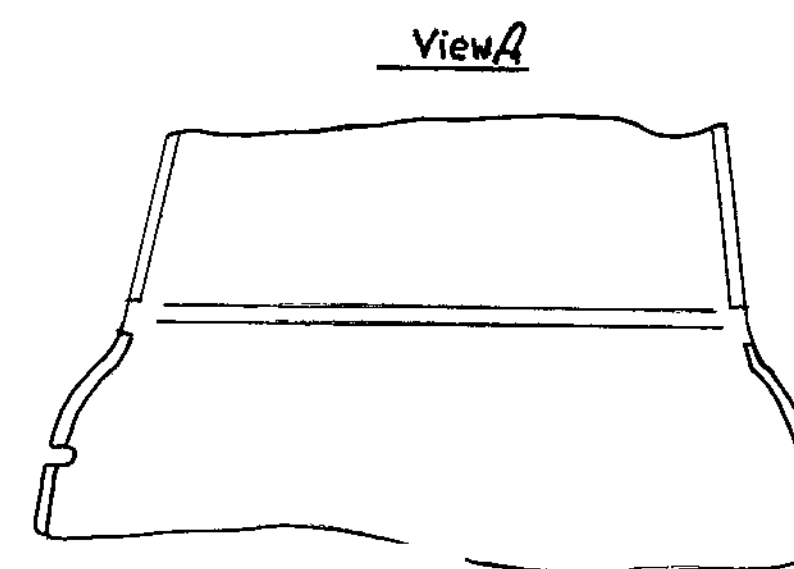
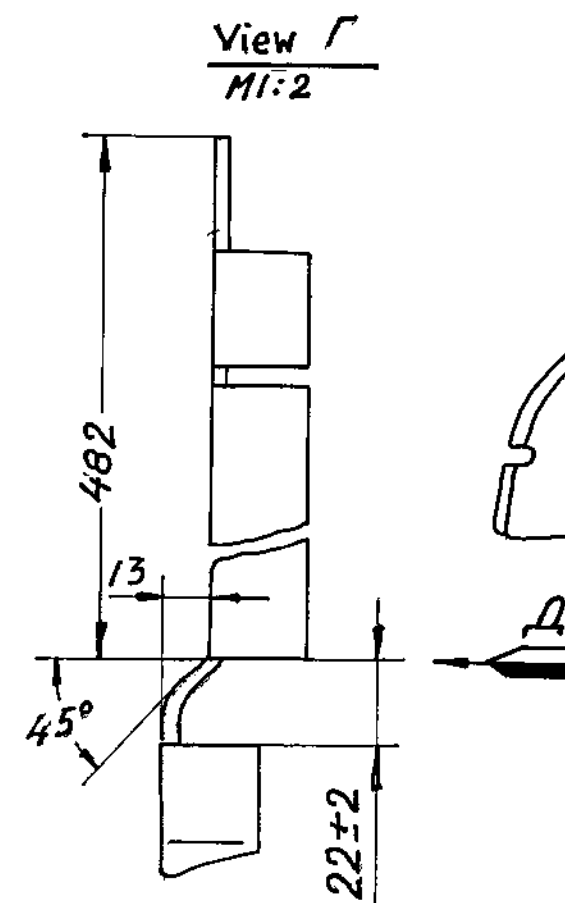
[illegible]

765-89-235

Unless otherwise specified



Permissible alternate



1. Burrs are not allowed.
2. Perform dimensions without deviations with an accuracy of $\pm 0,5\text{mm}$ for dimensions upto 80mm, $\pm 1\text{mm}$ for dimensions above 80mm to 200mm, $\pm 1,5$ for dimensions above 200mm to 500mm, $\pm 2\text{mm}$ for dimensions above 500mm.
3. Displacement of axes of holes from true position should not exceed 0,25mm.
4. Unspecified radii are R5.
5. Stand may be made from three parts followed by welding.
6. Flange may be partially cut in corners followed by welding the seams.
7. Stand may be made as per permissible alternate.
8. Alternate material is AMF5 GOST 4784-74.

③

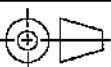
2 - 765-89-235-100-100-100

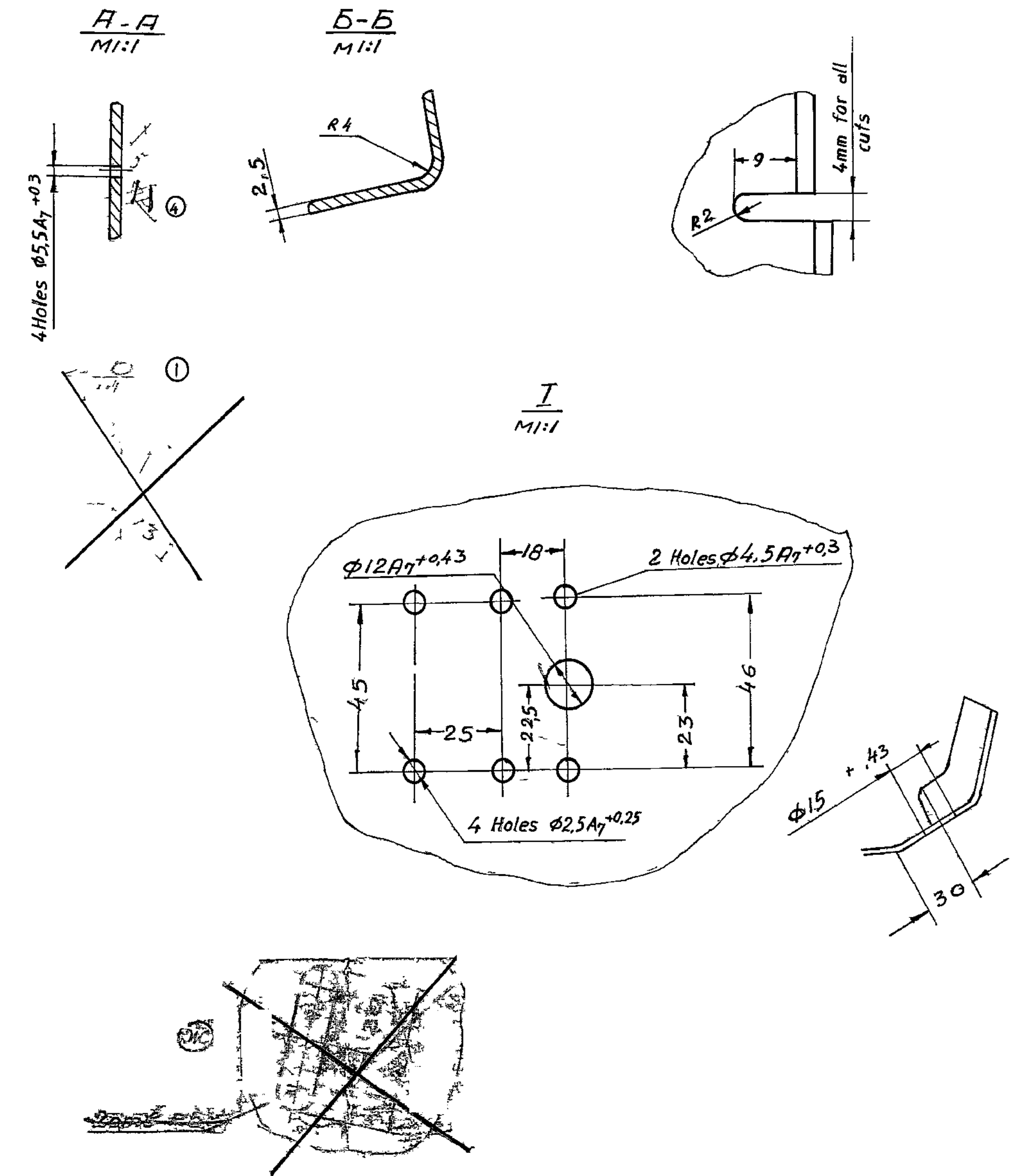
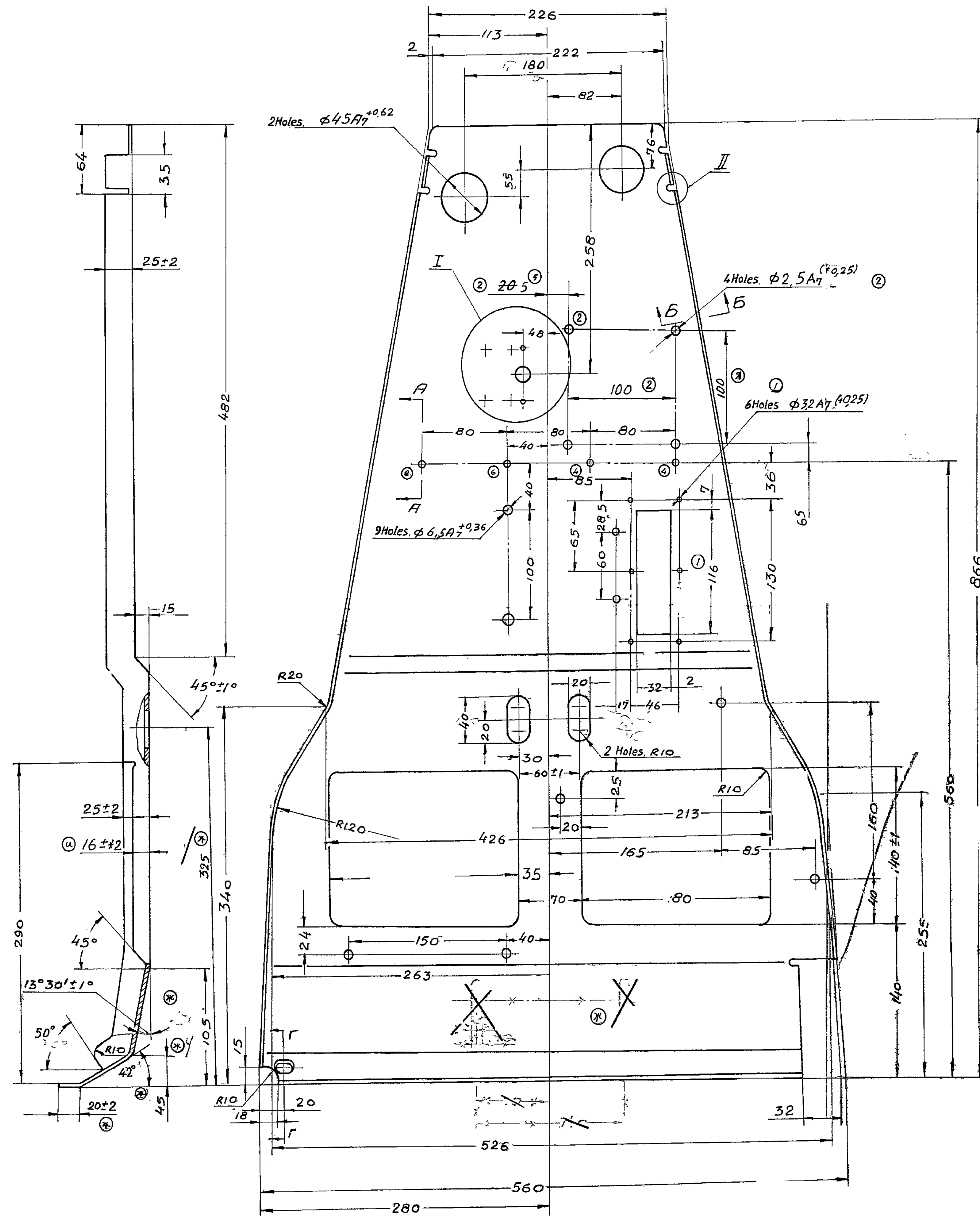
Sheet AMF65M-2.5

21631-76

WEIGHT

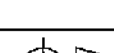
21631

				DGN / R & D AUTHY		CONTRACTORS NAME		
				TOL TO JSS 50003		DRN	CHD	
				MATL :	TCD :	COMP		
					APPD : <i>R.M.</i>			
				FINISH :		PASSED :		
		SEALED :						
ISSUE	ZONE	BRIEF RECORD	APPD	CAT. NO. :				
SCALE	TITLE : STAND					DRG. NO.		ISSUE
1:5						765-89-235		
						SHEET OF		
					AHSP CQA(AVL), AVADI			

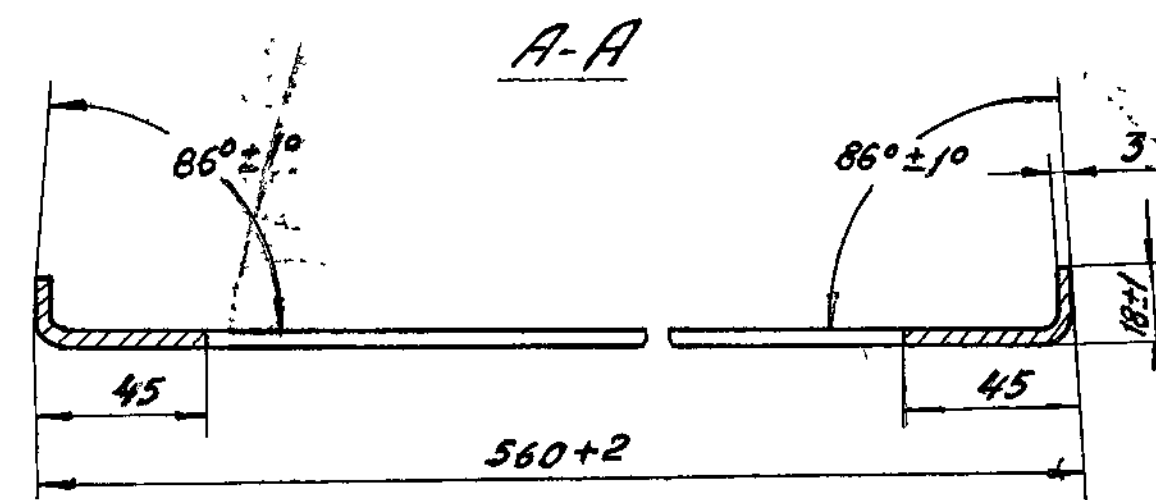
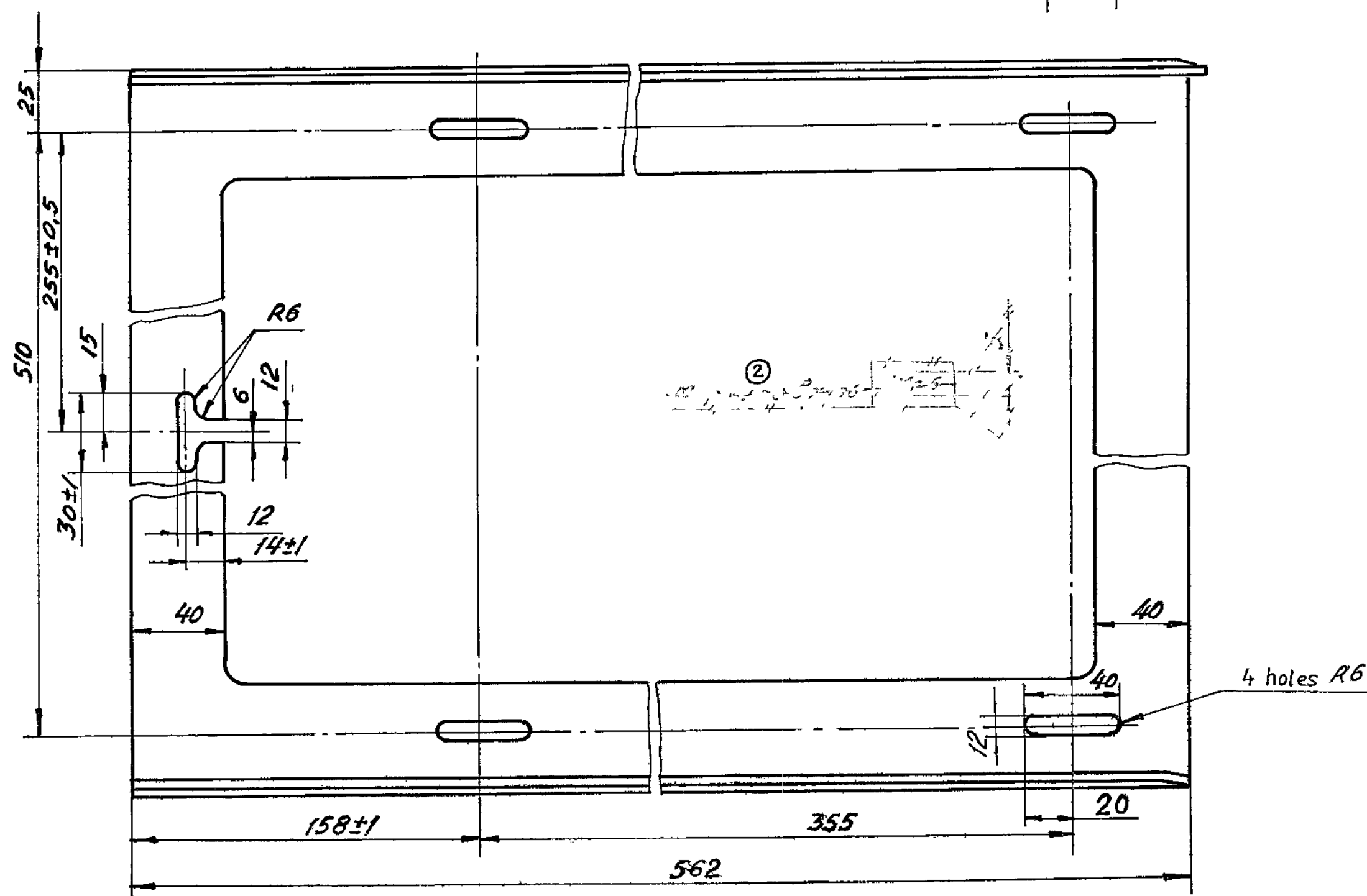


- 2) Burrs are not allowed.
- 3) Perform dimensions without deviations with an accuracy of $\pm 0.5\text{mm}$ for dimensions up to 80mm ; $\pm 1\text{mm}$ for dimensions above 80mm to 200mm ; $\pm 1.5\text{mm}$ for dimensions above 200mm to 500mm ; $\pm 2\text{mm}$ for dimensions above 500mm .
- 4) Displacement of axes of holes from true position should not exceed 0.25mm .
- 5) Stand may be made from 3 parts followed by welding
- 6) Flange may be partially cut at corners followed by welding the seams.
- 7) Alternate material is AM15 GOST 4784-74.

Sheet AMГ 66M-2,5
GOST 21631-76

				DGN / R & D AUTHORITY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>	
				MATL :	TCD :	COMP	
				FINISH :	APPD : <i>g</i>		
					PASSED :		
ISSUE	ZONE	BRIEF RECORD	APPD	SEALED :			
SCALE		STAND			CAT. NO. :		
					DRG. NO.	ISSUE	
					765 - 89-236		
					SHEET 1 OF 1		
				AHSP COA(AVL). AVADI			

Technical drawing of a mechanical part, likely a bracket or arm, showing dimensions and features. The part is symmetrical about a vertical centerline. Key dimensions include: overall length 462, distance from left end to first fillet 56, distance between fillets 200, distance from second fillet to end 175, and a total width of 28. Fillet radii are R14 and R10 (for 2 angles). A 45° ± 10° chamfer is shown at the end. Section lines A-A are indicated.



1. Blunt sharp edges.
2. Provide dimensions without deviations with an accuracy of $\pm 0,5\text{mm}$ for dimensions up to 80mm , $\pm 1\text{mm}$ for dimensions above 80mm to 200mm , $\pm 1,5\text{mm}$ for dimensions above 200mm to 500mm , $\pm 2\text{mm}$ for dimensions above 500mm .
3. Displacement of axes of holes from true position should not exceed $0,25\text{mm}$.
4. Unspecified radii are $R5$.
5. Alternate material is AMF5 GOST 4784-74.

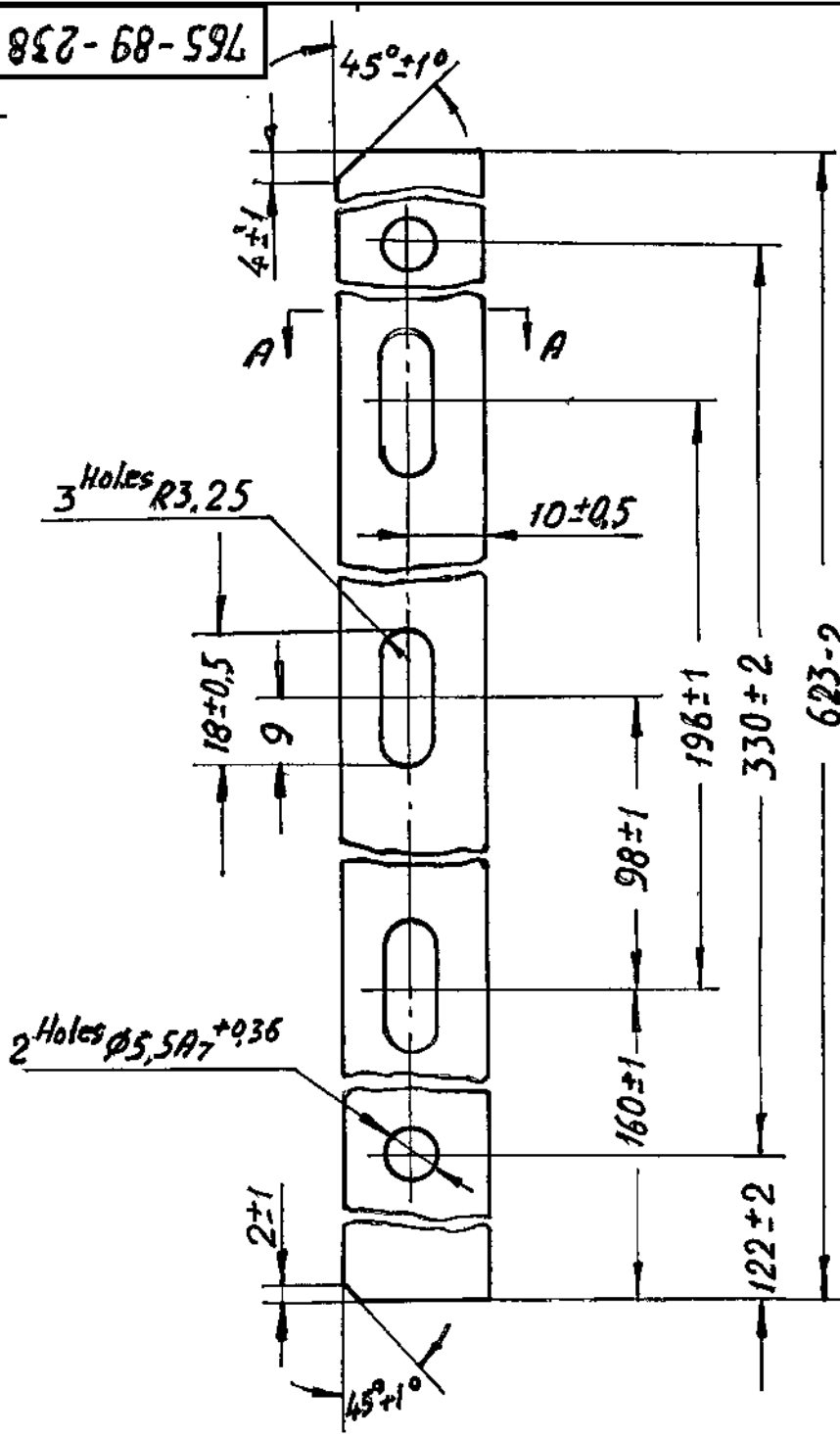
Sheet AMГ6БМ-3
ГОСТ 21631-76

WEIGHT
0.76

				DGN / R & D AUTH	CONTRACTORS NAME	
				TOL TO JSS 50003	DRN <i>Q</i>	CHD <i>Q</i>
				MATL :	TCD :	COMP
					APPD : <i>Q</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH :	PASSED :	
SCALE 1:2	TITLE : BASE			SEALED :		
				CAT. NO. :		
				DRG. NO.	ISSUE	
				765 - 89 - 237		
				SHEET OF		
				AHSP CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

852-68-59L



A-A

2

3 Holes R3,25

2 Holes $\phi 5,5 A_7^{+0,36}$

- 1) Burrs are not allowed
- 2) Alternate material is AMRS GOST 4784-74
- 3) * Dimension is given for reference.

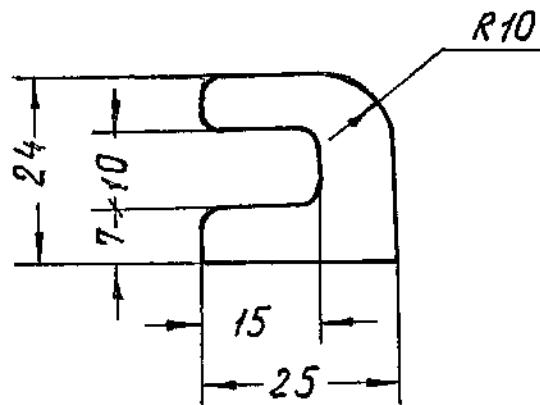
WEIGHT
0.112

				DGN/R&D AUTHY		CONTRACTOR'S NAME	
				TOL TO JSS 50003		DRN <i>a</i>	CHD <i>[Signature]</i>
				MATL		TCD	COMP
				FINISH		APPD: <i>Rm</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	PASSED		CAT. NO	
SCALE 1:1		TITLE RIB		DRG. NO. 765-89-238		ISSUE	
SHEET AMr6BM-2 GOST 21631-76				SHEET 1 OF 1			
				AHSP-CQA(AVL), AVADI			

DRG. NO.

6EZ-68-99L

2

Thickness = $4 \pm 0,4$ mm.

- 1) Burrs are not allowed.
- 2) Provide dimensions without deviations with an accuracy of $\pm 0,5$ mm.
- 3) Unspecified radii are R2.
- 4) Alternate material is sheet cm3 cn GOST 380-71 and steel 10, 15, 25 GOST-74, steel 15 Γ and 20 Γ GOST 4543-71.
- 5) Stamping draft and rounding of edges is allowed.

WEIGHT

0.014

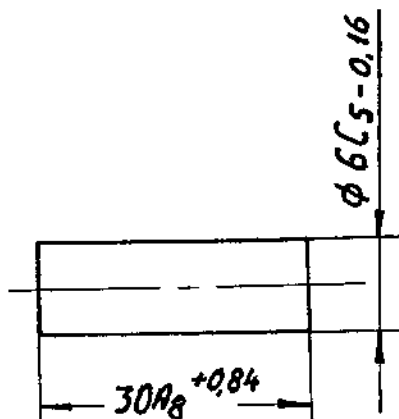
				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
					PASSED	
					SEALED	
ISSUE	ZONE	BRIEF RECORD	APPD	CAT. NO		
SCALE 1:1		TITLE STRAP			DRG. NO.	
		STEEL 20 GOST 1050 - 74.			765-89-239	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

047-68-596

2



1. Burrs are not allowed.
2. Alternate material is steel cm3cn GOST 380-71 and steel 10,15,25 GOST 1050-74 and steel 15Г and 20Г GOST 4543-71.
3. Rounding of butt-ends is allowed.

WEIGHT

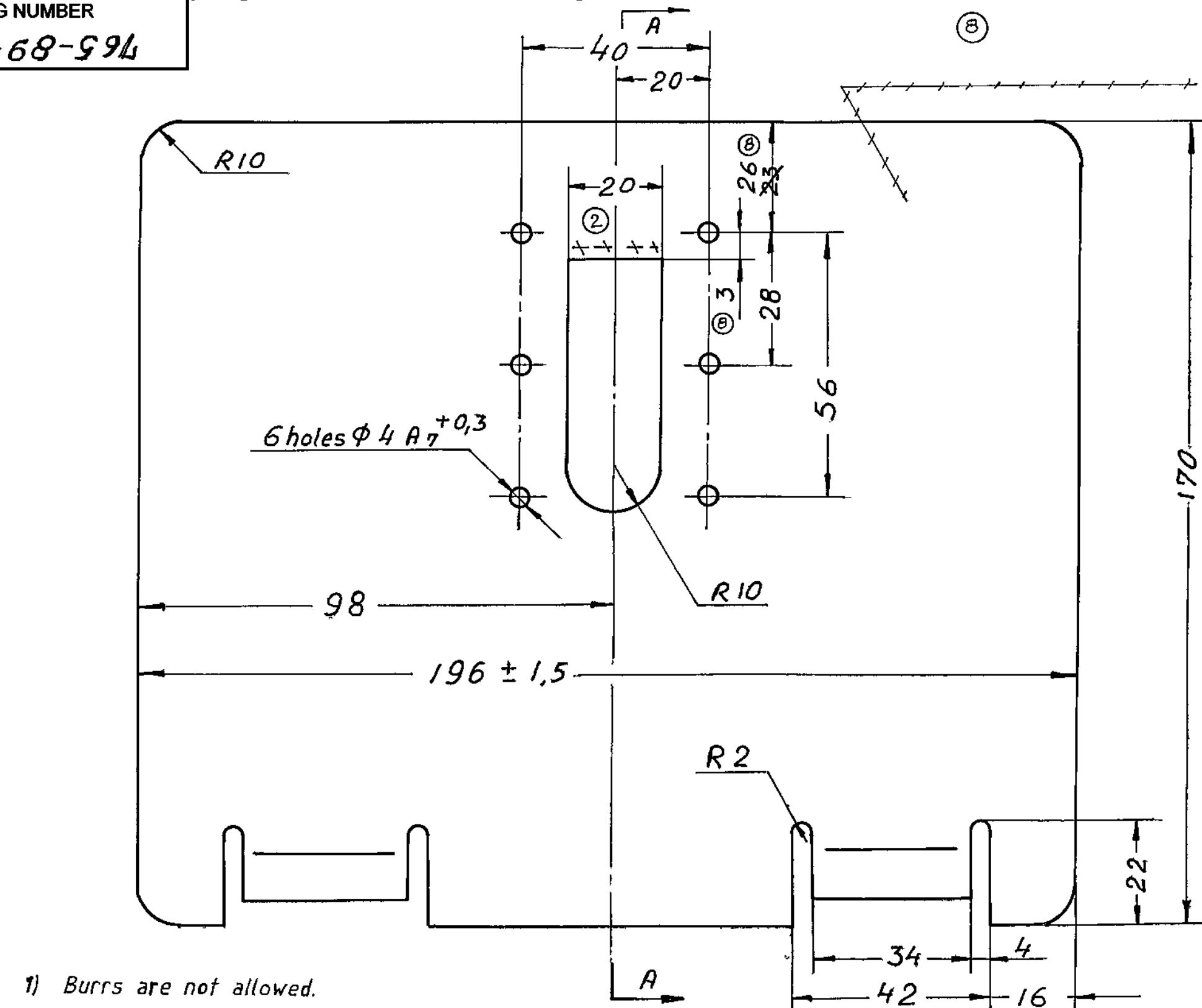
0.004

				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>Q</i>	CHD <i>Q</i>	
				MATL	TCD	COMP	
				FINISH	APPD: <i>Q</i>		
				PASSED			
				SEALED			
				CAT. NO			
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.			ISSUE
SCALE 2:1		TITLE STOP		765 - 89 - 240			
		Steel 20 ГOCT 1050-74		SHEET 1 OF 1			
				AHSP-CQA(AVL), AVADI			

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

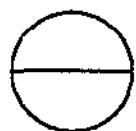
DRAWING NUMBER

172-68-594



- 1) Burrs are not allowed.
- 2) Provide dimensions without deviations with accuracy of $\pm 0,5$ at a length upto 80; $\pm 1,0$ beyond 80.
- 3) Displacement of axes of holes from true position should not exceed 0,25 mm.
- 4) Coating : Anodic oxidation, chromatizing or chemical parkerizing, blue.
- 5) Alternate material is AMF5, GOST 4784-74.
- 6) * Dimension with (*) is given for reference.

SUPPLY CODE



SIZE A3

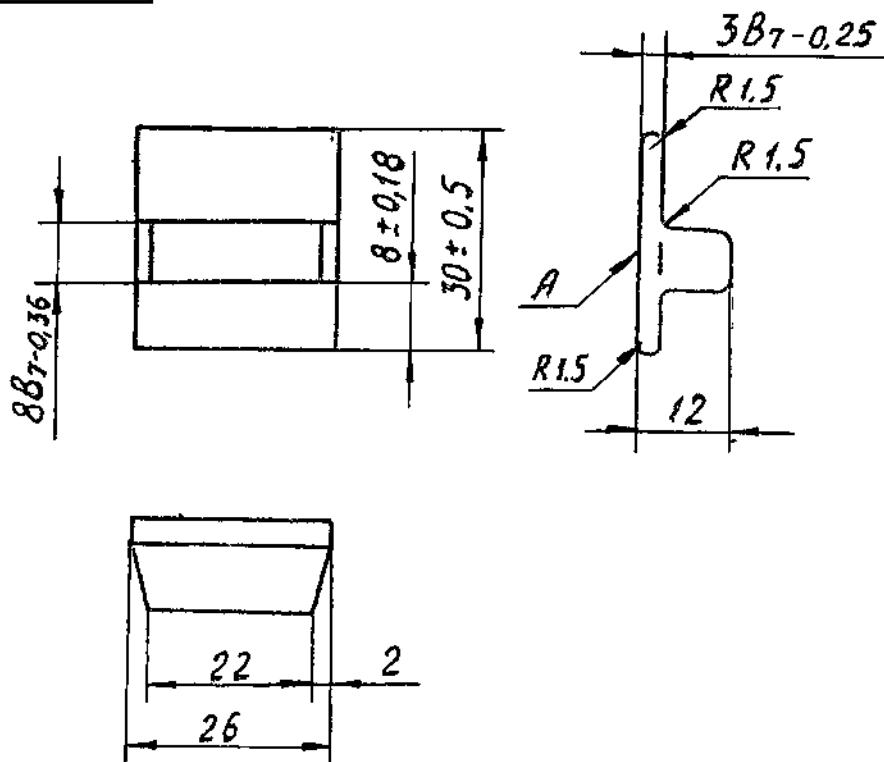
WEIGHT
0.1

ISSUE		ZONE	BRIEF RECORD	APPD	DGN / R & D AUTHY	CONTRACTORS NAME	
SCALE		TITLE			TOL TO JSS 50003	DRN	CHD
		COVER			MATL	TCD	COMP
		SHEET AMF6BM-1.5, GOST 21631 - 76			FINISH	APPD	
						PASSED	
						SEALED	
						CAT NO	
						DRG NO	ISSUE
						765-89-241	
						SHEET 1 OF 1	
						AHSP COA(AVL) AVADI	

DRG. NO.

765-89-242

V 3



- 1 Unspecified radii should not exceed R2
- 2 Other requirements are as per OST3-4365-79
- 3 Perform dimensions without deviations as per accuracy class 8
- 4 Tool traces should not exceed 1mm on surface A
- 5 Alternate material is casting I OST 3-4365-79,
30Л-GOST 977-75
and casting I OST 3-4365-79,
40Л-GOST 977-75
- 6 Part may be made by machining the material, steel 20 GOST 1050-74, in this case, chamfer 1x45° may be made instead of radii

Material: Casting I OST 3-4365-79
35Л-GOST 977-75

WEIGHT
0.025

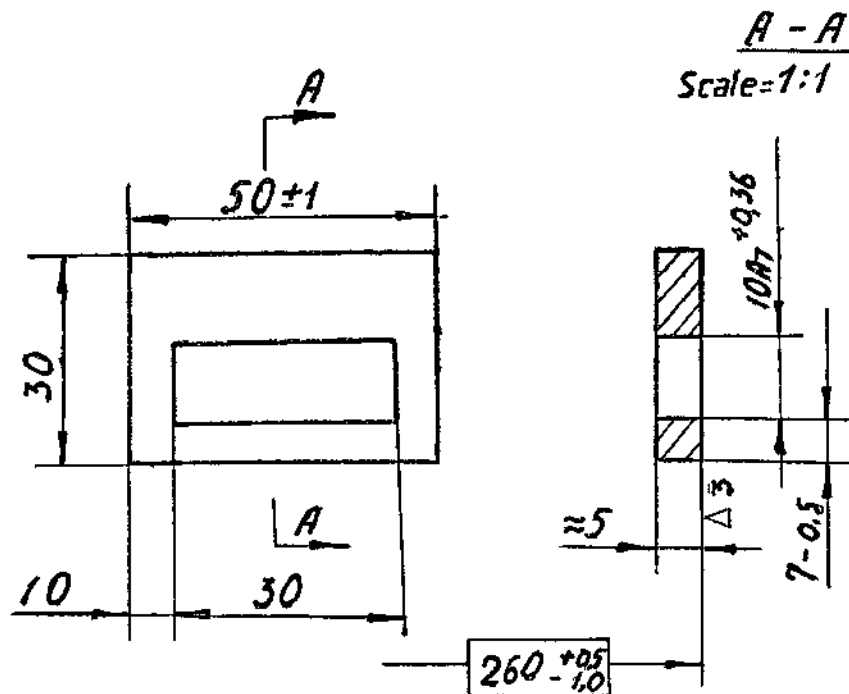
				DGN/R&D AUTHY		CONTRACTOR'S NAME		
				TOL TO JSS 50003		DRN <i>a</i>	CHD <i>gbs</i>	
				MATL		TCD	COMP	
				FINISH		APPD: <i>Am</i>		
						PASSED		
						SEALED		
						CAT. NO		
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.				ISSUE
SCALE 1:1		TITLE		765-89-242				
		PLATE		SHEET 1 OF 1				
				AHSP-CQA(AVL), AVADI				

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

765-89-243

~ Unless other wise specified



- 1) Burrs are not allowed.
- 2) Perform dimensions without deviations with an accuracy of ± 0.5 mm
- 3) Stamping draft and rounding of edges are allowed
- 4) Machine the part in assembly as per dimensions given in 
- 5) Alternate material is steel 10 GOST 1050-74

WEIGHT
0.018

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
					APPD: <i>Am</i>	
FINISH				PASSED		
				SEALED		
				CAT. NO		
SCALE 1:1		TITLE STRIP			DRG. NO. 765 - 89 - 243	
		STEEL 20 GOST 1050-74			SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	

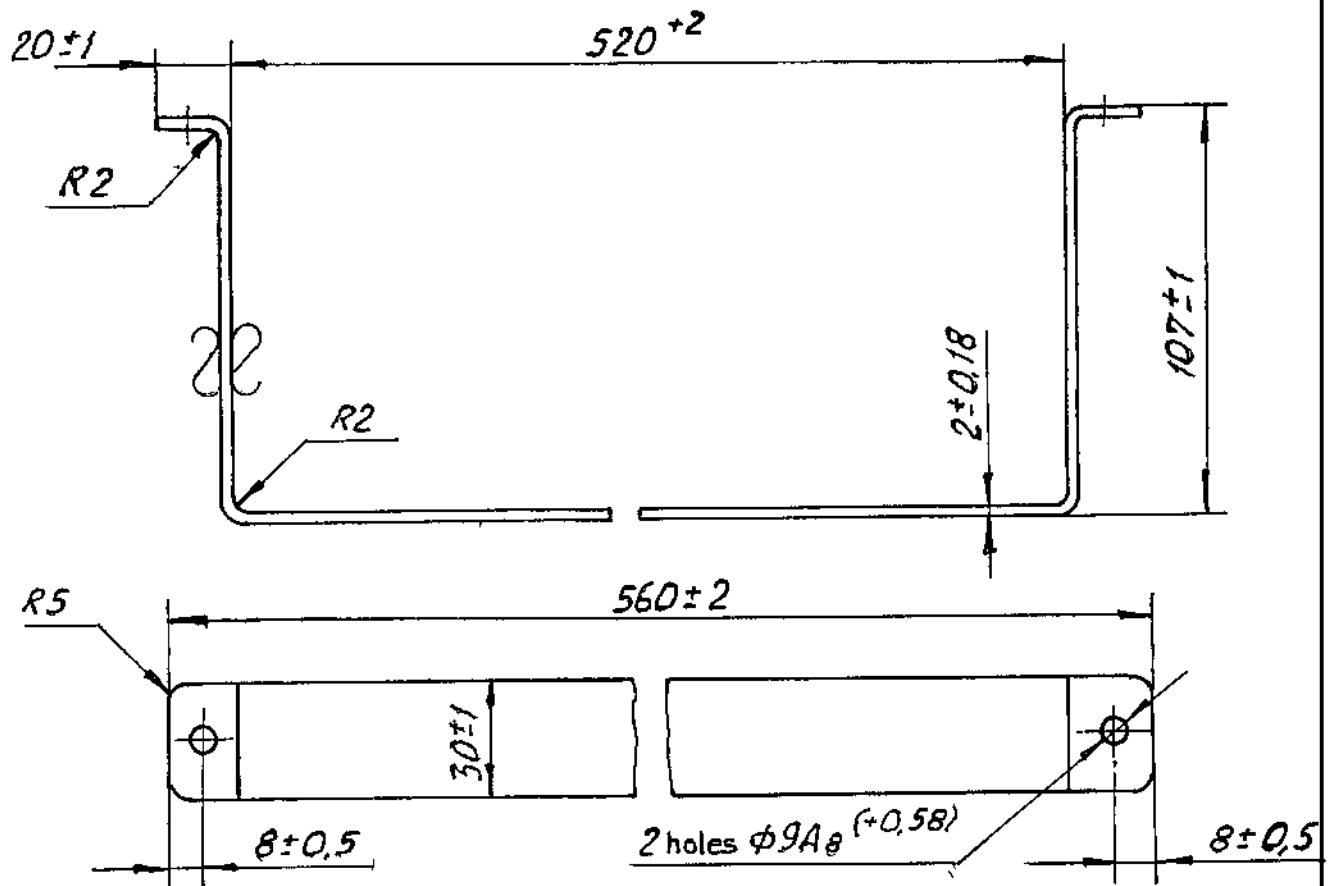
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

765-89-244

(A)



1. Alternate material is steel 08kn, 08nc and steel 10 GOST 1050-74.
2. Warpage of part walls should not exceed 2mm.
3. SUITABLE HOLES (6) TO BE DRILLED AS PER LOCATIONS SHOWN IN DRG.No.765-89-CB215cB-IND FOR SCREWS WOOD No.8 FOR FIXING THE BEADINGS.

(A) GOST

Material: Made from steel 10, GOST 1050-74

WEIGHT

0.36

REF	AUTHORITY	DATE	SIG
(A)	CQAP LETTER No. 247156/CQAP, DI.16-442	6-12-93	

DGN/R&D AUTHY		CONTRACTOR'S NAME	
		DRN	CHD
		TCD	COMP
		APPD:	
TOL TO JSS 50003		PASSED	
		SEALED	
		CAT. NO	
MATL		DRG. NO.	
FINISH		765-89-244	
ISSUE		SHEET 1 OF 1	
ZONE		AHSP-CQA(AVL), AVADI	
BRIEF RECORD		ISSUE	
APPD			
SCALE 1:2		TITLE	
		BASKET CLAMP	

F-

F

E

D

C

13

A

F

F

E

C

E

7

6

5

4

3

3

7

6

5

4

3

7

6

5

4

VIEW B
Scale = 1:1

A-A
Scale 1"=1'

Round-off

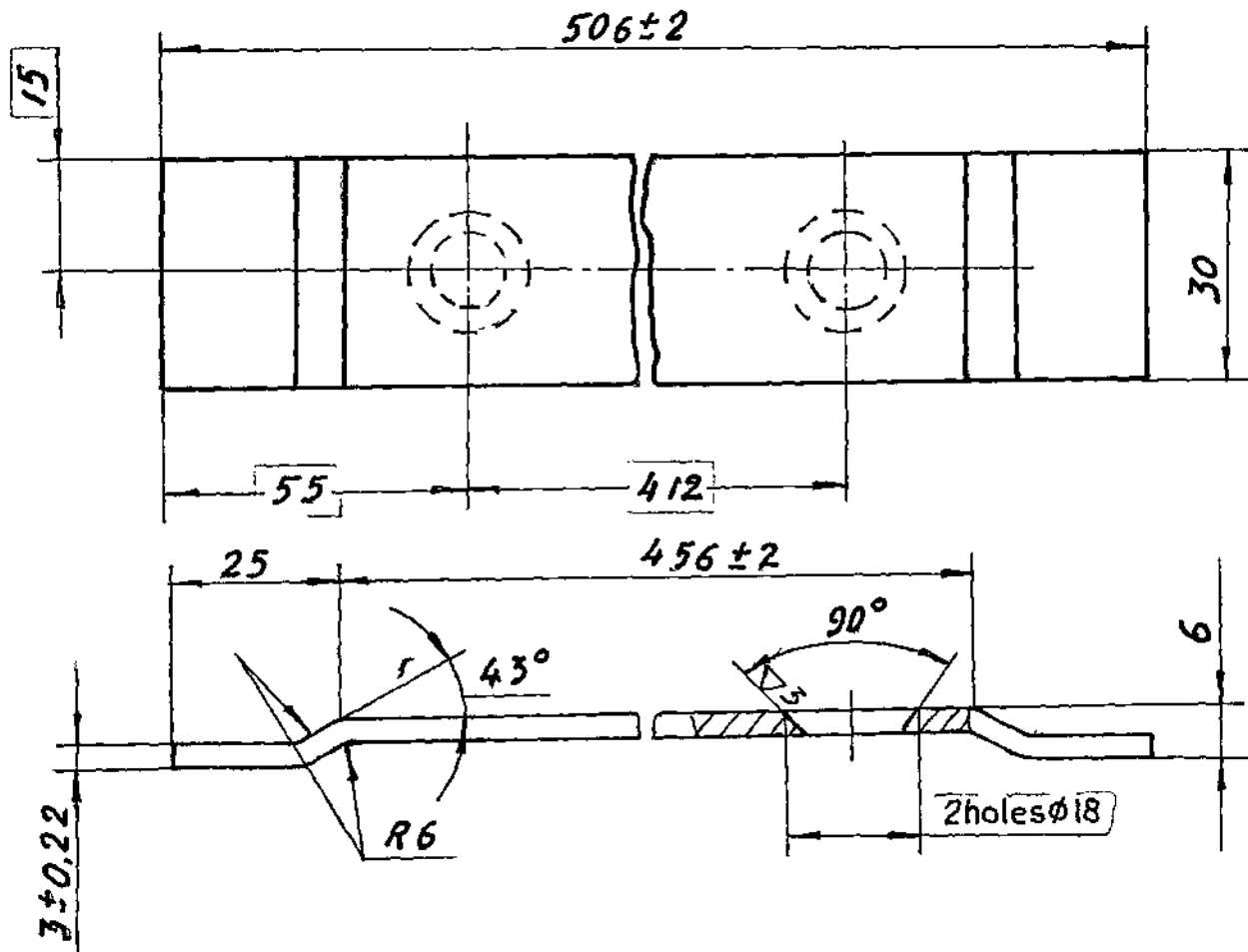
WEIGHT
187

				DGN / R & D AUTHY	CONTRACTORS NAME	
				TOL TO JSS 50003	DRN <i>Q</i>	CHD <i>Q</i>
				MATL :	TCD :	COMP
					APPD : <i>Q</i>	
ISSUE	ZONE	BRIEF RECORD	APPD	FINISH :	PASSED :	
				SEALED :		
				CAT. NO. :		
				DRG. NO.		ISSUE
SCALE		TITLE : <i>FRAME</i>			<i>765-89-245</i>	
		<i>ANGLE PATE 6-32x20x3</i> <i>STILL 3 KN GOST 8510-72</i>			SHEET OF	
					AHSP CQA(AVL), AVADI	

DRG. NO.

947-68-594

~ Unless other
wise specified



1. Burrs are not allowed.
2. Provide dimensions without deviations with accuracy of ± 0.5 upto 80.
3. Machine to dimensions given in in assembly.
4. Alternate material is steel cm2cn, cm5cn, GOST 380-71 and steel 15,20,25 and steel 30 GOST 1050-74.

WEIGHT

0.284

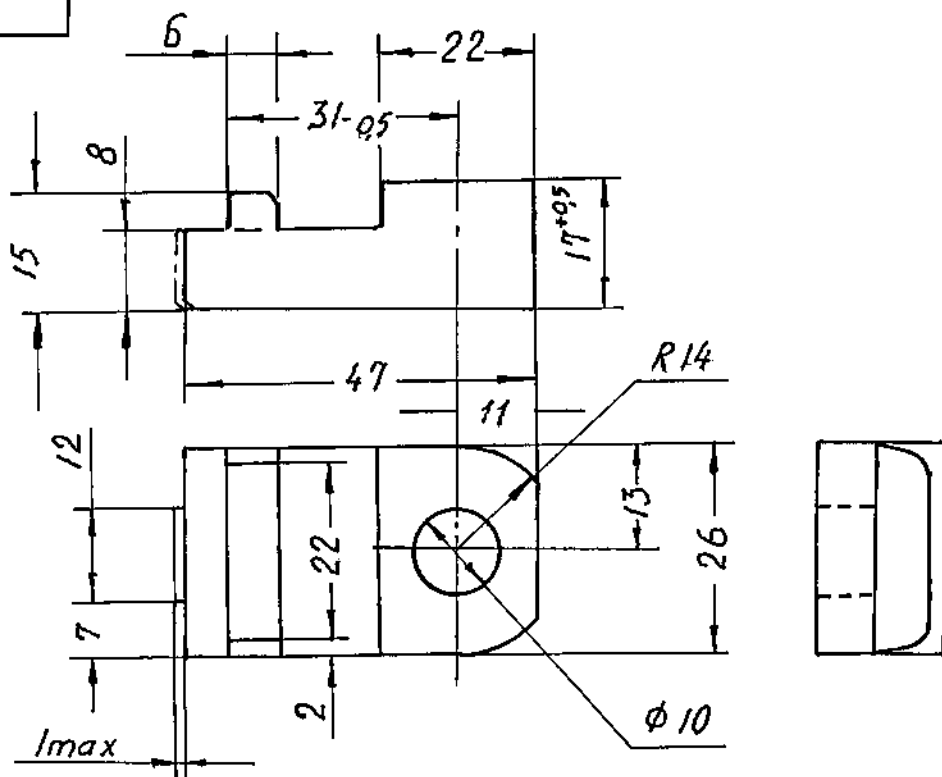
		DGN/R&D AUTHY		CONTRACTOR'S NAME	
		TOL TO JSS 50003		DRN <i>a</i>	CHD <i>[Signature]</i>
		MATL		TCD	COMP
		FINISH		APPD: <i>[Signature]</i>	
				PASSED	
				SEALED	
				CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.	
SCALE 1:1		TITLE		765-89-246	
		STRAP		SHEET 1 OF 1	
		Steel 3cn, GOST 380-71		AHSP-CQA(AVL), AVADI	
				ISSUE	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

192-68-99L

▽3



- 1) Casting radii should not exceed R3 Unspecified radii are R 2.
- 2) Other requirements are as per OST3-4365-79.
- 3) Coating. Zinc-plated, 9 microns thick, chromating.
- 4) Part may be made as per conventional contour.
- 5) Perform dimensions without deviations as per 7 class accuracy, OST 1010.
- 6) Internal surfaces and places of casting defects may not be coated.

WEIGHT

0.135

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>dm</i>	
					PASSED	
					SEALED	
					CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		
SCALE		TITLE			765-89-251	
		LOCK Casting I OST3- 4365-79 30Л - GOST 977-75,			SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	
					ISSUE	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

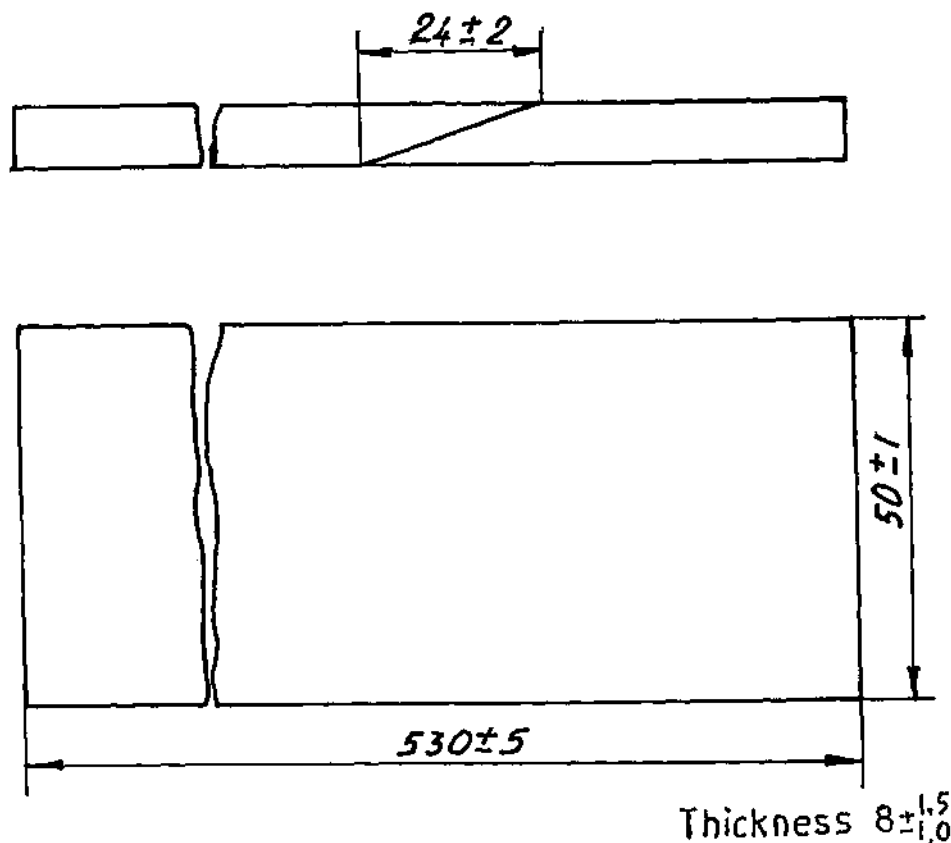
DRG. NO.

765-89-253

Полн. и дата

Время, дата, №, Имя, и дубль

DRG INDIANISED BASED ON RUSSIAN ORIGINAL



1. Cementing along length of 530mm is allowed with adhesive 88Hn Technical specifications TY38-105540-73.

Material: Spongy plate, I Grade,
pressed TY38,105.817-81.

WEIGHT
0.212

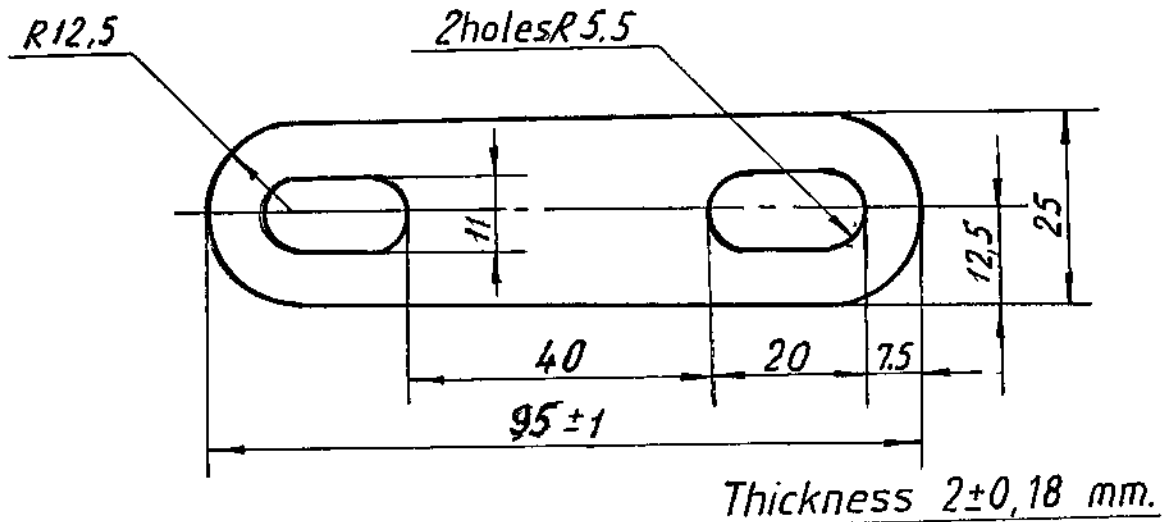
				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
				PASSED		
				SEALED		
				CAT. NO		
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		ISSUE
SCALE 1:1		TITLE GASKET		765-89-253		
				SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		



DRG. NO.

765-89-254

3



- 1) Perform dimensions without deviations with an accuracy of ± 0.5 mm.
- 2) Alternate material is steel $\text{cm}2$, $\text{cm}3$, $\text{cm}5$ GOST 380-71 and steel 15, 20, 25 and steel 30 GOST 1050-74
- 3) Burrs are not allowed.
- 4) Coating: ГОП 0
- 5) Coating, ГОП 4 noc-40 GOST 21930-76 is allowed

WEIGHT
0.025

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>am</i>	CHD <i>am</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>am</i>	
					PASSED	
				SEALED		
				CAT. NO		
ISSUE	ZONE	BRIEF RECORD	APPD	DRG. NO.		ISSUE
SCALE 1:1		TITLE GASKET		765-89-254		
		STEEL 3 kn, GOST 380 - 71		SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

DRG. NO.

99Z-68-99L

USED ON
675-89-C52

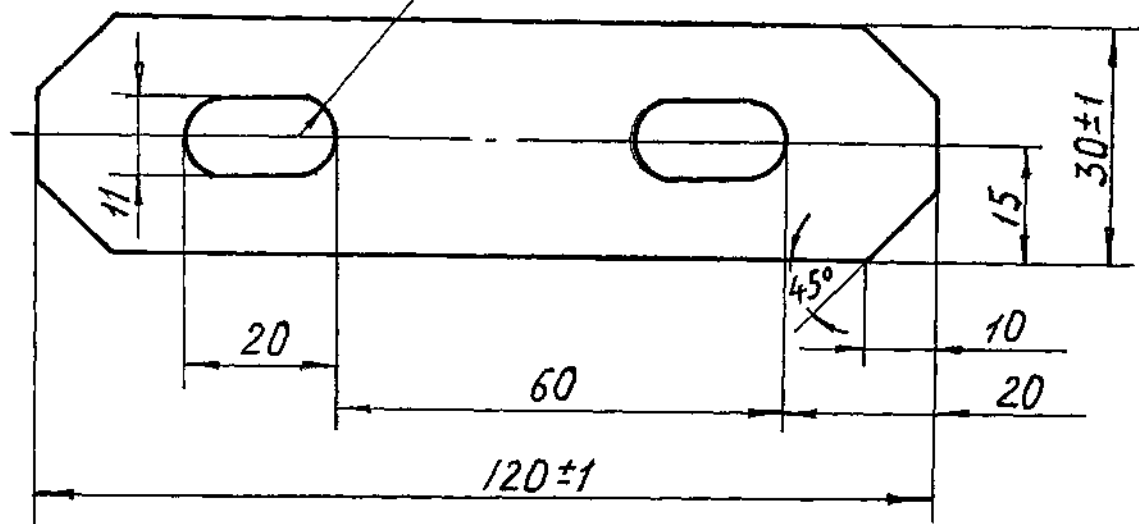
1 1

2

USED ON
765-89-C55

1 1

2 holes R5.5



1) Burrs are not allowed.

②
THICKNESS = 3 ± 0.22 2) Perform dimensions without deviations with an accuracy of ± 0.5 mm

3) Alternate material is steel cm2, cm3, cm5 GOST 380-71 and steel 15, 20, 25, and steel 30 GOST 1050-74

4) Coating :- TOP.0.

5) TOP. 4noc GOST 21930-76 coating is allowed.

AMDT. REF. ORDNANCE FACTORY PROJECT, MEDAK

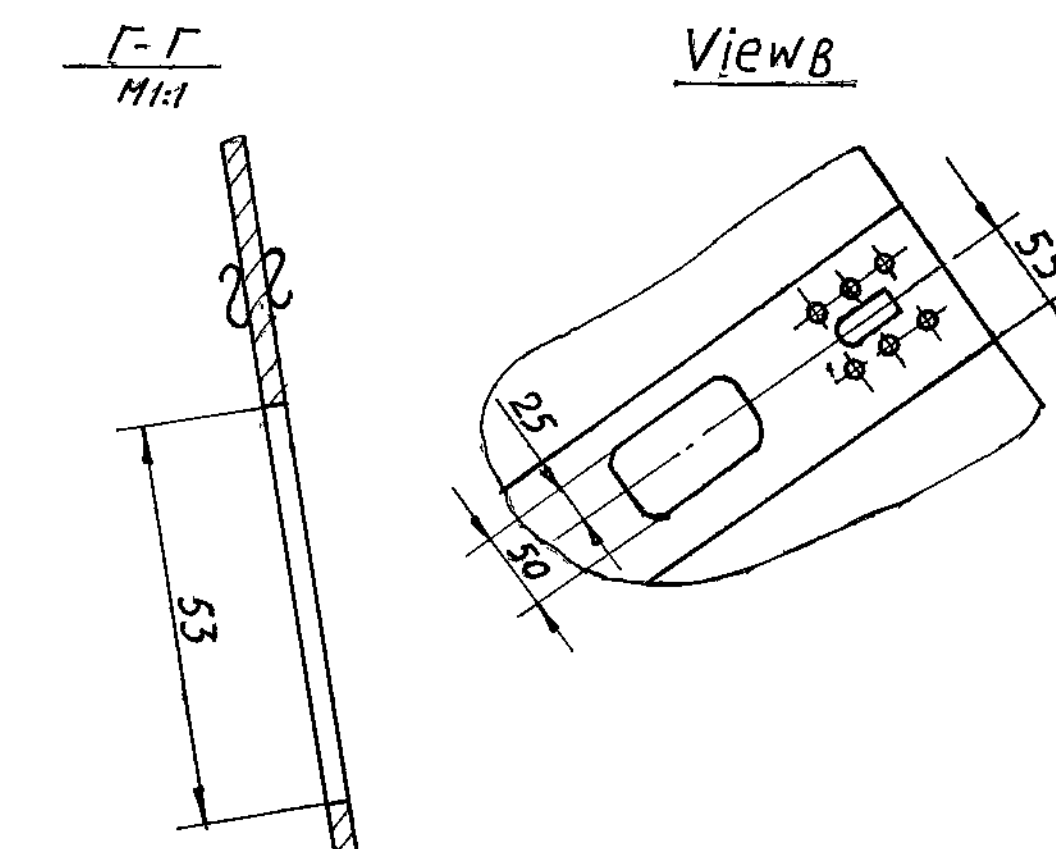
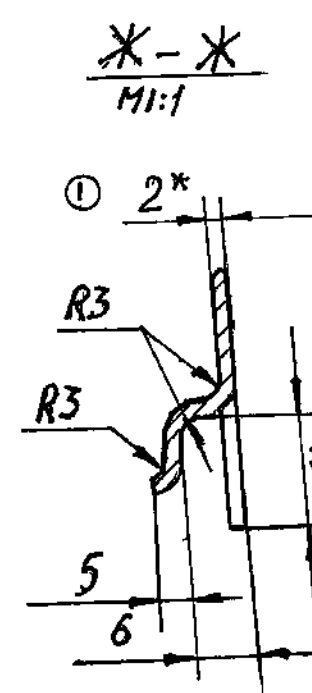
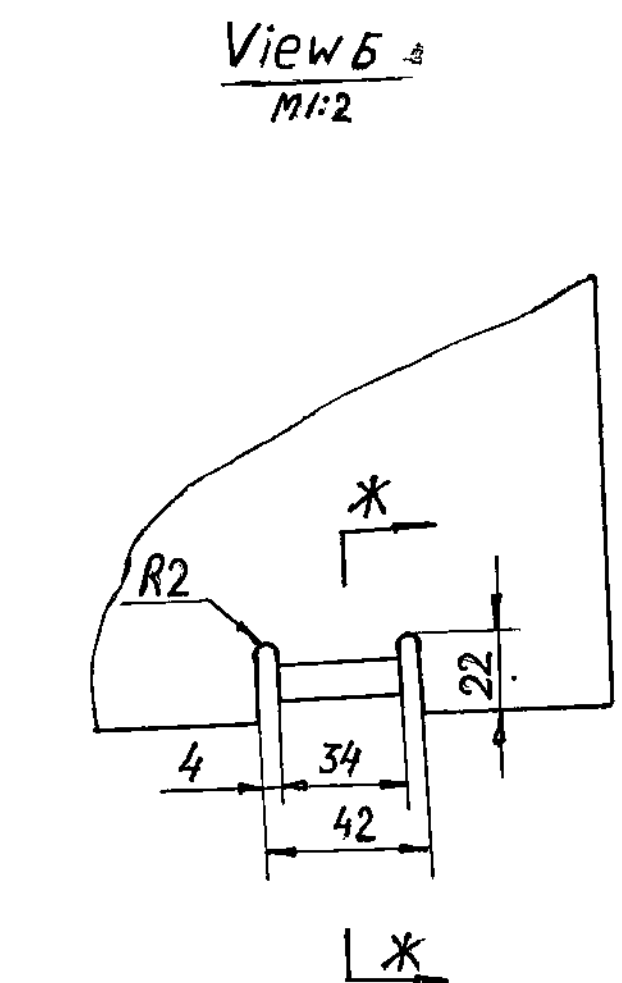
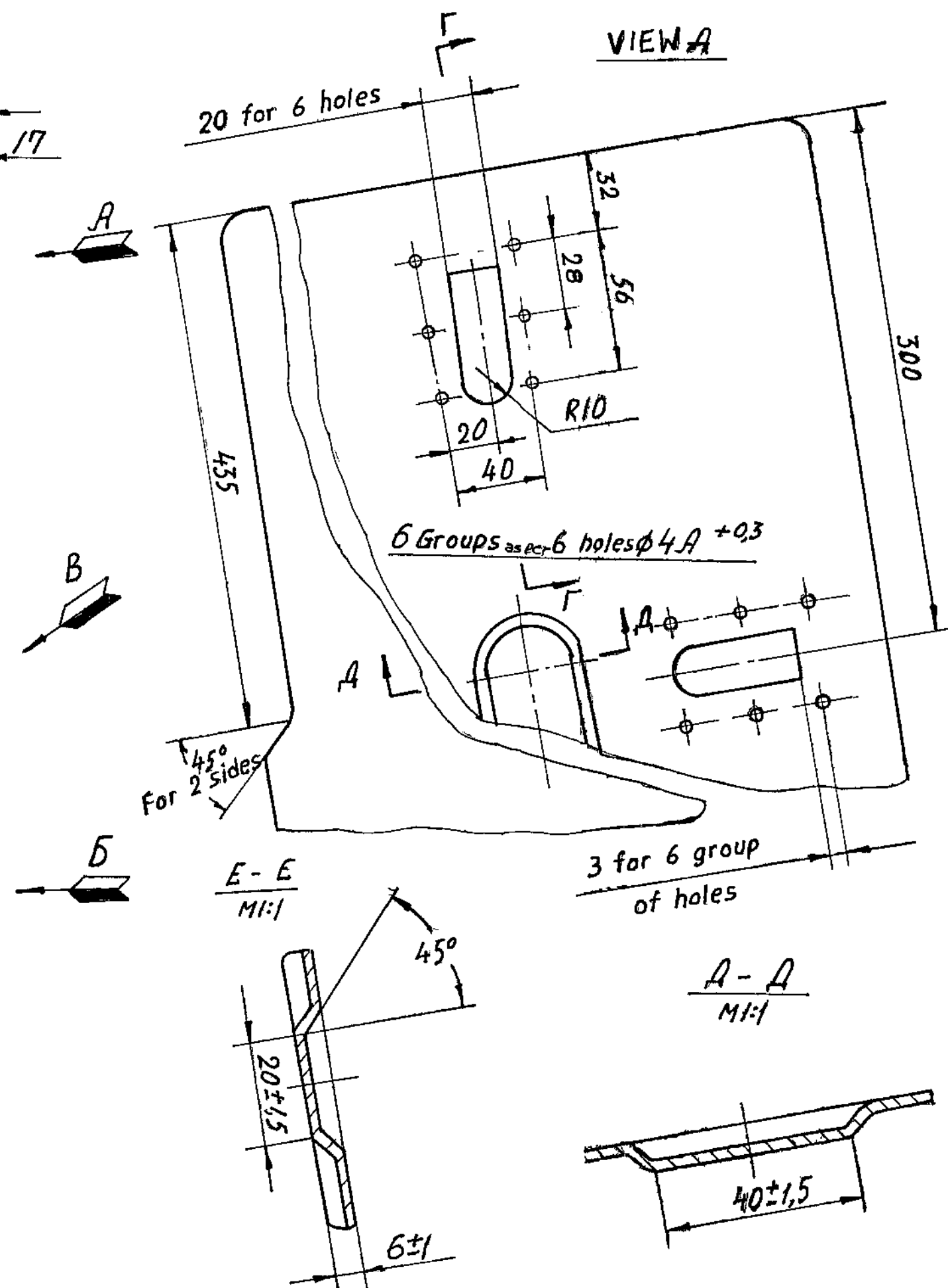
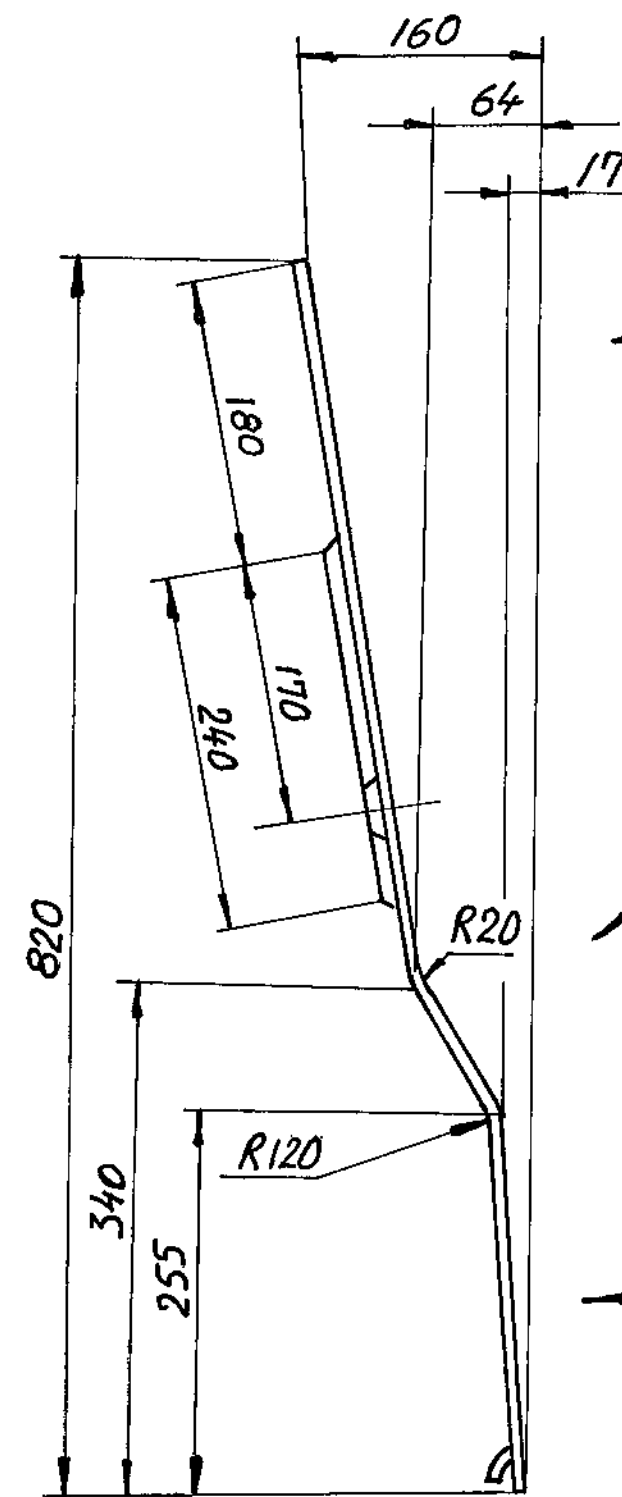
LT. No. 0FPM/86865/89-90/PDO/DESIGN. Dt. 16.5.89.

WEIGHT

0.08

				DGN/R&D AUTHY		CONTRACTOR'S NAME	
				TOL TO JSS 50003		DRN <i>a</i>	CHD <i>g</i>
				MATL		TCD	COMP
				FINISH		APPD: <i>Am</i>	
				PASSED			
				SEALED			
ISSUE		ZONE		BRIEF RECORD		CAT. NO	
SCALE 1:1		TITLE GASKET		DRG. NO. 765-89-256		ISSUE	
		STEEL 3cn GOST 380-71.		SHEET 1 OF 1			
				AHSP-CQA(AVL), AVADI			

DRG INDIANISED BASED ON RUSSIAN ORIGINAL



1. Burrs are not allowed.
2. Perform dimensions without deviations with an accuracy of $\pm 0,5$ mm for dimensions up to 80 mm; ± 1 mm for dimensions above 80 mm to 200 mm; $\pm 1,5$ mm for dimensions above 200 mm to 500 mm; ± 2 mm for dimensions above 500 mm.
3. Displacement of axes of holes from true position should not exceed 0,25 mm.
4. Unspecified radii are R4.
5. Coating: Anodically oxidized, chromitized or chemically parkerized, light blue.
6. Alternate material is -AM r S GOST 4784-74.
7. Dimension marked with * is given for reference.

WEIGHT
2.72

2

				DGN / R & D AUTHY		CONTRACTORS NAME	
				TOL TO JSS 50003		DRN <i>e</i>	CHD <i>g</i>
				MATL	TCD	COMP	
					APPD <i>RM</i>		
				FINISH	PASSED		
SEALED							
ISSUE	ZONE	BRIEF RECORD	APPD			CAT NO	
SCALE 1:5		TITLE		<i>COVER</i>		DRG NO	ISSUE
		765-89-257					
		SHEET 1 OF 1					
				AHSP COA(AVL) AVADI			

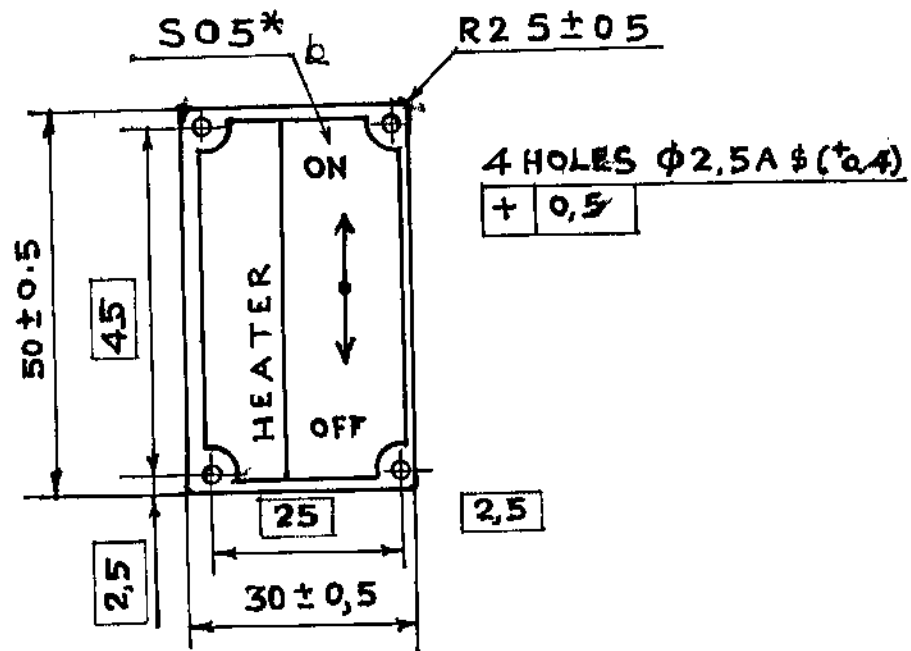
Sheet AMr65 M-
~~FOET~~ 21631-76
GOST

4 - 765 122-701 (4/25)

DRG. NO.

992-68-59L

R2 80 (W)



1# ALTERNATE MATERIAL IS BRASS SHEET, MARK JL 63 AND
JL 68 GOST 15527-70

2# PHOTO CHEMICAL PICKLING AS FOLLOWS

- a) BACKGROUND OF FACING SURFACE SHOULD BE BLACK
b) INSCRIPTIONS, LETTERS, SYMBOLS SHOULD BE OF
METALIC COLOUR

3 COAT FACING SIDE OF INSTRUCTION PLATE WITH
COLOURLESS VARNISH, HU-62, OST 6-10-391-74
IT IS ALLOWED TO COAT FACING SIDE OF INSTRUCTION PLATE
WITH COLOURLESS VARNISH TO-283 GOST 5470-75

5 DIMENSION MARKED WITH * IS GIVEN FOR REFERENCE

SHEET A 16 AM-05
FOCT 21631-76
GOST

WEIGHT
0.002

				DGN/R&D AUTHY		CONTRACTOR'S NAME	
				TOL TO JSS 50003		DRN <i>e</i>	CHD <i>[Signature]</i>
				MATL		TCD	COMP
				FINISH		APPD: <i>[Signature]</i>	
ISSUE		ZONE	BRIEF RECORD	APPD	PASSED		CAT. NO
SCALE		TITLE				DRG. NO.	
		INSTRUCTION PLATE				765-89-266	
						SHEET 1 OF 1	
						AHSP-CQA(AVL), AVADI	
						ISSUE	

ALL DIMENSIONS IN mm

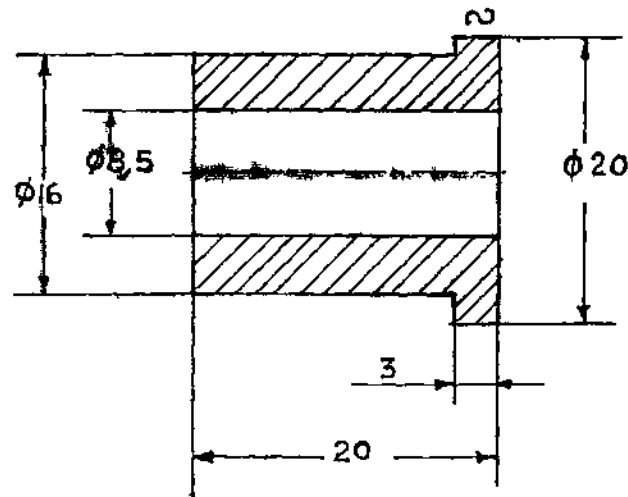
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

830M VNOM	UNBNYSN	ЛЛАНСБУДОМА
W 186 YI		

DRG. NO.

16Z-68-991

▽ 3 (▽)

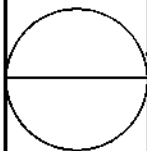


1. ALTERNATE MATERIAL IS AK 8 GOST 4784-74
- 2 UNSPECIFIED. LIMIT DEVIATION OF DIMENSION ARE AS FOLLOWS: FOR HOLES - AS PER A7, SHAFTS - AS PER B7
- 3 COAT, EXCEPT FOR INSIDE SURFACES OF PART WITH PRIMER $\phi\lambda-03$ K GOST 9109-81 AND PAINT WITH ENAMEL $\phi\lambda-223$, WHITE-1, GOST 14923-78

WEIGHT
0.01

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME				
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>			
				MATL	TCD	COMP			
					APPD: <i>dm</i>				
				FINISH	PASSED				
SEALED									
				CAT. NO					
SCALE 2:1		TITLE BUSHING BAR AIT-20 GOST 21488-76		DRG. NO. 765-89-291 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI					
				<table border="1"> <tr> <td>ISSUE</td> <td></td> </tr> <tr> <td></td> <td></td> </tr> </table>		ISSUE			
ISSUE									

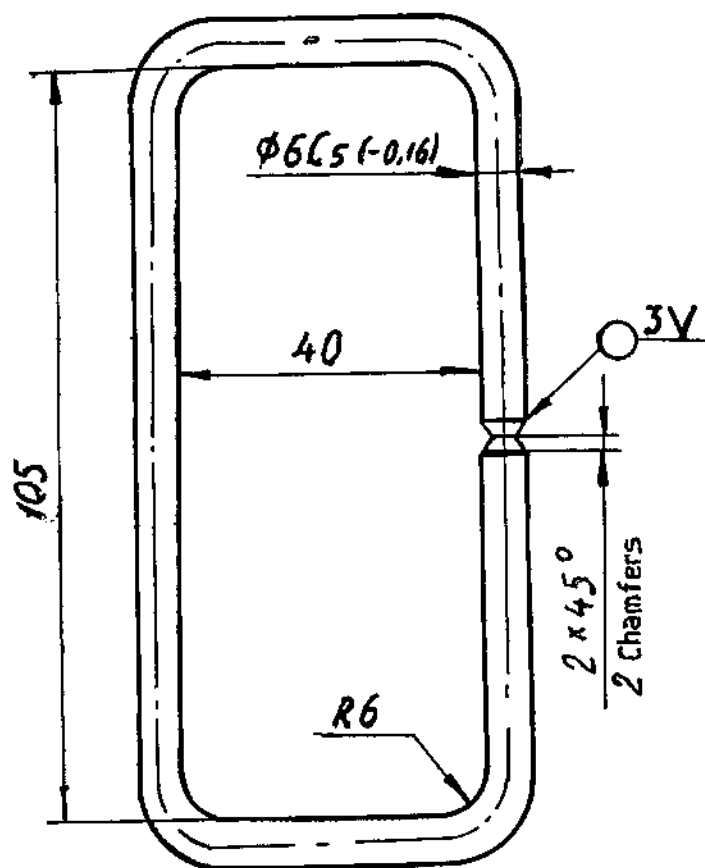
DRG INDIANISED BASED ON RUSSIAN ORIGINAL



DRG. NO.

765-89-293

2



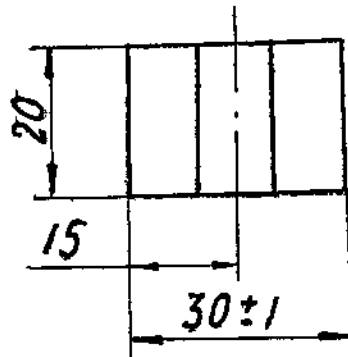
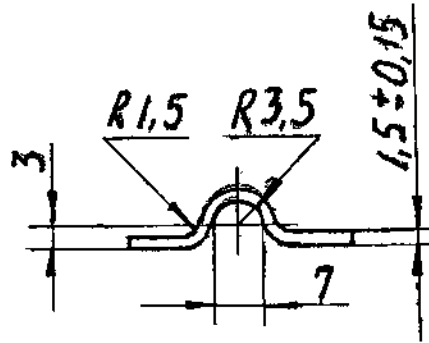
1. Unspecified limit deviations of dimensions are $\pm 1.5\text{mm}$.
2. Dimensional change of diameter is allowed at bending places

WEIGHT
0.046

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>Q</i>	CHD <i>Q</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Rm</i>	
ISSUE	ZONE	BRIEF RECORD	APPD		PASSED	
SCALE 1:1		TITLE HANDLE			SEALED	
		GOST Steel 20 ГОСТ 1050-74			CAT. NO	
					DRG. NO.	
					765-89-293	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	
					ISSUE	

DRG. NO.

765-89-294

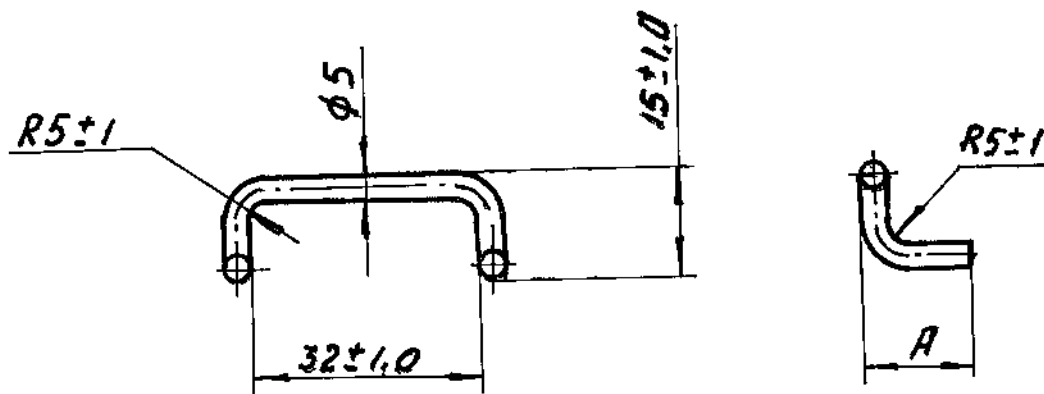


1. Alternate material is steel 08kn, 08nc and steel 10 GOST 1050-74.
2. Unspecified limit deviations of dimensions are $\pm 0,5\text{mm}$.

				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>
				MATL	TCD	COMP
					APPD: <i>Am</i>	
				FINISH	PASSED	
ISSUE	ZONE	BRIEF RECORD	APPD		SEALED	
SCALE		TITLE			CAT. NO	
		HINGE Steel 10kn ГОСТ 1050-74			DRG. NO.	
					765-89-294	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	
					ISSUE	

DRG. NO.

881-09-59L

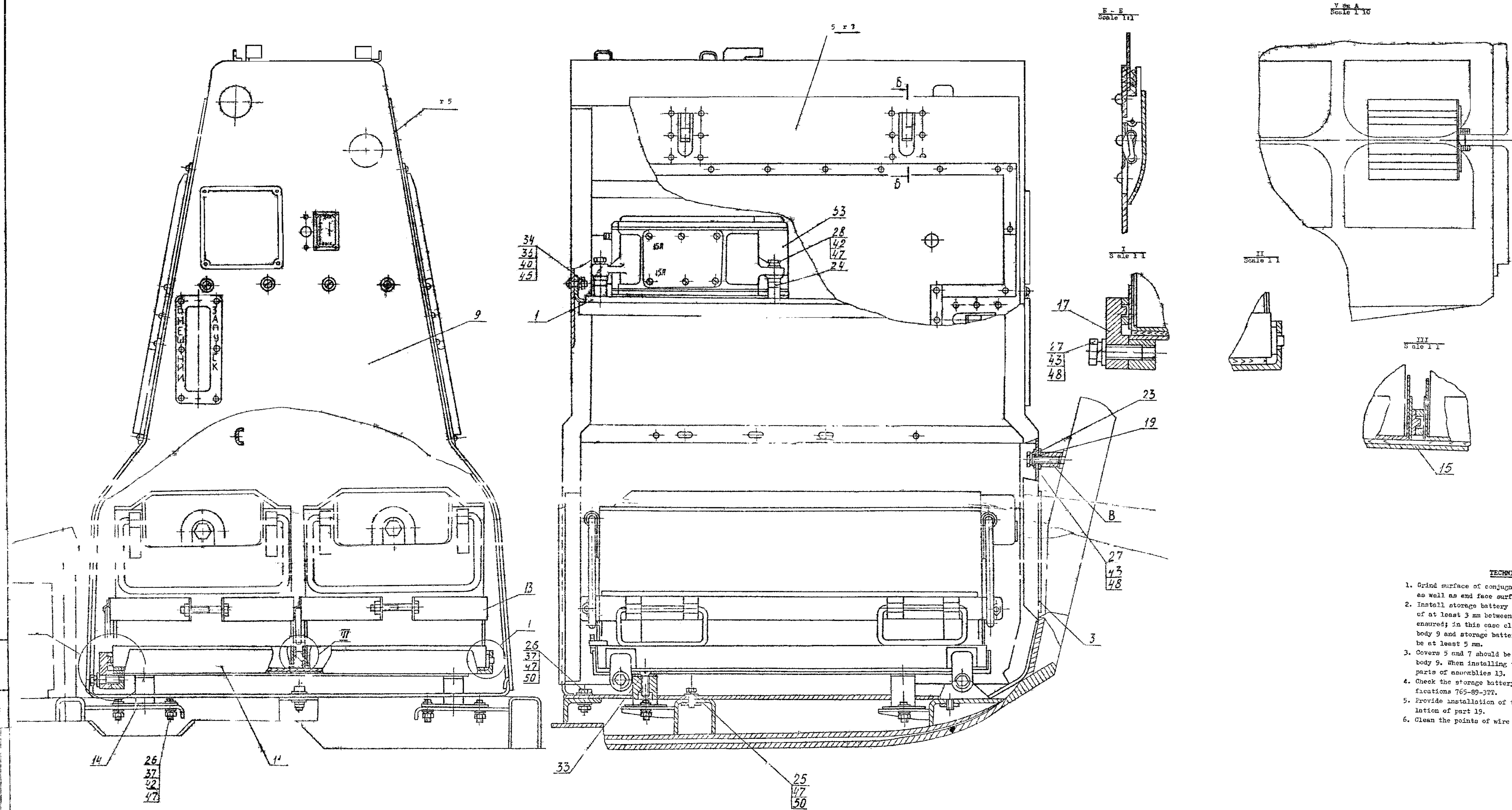


- 1 Remove sharp edges
2. Mutilation is allowed in bending places and at ends

Designation	A	Weight
765-60-188	15±0.5	0.005
-01	25±0.5	0.006

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

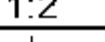
				DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>[Signature]</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>[Signature]</i>	PASSED
ISSUE	ZONE	BRIEF RECORD	APPD		SEALED	
SCALE 1:1		TITLE CLAMP Wire 5CB, AMΓ6 GOST 7871-75			CAT. NO	
					DRG. NO.	ISSUE
					765-60-188	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	



TECHNICAL CONDITIONS

1. Grind surface of conjugation of body 9 with parts 19 and 23 as well as end face surfaces of bosses B to bright metal.
2. Install storage battery frame 11 in body 9 so that clearance of at least 3 mm between the bundle of wires and frame 11 is ensured; in this case clearance between the front wall of body 9 and storage battery frame of basket 765-89 cd215 should be at least 5 mm.
3. Covers 5 and 7 should be delivered for assembly body 9. When installing the covers, they should not touch the parts of assemblies 13.
4. Check the storage battery charging system according to Specifications 765-89-3TT.
5. Provide installation of the container in the article by installation of part 19.
6. Clean the points of wire grounding to bright metal.

WEIGHT
159.72

				DGN/R & D AUTHY	CONTRACTORS NAME	
				TOL TO JSS 50003	DRN 	CHD 
				MATL	TCD	COMP
				FINISH	APPD 	
ISSUE ZONE	BRIEF RECORD	APPD		PASSED		
				SEALED		
				CAT NO		
SCALE 1:2	TITLE POWER SUPPLY SYSTEM			DRG NO 675-89-C62 C6	ISS	
				SHEET 1 OF 1		
				AHSP COIAVLI AVADI		