1. Drawing no. - ARDE 9707 00 06 00 00 000 00TA

The Copper cone assembly consists of the following components.

Sl No	Assembly/ Components	Drawing Numbers/ Part No	Quantity
1.	Plate	9707 00 06 00 00 001 00TA	1
2.	Handle	9707 00 06 00 00 002 00TA	1
3	Stud Arming	9707 00 06 00 00 003 00TA	1
4	Pin (Stop Arming)	9707 00 06 00 00 004 00TA	1
5	Pin (Battery Lid)	9707 00 06 00 00 005 00TA	2
6	Pin (Stop Handle)	9707 00 06 00 00 006 00TA	1
7	Rivet	9707 00 06 00 00 007 00TA	1
8	Washer	9707 00 06 00 00 008 00TA	1
9	Rod	9707 00 06 00 00 009 00TA	1

The method of material specification, Inspection procedure and acceptance criteria for components are described in following QAP's

Sl No	Assembly/ Components	QAP No.
1.	Plate	S-I/CM/IMMK II/QAP/01
2.	Handle	S-I/CM/IMMK II/QAP/01
3	Stud Arming	S-I/CM/IMMK II/QAP/01
4	Pin (Stop Arming)	S-I/CM/IMMK II/QAP/01
5	Pin (Battery Lid)	S-I/CM/IMMK II/QAP/01
6	Pin (Stop Handle)	S-I/CM/IMMK II/QAP/01

7	Rivet	S-I/CM/IMMK II/QAP/01
8	Washer	S-I/CM/IMMK II/QAP/01
9	Rod	S-I/CM/IMMK II/QAP/01

.

2 Method of Manufacture : NIL

3 Receiving inspection : NIL

4 In-Process Inspection : NIL

5 Stage Inspection : NIL

6 Final Inspection : Lot Size 500 Nos.

6.1 Visual Examination: - Ensure the fitment & Movement of Handle should be sufficiently smooth. Fitment to be carried out without any rectification to the components.

6.3 Tests on Finished Items :-

6.3.1 Details of Tests / Checks on Finished Items and Acceptance Criteria:

Sl. No	Test / Check	Sample Size	Test method	Acceptance Values
1	Fitment test	10 Nos	As per drawing No. : ARDE 9707 00 06 00 00 000 00TA	To pass the test
2	Distance 30.0 mm	10 Nos	General Engineering Method	To pass the test

7 Other information: As given in drawing