

MATERIAL :- NYLON 6 (WITHOUT GLASS FILLED)
TO SATISFY THE FOLLOWING
PHYSICAL PROPERTIES :-

CHARACTERISTICS		UNIT	REQUIREMENTS
1.	SPECIFIC GRAVITY		1.08 ±0.02
2.	MELTING POINT	(Deg. C)	215 TO 225
3.	WATER ABSORPTION	(%)	0.7 MAX.
4.	TENSILE STRENGTH	(Mpa)	50 MIN.
5.	ELONGATION AT BREAK	(%)	60 MIN.

STEEL INSERT SHOULD NOT BE ABOVE
THE LEVEL OF PLASTIC SURFACE.

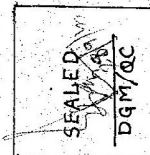
MACHINING IS PERMISSIBLE TO MAINTAIN
THE DIMN.

COLOUR:-

COLOUR : DARK BLUE GREY
COLOUR CODE 695 TO SPCL IS 5:2007
ADDITION OF PIGMENT NOT PERMITTED

COATING: —

VAPOUR COATING IN DARK BLUE GREY
COLOUR CODE 695 TO SPCN IS 5:2007
OR MRF SHADE NO. BLACK 600 WITH
MATT FINISH



ASSY. DRAWING NO.:-

**INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE**

TEAR GAS GUN
FORE GRIP MOULDING

SCALE
1:1



DRAWING No.

TGG-601

SHEET-1 OF-1

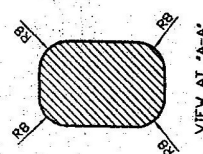
2013	NAME	DATE
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M HAIT

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प्रमाणित प्रति / CERTIFIED COPY OF
इंडिया गेज आउट / गेज सिडनूल
DRG / LAYOUT / GAUGE SCHEDULE
दिनांक / AT THIS DATE.....
ओ जी सी / OGC
गईडनूल फैक्ट्री, इशापूर
RIFLE FACTORY, ISHAPORE



VIEW AT "A-A"

Verified 11/28/11