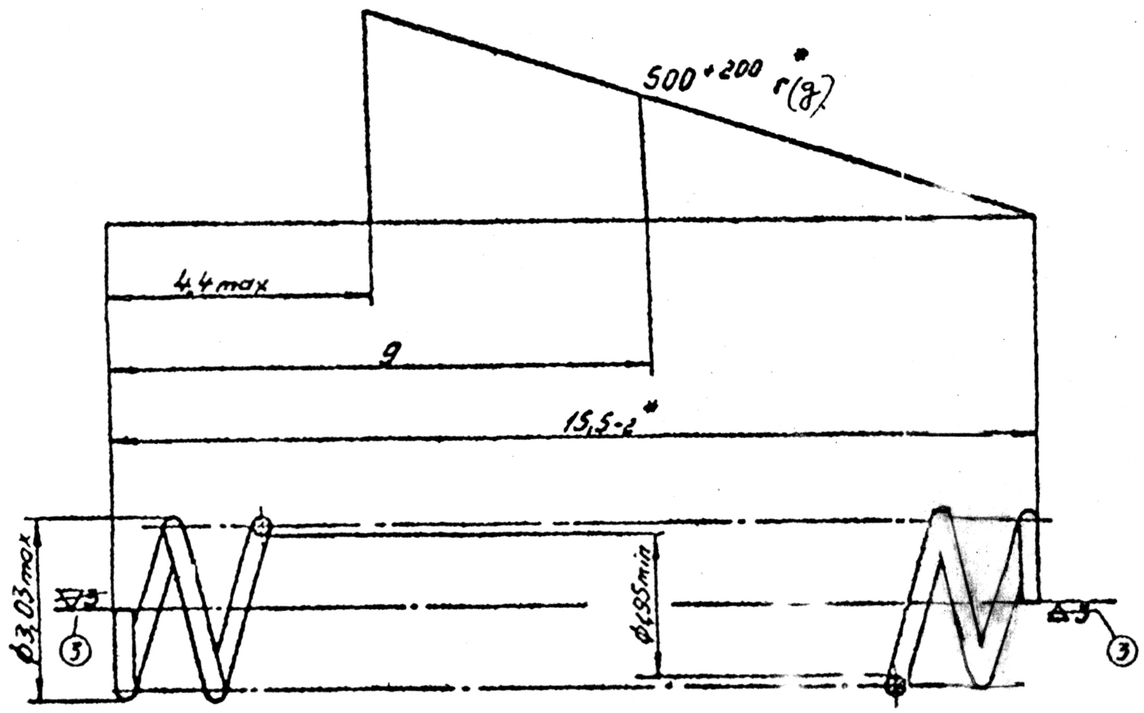
ЕСКД

БШ8.384.007

9-04449



1. Alternate material is wire 0,35 ПП, 0,36 ПП, 0,36 ОВП TY 14-4-373-73.
2. *Dimensions are subjected to total checking.
3. Length of straighten spring $L = 110$ MM.
4. Number of working coils $n = 9,5 \pm 0,5$.
5. Total number of coils $n_1 = 10,5 \pm 0,5$.
6. Coiling direction right hand or left hand.
7. Projection of extreme coils beyond external diameter is not allowed.
8. Extreme coils should be tightend. Contact of coils is not allowed.
9. Coating - Chemical oxidation instrument oil НВП/GOST 1805-76.
10. Necessasity of low-temperatur tempering is sent by manufacturing plant.
11. Other requirements are as per OST B 84-264-81.
12. INDIGENOUS MATL:-

IS 4454 Pt-1-2001 REAFFIRMED 2005 GRADE DH

05-01-2011	DGOA S O Sec I Chap 10 para 40	Drg.scan,clean & edit without change & m/c replaced in supersession of existing dilapidated copy of same No		
08-10	DC 37271-A	INDIGENOUS MATL ADDED AS NOTE № 12		
24-87	DCI 34241-A	DRG PROV. SEALED		
DATE	AUTHORITY	REVISION	SIG AISP	SIG DC

SNC SHT. DOC NO.	SIGN	DATE
DRAWN		
EDT/CHKD		
F/M, DC		
DIV.OFFR		
NAME	SIGN	DATE

Обозначение по единому классификатору

APPROVED FF COA(A)

AHSP COA(A) KIRKEE

9-04449 | 9-K-841

БШ8.384.007

TF - 017

SPRING

Wire 0,35 ОВП TY 14-4-373-73

SHEET	WEIGHT	LG
1	0,06г	1
TOTAL		

ORDANANCE FACTORY PROJECT HYDERABAD

Перв. примен. | Справ. № | Подп. и дата | Инв. № дубл. | Взам. инв. № 20964 | Инв. № подл. 21840