


PRE-QUALIFICATION CRITERIA FOR PUBLISHING IN ADVANCE VENDOR REGISTRATION
Ref: MM Lr. No. EFA/DM/OTE/014, Dt: 08.10.2021

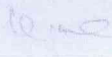
Item details


LF No.	621 106 2500
Nomenclature	Head Cover LH
Drawing Number	SB 306-09-10

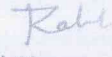
Mandatory Requirements

1. The firm should be in-line with manufacturing and supply of Aluminium casting products.
2. The firm should have In-house facility to manufacture the casting of Cylinder Head Cover (LH) as per drawing and specifications(TTM 27-87)
3. The firm should have SPM and other machineries for machining the Cylinder head castings. Accessories : studs & bush can be outsourced if necessary.
4. The firm should have heat treatment facility or tie-up with reputed heat treaters who are performing the job in the highest level and maintaining clear records for traceability of the lot.
5. In-house facility for complete inspection of Cylinder Head Cover.
6. Should have pressure testing facility to ensure air-tightness as per specification.
7. Should have complete inspection facility including checking of surface flatness and roughness.
8. Firm should have traceability of all its production & supplies to facilitate proper investigation if a product lot is found defective.
9. Firm should practice modern methods in preservation of raw material, transportation and preservation of finished goods and packing and forwarding of stores to EFA to avoid any damage.

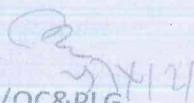

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Approved/Not approved


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