

I-2091

ALBUM

Technical documentation for article "84/0848711-03-Lb-40007"  
Technical description and instructions for operation.

LIST

450-033TY

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"84/0848711-03-Ib-40007".

No. of drawings, assemblies, articles	Description of the document	No. of drawings (Process sheets)	Number of sheets in 1 copy	Remarks
Technical description, instructions for operation	Relays P9-C48, <del>C48</del> , P3-C48-T, <del>C48-T</del>		9	910.450.033TY

Total No. of sheets 9

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RELAYS P9C48, P9C48-T

TECHNICAL DESCRIPTION, INSTRUCTIONS FOR OPERATIONRELAYS P9C48, P9C48-T1. Introduction:

Relays P9C48, P9C48-T electromagnetic, weak current, sealed, neutral, double-throw DC single stable with two switching contacts are intended for DC and AC electrical circuits switching with frequency upto 1100Hz.

As per the electrical parameters and design characteristics the relays are subdivided for versions.

Relays are classified as per the fastening method.

P9C48A - Without angle-pieces

P9C48b - with angle pieces

## 2. TECHNICAL REQUIREMENTS

2.1 Relays maintain the efficiency and electrical parameters in the following effecting conditions:

- Vibratory loads from 5Hz to 50Hz with amplitude upto 2mm;

from 50Hz to 1500Hz with acceleration upto  $294\text{m/s}^2$ ;

from 1500Hz to 3000Hz with acceleration upto  $196\text{m/s}^2$ ;

- Impact loads.

multiple impacts with acceleration upto  $341\text{m/s}^2$ ;

linear centrifugal loads upto  $980\text{m/s}^2$ ;

- Acoustic noise

level of sound pressure should not exceed 130dB in the frequency range (100 to 10000)Hz;

- Cyclic effects of limiting values of ambient temperature from minus  $60^{\circ}\text{C}$  to plus  $85^{\circ}\text{C}$ .

2.2 Relay P9C48-T should maintain the parameters within the limits of specified norms after the effect of the following factors on them:

static effect of dust,

Mould;

Saline fog.

2.3 Insulation resistance between the current carrying circuits of the relay and also between the current carrying circuits and body should be at least:

- 200meg Ohms - in normal climatic conditions (de-energized windings.)
- 20 meg Ohms - at maximum temperature(after holding the winding under working voltage).
- 10 Meg Ohms - in conditions of increased humidity for relay P $\ominus$  C48-T.
- 5 Meg Ohms - after static effect of dust, moulds, saline fog.

2.4 Electrical insulation.

2.4.1 Electrical insulation between the current carrying circuits of the relay and also between the current carrying circuits and body should withstand test voltage;

- 500V - in normal climatic conditions;
  - 300V - in conditions of increased humidity,
  - 200V - at lowered atmospheric pressure.
- for relay P $\ominus$  C48-T
- 200V - after static effect of dust, moulds, saline fog.

~~3.0~~

2.5 Mass of the <sup>relay</sup> relay should not exceed. P $\ominus$  C48-A, P $\ominus$  C48A-T - 15.5G; P $\ominus$  C48b, P $\ominus$  C48b-T - 17g.

2.6 Working position of the relay - any.

3. Instructions for wiring

3.1 Soldering of wiring conductors to the leads of the relay should be carried out at a distance of atleast 2mm from the base of the relay.

3.2 While soldering the wires to the relay leads, observe strictly that no flux or solder fall on the base of the relay.

Solution of resin in alcohol should be used as soldering flux.

3.3 Power of the soldering iron should be sufficient for heating and melting of solder and not exceed 100W. Time required for continuous heating while soldering each lead should not exceed 5s.

3.4 Total section of conductors to be soldered to the relay lead of should not exceed  $0.5\text{mm}^2$ .

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3.5 Maximum number of wires to be soldered to one lead should not exceed three.

3.6 While straightening the wiring the tensile force of wires should not exceed 9.8N.

#### 4. INSTRUCTIONS FOR OPERATION.

4.1 Reliability and durability of relay in the apparatus are ensured by correct selection of modes and their operating conditions.

4.2 Use of relay in the apparatus in foundry mechanical and climatic conditions is not recommended.

4.3 Measures, ensuring minimum temperature for heating of relay body, should be taken while operating.

##### Measures

Such measures are:-

Improvement of ventilation, efficient arrangement of relay in the apparatus and also use of heat removing panels and screens

#### 5. Storage and transportation.

5.1 Relays in the package of the manufacturer should be stored in closed premises at temperature from 5°C to 35°C and relative humidity (65±15)%.

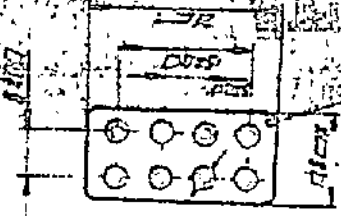
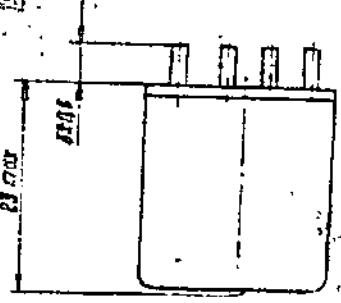
Premises, where the relays are stored, should be protected from ingress of fumes of acids, alkalies or other chemically active substances affecting the preservation of relays.

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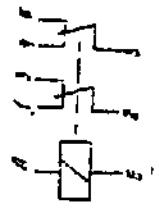
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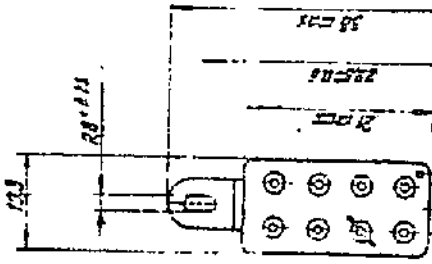
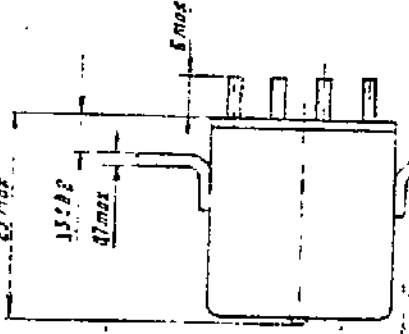
Relay P2C 48A-I with overall, mounting and connecting dimensions.



①  
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Orientation mark  
Orientation mark  
Схема электрической цепи  
Orientation mark  
Schematic circuit diagram



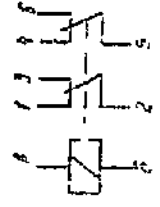
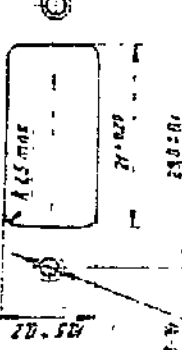
Relay P2C 48E; P2C 48E-I with overall, mounting and connecting dimensions.



Orientation mark  
Orientation mark

②  
Схема электрической цепи  
Orientation mark  
Orientation mark  
Schematic circuit diagram

③  
Схема электрической цепи  
Orientation mark  
Orientation mark  
Schematic circuit diagram



TECHNICAL CHARACTERISTICS  
RELAYS P3 C48, P3 C48-T VERSIONS PCH4.590.201

1. Electrical parameters during delivery period.

Winding resistance	(600±60) Ohms
Pulling <sup>UP</sup> current	Not more than 23mA
Dropout current	Note less than .3mA
Operating time	Not more than 10ms
Release time	Not more than 5ms

Resistance of electrical contacts at voltage (6±1)V and current (100±10)mA during delivery period is 1.5 Ohms.

2. Electrical parameters during operation.

During and after the effect of mechanical and climatic factors and wear resistance test:

- |                                  |                    |
|----------------------------------|--------------------|
| Drop out current                 | atleast 1.5mA      |
| During storage period:           |                    |
| 1. Pulling <sup>UP</sup> current | not more than 25mA |
| 2. Dropout current               | atleast 2.5mA      |

Ambient temperature (limiting values) from minus 60°C to 125°C.

Continuous holdup time of winding under voltage:

1. At atmospheric pressure  $9.59 \cdot 10^4$  to  $3.04 \cdot 10^5$  Pa not more than 10s.

2) Total hold up time of winding under voltage:.

- 2) at atmospheric pressure  $1.33 \cdot 10^6$  to  $6.66 \cdot 10^2$  Pa and ambient temperature 85°C - 100Hrs.
- 2) at atmospheric pressure  $9.59 \cdot 10^4$  to  $3.04 \cdot 10^5$  and ambient temperature 125°C - 50Hrs.

Relative pulse duration - not less than 25.

SWITCHING MODES

1. Switching ranges

SWITCHING MODES

Switching ranges of Cur- of Volt-  
Type of current load  
Kind of ing fre-  
Switch-  
Number of switching cycles  
including Total at 85°C  
not more than

0.1-2.0	6-30X	8	1.10 <sup>5</sup>	5.10 <sup>4</sup>
2.0-3.0	6-36	2	1.10 <sup>4</sup>	5.10 <sup>3</sup>
0.1-0.3	30-229X1	7	15.10 <sup>4</sup>	10.10 <sup>4</sup>
0.1-0.3	12-150X1	7	15.10 <sup>4</sup>	75.10 <sup>5</sup>

0.5-1.5	45	AC(350 to 1100) Hz. Inductive X	1.10 <sup>4</sup>	5.10 <sup>3</sup>
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x - Voltage upto 36V is allowed while maintaining the power to be switched.  
 xi - During atmospheric pressure (1.33.10<sup>6</sup> to 6.66.10<sup>2</sup>) Pa the maximum voltage at contacts should be 170V DC and 130V AC (effective value).