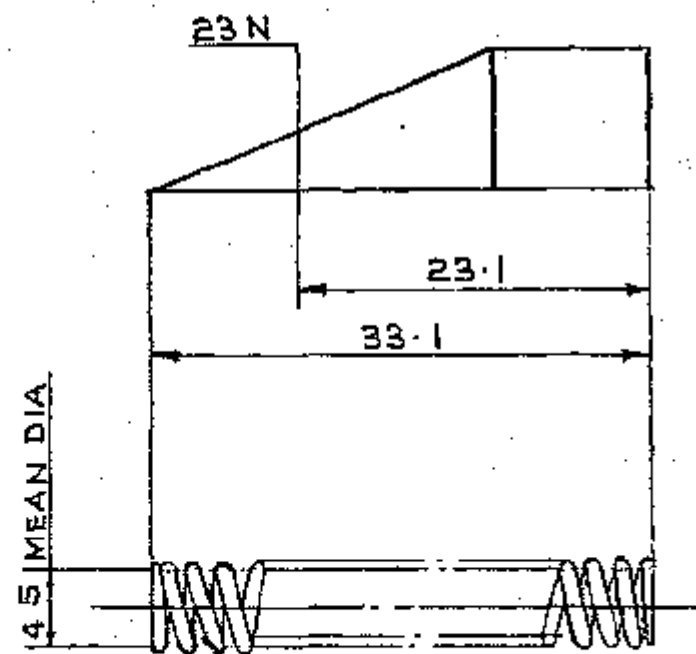


8 7 6 5 4 3 2 1

DS CAT No  
**5360-007191** DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



"COMPRESSION TEST AS PER BS : 1726, Pt-1 100 % FOR FIRST 20 SPRINGS & 10 % FOR REMAINING PRODUCTION OR AS ORDERED BY CIW"

"SPRINGS TO CONFORM TO BS : 1726, Pt-1 - CATEGORY II, CLASS-B"

DIA OF WIRE----- 0.8  
 No OF EFFECTIVE COILS----- 20  
 WOUND----- RH OR LH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE AXIS LEAVING 3/4 COIL NON-EFFECTIVE AT EACH END

15-11-07			SCANNED & PRINTED WITHOUT CHANGE		
DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG. DO
PREV DC Nos:- 15264-W, 17264-W & 18641-W dated 05-07-01					
DRG SEALED :- 15264-W dated 04-09-78					
DO CQA(W)					

DRAWN:-	CHD:-	ASSY DRG:- 1015-000251 & 1015-000257
SCANNED:- MF	CHD:- <i>os</i>	DATE:-
<i>Selish Kumar</i> C/D'MAN	AHSP	SCALE:- 2 : 1
DO	FOR CQA(W)	ESTD mass:- 1.28 g
MATERIAL:- IS : 4454 Pt 1, GRADE 3		
PROTECTIVE FINISH:- PHOSPHATING TO SPECN. JSS : 0165-01: 1998, CLASS-II, FINISH ( J )		
<b>SPRING HELICAL COMPRESSION</b>		

<b>CQA(W), JABALPUR</b>	
DESIGN No.	<b>ARDE 1279/75</b>
PART No.	<b>IFL 7685</b>
DS CAT No.	<b>5360-007191</b>