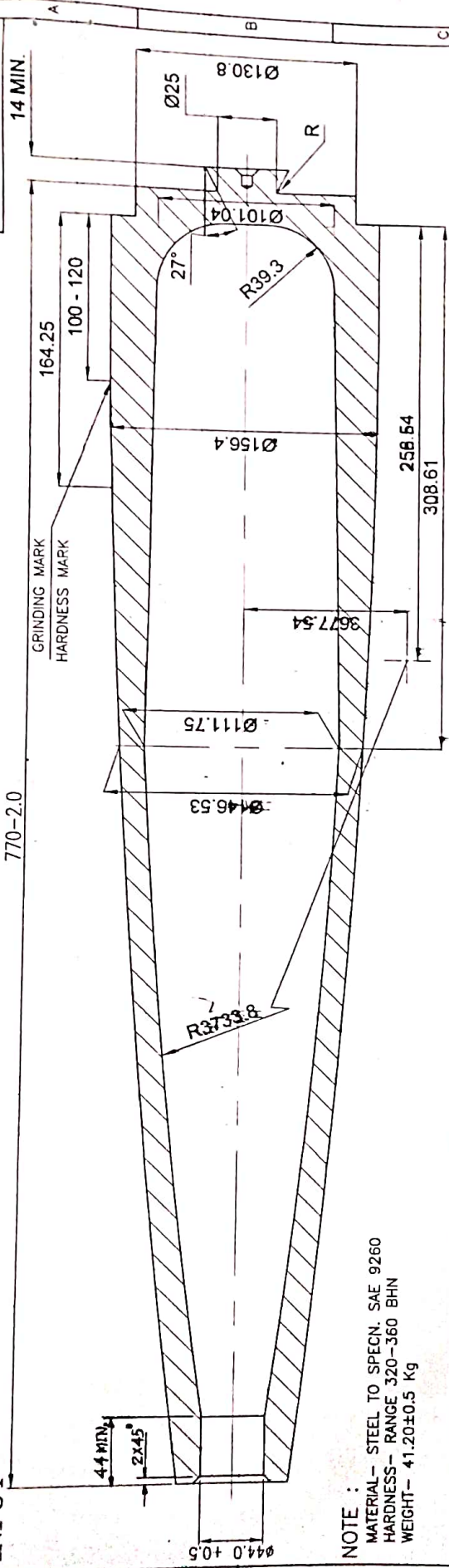


DRG. NO: SM-1398

TOL. ON UNTOLERATED DIMS. ARE AS PER MEDIUM CLASS TO IS: 2102

INPUT

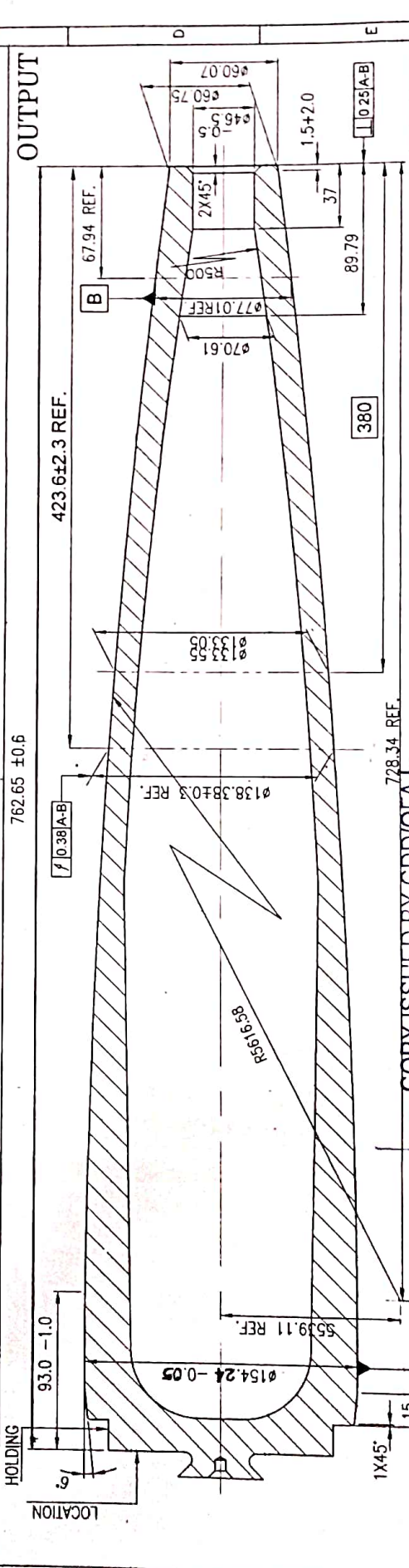
PROVISIONAL



NOTE :
 MATERIAL- STEEL TO SPECN. SAE 9260
 HARDNESS- RANGE 320-360 BHN
 WEIGHT- 41.20±0.5 Kg

(REF: SM-845 C LATEST ISSUE)

OUTPUT



- NOTE:
- 1) ECCENTRICITY (DISPLACEMENT OF AXIS) BETWEEN EXTERNAL & INTERNAL SURFACES MUST NOT EXCEED 0.15 mm (INDICATOR READING NOT MORE THAN 0.5 mm)
 - 2) MACHINE SURFACE SHOULD BE FREE FROM TOOL MARKS, CHATTERING MARKS & ANY OTHER TYPES OF DEFECTS.
 - 3) THE PACKAGE OF SHELL SHALL PROTECT THEM AGAINST ATMOSPHERIC ACTION ETC. & AGAINST DAMAGE DURING HANDLING, TRANSPORTING & STORAGE.
 - 4) APPROX. WEIGHT- 34.640 ± 0.5 kg.

COPY ISSUED BY CDD/IO/FAJ
 यह प्रति सी डी डी/ओ.एफ.रो.जे.
 द्वारा दी गयी है
 दिनांक: 12/23/20
 क.का.प्र./सी.डी.डी.
 Date: 12/23/20 JWM/CDD
 REV. NO. DATE NOMENCLATURE SIGN. AMENDMENTS

DIMENSIONS ARE IN mm.		MATERIAL- AS STATED	
THIRD ANGLE PROJECTION	SCALE	NOMENCLATURE	
SCALE - 1:2	2023	INPUT & OUTPUT FOR FINISH TURNING	आर्जनेस फॅक्टरी अम्बाहारी
DRAWN: [Signature]	DATE: 25/11/2023	FOR FINISH TURNING	DRG. NO: SM-1398
CHECKED: [Signature]	DATE: 25/11/23	MOUTH FACING, BORING & CHAMFERING	REVIEW NO:
HOS/CDD: [Signature]	DATE: 25/11/23	M/C:	SHEET NO- 1
HOS/SM: [Signature]	DATE: 25/11/23	STORE: 155mm M144	NO OF SHEETS- 1
HOS/DO/SM: [Signature]	DATE: 25/11/23		COMPT. SHELL BODY