

January 10, 1974

ELKA

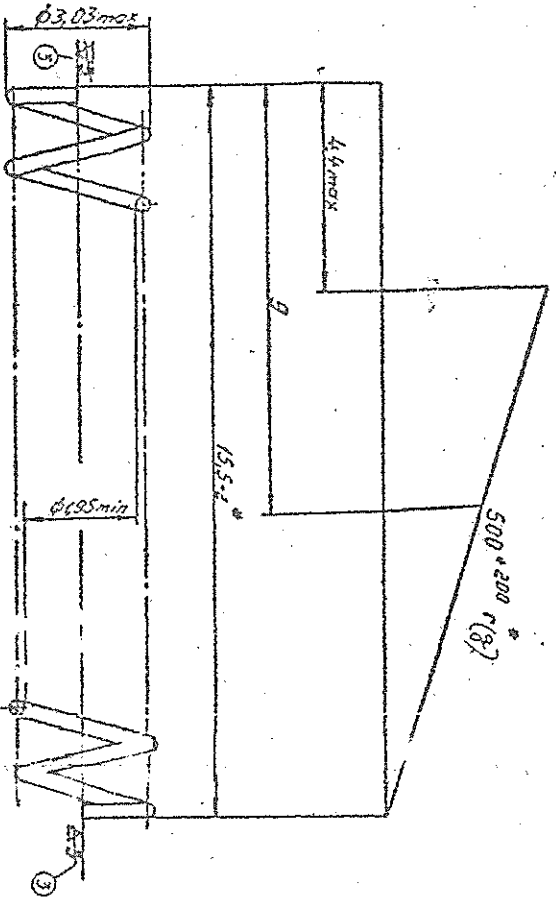
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6PWP-6

2040

Инд. № пром. (24)	Позв. х дата (24)	Взам. № (24)	Уво. № (24)	План (24)	Срп. № (24)	Пор. № (24)
240000	15.01.74	20964HE				

08-10	08-10	08-10	08-10
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24	24	24	24
24	24	24	24



1. Alternate material is wire 0.35mm, 0.36mm, 0.36 DBW TY 14-A-373-73.
2. Dimensions are subjected to total checking.
3. Length of straighten spring  $L = 130 \text{ mm}$
4. Number of working coils  $n = 9.5 \pm 0.5$
5. Total number of coils  $n = 10 \pm 0.5$
6. Coiling direction right hand or left hand.
7. Projection of extreme coils beyond external diameter is not allowed.
8. Extreme coils should be tightened. Contact of coils to not allowed.
9. Coiling - Chemical oxidation instrument oil HB7/G85T 1805-76.
10. Necessity of low-temperature tempering is set by manufacturer plant.
11. Other requirements are as per IST B'84-264-01.
12. **INDIGENOUS MATERIAL:-**  
15 4454 Pt-1-2001 REAFFIRMED 2005 GRADE DH

СНЭС-1	ДОС-НО	СІГН	ДАТЕ
ДРАВА			
ЕДИЧНО			
ФМ, DC			
ДИВО: 0			
NAME	SIGN	DATE	

Одобрено до чинности згідно:	APPROVED	СІГН	ДАТЕ
9-0449			
INTB.384.007			
СРІНЖ			
WIRE 0.35 DBW			
TY 14-A-373-73			
ОСНОВНИЙ ФАКТОР			
HYDRA BAD			

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