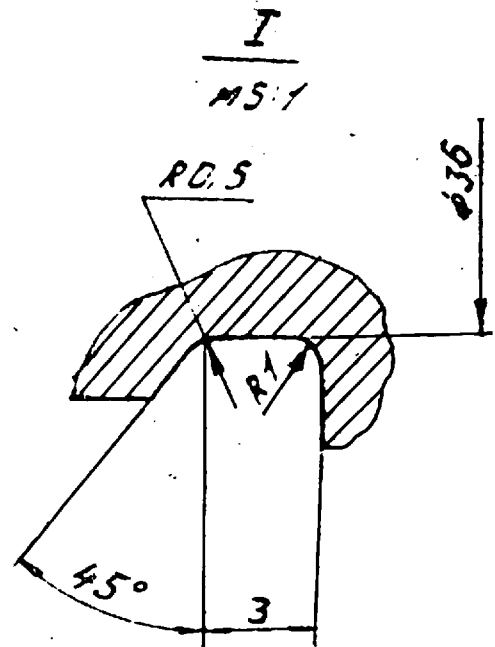
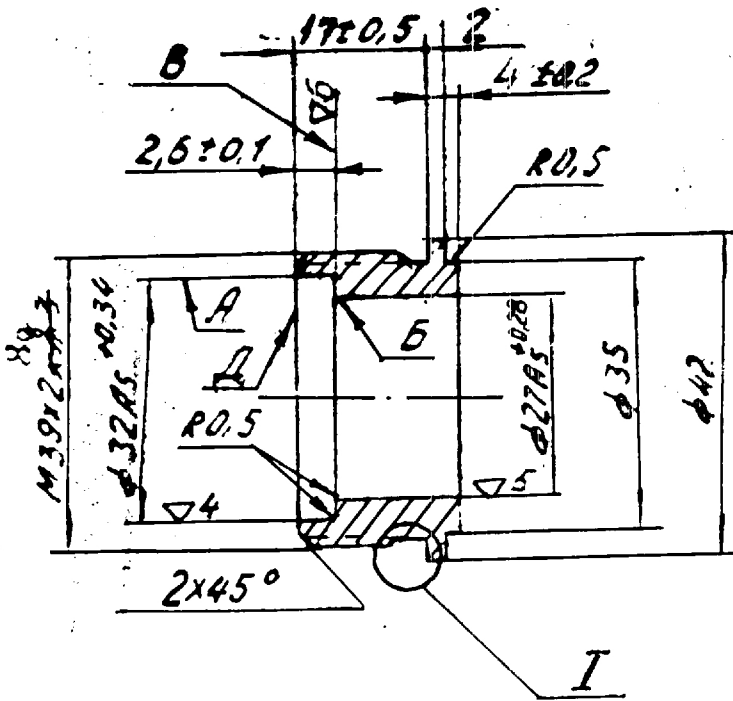


765-03-152

▽3 Unless otherwise specified.

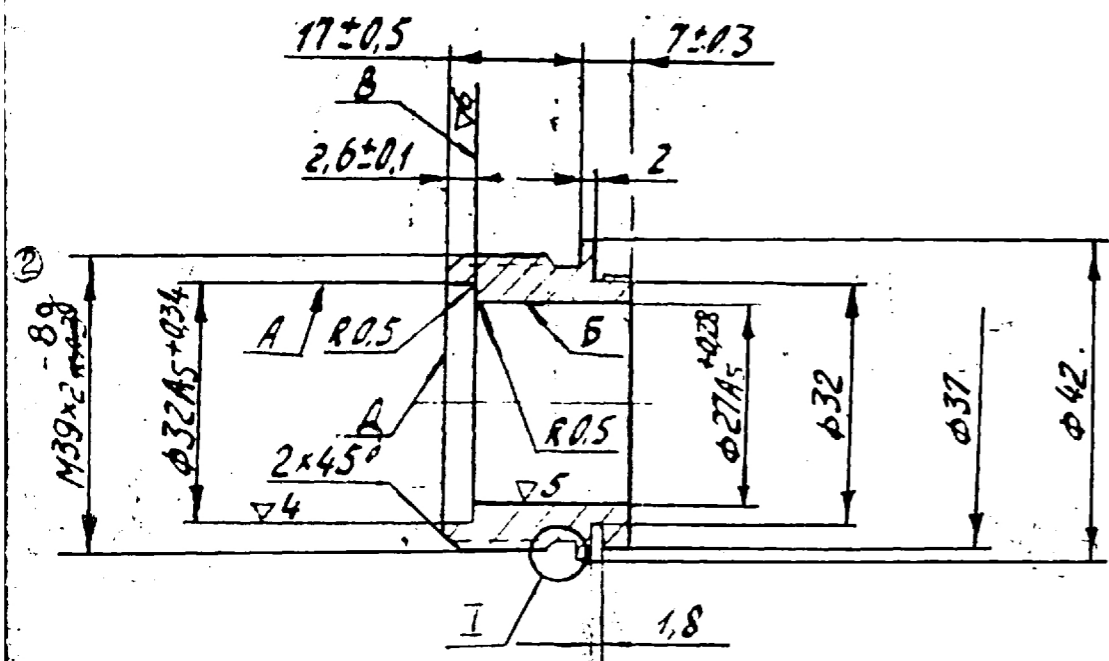


1. Blunt sharp edges.
2. Run-out of surface A with respect to surface B should not exceed 0.08 mm (Qualified tolerance).
3. Non-squareness of surface B to surface B should not exceed 0.1 mm over a length 15 (Qualified tolerance).
4. Perform dimensions without deviations as per accuracy class 7, OST 1010.
5. Alternate material is steel cm3cn GOST 380-71 and 10, 15, 20 GOST 1050-74 and 15Г, 20Г GOST 4543-71.
6. Butt-end play of surface Δ with respect to surface B should not exceed 0.06 mm (Qualified tolerance).

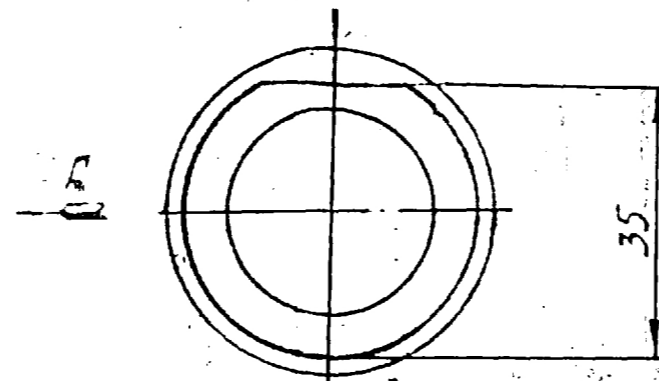
USED ON 765-03-05154

| | | | |
|--|---------------------------|-----------------|-------|
| APPROVED | <i>[Signature]</i> H VASU | 765-03-152 | |
| CHECKED | <i>[Signature]</i> | FLANGE | |
| CONTROLLERATE OF INSPECTION (ICV) | | WEIGHT | SCALE |
| | | 0.08 | 1:1 |
| | | SHT | SHTS |
| | | 20 GOST 1050-74 | |

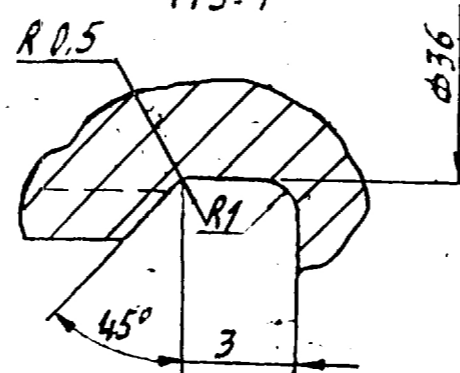
√3 Unless otherwise specified.



VIEW - Γ



M 5:1



1. Blunt sharp edges.
2. Run-out of surface A with respect to surface B should not exceed 0.08 mm (Qualified tolerance)
3. Non-squareness of surface B to surface B should not exceed 0.1 mm (Qualified tolerance).
4. Perform dimensions without deviations as per accuracy class 7, OST 1010.
5. Alternate material is steel cm3cn, GOST 380-71 and steel 10, 15, 25 GOST 1050-74 and 15Г, 20Г GOST, 4543-71.
6. End play of surface A with respect to surface B should not exceed 0.06 mm (Qualified tolerance)

USED ON. 765-03-08177

| | | | |
|--|---------------------------|-----------------|----------|
| APPROVED | <i>[Signature]</i> H VASU | 765-03-153 | |
| CHECKED | <i>[Signature]</i> | WEIGHT | SCALE |
| CONTROLLERATE OF INSPECTION (ICV) | | 0.08 | 1:1 |
| | | FLANGE | |
| | | 20 GOST 1050-74 | HT S ITS |