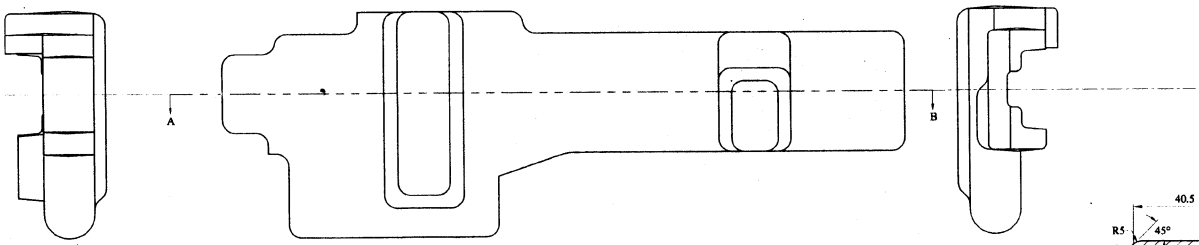
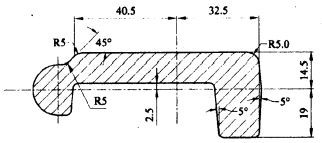
DRG NO. - SKM-174*

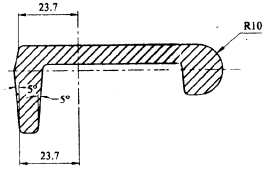
NO. QS/ISO-9000/DO/01
REV. NO. 00-DT. 00-06-2001

D.A. NO.
1-12-73
M 78/75
M 37/78
M 101/78
M 198/78
M 43/80
M 25/84
M 30/96





SECTION:-G-H



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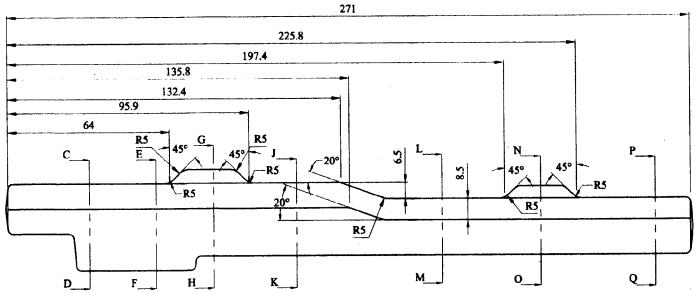
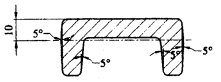
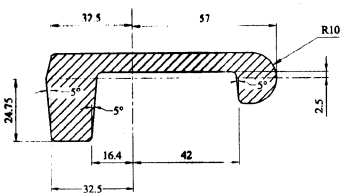
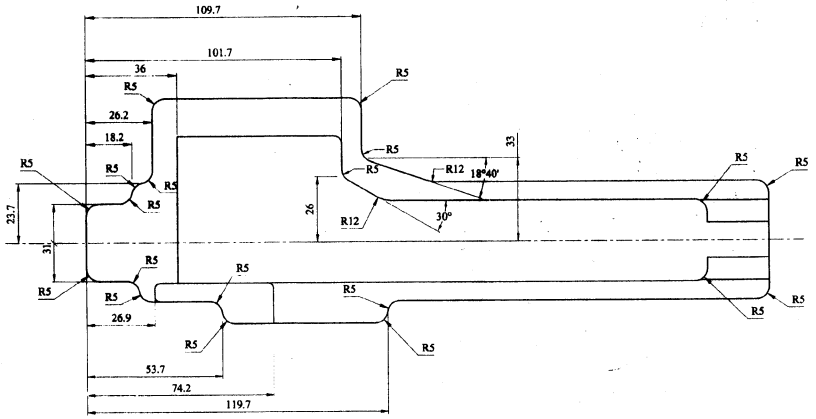




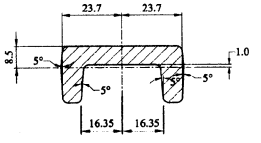
SECTION:- J-K



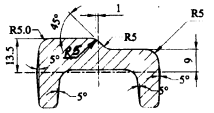
SECTION:-E-F



SECTION:-A-B



SECTION:-L-M



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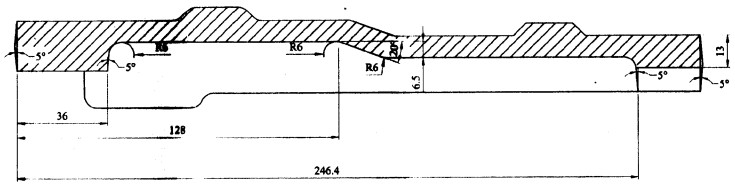

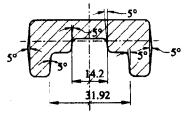

SECTION:-P-Q

NOTE:- DRAFT ANGLE 5°
RADIUS 1R TO BE TAKEN WHERE NOT MENTIONED
TOL. ON ALL RADIL ±5% OF DIMENSION
TOL. ON ALL ANGLES ±0°-30' FOR ANGLE SHOWN IN DEGREE
TOL. ON ALL ANGLES ±0°-5' FOR ANGLE SHOWN IN DEGREE & MINUTE

DIMENSIONS ARE IN mm.
TO BE MACHINED ALLOVER

Material:- ALLOY TO CHEMICAL COMPOSITION AFTER FORGING IS:734- 1975 GRADE 24345 CONDITION WP
THE BLANKS ARE SOLUTION TREATED & PRECIPITATION
HARDENED PRIOR TO MACHINING
HARDNESS- > 110HB (10/500) (130 HV)

GUN MACHINE 7.62mm
FORGING DRG. FOR BODY COVER
DRG NO.-23055A

DRAWN	TRACED	CHKD.
DATE	06/05/2019	
APPROVED		

SCALE 1 : 1

SMALL ARMS FACTORY
KANPUR

DRG NO. SKM-174*

SHEET 1 OF 1

IN CASE IF ANY CONFUSION PLEASE REFER ORIGINAL DRAWING

(ORIGINAL APPROVAL DATE FOR 23-06-1984)