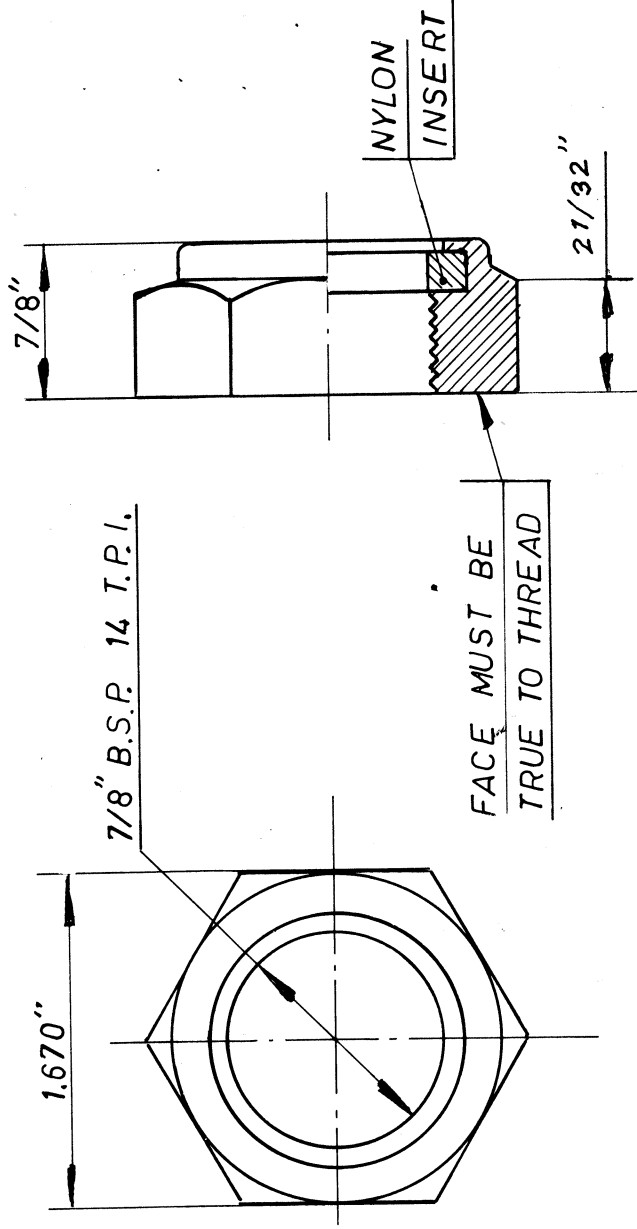


DRG. NO F 3547515

SEALED
CERTIFIED CORRECT
COPY DATE
SIGNATURE

The copyright of this drawing and all attachment
thereof belongs to the Indian Ordnance Factories,
Ministry of Defence, Govt. of India. This should not
be copied, reproduced in any way or the information
contained therein made available to unauthorised
persons without the written permission of the
Director General of Ordnance Factories.

ALL DIMENSIONS ARE IN INCHES



MATERIAL — P 35/48 TON STEEL

PART NO.		DESCRIPTION		MATERIAL		NO. OFF		DRG. NO.		DIFFERENCE	
Gen Tol/Not Specified											
Linear Dimension											
0-6	± 0.1										
6-30	± 0.2										
30-120	± 0.3										
120-315	± 0.5										
315-1000	± 0.8										
1000-2000	± 1.2										
Angular Dim.											
0-10	± 1°										
10-50	± 30'										
50-100	± 20'										
≥ 100	± 10'										
Index		DRAWING RETRACED		13.1.02		Date		Shop		JGM/TS	
Unmachined		ALTERATION						Zone		2002	
Rough											
Smooth											
Finish											
C Hard											
Hardened											
Gr.											
after Hard.											
1											
2											
3											
4											
5											
6											
7											
8											
9											
10											
11											
12											
13											
14											
15											
16											
17											
18											
19											
20											
21											
22											
23											
24											
25											
26											
27											
28											
29											
30											
31											
32											
33											
34											
35											
36											
37											
38											
39											
40											
41											
42											
43											
44											
45											
46											
47											
48											
49											
50											
51											
52											
53											
54											
55											
56											
57											
58											
59											
60											
61											
62											
63											
64											
65											
66											
67											
68											
69											
70											
71											
72											
73											
74											
75											
76											
77											
78											
79											
80											
81											
82											
83											
84											
85											
86											
87											
88											
89											
90											
91											
92											
93											
94											
95											
96											
97											
98											
99											
100											
101											
102											
103											
104											
105											
106											
107											
108											
109											
110											
111											
112											
113											
114											
115											
116											
117											
118											
119											
120											
121											
122											
123											
124											
125											
126											
127											
128											
129											
130											
131											
132											
133											
134											
135											
136											
137											
138											
139											
140											
141											
142											
143											
144											
145											
146											
147											
148											
149											
150											
151											
152											
153											
154											
155											
156											
157											
158											
159											
160											
161											
162											
163											
164											
165											
166											
167											
168											
169											
170											
171											
172											
173											
174											
175											
176											
177											
178											
179											
180											
181											
182											
183											
184											
185											
186											
187											
188											
189											
190											
191											
192											
193											
194											
195											
196											
197											
198											
199											
200											
201											
202											
203											
204											
205											
206											
207											
208											
209											
210											
211											
212											
213											