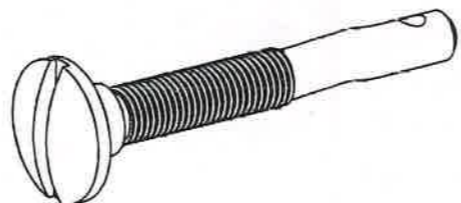


CONTROLLED COPY: 01

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102  
 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

LSS	0	V	VV	S	SS	IC	DRG No.
V	0	0	0	0	0	2	1
0	0	0	0	0	0	1	0
0	0	0	0	0	0	1	0

- NOTE:
- 1.REMOVE ALL SHARP EDGES AND BURRS..
  - 2.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
  - 3.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDQ-ARDE-MIM-TSP-051-2019.
  - 4.HARDNESS BEFORE COATING: 350 TO400 HV.
  - 5.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
COATING HARDNESS : 600±100 HV..  
COATING THICKNESS: 15 µm Min.
  - 6.ALT. MATERIAL:-STEEL TO IS: 5517-1993, Gd, 40Ni6Cr4Mo3 (EN-24)
  - 7.SURFACE FINISH ∇ ALL OVER UNLESS OTHERWISE SPECIFIED.



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
	DRN: AKASHI SIGN: DATE: 24/08/2022	<i>[Signature]</i> CHECKED	STEEL TO IS:5517-1993,Gd.42Cr4Mo2 COND 'T' (EN-19 'T')			
	APPD. DATE:24/08/2022	<i>[Signature]</i> FOR DIRECTOR	PROTECTIVE FINISH: SEE NOTE			
	SEALED DATE:					
	SHEET SIZE: A3 SCALE: 5:1	EST. MASS 3.65 gm	TITLE: <b>SCREW REAR SIGHT</b>			
	DESIGN AUTHORITY ARDE PUNE 411021	<i>[Symbol]</i>				
DRG No.	2 1 0 1	0 1	0 2	0 1	0 5	0 1 5
	IC	SS	S	AA	A	C
9mm	PART No.		DS CAT No.		AHSP	

LSS	0	V	VV	S	SS	IC	DRG No.
V	0	0	0	0	0	2	1
0	0	0	0	0	0	1	0
0	0	0	0	0	0	1	0