



- NOTE : 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH, LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) 25-30mm WITH "BRIGHT YELLOW" COLOUR BAND IS TO BE PAINTED THROUGH OUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS, OF EACH PARTED BILLET ARE TO BE SAW CUT AND DEBURRED (PLUSMA/GAS CUT IS NOT ALLOWED.)
- 5) PACKING/PALLETISATION OF PARTED BILLETS SHOULD BE SECURED BY STEEL STRAP TO FACILITATE EASY LOADING/UNLOADING. PACKING IS TO BE DONE HEAT/CAST WISE WITH STEEL TAG MENTIONING STEEL GRADE, HEAT NO, QUANTITY AND FIRM NAME.
- 6) OTHER PARAMETERS ARE TO BE GOVERNED BY THE O.F.Aj. SPEC. NO. F-444 (LATEST ISSUE) ~~EXCEPT POINT NO. - 7.5, 8.1, 8.2, 8.4, 8.5, 8.7 & 9.6.~~

MASS OF BILLET = 52.500 +0.500 Kg.

307/14	29/12/2014	360 +5, 52.5 +0.5, 165 RCS WAS 340 +5, 488 +0.5, 160 CHAMFERED CORNER	WM/SF	DIMENSIONS ARE IN mm			MATERIAL	B14	ORDNANCE FACTORY AMBAJHARI	
D				THIRD ANGLE PROJECTION			NOMENCLATURE PARTED BILLET	DRAWING NO.		
4-8/2004	15-3-14	OBLIQUITY 2+1 WAS 1.0 MAX.	WM/SF	SCALE -	1 : 1	JWM/CDD		25-11-06	F-561 D	
269/13	27-12-13	EXCEPT POINT NO ARE DELETED FROM COLUMN NO 6	WM/SF	2006	NAME			DATE	SHEET NO. -	1
565/06	27/12/06	NOTE - 6, ADDED "EXCEPT POINT NO."	WM/SF	DRAWN	BAGDE				NO. OF SHEETS -	1
REV	DATE	DESCRIPTION	SIGN.	CHECKED			JWM/CDD			
		A M E N D M E N T S		JWM/CDD			M/C :	OPERATION -		
				APPVD	WM/SF	25-11-06	STORE : SHELL 107	COMPT.	FORGED BODY F- 358	