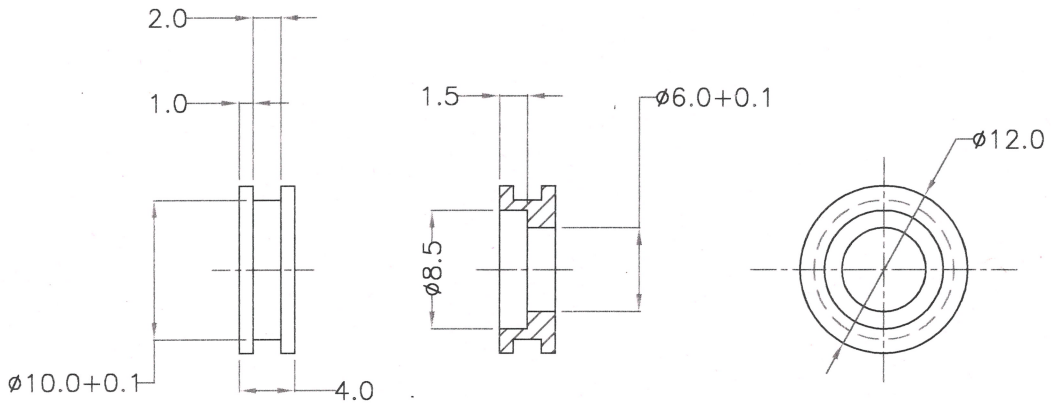
DRG.No.	IC	SS	S	AA	A	C	SST
	0204	03	02	19	31	001	00DC

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED



NOTES :–

1) REMOVE ALL SHARP EDGES AND BURRS
2) PROTECTIVE FINISH: HARD CHROMIUM PLATING TO SPECN. IS: 1337–1993
   COATING THICKNESS : 50 – 75 MICRON
3) HARDNESS:300–350HV
4) ALL DIMENSIONS APPLY AFTER COATING

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
2	1/7/16	M-34	MATERIAL,PROTECTIVE FINISH & HARDNESS CHANGED DIMN.1.5 WAS 2.0	B-2		
1	7/3/14	M-21	DIMN.10.0+0.1 WAS 10.0+1.0	C-1		

SIGN

DRN PRANAV
CHD
APPD
DATE 01/07/2016 For Director
SEALED
DATE

MATERIAL: STEEL TO IS :5517:1993, GD– 55C8 (En–9)

PROTECTIVE FINISH: SEE NOTE ABOVE

SCALE 2:1
EST MASS

DESIGN AUTHORITY
ARDE
PUNE 411021

TITLE

INSERT 'A'

DRG.No.	IC	SS	S	AA	A	C	SST
	0204	03	02	19	31	001	00DC

PART No | DS CAT No | AHSP