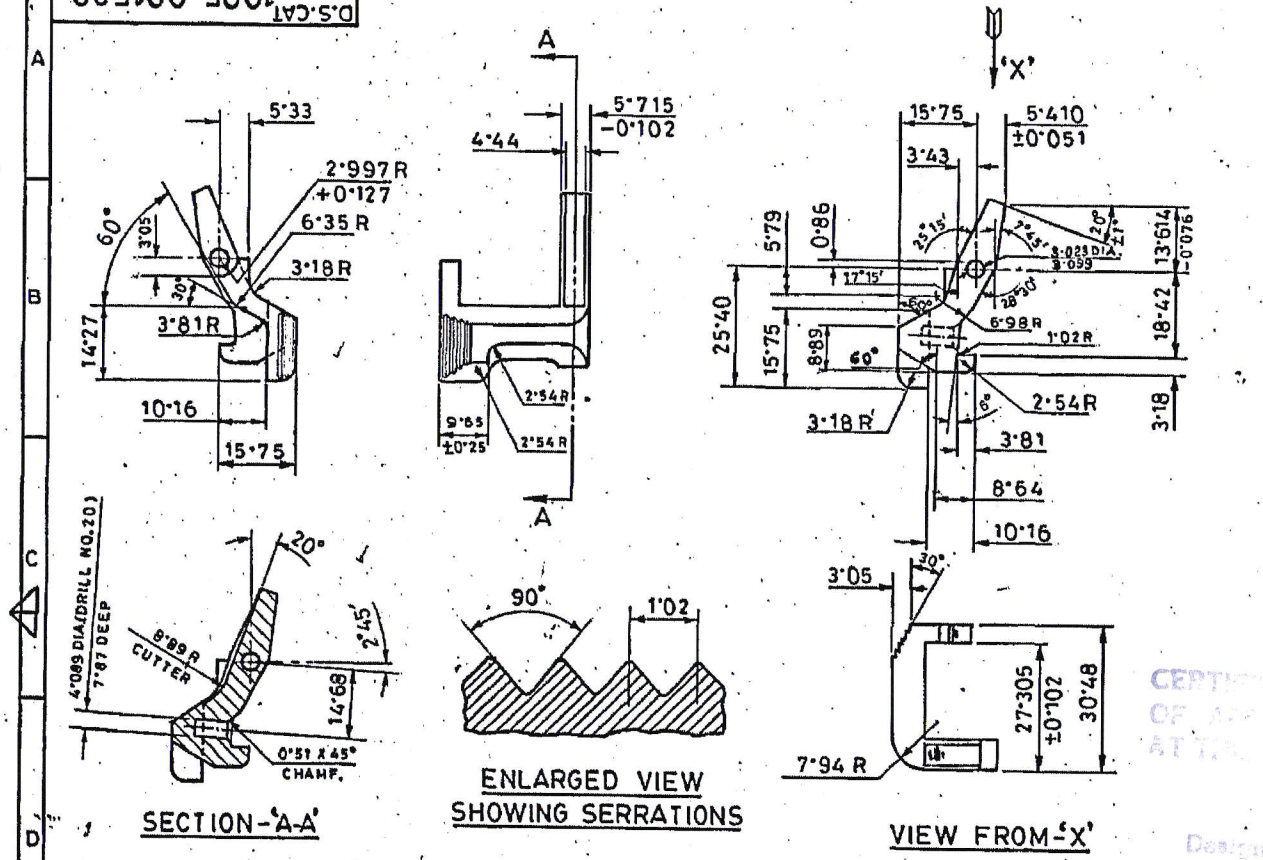
D.S.CAT NO. 1005-001539

DIMNS. ARE IN m m



SECTION-'A-A'

ENLARGED VIEW SHOWING SERRATIONS

VIEW FROM-'X'

FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED, REFER D.D. NOTE SHEET NO. 3 (LATEST ISSUE)

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON-METALLIC INCLUSIONS FOR STEEL :-

I) MACRO ETCH TEST AS PER ASTME 381 WITH ACCEPTANCE STANDARD AS C_2, R_2, S_2.

II) NMIR TEST AS PER IS:4163-82

PROTECTIVE FINISH:-
PHOSPHATE TO SPECN. JSS:0465-01: 1988 CLASS-I, PAINT RFU STOVING BLACK TO SPECN. JSS: 8010-37

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THE ...

9/4/21

Design & Development Office
Ordnance Factory,
Tiruchirapalli-620016

ICR- 1199

UN CONTROLLED COPY

METRIC.

DATE	AUTHY.	BRIEF RECORD.	ZONE	I/C; D.O.	G.O.
	1				
3.5.17	27063-SA	MATERIAL AMENDED			
24-3-99	24297-SA	PROFORMA & SCALE CHANGED, DRG. REDUCED, NEG. PREPARED AND DRG. RE-SEALED.			
		PREVIOUS D.C.NOS. 14974-SA, 15205-SA, 17651-SA, 21980-SA AND 22786-SA.		COPY	COPY

SEALED:- D.C. 14974-SA, DT. 7.1.77.

SIGN.

NOMENCLATURE :- CATCH, MAGAZINE

DRN. | CHD. | TRD. | COMP.

SCALE :- 1:1 | EST. MASS

DT. 24-3-99 | I/C; D.O. | APPROVED. DT. 19.6.67 NEG. PREPARED.

MATERIAL:- STEEL BS: 970 Pt.5-1972, GRADE 070A72

H.T./ HARDNESS :- 450 - 500 H.V. (59 - 62 HRD.)

PROTECTIVE FINISH :- AS STATED

AHSP CQA(SA) ICHAPUR

ASSY. 1005-001504

DGNR'S REF. ARDE 657/248

PART NO.

DRG. NO.

D.S.CAT. NO. 1005-001539

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