

VOC for "COOLER OIL" 175.32.067sb

Sl no.	Nomenclature & drawing No.	Manufacturing technology & Testing / Inspection Facilities required to produce the item	Must be possessed by the vendor in his premises (P&M list and testing / inspection equipment list to be submitted)	Desirable (May be posses by the vendor in his premises or out sourced)(MoU / Undertaking shall be submitted by the firm.)	FIRM Compliance (Y/N)	Remarks	
1	OIL COOLER 175.32.067sb	TECHNOLOGY-1 RAW MATERIAL		Cold rolled steel sheet 1.5mm, Fire refined copper sheet 0.15&0.25mm, 0.25&0.4mm extruded seamless oval hard brass tubes,			
2		TECHNOLOGY-2 PRESS		Hydraulic press of 50T capacity and working area 75x700mm.			
3		TECHNOLOGY-3 FORMING		Roll Forming machine suitable for handling brass and copper sheets of 0.15 to 0.5mm thickness and 50mm width minimum.			
4		TECHNOLOGY-4 RADIAL DRILLING		Radial drilling machine of minimum 20mm drilling capacity. Working area 400x700mm minimum			
5		TECHNOLOGY-5 TURNING			Turning machine Dia.300 or more, with 0.020mm diametrical accuracy.		
6		TECHNOLOGY-6 Milling Machine			CNC Milling machine of 250x500mm or above with 0.020mm accuracy		
7		TECHNOLOGY-7 PIPE/ROD BENDING			Pipe/Rod bending facility up to 25mm or more.		
8		TECHNOLOGY-8 SOLDERING		General Soldering facility and Dip soldering bath of size 50x630x500mm minimum.			
9		TECHNOLOGY-9 WELDING		Electric gas shield arc welding capacity number 2 to 6mm.			
10		TECHNOLOGY-10 SURFACE COATING			Backlite varnish coating, Primer with Enamel coating,		

