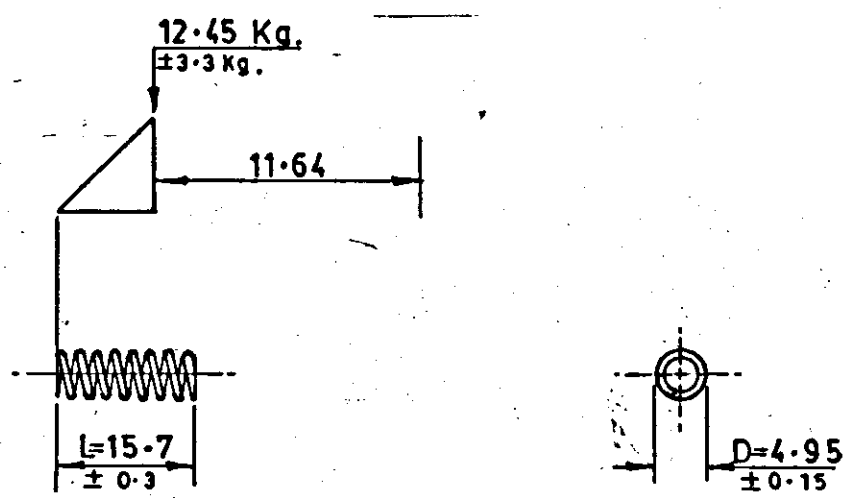


5360-000522

D.S.CAT. 5360-000522

DIMNS. ARE IN mm.



1. WIRE DIAMETER:- 1.1 ± 0.01.
2. MINIMUM NUMBER OF COMPLETE COILS:-7.75.
AFTER GRINDING (SEE NO.5).
3. MAXIMUM SOLID LENGTH:-10.2.
4. HELIX:- LEFT HAND OR RIGHT HAND:
5. END COILS HAVE TO BE GROUND (SEE NO.2).
6. CHECK DIA. D MAX. BY MEANS OF A RING, THE THICKNESS OF WHICH IS 10 mm.

REMARK FOR THE USER:-

WHEN UTILISED THIS SPRING MAY BE SOFTEN UNTIL THE LENGTH BE INFERIOR TO L.
THE SPRING DIMENSIONS ARE CALCULATED SO AS TO ALWAYS GET A STRENGTH AS HIGH
AS POSSIBLE. IN OTHER WORDS, THE SPRING WILL SOFTEN ONLY WHEN THE MOST
FAVOURABLE CONDITIONS SHOULD NOT BE AVAILABLE.

HEAT TREATMENT:- THE SPRING AFTER COILING TO BE STRESS RELIEVED AT 260°C
FOR 15 MINUTES.

22-01-06	26149-SA	PROFORMA CHANGED, NEG. RE - TRACED, IN ASSY. COLUMN D.S.CAT.NO.1005-006566 AND 1005-006560 WAS CISA-391 AND CISA-483 AND DRG.RE-SEALED.		CD	DAC
		PREVIOUS D.C.NOS.15593-SA, 16599-SA, 17598-SA & 25387-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C:D.O.	G.O.
SEALED:- D.C. NO. 25387-SA, DT. 07.06.2002				SIGN.	

DRN.	CHD.	TRD. <i>Shamda</i>	COMP. <i>Sleful</i>	AHSP. CQA (SA), ICHAPUR	
SCALE:- 1:1		EST. MASS:-		ASSY. 1005-006566 & 1005-006560	
DT.	<i>Act</i> I/C; D.O.	APPROVED DT. (NEGATIVE RE-TRACED)			
MATERIAL:- BS: 5216 ND.3 1.1mm.					
H.T./HARDNESS:- AS STATED.				DGNR'S REF.:-	
PROTECTIVE FINISH:-				PART NO. 2117	
NOMENCLATURE:- SPRING, PLUNGER REARSIGHT LEAF				DRG. NO. A 1450	
				D.S.CAT. NO. 5360-000522	