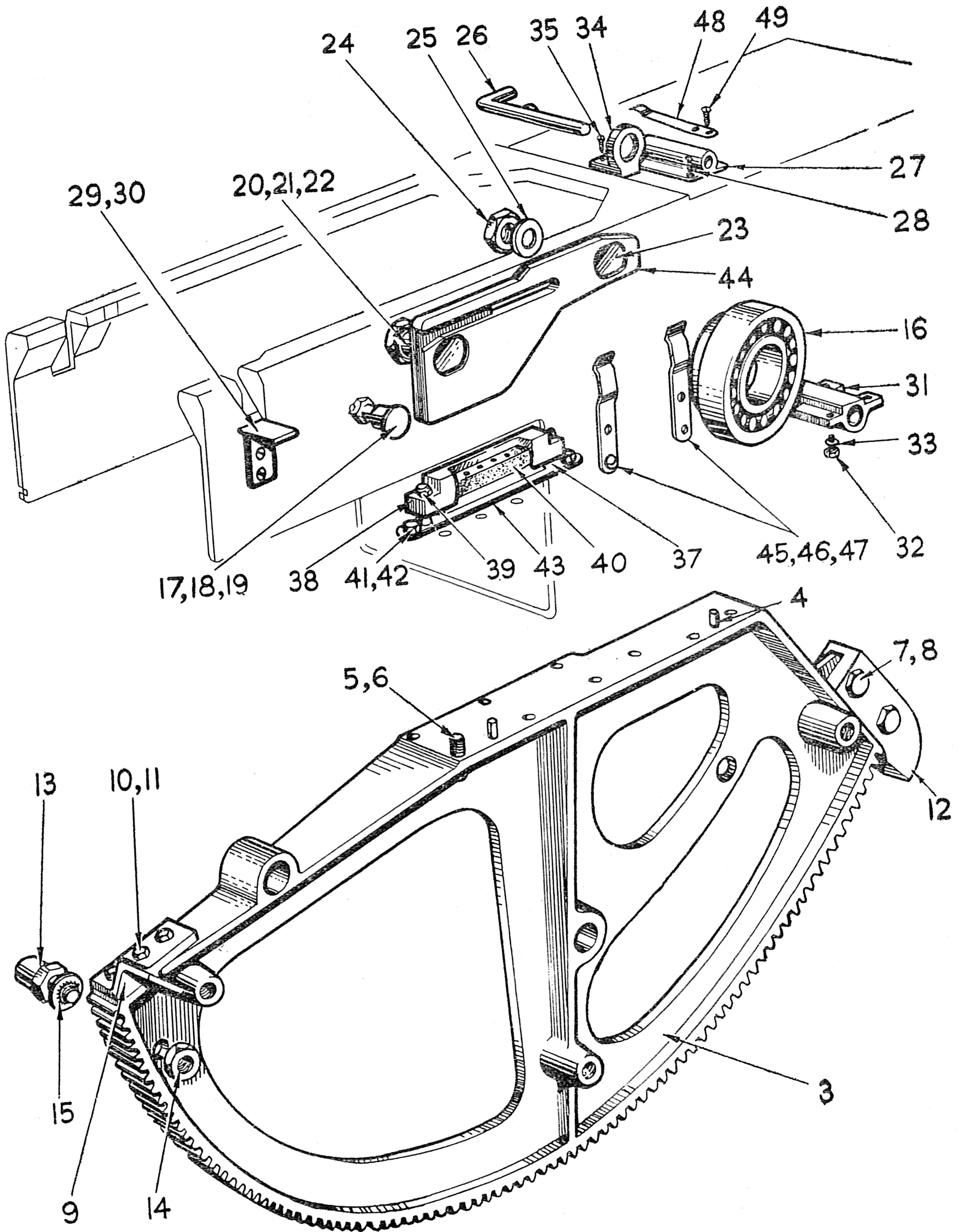


BREECH CASING ASSY - 1



BREECH CASING ASSY - 2