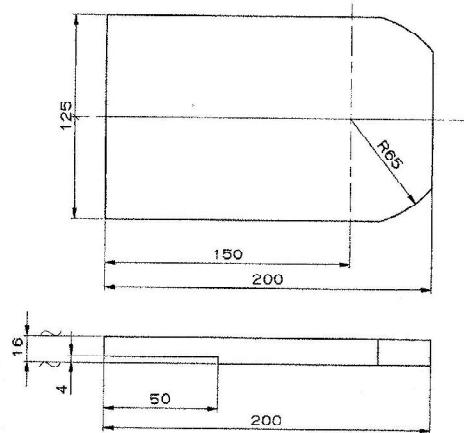
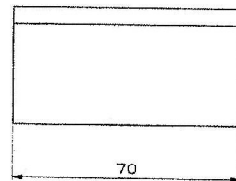


REVISION - 1



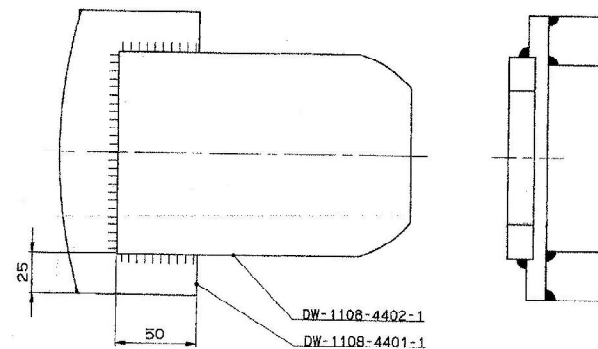
ALTERNATE MATERIAL :- EN-8 OR
080M40 BS:970 PART-1 1983

DW-1108-4402-1	SUPPORT PLATE	40CB IS:5517	1	1:2
DRAWING NO	NOMENCLATURE	MATERIAL	NO.	OFF SCALE



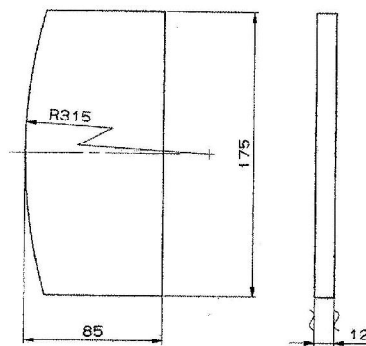
ALTERNATE MATERIAL :- EN-8 OR
080M40 BS:970 PART-1 1983

DW-1108-4403-1	SUPPORT LEG	40CB IS:5517	2	1:1
DRAWING NO	NOMENCLATURE	MATERIAL	NO.	OFF SCALE



STRESSES TO BE RELIEVED AFTER WELDING

E-WELDED



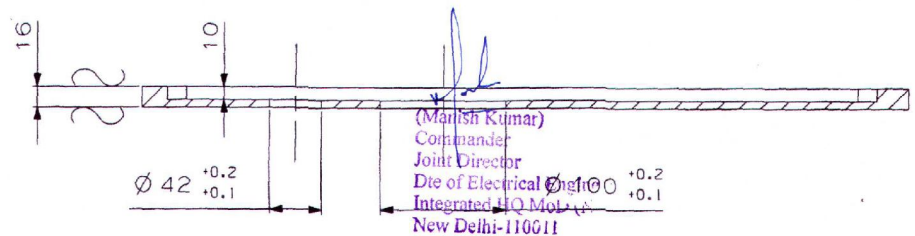
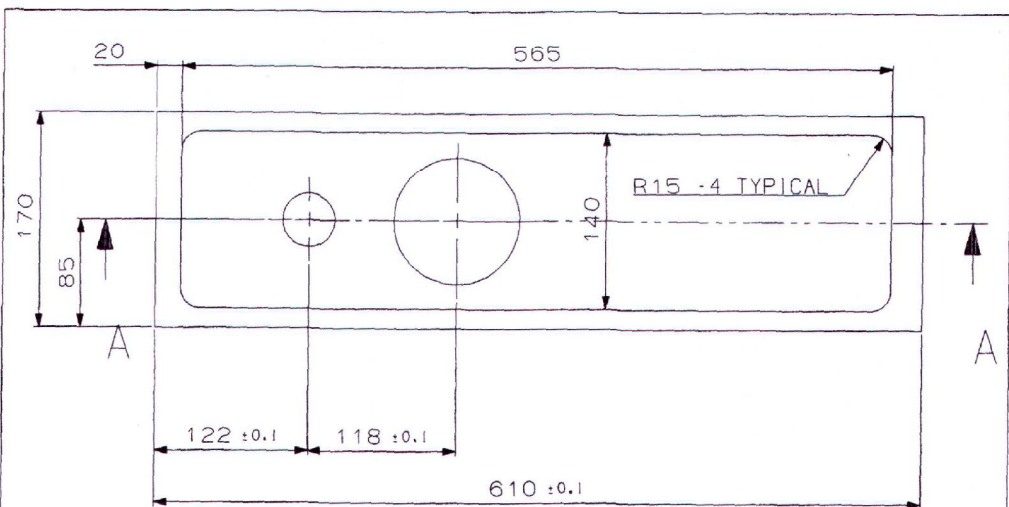
ALTERNATE MATERIAL :- EN-8 OR
080M40 BS:970 PART-1 1983

DW-1108-4401-1	BASE PLATE	40CB IS:5517	1	1:2
DRAWING NO	NOMENCLATURE	MATERIAL	NO.	OFF SCALE

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NOMINAL SIZE & FIT	DEVIATION
100	±0.05
150	±0.05
200	±0.05
250	±0.05
300	±0.05
350	±0.05
400	±0.05
450	±0.05
500	±0.05
550	±0.05
600	±0.05
650	±0.05
700	±0.05
750	±0.05
800	±0.05
850	±0.05
900	±0.05
950	±0.05
1000	±0.05

1 SUPPORT BRACKET-III		PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
No. OFF	DESCRIPTION					
GENERAL TOLERANCE						
LINEAR DIMENSIONS						
0-3	10.1					
3-30	10.2					
30-100	10.3					
100-315	10.4					
315-1000	10.5					
1000-1500	10.6					
1500-2000	10.7					
2000-3000	10.8					
3000-4000	10.9					
4000-5000	11.0					
ANGULAR DIMENSION						
No. OFF	ORD. No. OF ASSOCIATED PART	INDEX	ALTERATION	2006	DATE	NAME
1	DW-1108-0000-11					
1	DW-1108-0000-11					
SUPPORT BRACKET-III						
ELEVATING HAND DRIVE ASSY						
LR-MR LAUNCHER						
KAVACH MOD-II						
MACHINE TOOL PROTOTYPE FACTORY, AMBARNATH						
Design Office						
DRAWING No. DW-1108-4400-42						



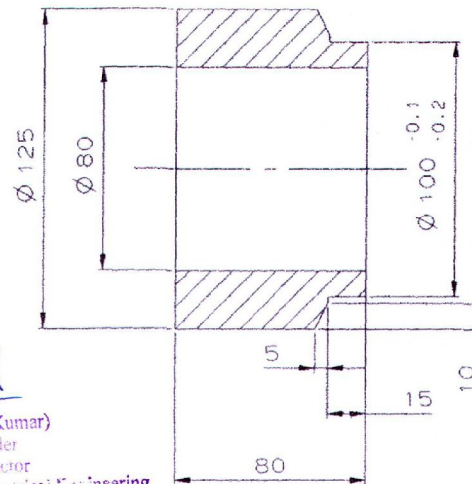
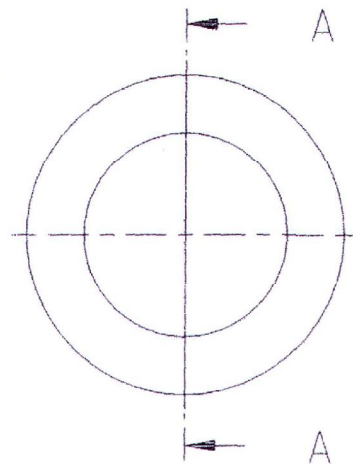
SECTION A-A



APPROVED

W(2)

		1	TOP PLATE	40C8,IS:5517-1993				
		NO.OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS	
		GENERAL TOLERANCE						
		LINEAR DIMENSIONS						
		0-5	±0.1					
		6-30	±0.2					
		30-120	±0.3					
		120-315	±0.5					
		315-1000	±0.8					
		1000-2000	±1.2					
		ANGULAR DIMENSION	NO. OFF	NO. OF ASSOCIATED PART	INDEX	ALTERATION	DATE	
		1-10	±1°					
		10-50	±30'					
		50-100	±20'					
		>100	±10'					
		VALUE IN "um"						
		~	>25					
		0	8-25					
		50	1.6-8					
		1000	0.025-1.6					
		10000	<0.025					
		TOP PLATE FOR HOUSING-IV WORM & WORM WHEEL ASSY-I LRMR LAUNCHER KAVACH MOD-II				SCALE 1:1	DRAWN 31.02.07 DHR	
						CHECKED " "	LG	
						APPROVED		
						REPLACED BY		
						REPLACED FOR DRAWING NO.		
NOMINAL SIZE & FIT	DEVIATION	MACHINE TOOL PROTOTYPE FACTORY AMBERNATH				Design Office	DW-1108-4631-1	



SECTION A-A



(Manish Kumar)
Commander
Joint Director
Dte of Electrical Engineering
Integrated HQ, MOD (Navy)
New Delhi-110011

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1		BUSH		40C8,IS:5517-1993	
NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE					
LINEAR DIMENSIONS					
0-6	±0.1				
6-30	±0.2				
30-120	±0.3				
120-315	±0.5				
315-1000	±0.8				
1000-2000	±1.2				
ANGULAR DIMENSION					
1-10	±1'				
10-50	±30"				
50-100	±20"				
>100	±10"				
VALUE IN "um"					
~	±25				
0	±25				
0.05	±1.6				
0.005	±0.05				
BUSH FOR HOUSING-IV WORM & WORM WHEEL ASSY-I LRMR LAUNCHER KAVACH MOD-II					
MACHINE TOOL PROTOTYPE FACTORY AMBERNATH					
Design Office					
REPLACED BY					
REPLACED FOR					
DRAWING NO. DW-1108-4632-1					
NOMINAL SIZE & FIT	DEVIATION				